



WALSH
CONSTRUCTION CO.



**EXPLORING A PATH TOWARDS
COST-EFFICIENT, ENERGY-EFFICIENT
AFFORDABLE HOUSING**

Image Credit: Derome Mark & Bostad



- Great place
- Great people
- Great projects

- The heart of our organization...
 - Serving mission driven clients
 - Multi-unit housing, affordable...



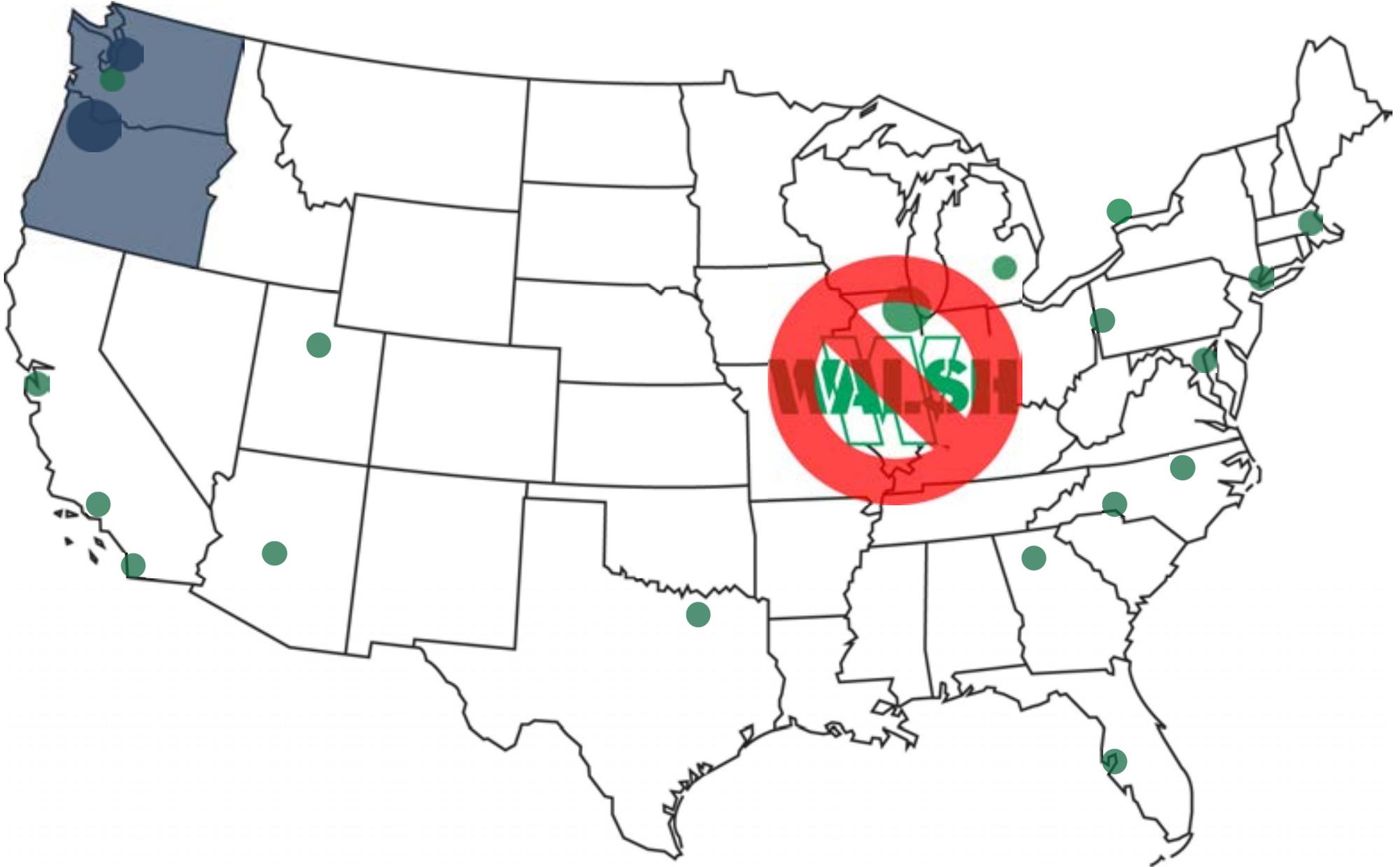


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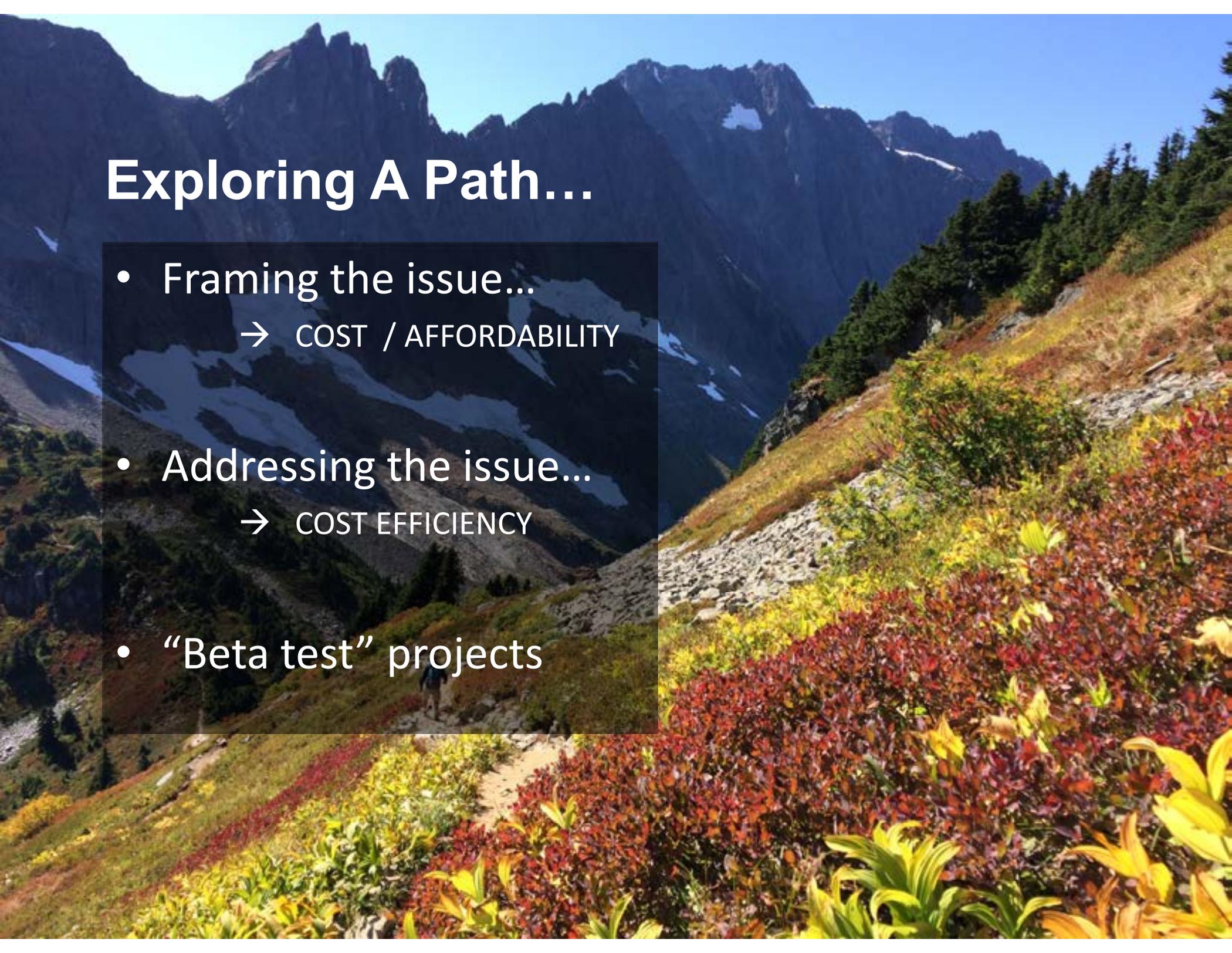






Exploring A Path...

- Framing the issue...
 - COST / AFFORDABILITY
- Addressing the issue...
 - COST EFFICIENCY
- “Beta test” projects



Orchards at Orenco

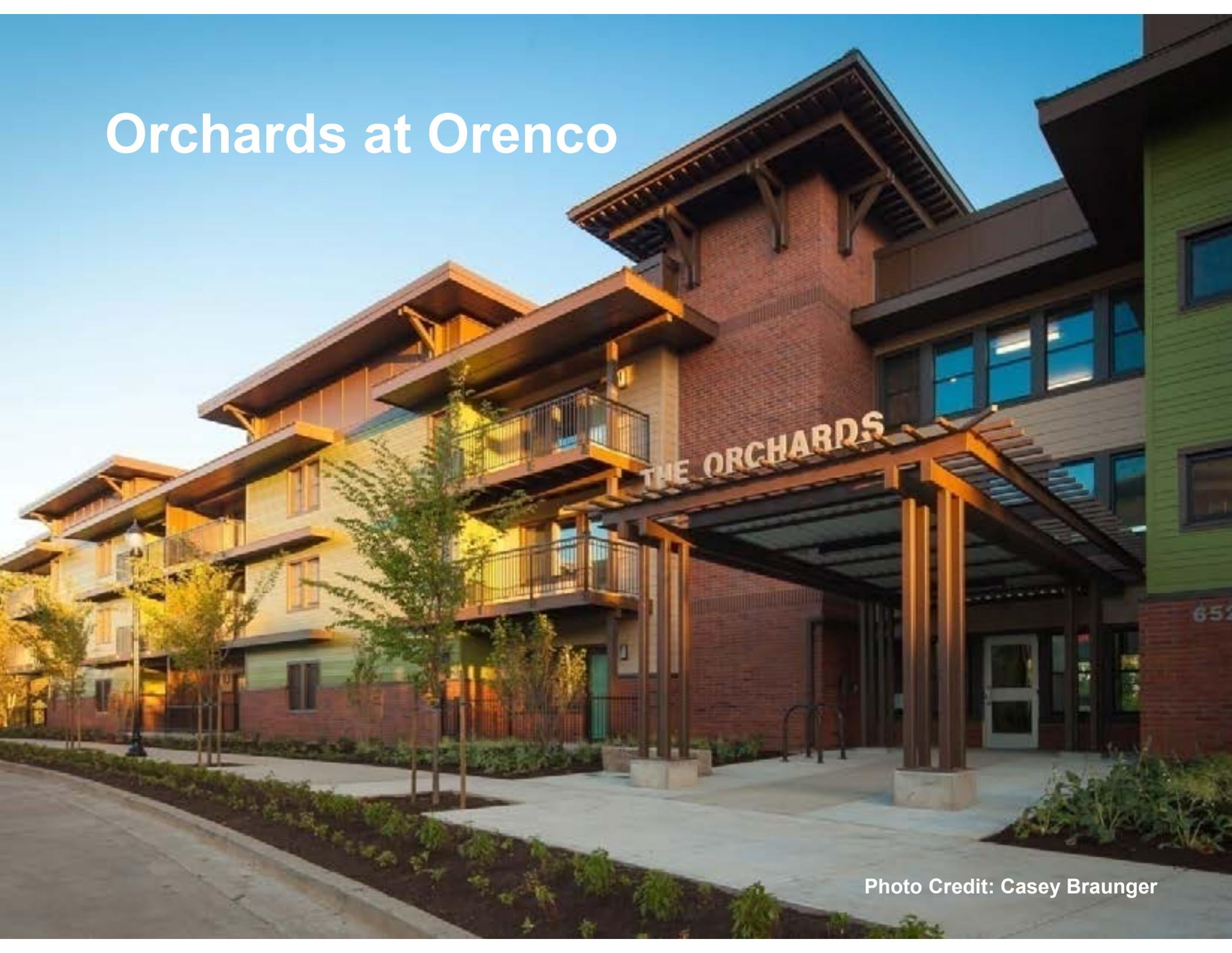
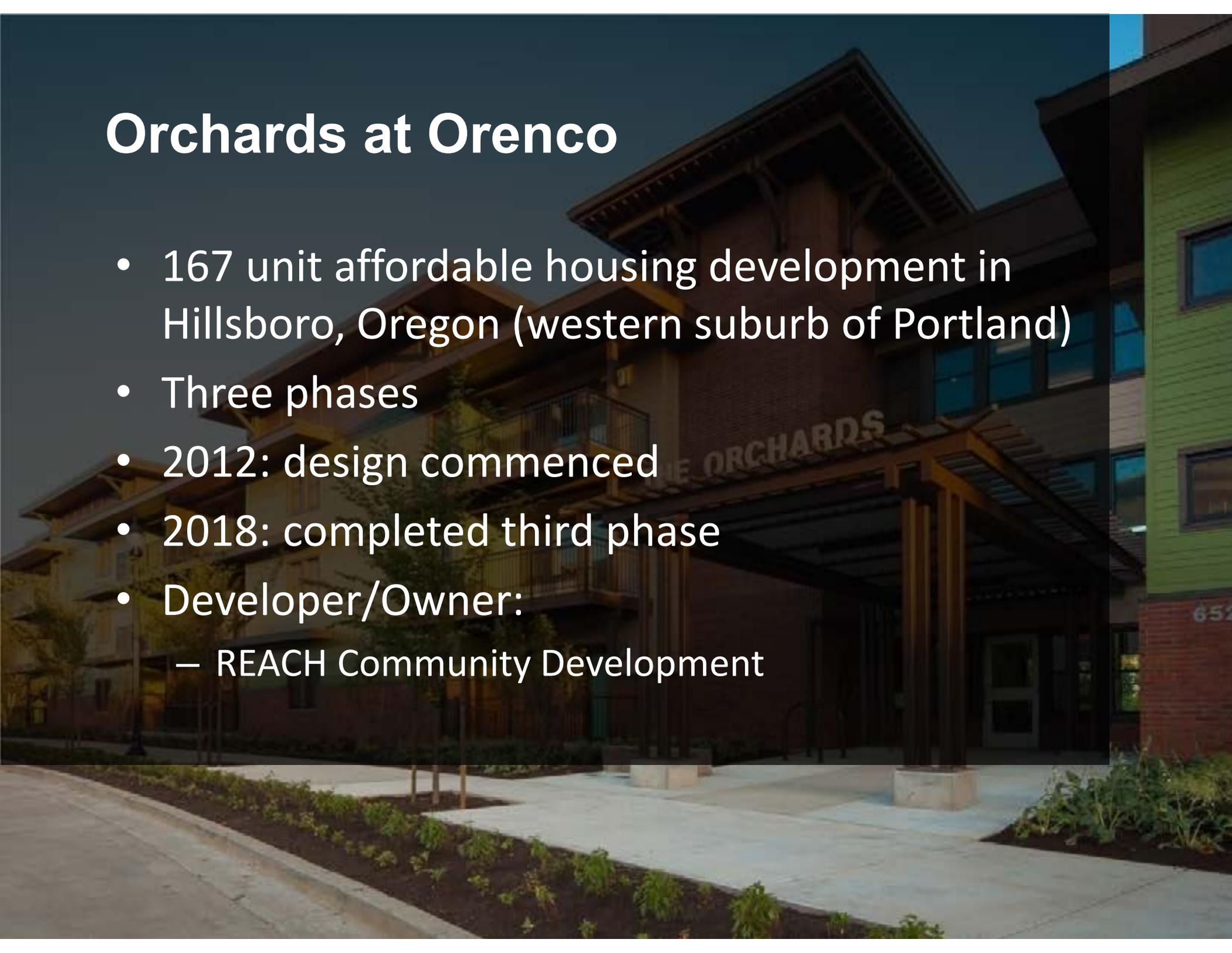


