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# Measure Guideline: Deep Energy Enclosure Retrofit (DEER) for Zero Energy House (ZERH) Flat Roofs

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January 2015 Honorata Loomis and Betsy Pettit

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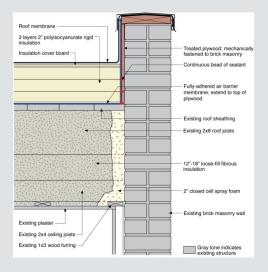
## U.S. DEPARTMENT OF

### **BUILDING TECHNOLOGIES OFFICE**

## Deep Energy Enclosure Retrofit (DEER) for Zero Energy Ready House (ZERH) Flat Roofs

Building Science Corporation H. Loomis, B. Pettit

January 2015







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### Deep Energy Enclosure Retrofit (DEER) for Zero Energy Ready House (ZERH) Flat Roofs

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### Definitions

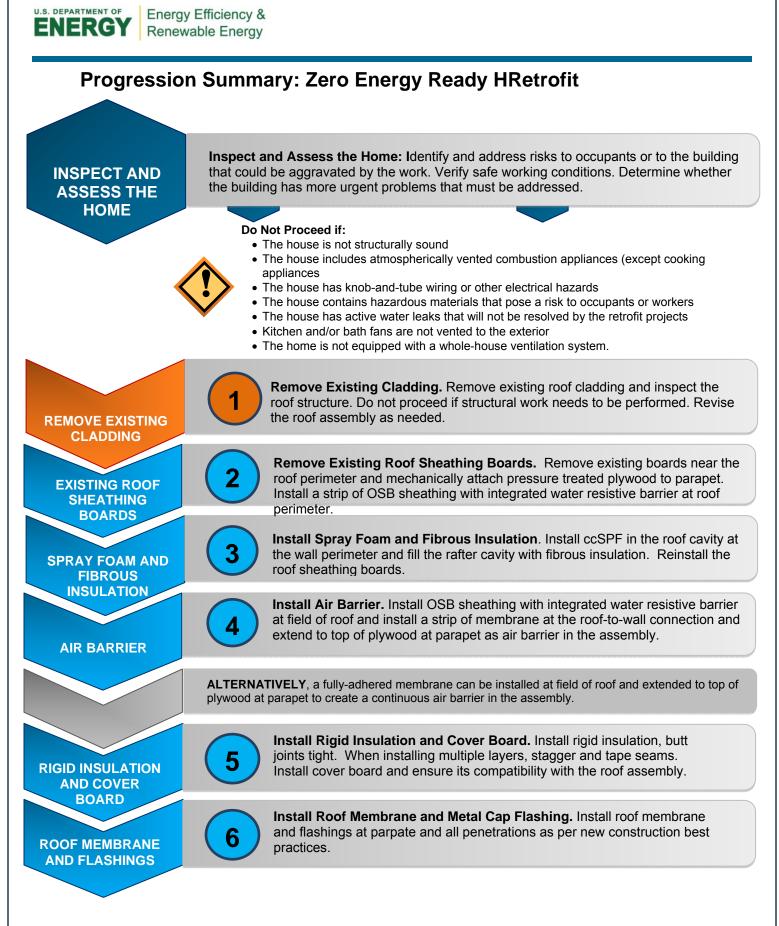
ccSPF	Closed Cell Spray Polyurethane Foam	
DEER	Deep Energy Enclosure Retrofit	
IBC	International Building Code	
IECC	International Energy Conservation Code	
IRC	International Residential Code for One and Two Family Dwellings	
PIC	Polyisocyanurate	
sf	Square foot area	
SPF	Spray-applied polyurethane foam	
TPO	Thermoplastic polyolefin	
XPS	Extruded polystyrene	

### Abstract

This Measure Guideline provides design and construction information for a deep energy enclosure retrofit (DEER) solution of a flat roof assembly. It describes the strategies and procedures for an exterior retrofit of a flat, wood-framed roof with brick masonry exterior walls, using exterior and interior (framing cavity) insulation. The approach supported in this guide could also be adapted for use with flat, wood-framed roofs with wood-framed exterior walls.

Designers, contractors, and building code officials will benefit from the information contained in this Measure Guideline. The guide may also be helpful to building owners wishing to learn more about strategies available for deep energy enclosure retrofit of flat roofs.

This Measure Guideline is important to the high performance retrofit industry because it demonstrates techniques for retrofitting flat roofs from the exterior, which is less disruptive to the living space and allows the structure to remain occupied during the project. It also illustrates a solution for preparing homes to become zero energy ready.



### **1** Introduction

This Measure Guideline provides design and construction information for a deep energy enclosure retrofit (DEER) solution for a flat roof assembly. It describes the strategies and procedures for an exterior retrofit of a flat, wood-framed roof with brick masonry exterior walls with the use of exterior and interior (framing cavity) insulation. The approach in this guide could also be adapted for use with flat, wood-framed roofs with wood-framed exterior walls.

An exterior retrofit is generally more favorable than an interior retrofit because it is less disruptive to the living space and typically allows a structure to remain occupied during the project. Exterior retrofit also offers significant advantages for building durability by reducing the likelihood of cold weather condensation within the structure (Straube et al. 2012).

This Measure Guideline includes several distinct sections that cover: a review of decision criteria pertinent to retrofitting flat roofs from the exterior, fundamental building science and design principles for the use of exterior and interior insulation, and construction detailing and procedures developed to explain how the various elements of the design are implemented.

