

Hot-Humid Wash-N-Wear House

Energy Efficiency &

Renewable Energy

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ACI 2010 ENCL 1, 10:30 am - 12:00 pm





What is Building America?

- The U.S. Department of Energy's Building America Program is reengineering the American home for energy efficiency and affordability.
- Building America works with the residential building industry to develop and implement innovative building processes and technologies – innovations that save builders and homeowners millions of dollars in construction and energy costs.
- This industry-led, cost-shared partnership program uses a systems engineering approach to reduce energy use, utility bills, construction time and construction waste.

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www.buildingamerica.gov



Basically...



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Building America Research Goals



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Why Go "Towards Zero Energy"?

- For Homeowners
 - Lower energy bills and maintenance costs
 - More money for things other than energy
 - Healthier, more comfortable, more durable homes
- For Everyone Else
 - Wise use of resources through energy savings
 - Healthier environment through reduced emissions





GREEN DREAM 1 & GREEN DREAM 2



Green Dream 1



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- Hot-Humid Climate (2A)
- 3 bedrooms, 2 baths, 1,400 square feet
- Completed December 2008
- 42% estimated energy use reduction
- HERS 64
- \$1,000 estimated energy savings
- \$150,000 construction budget



Green Dream 1 Parametric





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300

250

8%



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Green Dream 1

- Enclosure Design
 - R-33 Roof 9.25" open cell low density SPF
 - R-16 Exterior Walls 2.5" closed cell high density SPF
 - R-13 Floor 2" foil-faced polyisocyanurate
 - Low E Windows



Energy Efficiency & Building



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Low E

- Vinyl
- Single-Hung

SHGC=0.33

Double Pane





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Green Dream 2







- Hot-Humid Climate (2A)
- 4 bedrooms, 2 baths, 1,944 square feet
- Future completion May 2008
- 57% estimated energy use reduction
- HERS 56
- \$2,029 estimated energy savings
- \$150,000 construction budget



Green Dream 2 Parametric



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Green Dream 2

- Enclosure Design
 - R-30 Roof 7" open cell medium density SPF
 - R-13 Exterior Walls 2" foil-faced polyisocyanurate
 - R-15 Floor 2.5" closed cell high density SPF
 - Low SHGC Windows









Green Dream 2



- Windows
 - U=0.40
 - SHGC=0.21
 - Impact Rated
 - Low E
 - Vinyl
 - Single-Hung
 - Double Pane



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 Ductwork in conditioned space

Green Dream 1 and 2

- Sealed ductwork
- Controlled ventilation
- Supplemental dehumidification





Ductwork...Where Is It?









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Ductwork....What Is It?









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More Duct Sealing











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Controlled Ventilation





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Controlled Ventilation



- Outside air intake ducted to the return side of the air handler, supply only ventilation
- Outside air mixes with return air from living space, moves through the air handler and supplies back to living space

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Ventilation pressurizes house = induced exfiltration







Dehumidification







Dehumidification



- Good energy efficient design reduces sensible cooling loads – insulation, good windows, airtightness
- Latent load remains the same!
- Mechanical cooling unlikely to provide humidity control alone
- Need supplemental dehumidification



How Does This Work?



- High efficiency supplemental dehumidification (one option: standalone ducted boxes)
- Unit draws air through dedicated ducted return in main space and supplies dehumidified air to supply duct plenum
- Humidistat control located in main space (likely near thermostat)



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Green Dream 1 Test Results



Overall Air Infiltration

Maximum:839 CFM 50Results:612 CFM 50

Duct Leakage to Outside

Maximum: 40 CFM 25 (5%) Results: 11 CFM 25 (1.4%)

Total Duct Leakage

Maximum: 80 CFM 25 (10%) Results: 308 CFM 25 (38.5%)

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More Duct Sealing!









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Green Dream 2 Test Results



Overall Air Infiltration

Maximum:1590 CFM 50Results:1079 CFM 50

Duct Leakage to Outside

Maximum: 40 CFM 25 (5%) Results: 0 CFM 25 (0%)

Total Duct Leakage

Maximum: 80 CFM 25 (10%) Results: 50 CFM 25 (6.25%)

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Typical Electrical Use Pie





Source: Energy Information Administration, Form EIA-457A, B, C, E, and H of the 2001 Residential Energy Consumption Survey.

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Choose appliance models carefully

- **Choose ENERGY STAR**
- Choose CFLs
- Educate homeowner

Lighting and Appliances







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Lessons Learned & Learning Curves

- Structural versus non-structural framing
- Duct sealing
- Air sealing of polyiso below floor joists
- Mechanical equipment under stairs
- Window installation
- Transfer grilles
- Exterior unit security
- SEQUENCING!

Lessons Learned & Learning Curves

- Furring strip and cladding attachment
- Treated lumber borate and ACQ
- Duct sealing
- Porch design tongue and groove versus open decking
- High-wind connectors
- Window installation
- Truss design
- SEQUENCING!





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