Photo Credit: Casey Braunger

Orchards at Orenco

- 167 unit affordable housing development in Hillsboro, Oregon (western suburb of Portland)
- Three phases
- 2012: design commenced
- 2018: completed third phase
- Developer/Owner:
 - REACH Community Development



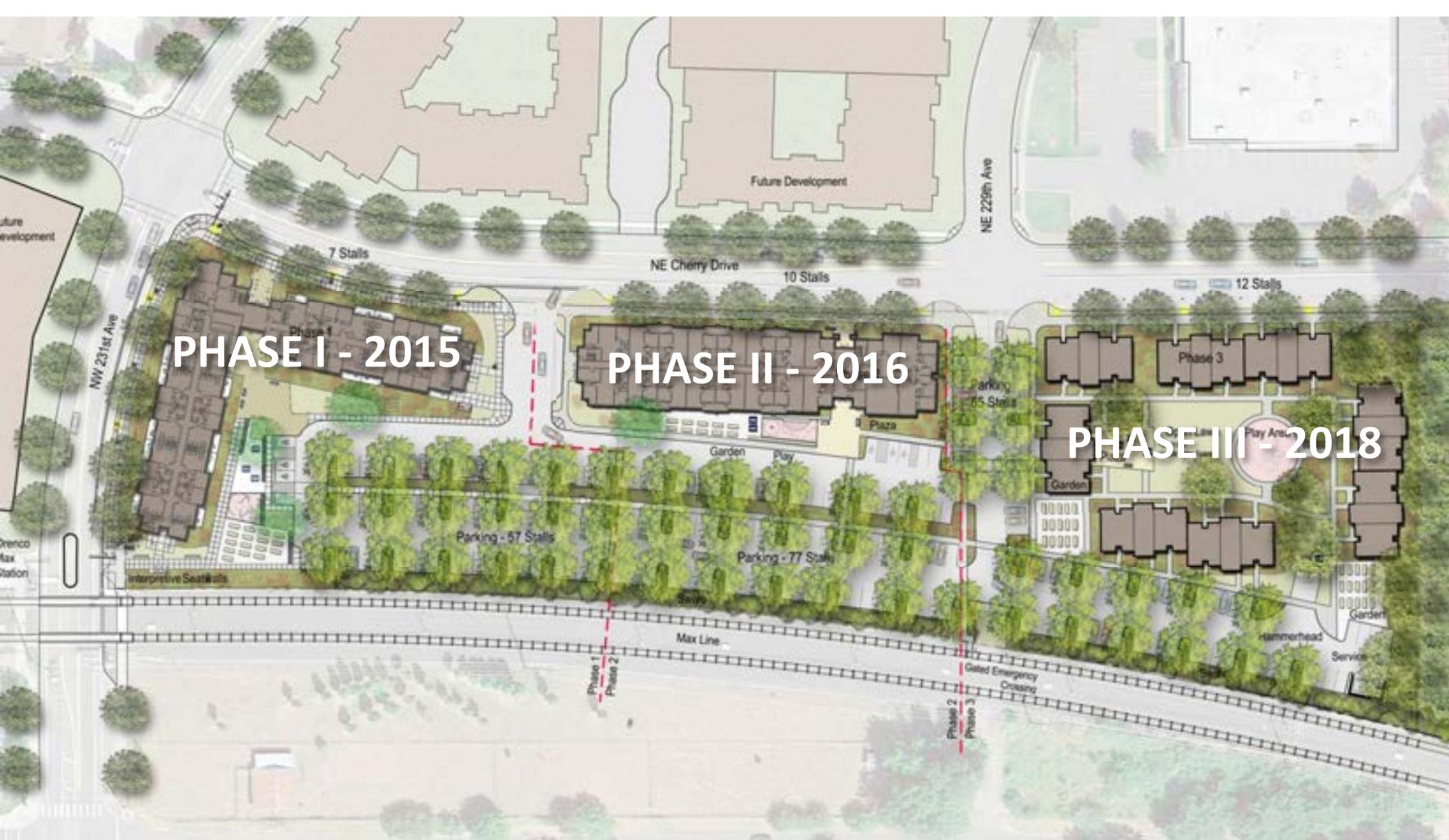
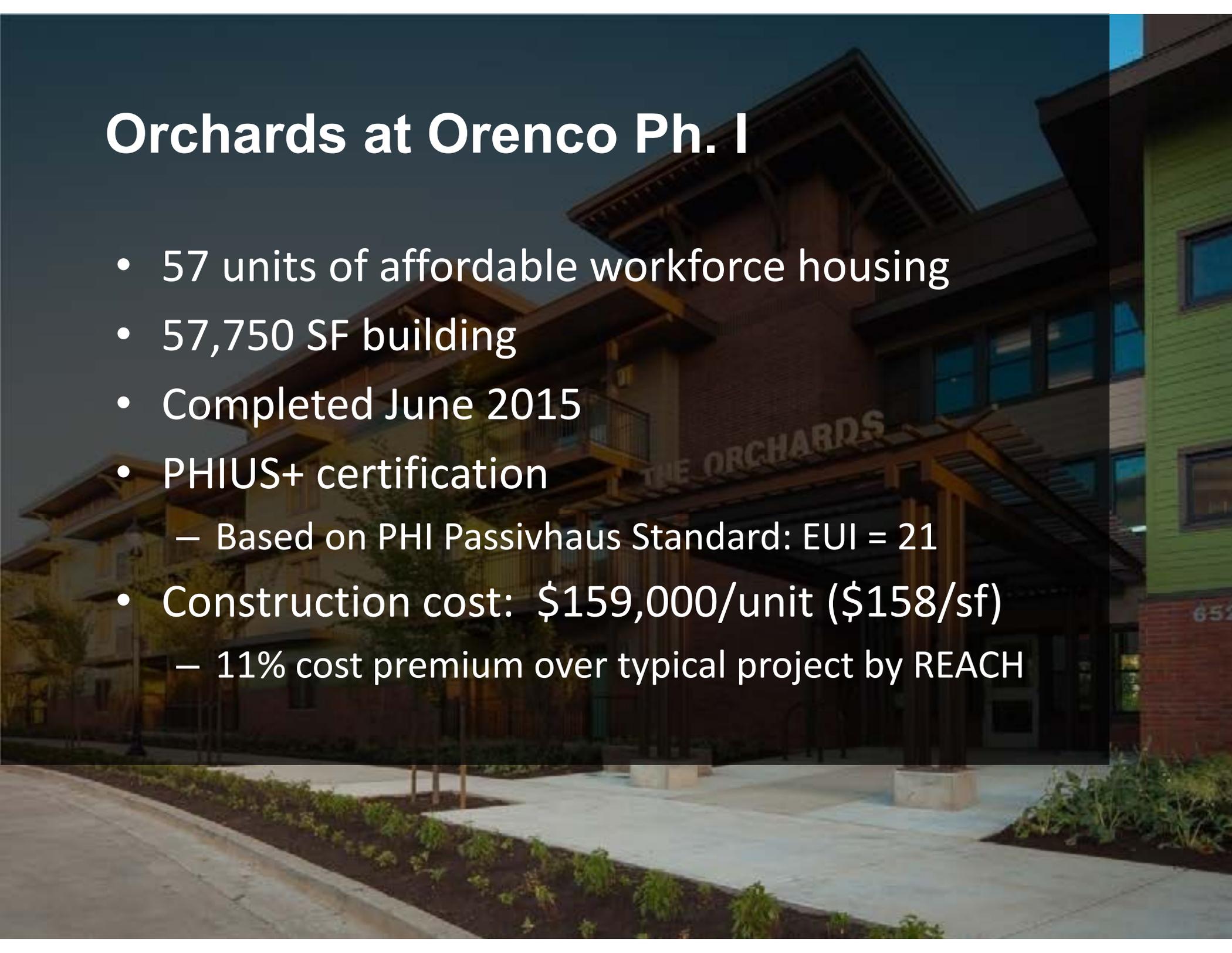


Image Credit: Ankrom Moisan Architects

Orchards at Orenco Hillsboro, Oregon

Orchards at Orenco Ph. I

- 57 units of affordable workforce housing
- 57,750 SF building
- Completed June 2015
- PHIUS+ certification
 - Based on PHI Passivhaus Standard: EUI = 21
- Construction cost: \$159,000/unit (\$158/sf)
 - 11% cost premium over typical project by REACH



Orchards at Orenco Ph. II



Photo Credit: Sally Painter

Orchards at Orenco Ph. II

- 58 units of affordable workforce housing
- 49,900 SF building
- Completed July 2016
- PHIUS+ certification
 - Based on PHIUS+ 2015 Passive Building Standard (North America): EUI = 22
- Construction cost: \$147,000/unit (\$173/sf)
 - 8% cost/unit reduction from Phase I
(15%+ cost reduction if factoring in market escalation...)
 - 5% cost premium to achieve Passive House

Orchards at Orenco Ph. III



Photo Credit: Ankrom Moisan

Orchards at Orenco Ph. III

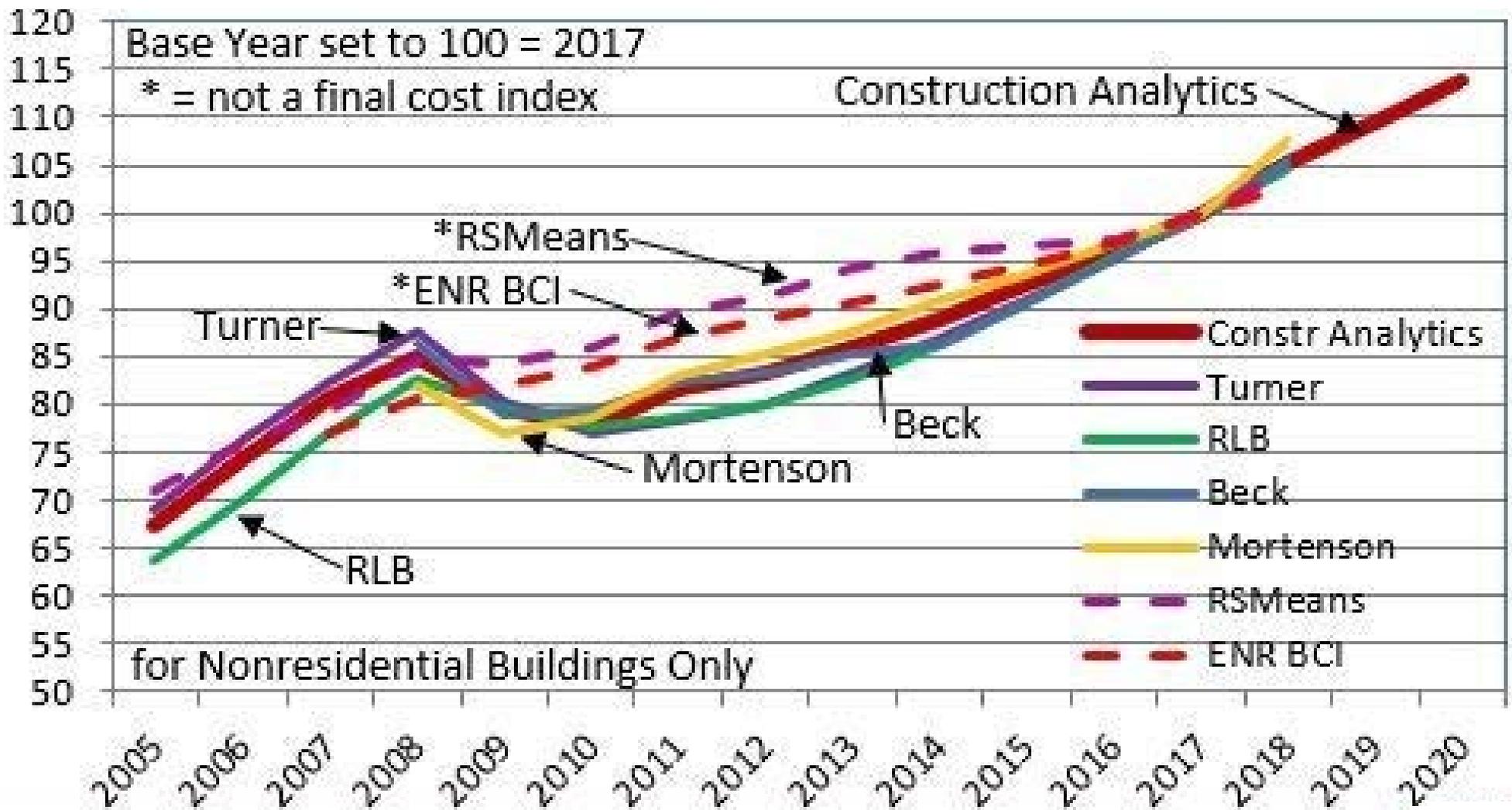
- 52 units of affordable family housing
- 62,750 SF building
- Completed September 2018
- Did not pursue Passive House certification
 - Somewhat better than code minimum...
- Construction cost: \$198,000/unit (\$164/sf)
 - Two years of severe cost escalation in Portland market