Roof failures typically occur due to leakage of bulk water (precipitation), or vapor diffusion condensation. Most often, flat roof assemblies are designed and constructed without a proper air control layer, with focus only on the thermal control system (insulation). By designing the roof enclosure system properly, a majority of failures, if not all, can be avoided. A successful roof will perform the following tasks, per Straube and Grin (2010):

- Provide a water management system to keep precipitation out
- Provide an air barrier system between the indoors and outdoors
- Provide a vapor control system to maintain a durable environment that does not allow condensation and does not promote mold growth
- Provide a thermal control system to keep the heat out during the summer and retain heat during the winter

In the retrofit world, the order of work to be considered during construction or home improvements is important. Health and safety issues must be addressed first and are more important than durability issues, which are in turn more important than saving energy.

Designers, contractors, and building code officials will benefit from the information contained in this Measure Guideline. The guide may also be helpful to building owners wishing to learn more about strategies available for deep energy enclosure retrofit of flat roofs. For the most part, the use of this measure will be done as part of a larger building project and, therefore, it is highly recommended that a design professional or a qualified contractor be retained.

### **2 Decision Making Criteria**

This section discusses the major decision making criteria once an exterior retrofit has been decided on, after considering issues such as aesthetics, historic significance, improved comfort, and the lifespan of the building, which tend to dominate the decision-making process to determine the type of retrofit to be undertaken.

#### **Cost and Performance**

Cost and performance are intricately linked and have to be studied in combination, to decide the best choice given the decision-maker's goals and objectives. The decision on the thermal performance depends on the specific requirements of the project. For projects that would like to meet high-energy savings goals, a higher level of insulation must be provided.

The measure presented in this guide illustrates high levels of insulation; however, the decision on the amount of insulation to be added on the exterior and interior will depend on the existing structure of the roof, the locally adopted building and energy code requirements as well as the project budget. The Technical Description section of this Measure Guide discusses the building science principles as well as the requirements of the local building codes regarding the insulation levels for roof structures. Those requirements need to be met first. However, the homeowner may choose to increase the R-value of the roof assembly and a cost analysis may be performed to evaluate the payoff for the additional insulation.

The potential for thermal bridging must also be evaluated for the retrofit options under consideration. With the rigid insulation being installed on the exterior of the roof assembly, there will be very little thermal bridging. This allows for the nominal insulation value to be very close to the in-service or "effective" thermal resistance value. By contrast, the thermal resistance of rafter cavity fill insulation is reduced by the thermal bridging of the framing.

Another aspect to consider is if certain building materials can be substituted for others. Polyisocyanurate (PIC) rigid foam insulation has the highest R-value out of all the rigid insulation materials; fiberglass-faced polyisocyanurate (commonly used in roof installations) is R-6 per inch, and foil-faced is R-6.5 per inch. However, extruded polystyrene (XPS) rigid insulation (at R-5 per inch) costs less, and could be considered for this type of roof retrofit.

A commonly neglected critical aspect for flat roof assemblies is the air control layer, which should be located below the layers of rigid insulation (Lstiburek, 2011). This measure guide shows OSB sheathing with an integrated water resistive barrier and taped seams, installed over tapered sleepers (2x lumber ripped with a taper to create a slope). The sleepers are used in cases when slope must be added to the existing roof. If sloping of the roof is not required, a fully-adhered membrane could be applied directly to the existing roof board sheathing as an air control layer. These decisions should be made based on the existing conditions, the performance goals and the budget of the project.

Installation costs for the retrofit solution described in this Measure Guideline can be expected to vary widely from estimates in the referred sources, depending on such factors as contractor experience, prevalent region practices, material costs, and the particular circumstances of the

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project. The majority of the cost values for the various roof components were obtained from RSMeans Reed Construction Data 2013 (Reed 2013), a cost-estimating tool, which provides the cost of materials, installations as well as overhead and profit. Other values are average costs of materials obtained from home improvement and online stores, and represent the cost of materials only. The values shown are for a project based in Boston, MA.

Material Description	Nominal R-Value	Cost Range (\$/sf)
<sup>1</sup> /2" Cover board	-	1.27
<sup>1</sup> /2" Plywood sheathing	-	1.70
6" Roofing polyisocyanurate (PIC), (3) 2" layers	36	6.39
6" Extruded polystyrene (XPS), (3) 2" layers	30	5.64
OSB sheathing w. integrated water resistive barrier, taped	-	$5.60^{\dagger}$
Fully-adhered air barrier membrane	-	$0.70^{\dagger}$
2" Closed-cell spray foam (ccSPF)	12	1.77
12" Dense-pack cellulose	42	2.78
18" Dense-pack cellulose	63	3.43
12" Blown fiberglass	42	1.80
18" Blown fiberglass	63	2.70

#### Table 1. RS Means Unit Costs for Roof Retrofit Components (\$/sf)

<sup>†</sup> Material cost only; price from home improvement and online stores

Other items such as self adhered membrane flashings, metal flashings, and wood blocking are omitted from the table as these items will depend on whether or not roof elements such skylights, mechanical curbs, or photovoltaics are part of the project.

Further optimization of energy performance vs. cost could be done using energy modeling, in particular, models that account for both energy savings and increased first cost, such as BEopt (Christensen et al. 2006).

#### Constructibility

How easy a measure is to implement can greatly impact the success of a project. Difficult details and construction sequences often lead to increased cost and reduced performance. Efficiency in construction is driven by simple repeatable details and common construction practice. The more that a measure deviates from common construction techniques (or requires overly complicated sequences involving multiple trades), the more likely that the work will not be completed with the intended result.

A key benefit to the use of exterior rigid insulation with cavity insulation in flat roof assemblies is that this approach is considered standard practice. The only variation to this common approach is ensuring that all of the control layers are provided in the roof assembly and they are connected to the control layers of the adjacent assemblies and roof elements. This may require additional planning and detailing as well as a change in typical construction sequences.

#### **Moisture Performance**

Installing exterior rigid insulation on the exterior of the roof assemblies keeps the exterior sheathing warmer and reduces condensation risks. In fact, the benefit is recognized in the building codes, and adding sufficient exterior rigid insulation can allow for the elimination of traditional interior vapor control layers. It is important, however, to maintain a sufficient ratio of exterior insulation to total roof assembly insulation. In colder climate zones, the amount of exterior (rigid) insulation needed to maintain the sheathing temperature increases.

#### Air Leakage Performance

Air control is often omitted from the design for flat roof assemblies, with focus only on the thermal control system (insulation). It is highly risky to design a retrofit assembly that allows significant air leakage; therefore, the air leakage performance of the retrofit strategies must be evaluated before making a decision. However, experience has shown that air barrier systems formed by careful taping, caulking, use of appropriate air sealing materials like spray polyurethane products and fully-adhered membranes are quite likely to achieve airtightness when properly installed using standard quality control measures.

### **3 Technical Description**

#### **Fundamental Principles**

The following section provides fundamental information on exterior and interior insulation in flat roof assemblies. The intent is to provide the background physics and logic on how the measure impacts a building's performance.

Roof assemblies are a component of a building that separate the inside environment and the outside environment. The separation is often referred to as the building enclosure or building envelope. For roof assemblies, control of rainwater, airflow, water vapor flow, and heat flow are key factors to providing a durable enclosure. The control of these elements can be separated into four principle control layers. They are presented in order of importance:

- a water control layer
- an air control layer
- a vapor control layer
- a thermal control layer

The best place for the control layers is to locate them on the outside of the structure, in order to protect the structure, as discussed by Lstiburek (2007). The optimum configuration is presented in Figure 1.

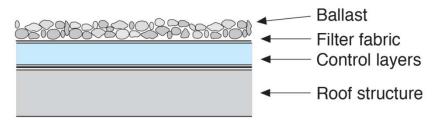
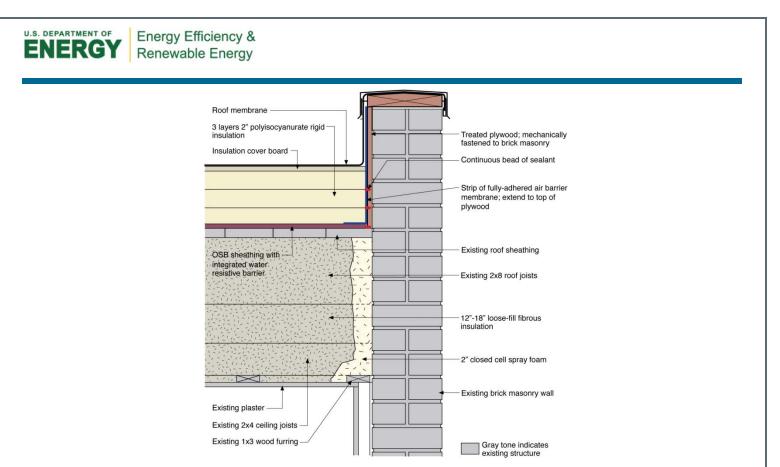


Figure 1: Optimum configuration of control layers for a roof

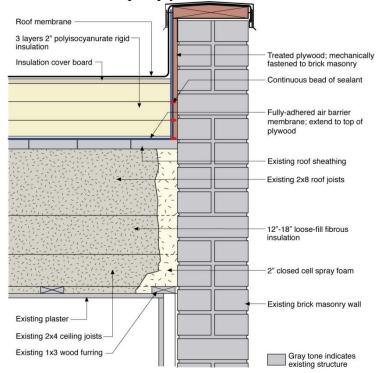
#### Flat Roof Assembly

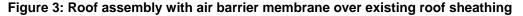
The retrofit assembly consists of the existing ceiling plaster under the roof rafter cavity entirely filled with cellulose insulation. The wall perimeter of the roof rafter cavity is covered with 2" of ccSPF to provide a robust air seal between the existing roof sheathing and the ceiling plane. A strip of pressure treated plywood is installed at the interior vertical face of the parapet to allow for adequate attachment of the air barrier membrane. The air control layer (in a form of the OSB sheathing with integrated water resistive barrier and taped seams) is installed over the existing roof sheathing, with a strip of air barrier membrane at the perimeter of the roof sheathing and the parapet. The new roof sheathing is installed over sleepers (2x lumber ripped with a taper) to provide a consistent slope to drain. Three 2" layers of polyisocyanurate rigid insulation are installed over the air control layer with the joints staggered and the seams taped. Insulation cover board is installed over the rigid insulation, and in turn covered with the roof membrane (which turns up and over the parapet). Cap flashing with drip edges on either side is installed over the parapet.



#### Figure 2: Roof assembly with new roof sheathing as air control layer over existing roof sheathing

ALTERNATELY, if sleepers are not required to provide a consistent slope to drain, a fullyadhered air barrier membrane can be installed over the field of the existing roof sheathing, turned up the parapet, and terminated at the top of plywood.





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For a wood frame building, a similar combination of air impermeable insulation (either rigid foam boards, Figure 4, or ccSPF, Figure 5) could be used, per details from Lstiburek (2010). The thickness of the air impermeable insulation should be changed based on climate zone. The roof air barrier should remain at the structural sheathing layer; air barrier connections to the wall should be based on the wall's air barrier strategy.