COST

- 5-15% cost escalation (annually) in PNW
- Multifamily market activity at all time high
 - Subcontractor books are full
 - Increasing margins
- Severe labor shortage
 - Increasing wages
 - Lower productivity
 - Longer schedules
- Increasing material prices
- Natural events

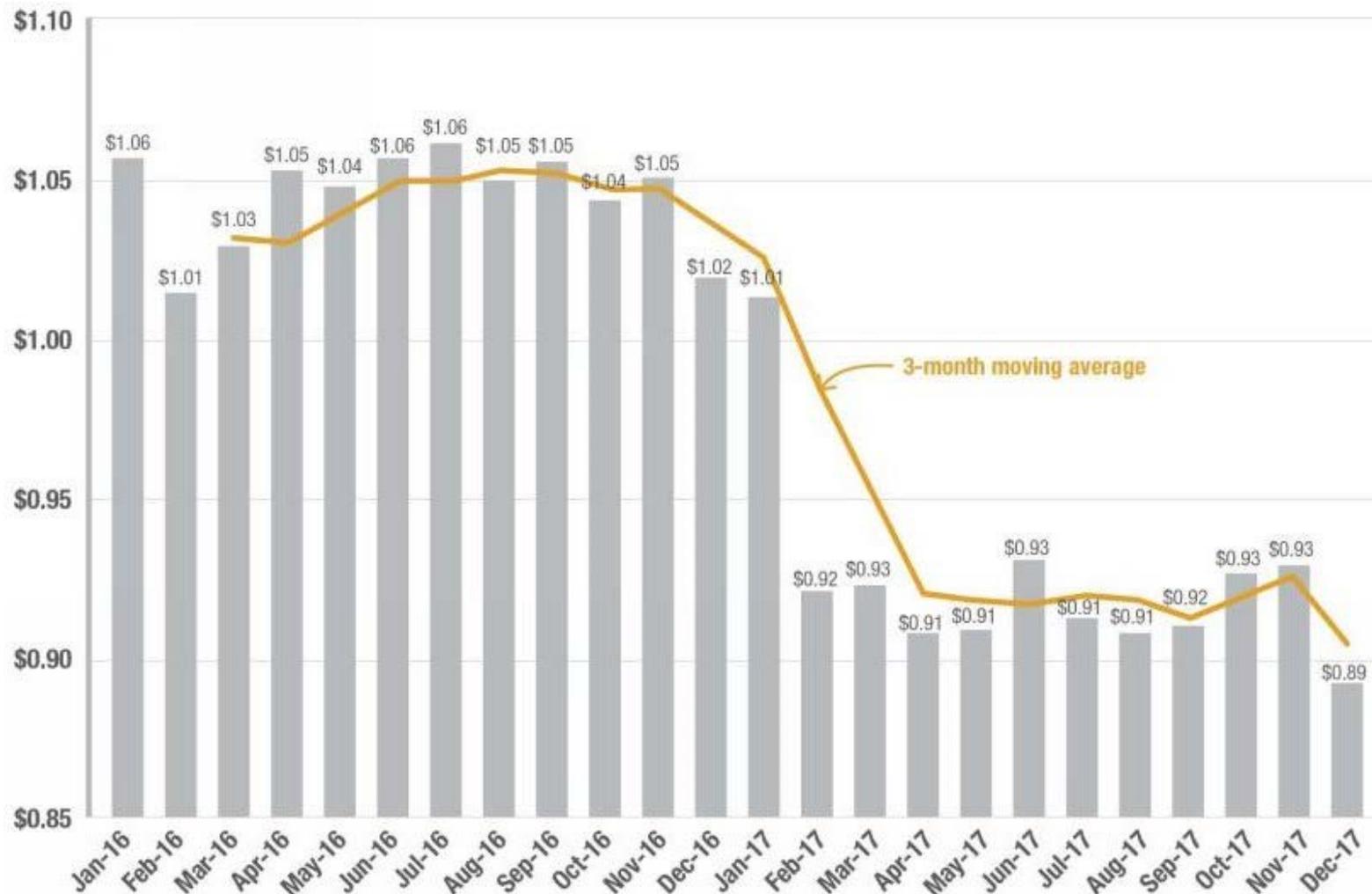


Source: Ed Zarenski, Construction Analytics (edzarenski.com)

Construction Building Cost Indices

Low-Income Housing Tax Credit Equity Pricing per Credit

January 2016-December 2017



This low-income housing tax credit equity pricing chart is presented for general information purposes only. Per credit equity pricing is based on syndicator Letter of Intent (LOIs) provided to Novogradac & Company LLP by market participants. The equity price reported for each month is the average equity price for LOIs issued in that month. No adjustments to equity pricing are made for timing of capital contributions or other considerations. Data labels are rounded to the nearest cent.

The Cost of Affordable Housing

- Severe cost escalation in PNW multifamily construction market in recent years
- Tax credit pricing exacerbating the problem...
- Housing providers finding it extremely difficult to finance projects, establish & maintain budgets
- Key stakeholders in affordable housing development raising concerns about escalating costs...established unit price limits to contain costs
- Leading to...



The Cost of Affordable Housing

- ...desire among affordable housing developers and stakeholders alike to identify ways to reduce costs of current and future projects

THE COST OF AFFORDABLE HOUSING DEVELOPMENT IN OREGON

EXECUTIVE SUMMARY | OCTOBER 2015

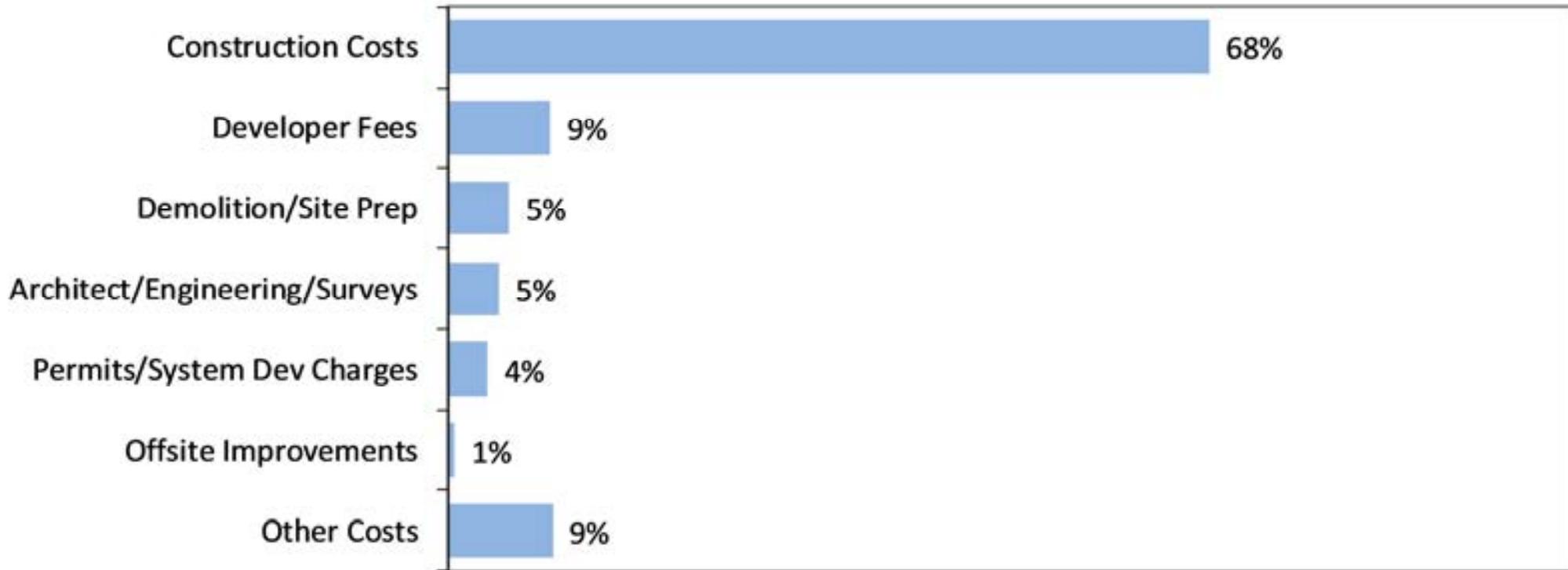


DISCIPLINE
COST ~~CONTROL~~...NOW

What “Housers” Want

- “Best value”
 - A high level of quality...delivered at a low cost
- Healthy
- Comfortable
- Durable
- Energy Efficient
- Reliable
 - Easy (and low cost) to operate, maintain, repair, replace...

Affordable Housing New Construction Projects: Cost Components as % of Total Development Costs (Net of Land)



Average calculated by summing (real) cost measures across all affordable projects and dividing by total project costs excluding land.

Source: Blue Sky Consulting Group

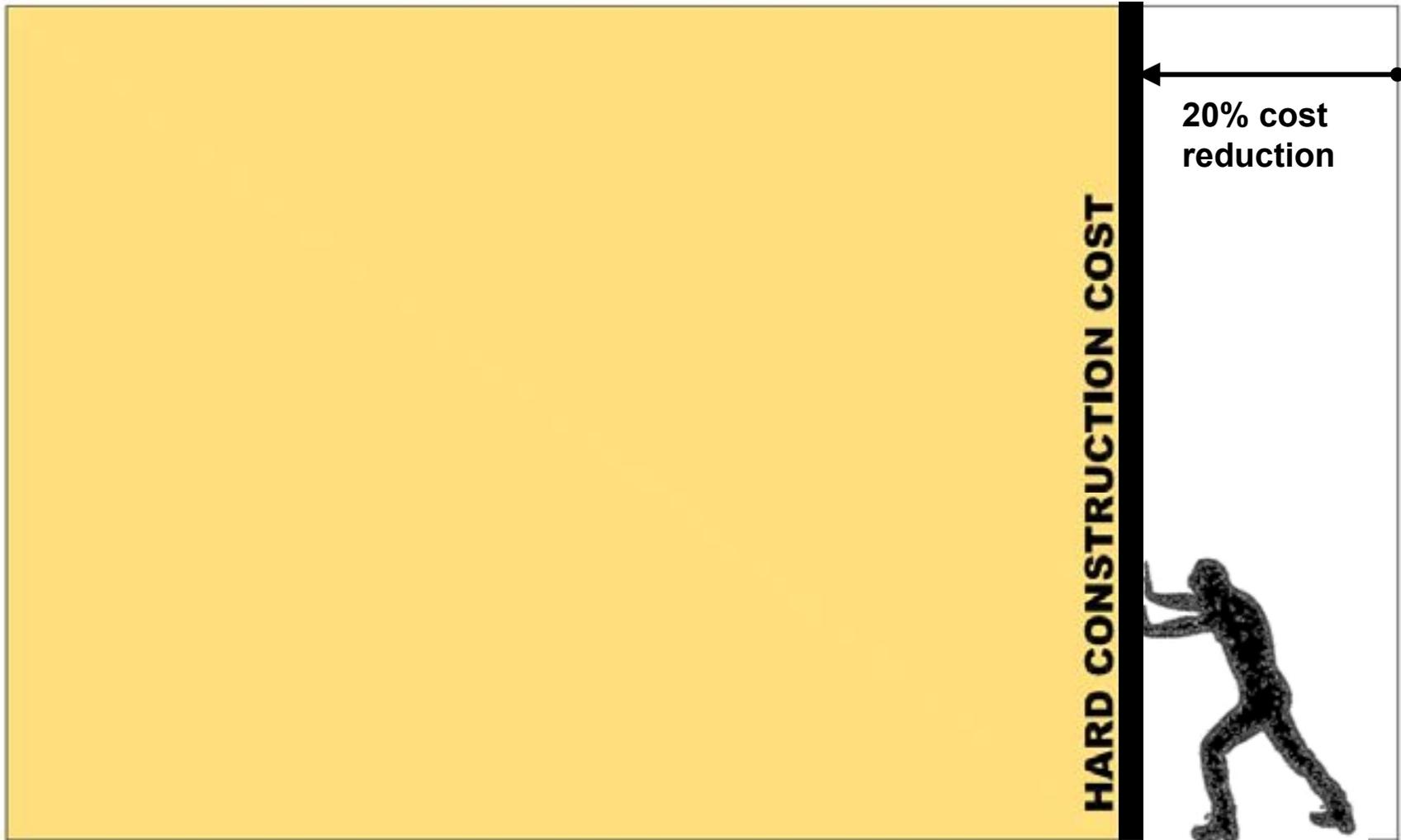
Major Components of Development Cost

DIV 01	GENERAL
DIV 02	SITE WORK
DIV 03	CONCRETE
DIV 04	MASONRY
DIV 05	STEEL
DIV 06	WOOD
DIV 07	THERMAL & MOISTURE
DIV 08	DOORS & WINDOWS
DIV 09	FINISHES
DIV 10	SPECIALITIES
DIV 11	EQUIPMENT
DIV 12	FURNISHINGS
DIV 14	CONVEYING SYSTEMS
DIV 15	MECHANICAL
DIV 16	ELECTRICAL
DIV 17	OTHER
OVERHEAD & PROFIT / INSURANCE	