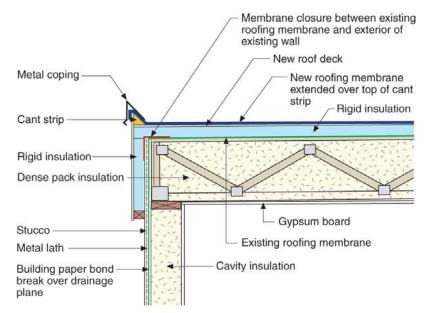


Figure 4: Wood frame roof assembly with rigid foam board exterior insulation (Lstiburek 2010)

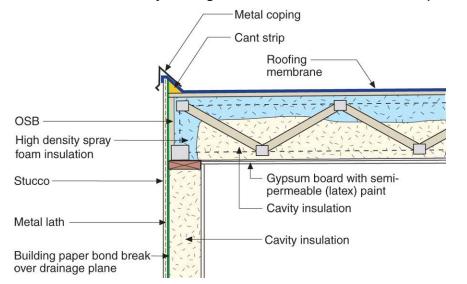


Figure 5: Wood frame roof assembly with spray foam exterior-side insulation (Lstiburek 2010)

#### Water Control Layer

Controlling rainwater is the single most important factor in the design and construction of durable roof assemblies. The fundamental principle of water management is to shed water by layering materials in such a way that water is directed downwards and outwards out of the

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building or away from the building. The key to this fundamental principle is drainage (Lstiburek 2006b).

Flat roofs should never be flat; therefore, all flat roofs should be tilted and sloped to drains. It is vital that any roof penetrations (drains, skylights or mechanical curbs) are properly flashed, preventing water entry. The materials that form the water control layer(in this case the roof membrane) overlap each other in shingle fashion or are sealed so that water drains down and does not collect on the roof (Lstiburek 2006b).

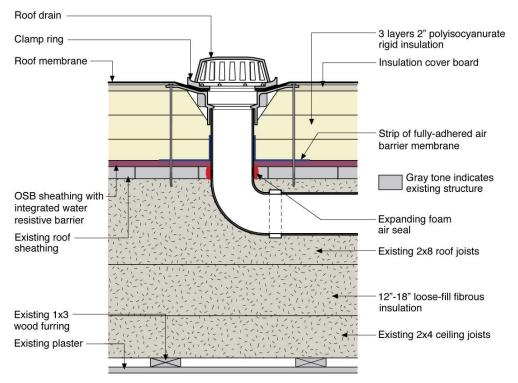


Figure 6: Roof drain water management

Skylights, mechanical curbs and other roof penetrations must be integrated into the roof's drainage plane (membrane) (Figure 7 and Figure 8). Membranes or formable flashings that line these curbed openings are all elements of drainable systems. These approaches work best when they are sloped inward so the rainwater is directed into the roof drain and taken out of the building. Tobiasson (2009) explicitly recommends interior drainage from low-slope roofs. Draining a membrane over the eaves may have lower first costs, but these eave areas are often the weakest portion of the waterproofing, with leaks commonly developing there. Similar issues are seen with ice damming of scuppers, resulting in roof ponding.

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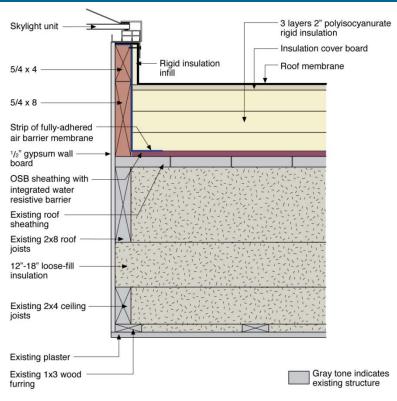


Figure 7: Skylight/mechanical curb water management

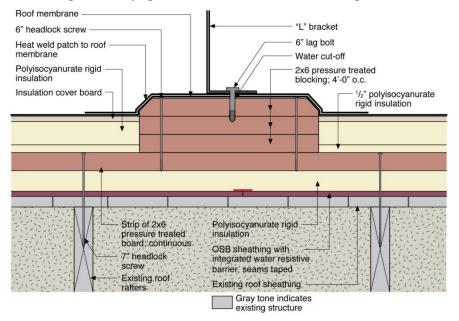
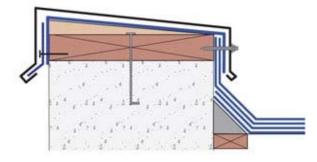


Figure 8: PV roof rack blocking water management

It is important to keep rainwater from getting into the top of the parapet. To prevent that, the top of the parapet should slope inward to direct rainwater into the roof drain, and taken off the roof. It is important to ensure that the roof membrane extends up and over the parapet, and under the metal cap flashing, as the cap flashings leak at joints. The flashing should have drip edges—front and back—to prevent staining of the building façade (Lstiburek 2011).



Adapted from Baker, M.; Roots, 1980; Courtesy National Research Council of Canada

Figure 9: Parapet water management

#### Air Control Layer

Controlling airflow in a building enclosure is important because of its role in heat and moisture flow. One key strategy in airflow control is the use of air control layers. Air control layers are systems of materials designed and constructed to control airflow between a conditioned space and an unconditioned space. The air control layer is the primary air enclosure boundary that separates indoor (conditioned) air and outdoor (unconditioned) air.

Air control layers should be:

 Impermeable to air flow
 Continuous over the entire building enclosure
 Able to withstand the forces that may act on them during and after construction
 Durable over the expected lifetime of the building

The air control layer in this flat roof assembly is the OSB sheathing with integrated water resistive barrier and taped joints over the existing board roof sheathing (or the fully-adhered membrane). This places the air control layer outside of the building's structure (but inboard of the rigid insulation). The significant advantage of exterior air control layer is the ease of installation and the lack of detailing issues related to intersecting partition walls and service partitions. However, exterior air control layer must deal with transitions where roof assemblies intersect exterior walls. It is important that the air control layer is continuous over the entire building enclosure; therefore, special attention is required at the roof-to-wall connection. An additional advantage of exterior air barrier systems is the control of wind-washing of fibrous cavity fill insulation. The significant disadvantage of exterior air barriers in cold climates is their inability to control the entry of air-transported moisture into cavities from the interior. Installing both interior and exterior air barriers addresses the weakness of each; common interior air barrier materials include interior gypsum board (air drywall approach) and polyethylene film (Lstiburek 2006a).