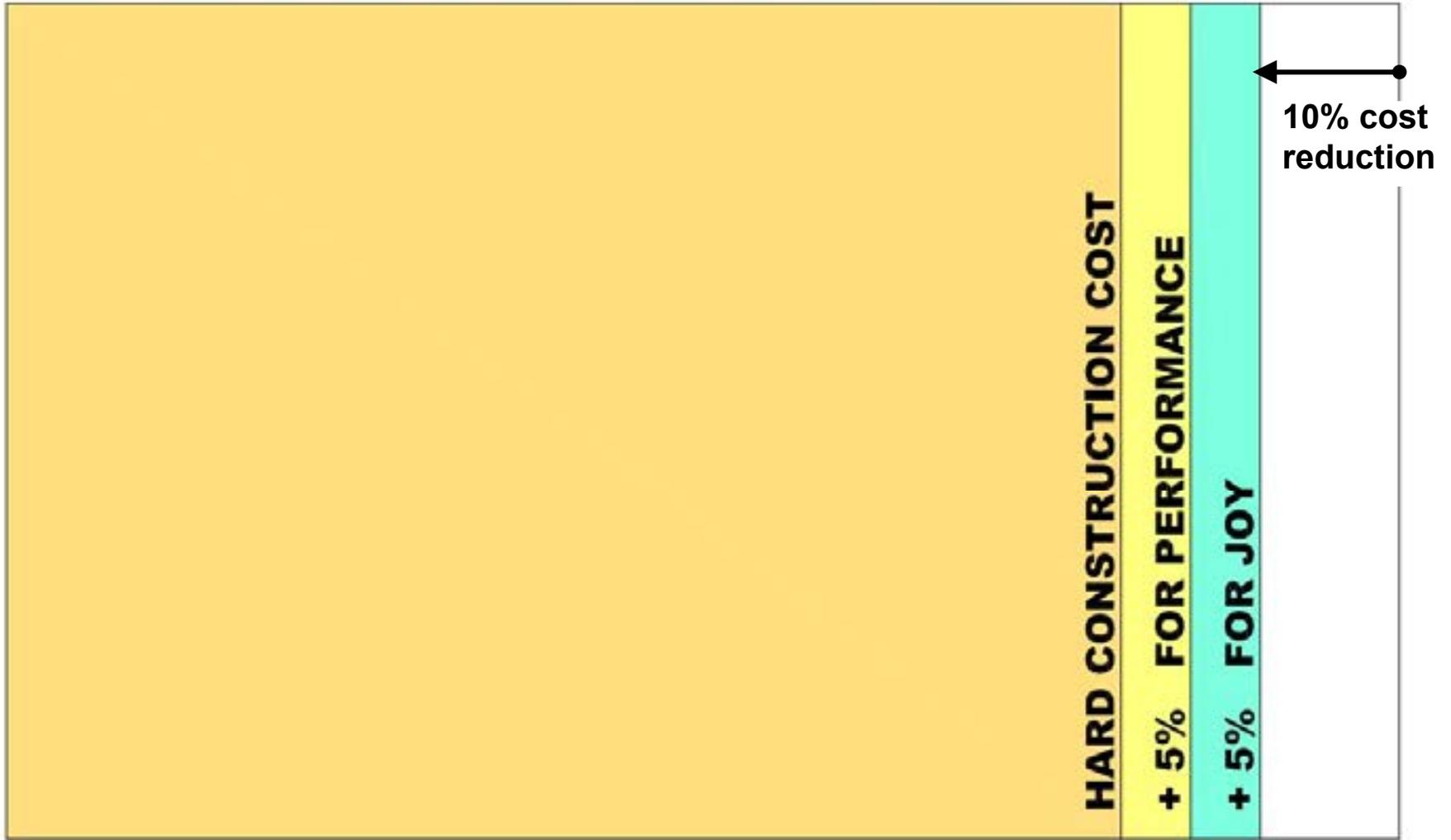
Major Components of Construction Cost



Major Components Added Up = Hard Cost



Pushing Cost Back to Achieve Better Buildings



Pushing Cost Back to Achieve Better Buildings

HOW?

- Cost Efficient Design and Construction (CEDC)
 - Applying cost efficiency principles to overall design of buildings...and to building's sub-systems
 - Utilizing standardization, repetition, prefabrication
 - Utilizing economies of scale whenever possible
- Lean Methods
 - Optimizing the widget (i.e. unit plans) as basic building blocks for efficient building layouts
 - Integration / Collaboration (incl. subs)
 - Target Value Design (TVD)
 - Eliminating waste...



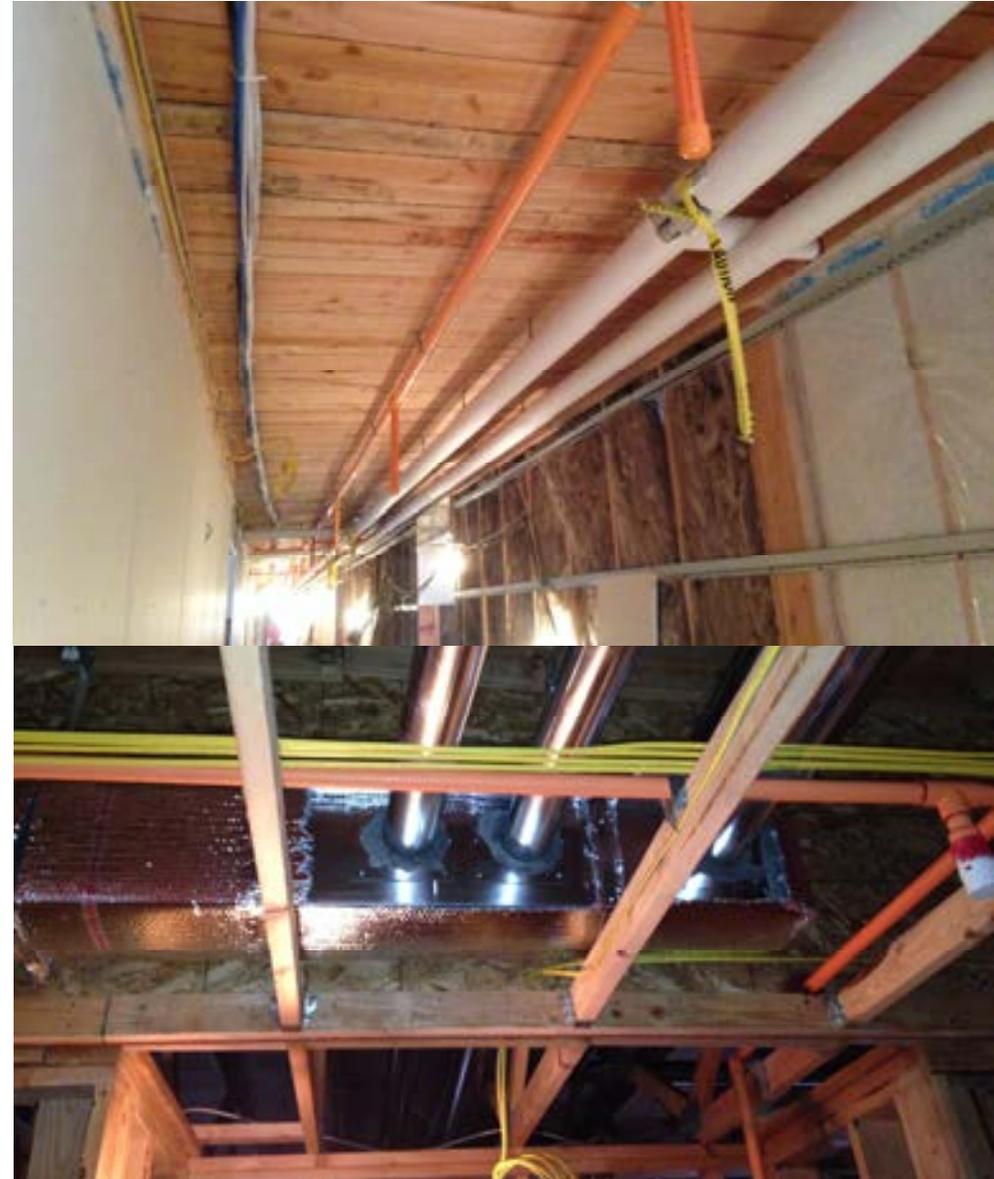
CEDC – What Is It?

- A different approach...
- Focuses first on achieving most highly efficient building layouts and optimized designs, adapted to each unique site & program
- Focuses next on the largest scopes of work where the cost meter can be moved the furthest
 - Site / Earthwork
 - Concrete
 - Framing
 - Enclosure / Cladding
 - Drywall
 - Flooring
 - HVAC
 - Plumbing
 - Electrical
 - Fire Protection



CEDC – What Is It?

- Attempts to optimize the 80% of the building that's buried/hidden... to maximize opportunities for the 20% that's visible/felt/experienced



Standardize/Optimize

- Typical unit plans
- Corridors
- Exit stairways
- Foundation system
- Structural system
- Enclosure system
- Windows and doors
- MEP systems
- Typical interior finishes
- Cabinets
- Appliances
- Lighting
- Elevator(s)
- Laundry facilities

80%

Customize

- Response to the site
- Interface with the street
- The space between buildings
- Building plan / layout
- Building form / massing
- Façade design / expression
- Building entry / lobby
- Community room(s)
- Public stairway
- Select common area finishes
- A few select unit plans
- A few select windows
- Balconies (if any)
- Roof deck amenity (if any)

20%

CEDC – What It Is Not

- CEDC is **not** a rush to the lowest common denominator, or to poorer quality buildings...
- Ultimate goal of CEDC is **not** to reduce cost to the absolute minimum, but rather to ***generate substantial savings through efficient layout and optimization*** of the basic design of the building...so that value-added, qualitative measures/features – such as exterior or interior finish upgrades, or energy efficiency measures – can be considered and incorporated into the project

Cost-Efficient Design and Construction of Affordable Housing

Walsh Construction Co.

For more than 50 years Walsh Construction Co. has partnered with public housing agencies, non-profit community development organizations and various for-profit entities across the Pacific Northwest to deliver more than 15,000 units of affordable housing to our communities. Each of those units is still standing today and is serving as affordable housing. We have learned a few things along the way about how to design and construct affordable housing in the most cost-efficient manner. We do not believe design quality and cost-efficiency are mutually exclusive. We believe it is a matter of including cost-efficiency as a valid constraint in the design of affordable housing and doing the best to give simpler, “leaner” designs a sense of place, character and distinction. To start the conversation with project teams, WALSH has developed the following list of important considerations for cost efficient design and construction.

Project Approach / Concept / Scale

- Strive at all times for simplicity. Applying a discipline to “keep it simple” will go a long way towards helping to reduce costs so that important architectural and performance features can be included in the project, even when working with limited budgets.
- Consider developing a larger project. All things being equal, larger projects are more cost-efficient. There are roughly the same number of components to design, specify and construct in a 20-unit building as in a 200-unit building. On larger projects, the cost of design services and construction management can be spread over a greater number of units and thus the cost per unit can be brought down significantly.

CEDC - Key Working Principles

- Strive to “keep it simple”
- Larger projects = economy of scale
- Seek out “unencumbered” sites
- Efficient building plans (net to gross area > 80%)
- Efficient unit plans (narrow “aspect ratio”)
- Simple and compact forms
- Layouts on 2 foot module
- Heights set for drywall (increments of 48” or 54”)

CEDC - Key Working Principles

- Stack the units (duh!)
- Back to back plumbing
- Avoid cantilevers *
- Avoid steel (yes it is possible...)
- “Disciplined” approach to windows
 - Bigger is not necessarily better...
 - Staggered patterning...really?
- “Responsible” approach to cladding
- Standardize & repeat elements
- Prefab as much as makes sense







THE LONDON PLANE

360

London Plane

London Plane
Flowers









LUNAISSUOMEN MAALAISTEN TALO



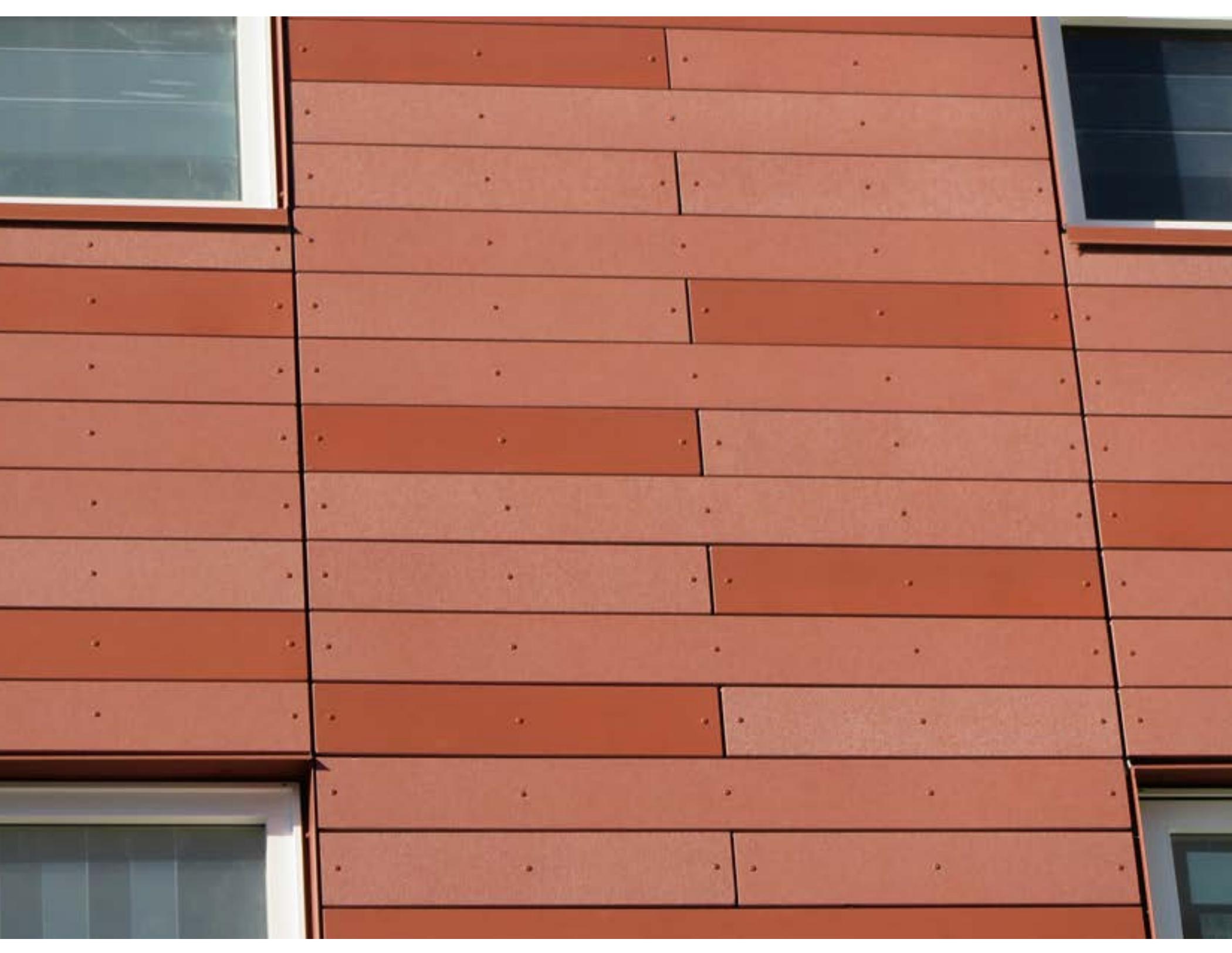
LUNAISSUOMEN
MAALAISTENTALO

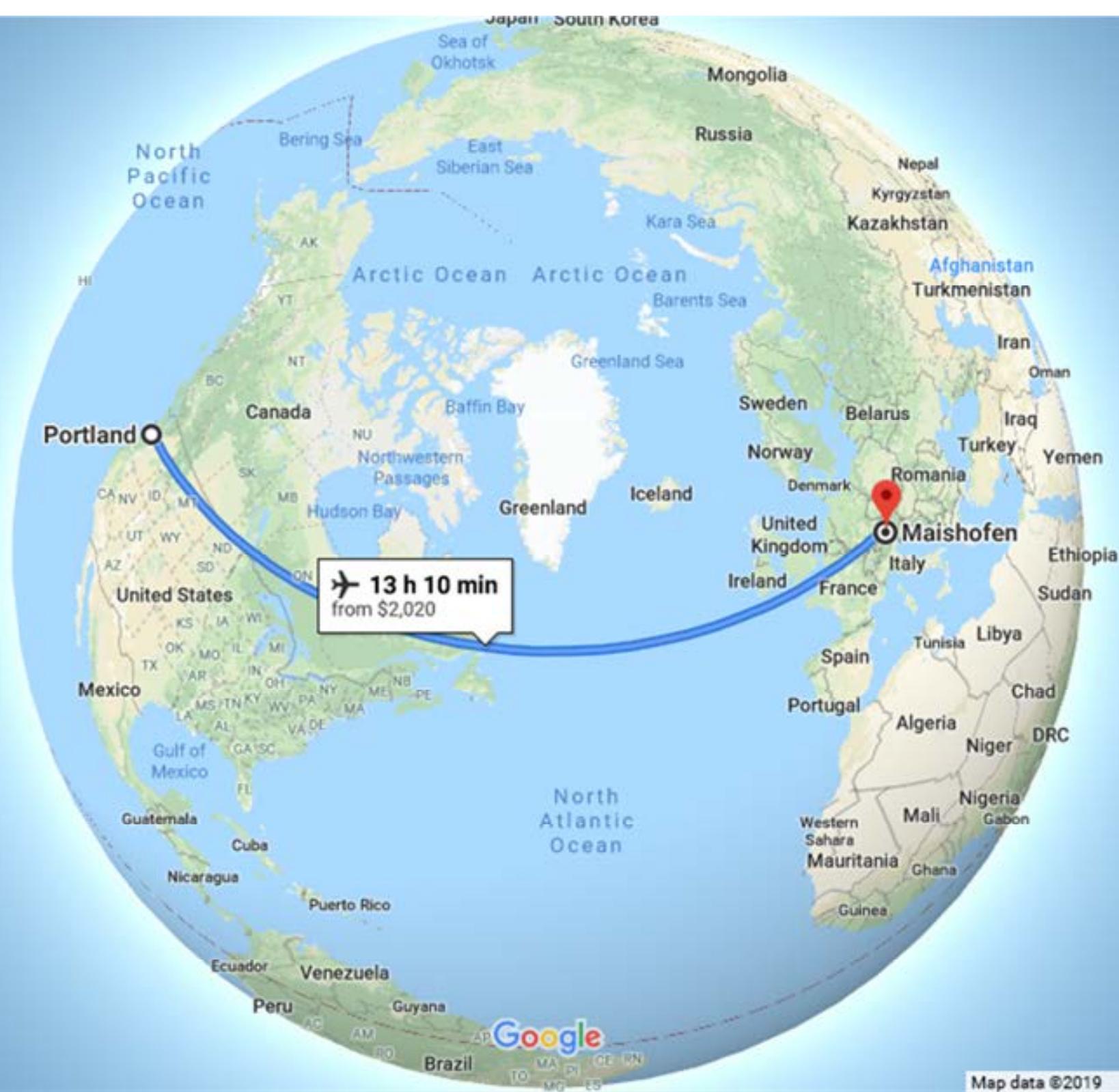




20

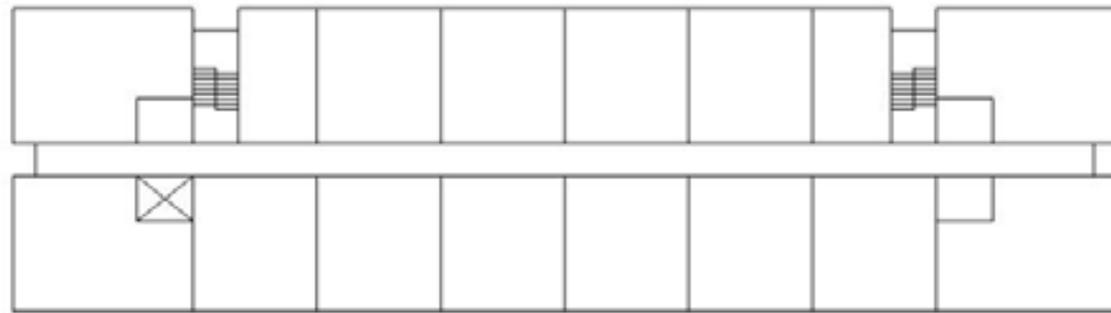
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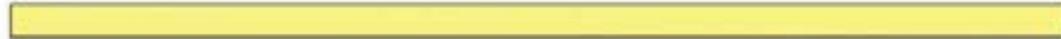




Why Is Every MURB a 100% Prototype?