#### Vapor Control Layer

The fundamental principle of a vapor control layer is to keep water vapor out of an assembly and to also let water vapor out if it gets in. In this regard, the vapor control layer is in reality more of a vapor control "strategy" that uses materials with specific vapor control properties strategically within the assembly. It can get complicated because sometimes the best strategies to keep water vapor out also trap water vapor in.

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Vapor control layers installed on the interior of assemblies prevent assemblies from drying inward. This is a concern in any air-conditioned building or any building at all where there is also a vapor control layer on the exterior – the "double vapor barrier" problem. A "double vapor barrier" is a problem because moisture within the assembly cannot dry to either side. This moisture could come from assemblies that start out wet because of rain, or the use of wet materials during construction without allowing sufficient time for materials to dry out prior to close-in.

There are three principle control approaches to dealing with water in the vapor form. The first is to let the water vapor pass through the assembly from the inside out and from the outside in. Where a wall assembly is concerned it is a wall that can dry to both sides. We call these types of assemblies **"flow-through" assemblies**.

The second is to locate a distinctive vapor control layer to retard the flow of water vapor into the wall assembly from either the inside or from the outside. We call these types of assemblies **"vapor control layer" assemblies**. The most common location for a vapor control layer is on the inside "warm in winter" side of the thermal insulation (typically for cold climates).

The third is to control the temperature of the surfaces where condensation is likely to occur by raising the surface temperature with insulation. The most common method of doing this is to use rigid insulation on the exterior of assemblies. We call these types of assemblies **"control of condensing surface temperature" assemblies**.

Controlling the condensing surface temperature is the most versatile strategy and works well in all climate zones. In cold climates, it also provides the best protection against air leakage condensation problems, since instead of limiting the movement of moisture, it functions by preventing condensation.

When exterior rigid insulation is added outboard of the structural sheathing, the interior surface temperature of the structural sheathing is increased in winter, since the insulation keeps the sheathing warmer. By raising the temperature of the condensing surface, condensation from interior water vapor migrating into the wall assembly is controlled. This allows assemblies to be constructed in cold climates without interior vapor control layers.

The building codes recognize this and provide guidance on the minimum thermal resistance values of rigid insulation/exterior insulation required to control condensation, when Class I and II vapor retarders are replaced with Class III retarders (e.g., latex paint) in various climate zones. There is a minimum R-value requirement for "air impermeable" insulation (e.g., rigid insulation or spray foam) in a roof assembly to control condensation. Table 2 is taken from *Table R806.4 Insulation for Condensation Control* of the 2009 IRC (ICC 2009a) and *Table R806.5 Insulation for Condensation Control* of the 2012 IRC (2012a). It shows the minimum air impermeable insulation thermal resistance values to control condensation for Climate Zones 5, 6, 7, 8 and Marine 4.

It is important to maintain sufficient ratio of exterior insulation to total roof assembly insulation. As the outdoor temperature gets colder, the amount of insulation needed to maintain the sheathing temperature increases.

<b>Climate Zone</b>	Minimum R-Value
<b>4</b> C	10
5	20
6	25
7	30
8	35

## Table 2. Air impermeable roof insulation minimum thermal resistance to control condensation for<br/>climate zones 5, 6, 7, 8 and marine 4 from (2009 IRC and 2012 IRC).

For assemblies that have higher levels of cavity insulation, such as the flat roof assembly described in this Measure Guideline, additional analysis may be required. The values stated in Table 2 are based on "typical" or code insulation levels. Hygrothermal computer modeling, when used appropriately, would provide the most refined analysis of the risk. However, analysis at this level is seldom required for residential construction. Other methods such as a dewpoint calculation that looks to limit the sheathing temperature to 45°F based on the average temperature over the coldest three months of the year (assumed interior conditions of 35% RH and 70°F) is a reasonable check against condensation risks. These methods are discussed in Lstiburek (2006a) and Straube (2011).

#### Thermal Control Layer

The function of the thermal control layer is to control the flow of heat from both the inside to the outside and from the outside to the inside. As with the other control layers, the most important factor to consider when dealing with the thermal control layer is its continuity.

The addition of exterior rigid insulation can significantly improve the roof assembly's thermal performance because it provides a continuous insulation layer that diminishes the impact of thermal bridges caused by framing. Typical thermal resistance of common rigid insulation materials are shown in Table 3.

CODE REQUIREMENTS FOR THERMAL INSULATION ARE FOUND IN SECTION 402 OF THE 2009 IECC AND R402 OF THE 2012 IECC.

#### Table 3. Typical thermal resistance of common rigid insulation materials

	<b>R-Value/Inch</b>
Foil-faced polyisocyanurate (PIC)	6.5
Fiberglass-faced polyisocyanurate (PIC)	6.0
<b>Extruded polystyrene (XPS)</b>	5.0

The amount of exterior thermal rigid insulation added to the assembly will depend on the climate zone and design goals for the project. The minimum levels provided should be based on the

minimum requirements for vapor and condensation control (see previous section) and minimum requirements based on the current adopted building code and energy code, respectively, for the project. Additional insulation can be added above these minimums to create high R-Value roof assemblies.

Loose-fill fibrous insulation can be added to the roof cavity for additional R-value. Typical thermal resistance of common fibrous materials can be seen in Table 4. However, greater amounts of air-permable fibrous-fill insulation will increase the risks of sheathing condensation, unless the exterior rigid insulation is increased (see previous section, "Vapor Control Layer").