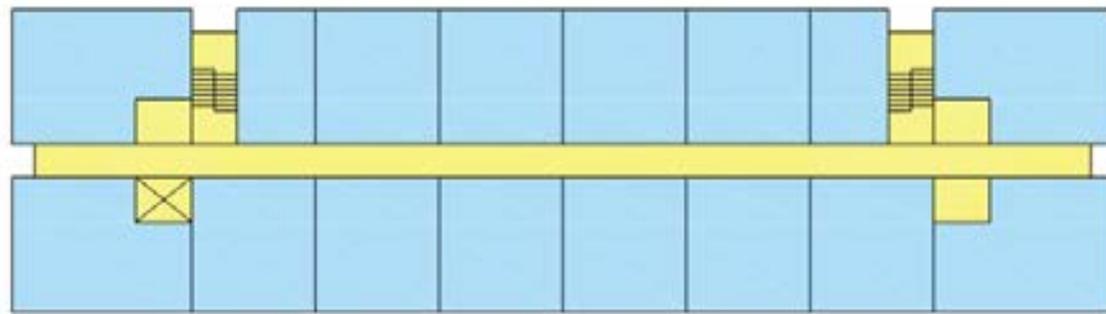
Typical Multi-Unit Residential Building



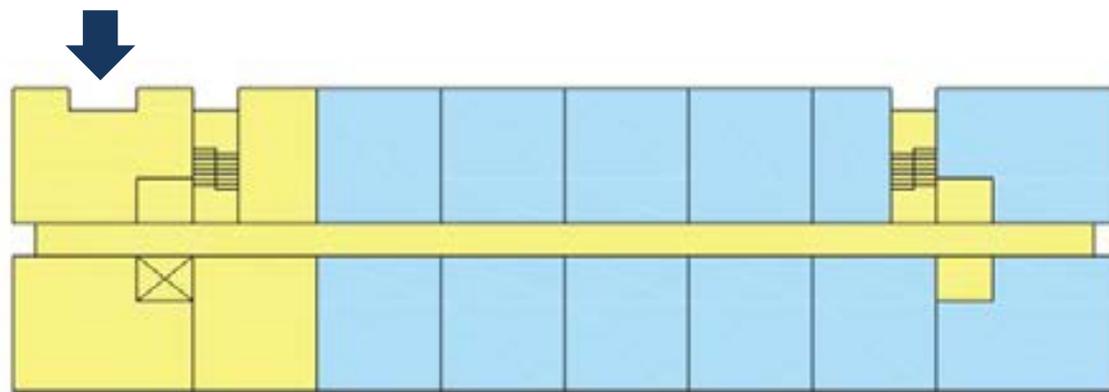
Kit of Parts – Corridor



Kit of Parts – Stairs, Elevator(s), Utility

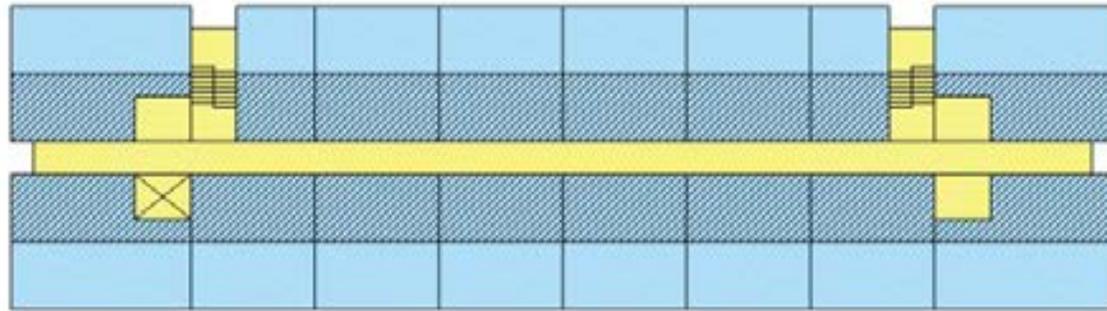


Kit of Parts – Units

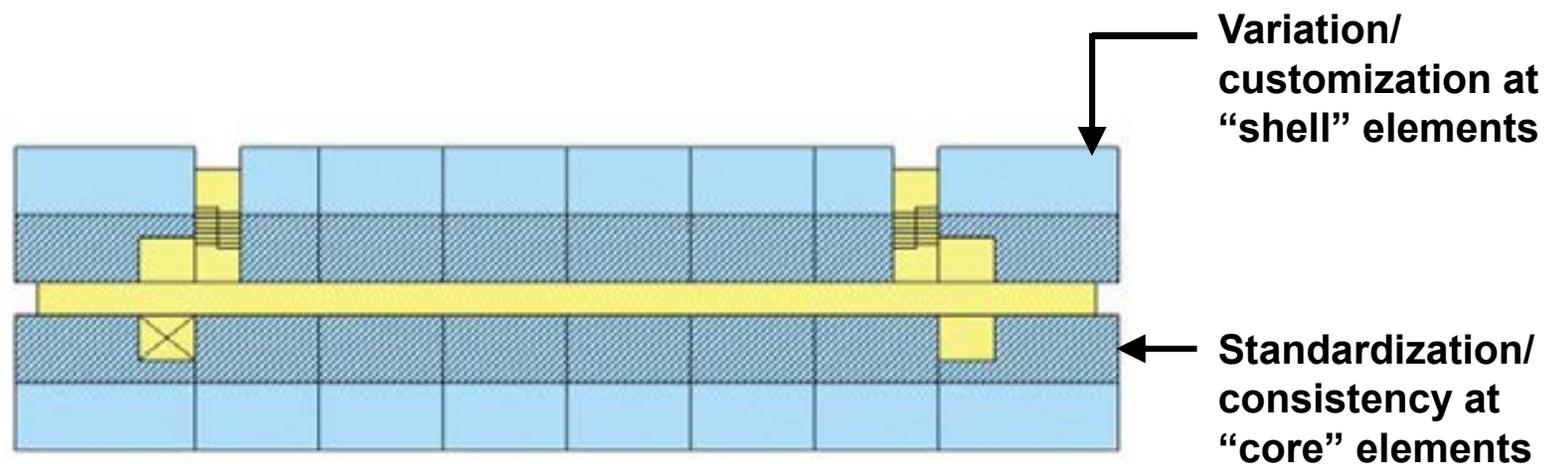


Kit of Parts – Entry, Common Spaces

at Ground Floor



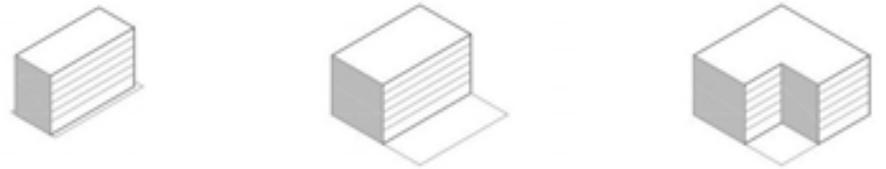
Kit of Parts – Core & Shell



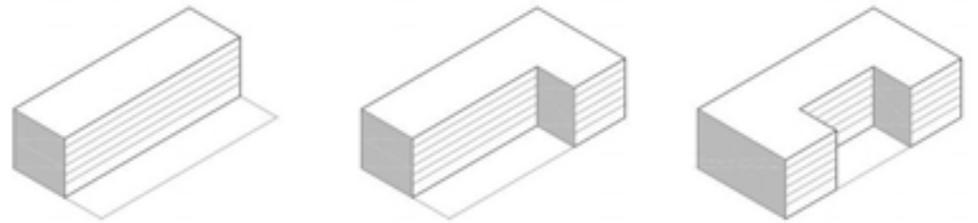
Kit of Parts – Core & Shell

Model Building Types / Plan Types

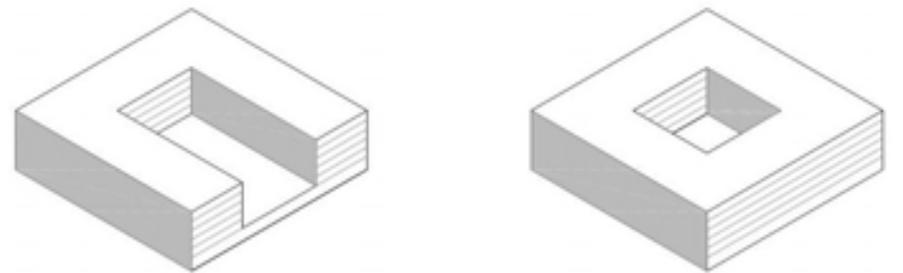
- Low-rise: 2-4 stories



- Mid-rise: 5-7 stories



- High rise: 8 stories and up...



I - L - C - U - O

Unit Plans = Basic Building Blocks

- Comfortable
- Pleasing
- Commodious
- Efficient



Image Credit: Moore Ruble Yudell Architects & Planners



Why Is Every Unit Plan Different?

Looking At Unit Plans

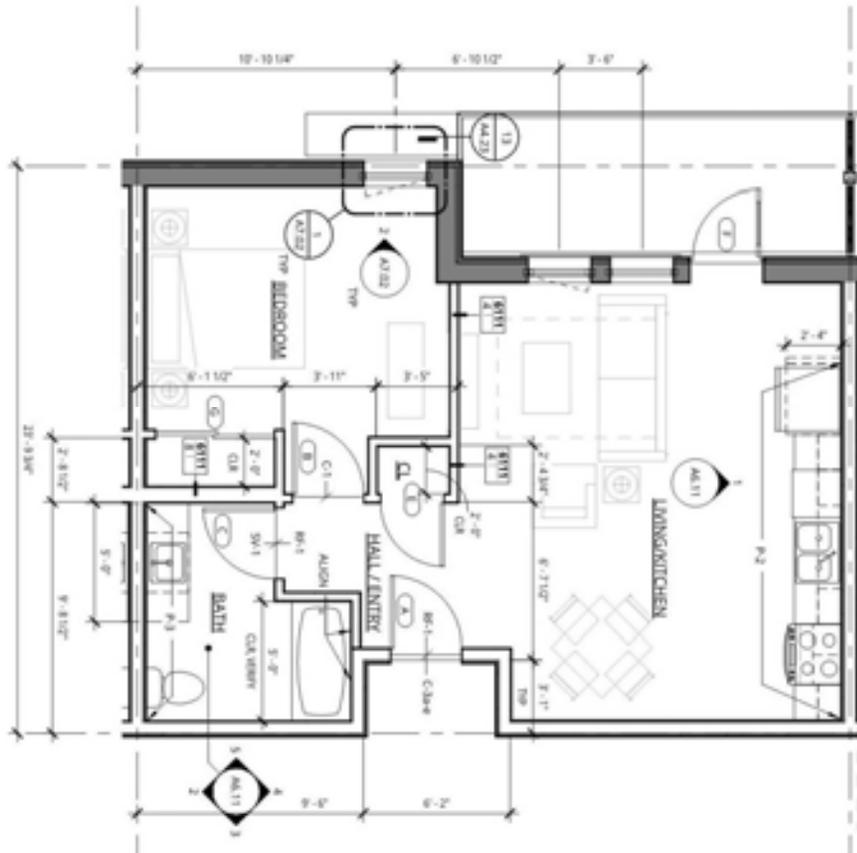


• PHASE I - 2015

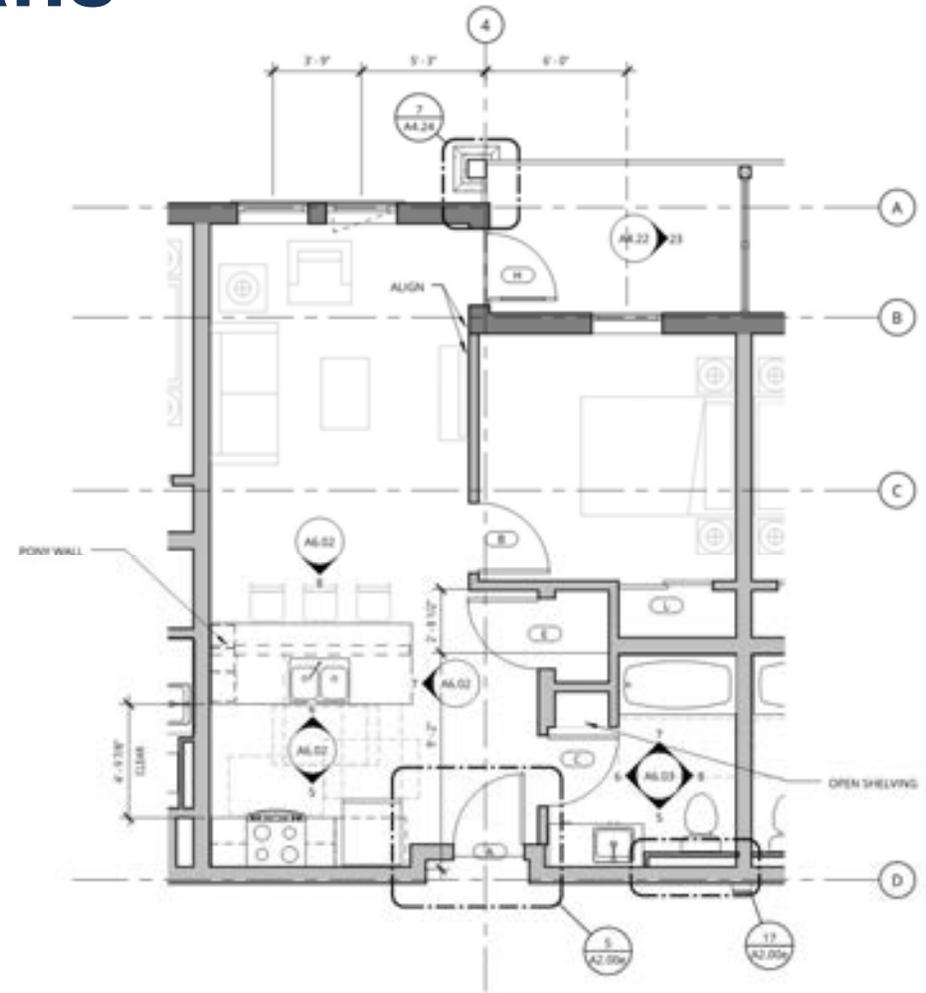
• PHASE II - 2016

Orchards at Orenco

Looking At Unit Plans



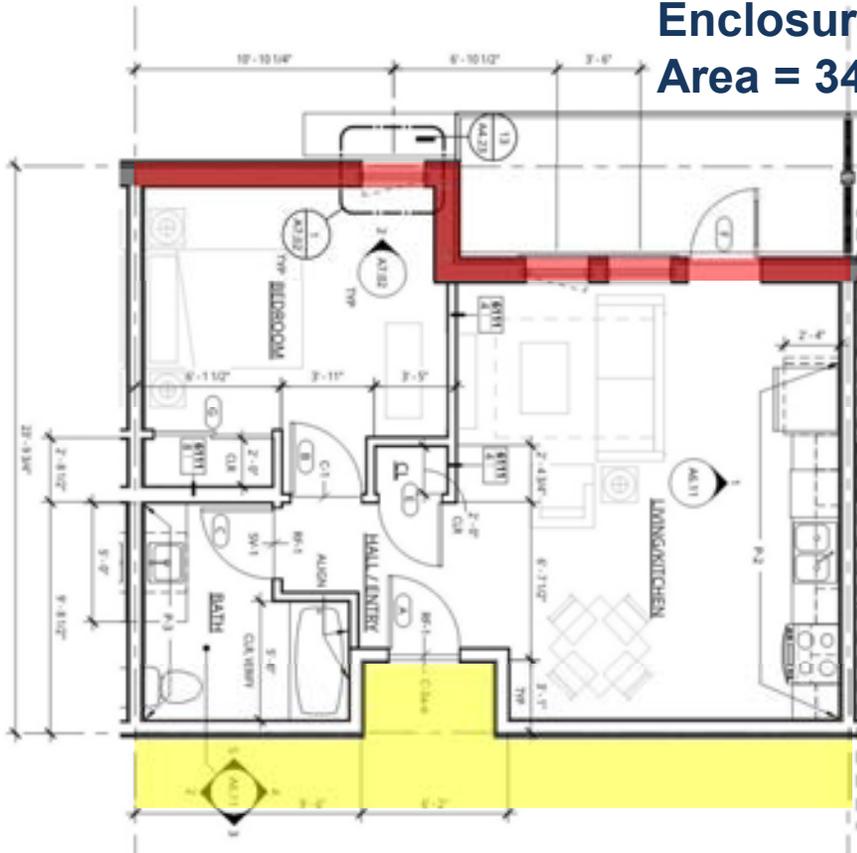
**Orchards Ph. I: 656 square feet
30 feet wide**