	<b>R-Value/Inch</b>
Dense-pack cellulose	3.5
Blown fiberglass insulation	3.5

#### Table 4. Typical thermal resistance of common cavity insulation materials

#### **Climate Zones and Building Environments**

Buildings should be suited to their environment. Building enclosures should be designed for a specific hygrothermal region (Figure 11), rain exposure zone (Figure 12) and interior climate.

For most residential buildings, interiors are assumed to be conditioned to around 70°F in the winter and 75°F in the summer. Relative humidities should be limited to 35 percent (no higher) during the coldest month in winter and 65 percent (no higher) in the summer.

These conditions also form the basis for the requirements delineated in the model building codes. The model building codes climate zones referenced in the 2009 IECC (ICC 2009b) and the 2012 IECC (ICC 2012b) can be seen in Figure 10. Table 5 provides the minimum thermal resistance (R-value) requirements specified in the 2009 IECC (ICC 2009b) and the 2012 IECC (ICC 2012b) based on climate zone for the enclosure component addressed in this guide.

	Framed Roof Minimum R-Value	
Climate Zone	<b>2009 IECC</b>	<b>2012 IECC</b>
1	30	30
2	30	38
3	30	38
4 except Marine	38	49
5 and Marine 4	38	49
6	49	49
7 and 8	49	49

#### Table 5. Recommended Minimum R-Value for Roof Enclosures

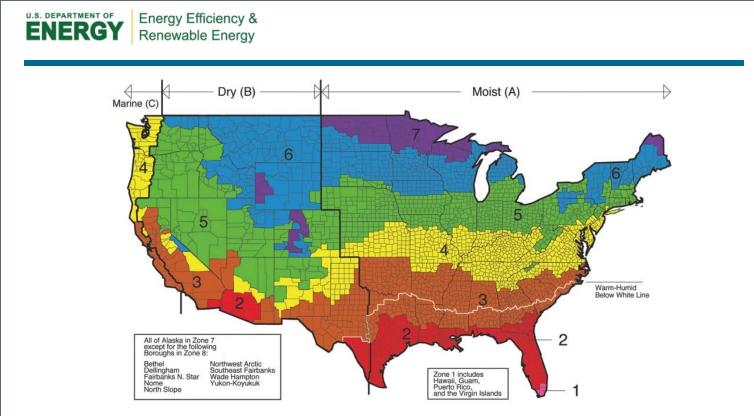
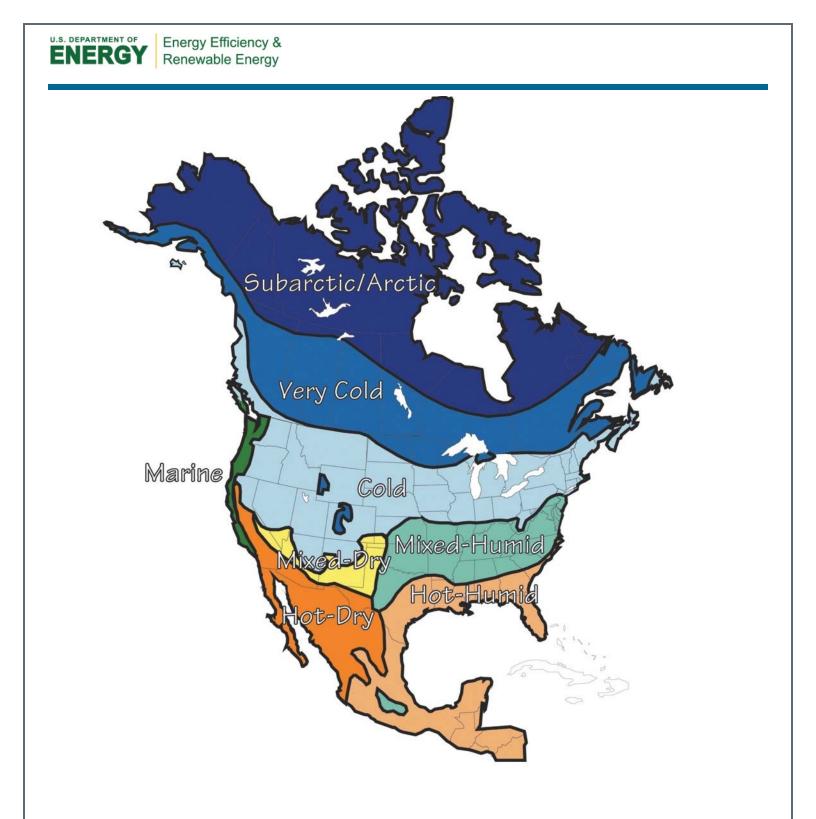
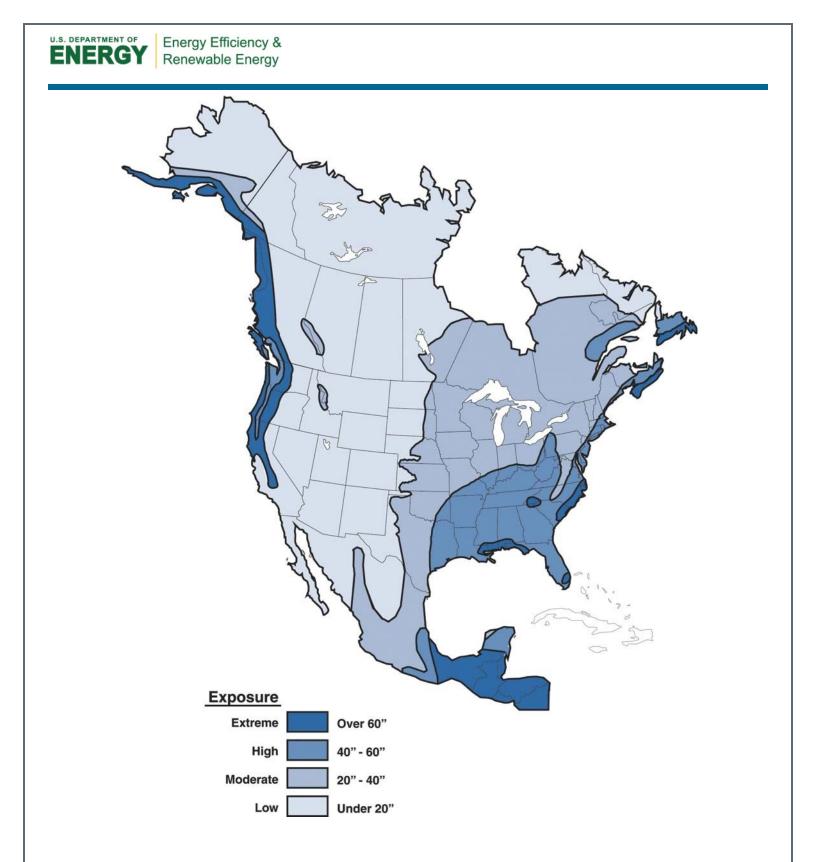
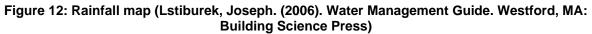