**Orchards Ph. II: 608 square feet
23 feet wide**

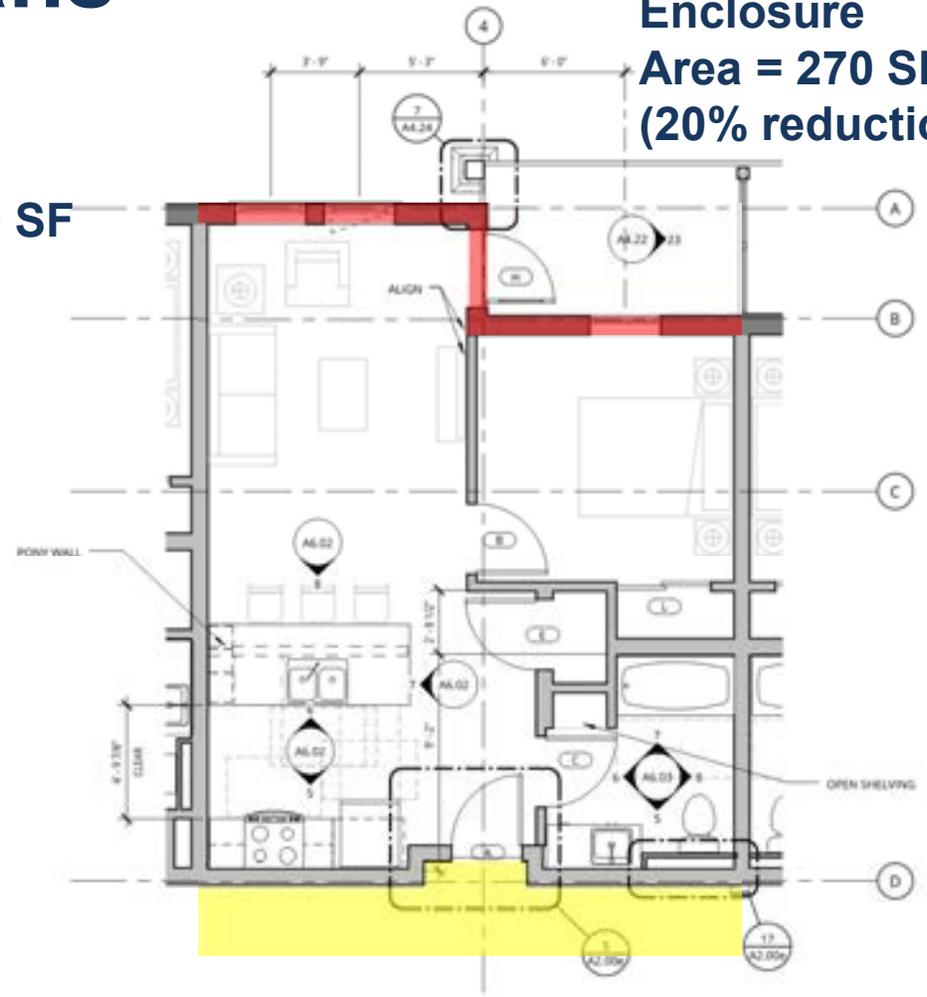
Looking At Unit Plans

Vertical Enclosure Area = 340 SF

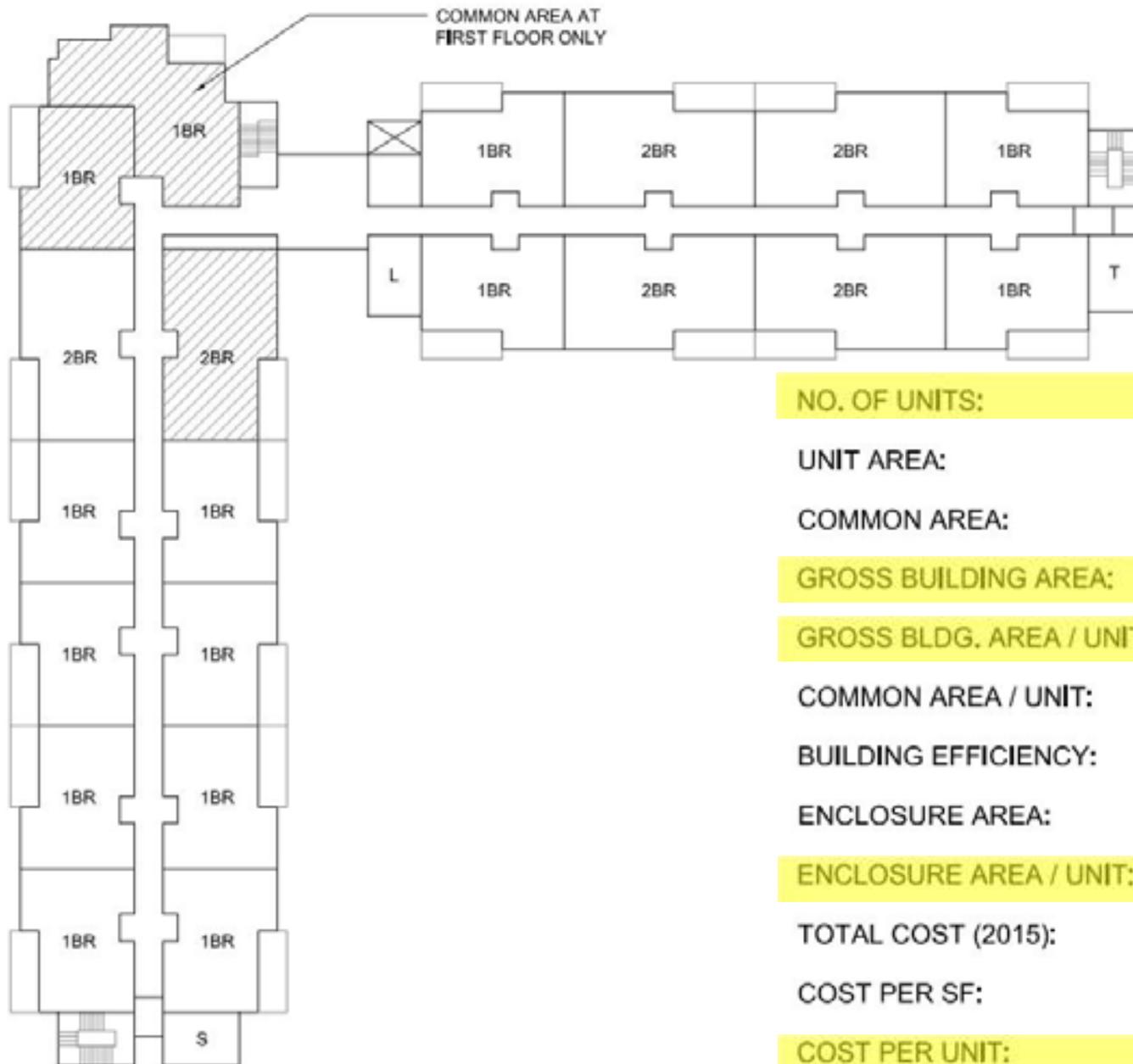


Common Area (Corridor) = 108 SF

Vertical Enclosure Area = 270 SF (20% reduction)



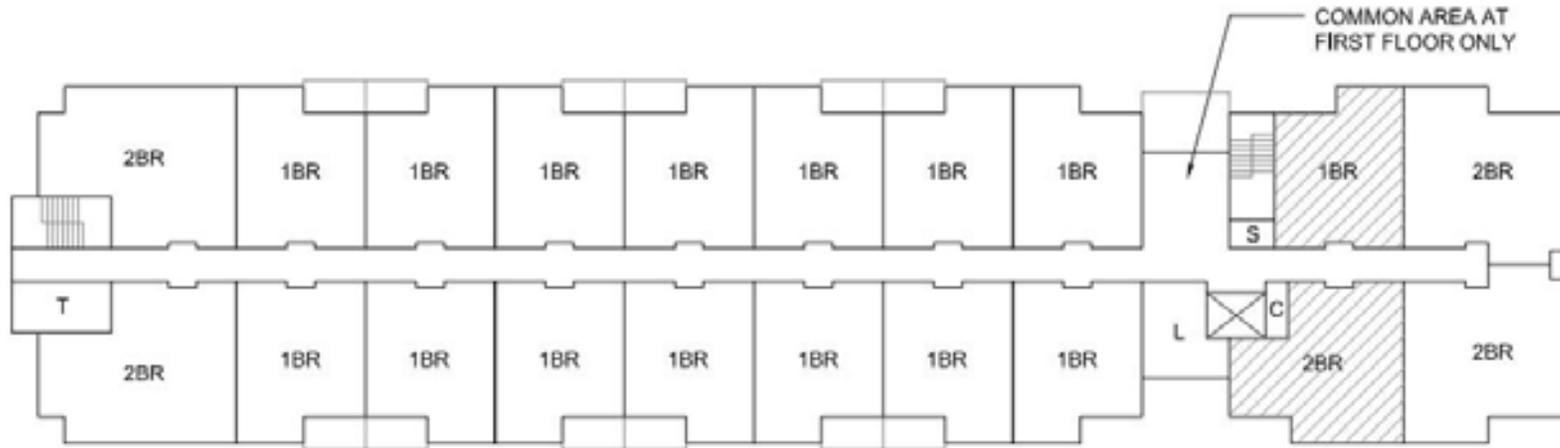
Common Area (Corridor) = 74 SF (32% reduction)



NO. OF UNITS:	57
UNIT AREA:	42,638 SF
COMMON AREA:	15,112 SF
GROSS BUILDING AREA:	57,750 SF
GROSS BLDG. AREA / UNIT:	1,013 SF
COMMON AREA / UNIT:	265 SF
BUILDING EFFICIENCY:	74%
ENCLOSURE AREA:	50,050 SF
ENCLOSURE AREA / UNIT:	878 SF
TOTAL COST (2015):	\$9,053,040
COST PER SF:	\$158
COST PER UNIT:	\$159,527



Orchards Phase I

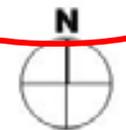


NO. OF UNITS:	58
UNIT AREA:	40,124 SF
COMMON AREA:	9,776 SF
GROSS BUILDING AREA:	49,900 SF
GROSS BLDG. AREA / UNIT:	860 SF
BUILDING EFFICIENCY:	80%
COMMON AREA / UNIT:	168 SF
ENCLOSURE AREA:	39,712 SF
ENCLOSURE AREA / UNIT:	684 SF
TOTAL COST (2016):	\$8,531,624
COST PER SF:	\$173
COST PER UNIT:	\$147,097

(15% reduction)

(22% reduction)

(8% reduction)

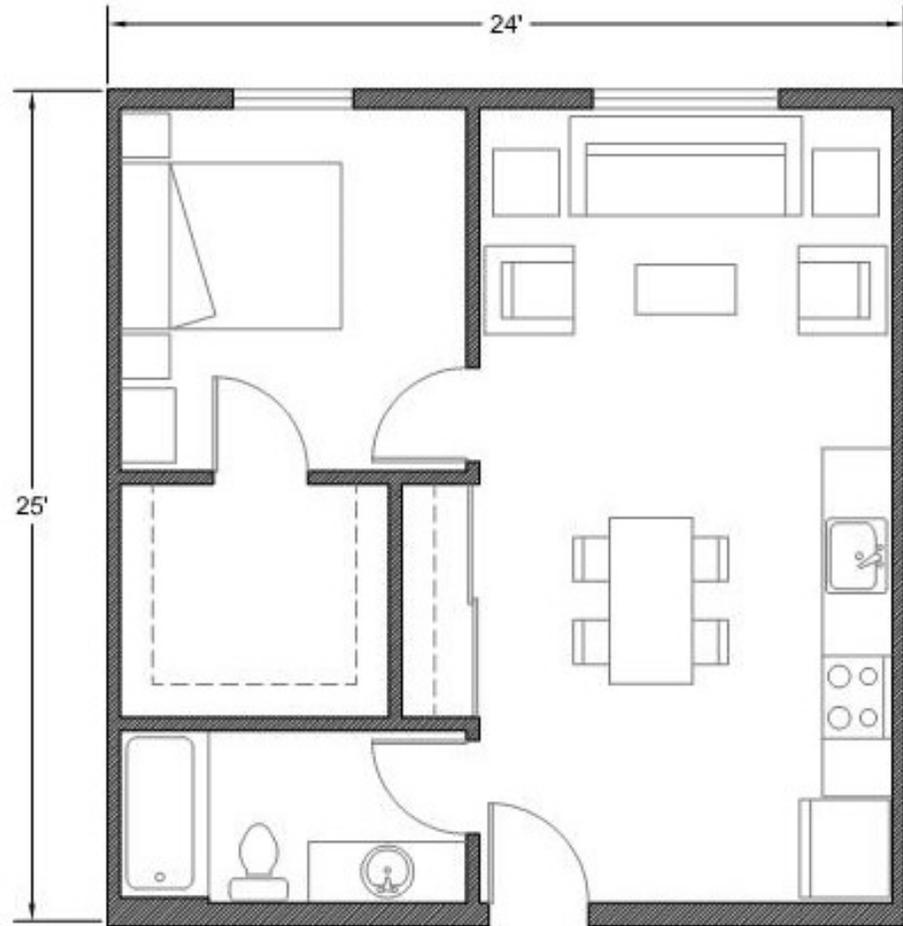


CEDC
Project

Orchards Phase II

OHCS Minimum Unit Requirements

- 600 SF min. area
- Efficient, flexible layout
- Avoid hallways
- Bedrooms furnishable with 2 twin beds
- Ample storage



Principles for Unit Plan Design

- Keep it simple, reduce materials, minimize waste...
 - Less can be more
- Optimize width-to-depth (i.e. “aspect ratio”)
- Reduce circulation area
- Provide open space with flexible layout
- Use modular layout
- “Cut corners”
- Reduce walls and doors
- Make every inch count
- Repeat basic unit plans

Seeking Better Building Blocks for Affordable Housing: Notes on the Design of Unit Plans

Walsh Construction Co.

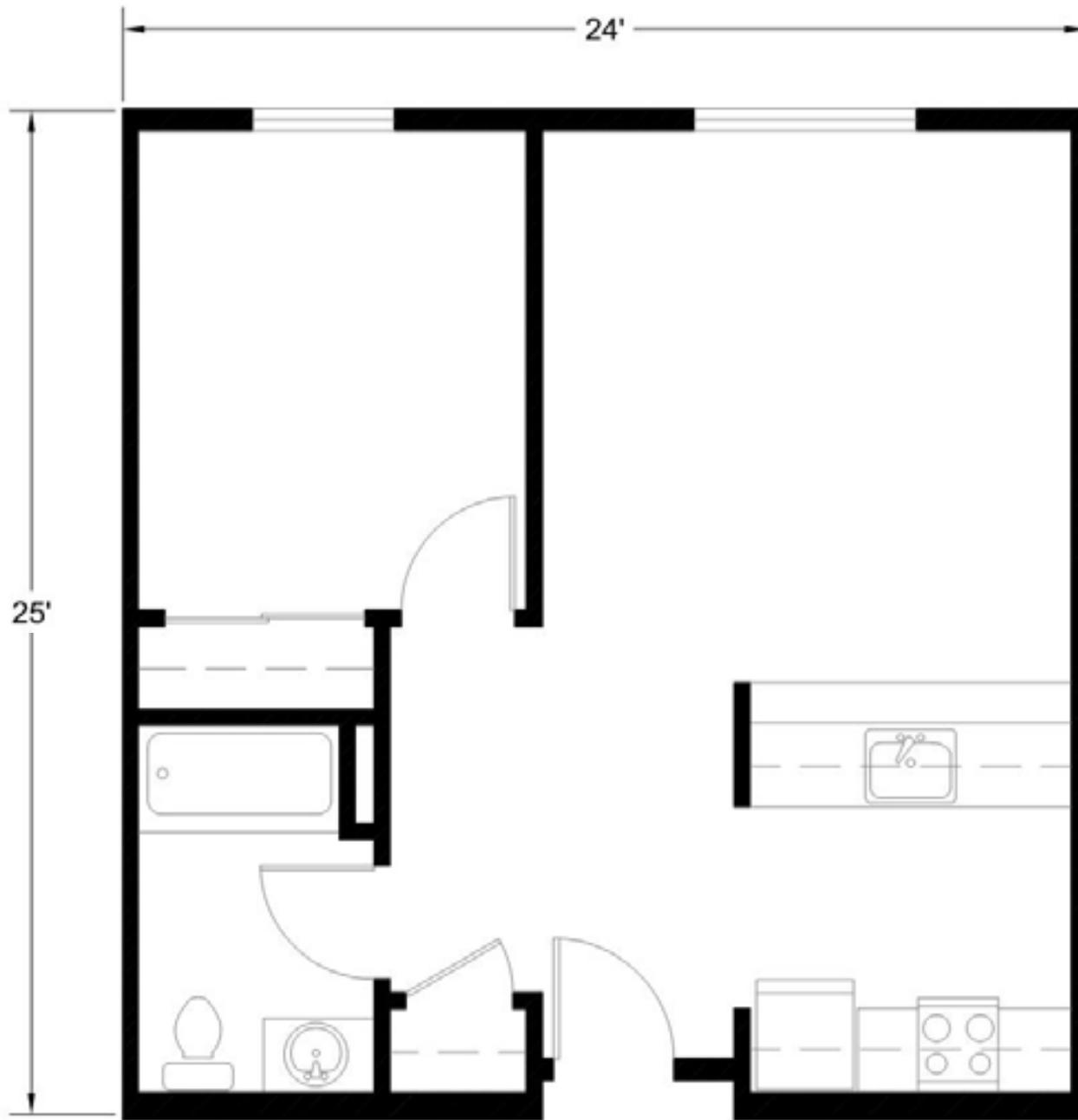
Unit plans are the basic building blocks of multi-unit residential building design. Efficient unit plans are the starting point for creating efficient building plans. A well laid out unit plan properly accommodates all the basic functional areas for living, cooking, dining, sleeping and bathing, and does so using a minimum of square footage and building volume. Ideally, spaces should have a loose fit to accommodate multiple activities and a variety of furniture layouts. There should be ample space within the unit for storage and the area dedicated to circulation should be minimized.