Figure 10: Department of Energy climate zones









### **4 Measure Implementation**

#### **Scope of Work**

- A. Remove existing cladding and inspect the structural integrity of the roof. Do not proceed if structural work needs to be performed. Based on the findings, revise the roof assembly and review specific detailing as needed.
- B. Remove existing roof sheathing boards near the roof perimeter, leaving one or two boards at the parapet, and mechanically fasten a strip of pressure treated plywood to the interior vertical face of the parapet. Install a strip of OSB sheathing with integrated water resistive barrier at the roof perimeter adjacent to the parapet on top of the remaining board sheathing.
- C. Install ccSPF in the roof cavity at the wall perimeter and fill the rafter cavity with fibrous insulation. Re-install the roof sheathing boards.
- D. Install OSB sheathing with integrated water resistive barrier over field of roof, and install a strip of fully-adhered air barrier membrane at the roof perimeter adjacent to the parapet and extend it up to top of plywood.
- E. Install rigid insulation with staggered joints and tape the seams of each layer. Install insulation cover board over rigid insulation.
- F. Install roof membrane over insulation cover board and extend it up and over the parapet. Install flashings at parapet and any penetrations.

#### ALTERNATE OPTION (NO SLEEPERS NEEDED TO SLOPE DECK)

#### Scope of Work

- A. Remove existing cladding and inspect the structural integrity of the roof. Do not proceed if structural work needs to be performed. Based on the findings, revise the roof assembly and review specific detailing as needed.
- B. Remove existing roof sheathing boards near the roof perimeter, leaving one or two boards at the parapet and mechanically fasten a strip of pressure treated plywood to the interior vertical face of the parapet.
- C. Install ccSPF in the roof cavity at the wall perimeter and fill the rafter cavity with fibrous insulation. Re-install the roof sheathing boards.
- D. Install fully-adhered air barrier membrane and extend it up the parapet to top of plywood.
- E. Install rigid insulation with staggered joints and tape the seams of each layer. Install insulation cover board over rigid insulation.
- F. Install roof membrane over insulation cover board and extend it up and over the parapet. Install metal cap flashing.

#### **Climate Specific Factors**

The building enclosures should be designed for a specific hygrothermal region and will be dependent on the design goals for the project. The assemblies should follow the minimum requirements based on the current adopted building code and energy code, respectively, for the project.

#### **Field Inspection**

Identify and address risks to occupants or the building that could be aggravated by the work. Verify safe working conditions. Determine whether the building has more urgent problems that must be addressed. Determine the feasibility of the retrofit solution and of options. Inspect and assess the building for:

- Structural integrity of roof framing,
- Presence of hazardous materials (e.g. lead, radon, asbestos),
- Safety and serviceability of the electrical system,
- Rainwater or plumbing water leaks,
- Rot or decay in framing, and
- Insect/pest damage/activity.

Deficiencies or hazards must be remediated prior to the project, or remediation must be incorporated into the scope of the project.

Given the increased airtightness associated with this retrofit, combustion safety and controlled mechanical ventilation upgrades are required to maintain acceptable indoor air quality.

Identify any atmospherically vented (or naturally aspirated) combustion appliances in the home. With the exception of gas stoves and cooktops, combustion appliances – including fireplaces – should be direct-vented or direct exhaust-vented equipment. Atmospherically vented appliances must be replaced or reconfigured to direct-vented or direct exhaust-vented or direct exhaust-vented or project or as part of the project scope.

Verify that all kitchen and bathroom exhausts are vented to the exterior of the building. Source control ventilation deficiencies must be corrected either prior to or as part of the project.

If the home lacks a ventilation system meeting the requirements of the 2012 International Residential Code (2012 IRC, ICC 2012a), Section M1507.3 (or other relevant ventilation standards, such as ASHRAE 62.2), a ventilation system meeting this requirement must be installed either prior to or as part of the project.

#### **Implementation Risks**

Construction and renovation work entails inherent risks to workers. All applicable safety procedures must be followed.

#### **Installation Procedure**

#### A. Remove existing cladding and inspect the roof structure

Remove the existing roof cladding and inspect the structural integrity of the roof. Check the roof framing for any deficiencies, rot, insect damage, etc. Do not proceed if any repairs need to be performed.

Based on the findings, revise the roof assembly and review specific detailing as needed. Follow the minimum requirements of the current adapted building and energy codes.



Figure 13: Existing roof cladding to be removed (left) and verification of existing conditions (right)

B. Remove roof sheathing boards near roof perimeter and mechanically fasten pressure treated plywood to the interior vertical face of the parapaet; install a strip of new roof sheathing over remaining roof sheathing board

Remove two or three roof sheathing boards near the perimeter of the roof, leaving one or two boards at the parapet.

Mechanically fasten a strip of treated plywood to the interior vertical face of the parapet to allow for attachment of the strip of fully-adhered air barrier membrane.

Install a strip of OSB sheathing with integrated water resistive barrier at the roof perimeter adjacent to the parapet on top of the remaining board sheathing. Provide a continuous bead of caulking between the existing board sheathing and a strip of new roof sheathing.



Figure 14: Existing boards removed near roof perimeter with P.T. plywood installed at parapet (left); strip of OSB sheathing with integrated water resistive barrier at parapet (right)

## C. Install ccSPF and fibrous insulation in the roof cavity; re-install roof sheathing boards

Spray 2" of ccSPF in the roof cavity at the wall perimeter to create an air barrier between the wall and the roof, and to provide adequate thermal resistance to prevent condensation. The area should be free of debris and dust prior to spraying for adequate adhesion.

Install fibrous insulation (e.g., cellulose) in the rafter cavities to the underside of the existing board roof sheathing. Re-install the roof sheathing boards.



Figure 15: Spray foam installation connecting masonry wall to roof sheathing (air barrier)



Figure 16: Fibrous insulation installed in the rafter cavity with air sealing details

#### D. Install new roof sheathing and a strip of fully-adhered air barrier membrane

Install OSB sheathing with integrated water resistive barrier and the seams taped over the entire field of roof as part of the air control layer. If needed, install sleepers prior to installing the new roof sheathing to provide a consistent slope to drain.

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Install a strip of fully-adhered air barrier membrane on top of new roof sheathing at the roof perimeter adjacent to the parapet and extend it to the top of plywood to form a continuous air control membrane. Seal all penetrations, such as drains, skylights and mechanical curbs, in an airtight and durable manner to the air control layer.



Figure 17: Sleepers over existing board sheathing (left); new roof sheathing at field of roof (right)

#### E. Install rigid insulation and cover board

Install rigid insulation, butt joints tight. When installing multiple layers, offset seams in two directions and tape the seams of each layer. Add a continous bead of caulking at the perimeter of the roof.

Install blocking for future PV installation.

Install insulation cover board over rigid insulation. Ensure compatibility of the cover board with the roof assembly.



Figure 18: Rigid insulation in multiple layers with staggered seams (left); insulation cover board (right)



Figure 19: Blocking for future PV installation

#### F. Install roof membrane and flashings

Install roof membrane over insulation cover board and lap it over the parapet to provide a continuous water control layer.

Seal all penetrations, such as drains, skylights, mechanical curbs and PV blocking, against water leaks as per new construction best practices.

Install metal cap flashing at the parapet over the roof membrane. Provide drip edges on either side of the cap flashing to prevent staining of the building façade.





Figure 20: Roof membrane with blocking for PV system rack (left); finished roof (right)





Figure 21: PV system rack attachment during construction (left) and completed (right)



Figure 22: Skylight installation (left) and metal cap flashing (right)

#### Installation Procedure - ALTERNATE OPTION (NO SLEEPERS NEEDED)

#### A. Remove existing cladding and inspect the roof structure

Remove the existing roof cladding and inspect the structural integrity of the roof. Check the roof framing for any deficiencies, rot, insect damage, etc. Do not proceed if any repairs need to be performed.

Based on the findings, revise the roof assembly and review specific detailing as needed. Follow the minimum requirements of the current adapted building and energy codes.

## B. Remove roof sheathing boards near the perimeter and mechanically fasten pressure treated plywood to the interior vertical face of the parapaet

Remove two or three roof sheathing boards near the perimeter of the roof, leaving one or two boards at the parapet.

Mechanically fasten a strip of treated plywood to the interior vertical face of the parapet to allow for attachment of the fully-adhered air barrier membrane.

## C. Install ccSPF and fibrous insulation in the roof cavity; re-install roof sheathing boards

Spray 2" of ccSPF in the roof cavity at the wall perimeter to create an air barrier between the wall and the roof, and to provide adequate thermal resistance to prevent condensation. The area should be free of debris and dust prior to spraying for adequate adhesion.

Install fibrous insulation in the rafter cavities to the underside of the existing board roof sheathing. Re-install the roof sheathing boards.

#### D. Install a fully-adhered air barrier membrane

Install a fully-adhered air barrier membrane over the entire field of roof and extend up to top of plywood at the parapet to form a continuous air control layer. Seal all penetrations, such as drains, skylights and mechanical curbs, in an airtight and durable manner.

#### E. Install rigid insulation and cover board

Install rigid insulation, butt joints tight. When installing multiple layers, offset seams in two directions and tape the seams of each layer. Add a continous bead of caulking at the perimeter of the roof.

Install blocking for future PV installation.

Install insulation cover board over rigid insulation. Ensure compatibility of the cover board with the roof assembly.

#### F. Install roof membrane and flashings

Install roofing membrane over insulation cover board and lap it over the parapet to provide a continuous water control layer.

Seal all penetrations, such as drains, skylights, mechanical curbs and PV blocking, against water leaks as per new construction best practices.

Install metal cap flashing at the parapet over the roof membrane. Provide drip edges on either side of the cap flashing to prevent staining of the building façade.

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