Minimum area requirements for dwelling units advocated or required by some project stakeholders exceed what is necessary to provide commodious living space for occupants if the unit layouts are well planned and optimized. The market rate housing delivery system clearly understands this and commonly offers smaller unit sizes, especially in more urban settings where occupants spend much of their daily life outside of the unit. Affordable housing providers should consider challenging the minimum area requirements to create more efficient building plans, reduce overall costs per unit, and thus stretch the resources that are to be invested in the provision of affordable housing. More efficiency = more affordable homes delivered to the community, for less subsidy per unit.

In the process of developing the most optimized unit plans in an effort towards standardization, WALSH recently undertook a series of studies of different unit configurations and sizes for studio, one-bedroom and two-bedroom units, working together with project partners at REACH CDC and Ankrom Moisan Architects. We built a full-size mockup of the units, to allow our team to test assumptions and fine tune the configuration and sizing. The intent of the study was to develop efficient, standardized unit plan layouts that optimize the overall size of the units while not reducing their core functionality and livability. Plan layouts are based on the following principles:

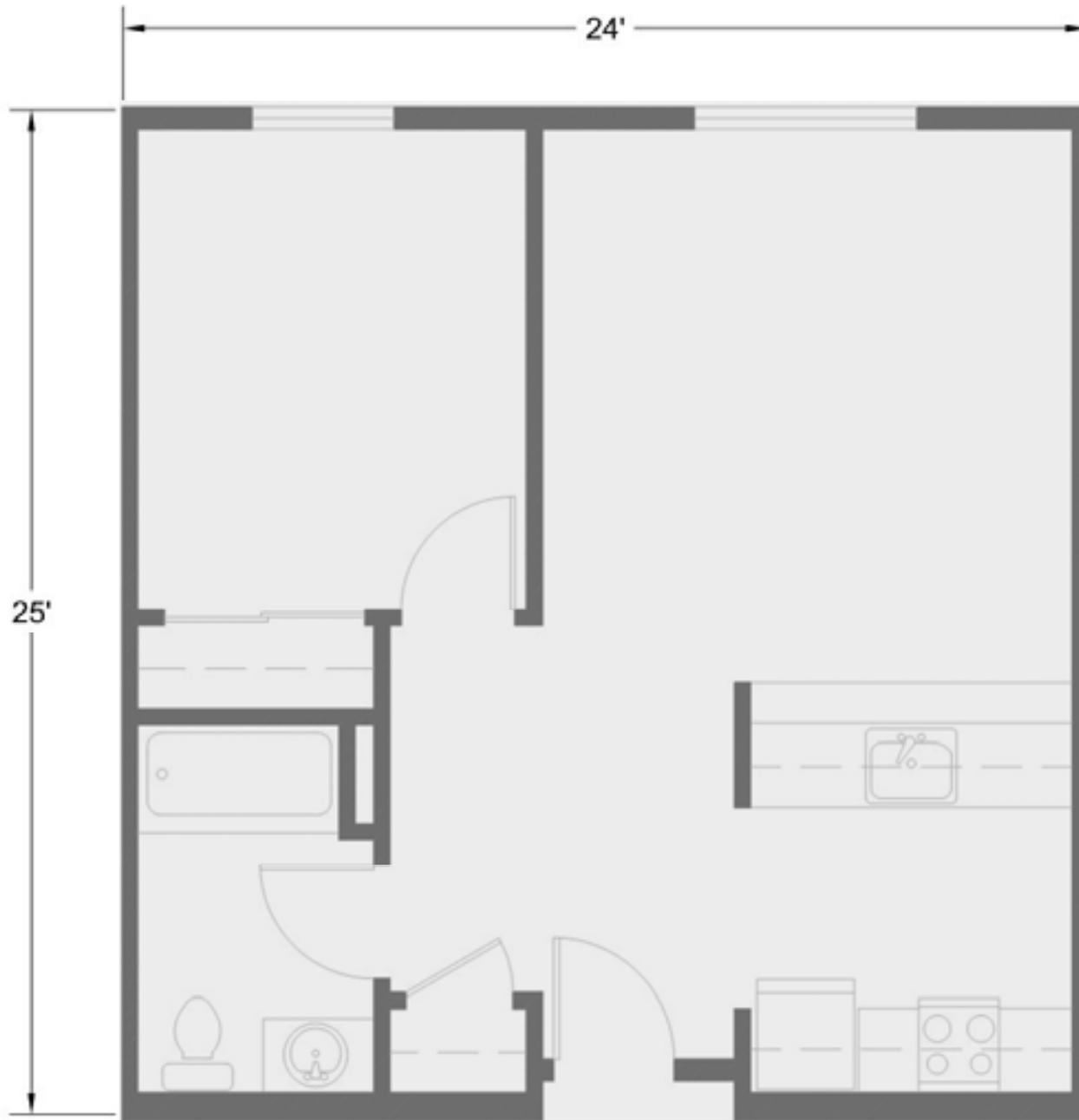






Typical One Bedroom Unit

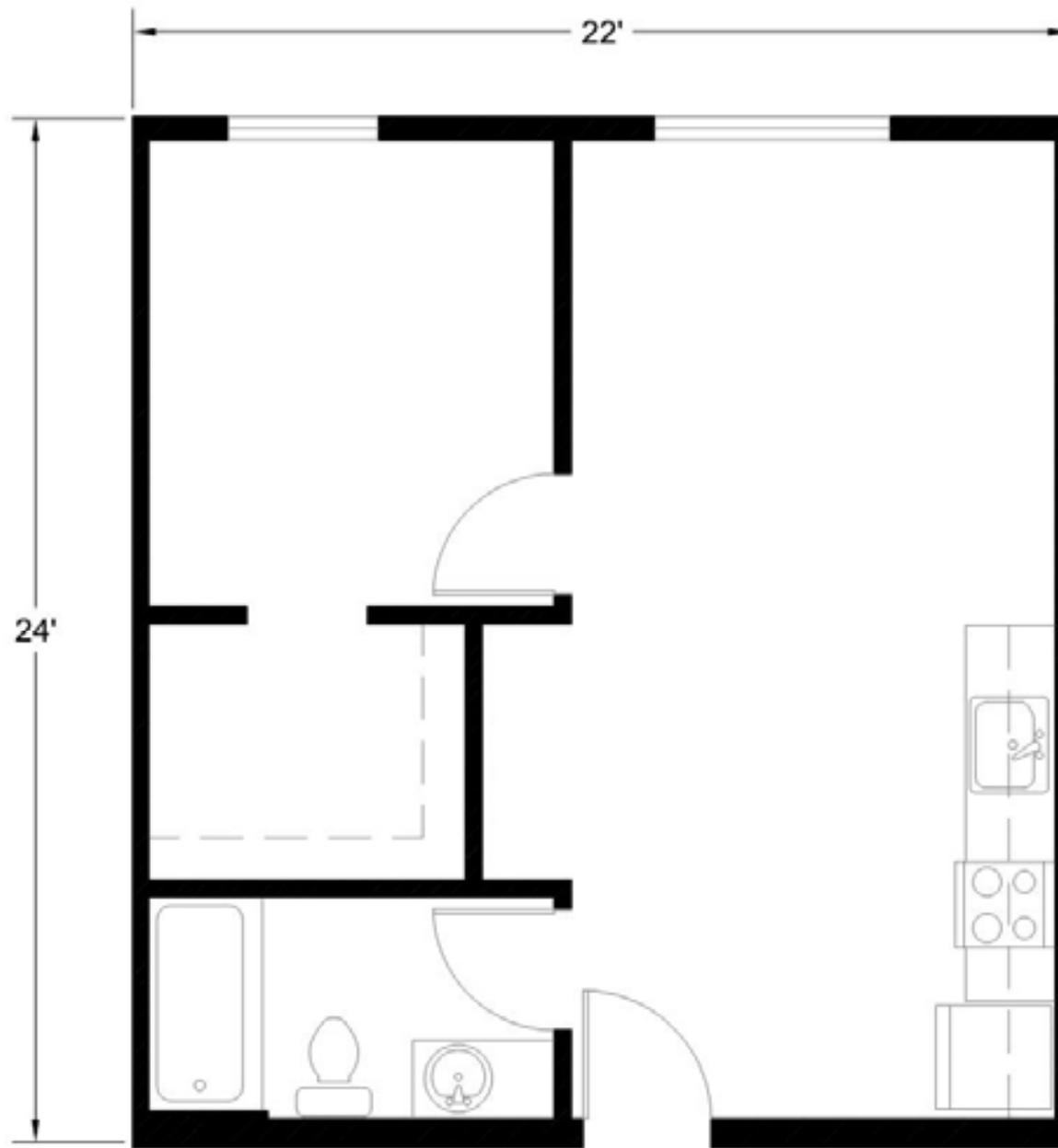




600 square feet

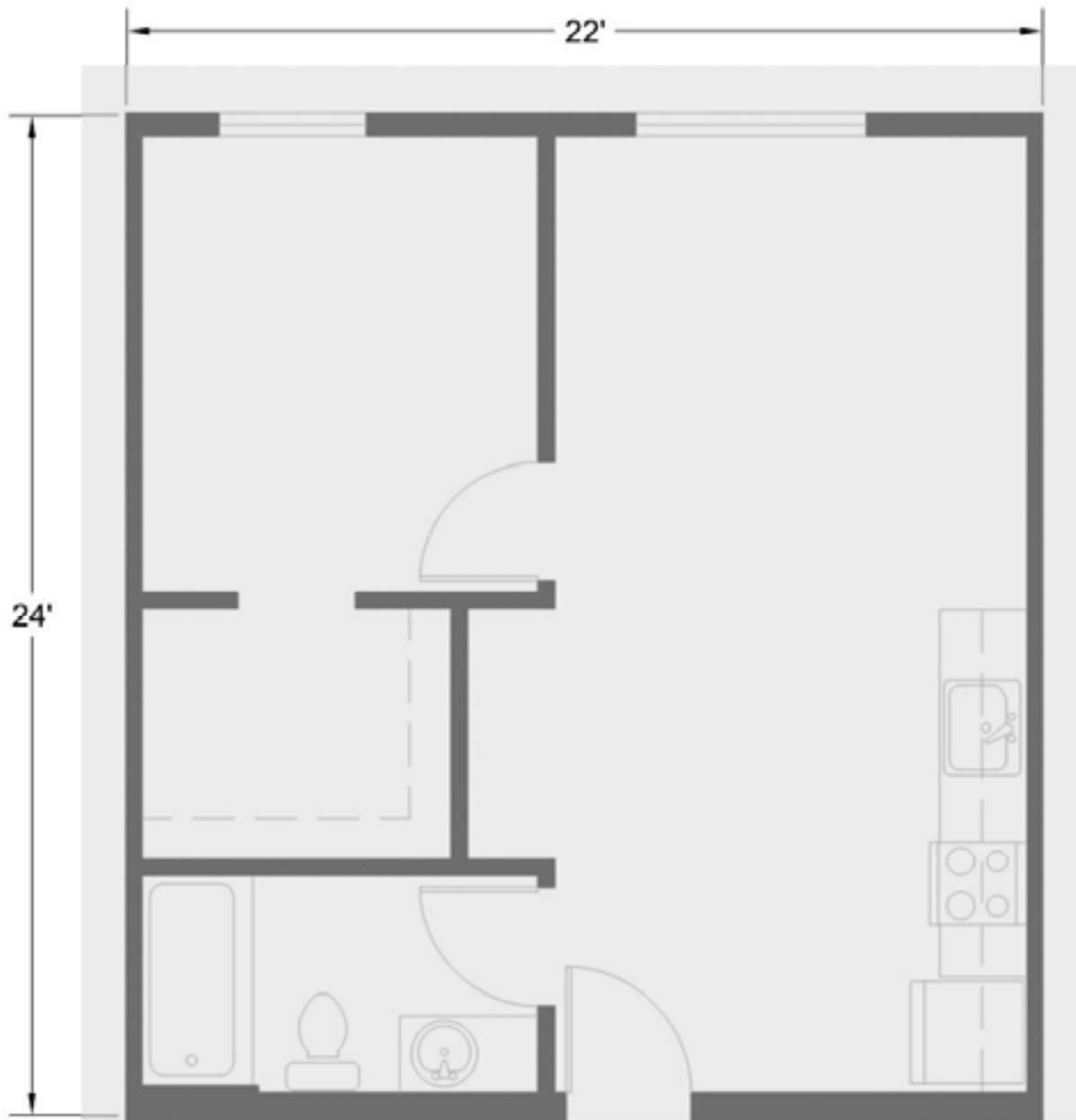
Typical One Bedroom Unit





Optimized One Bedroom Unit

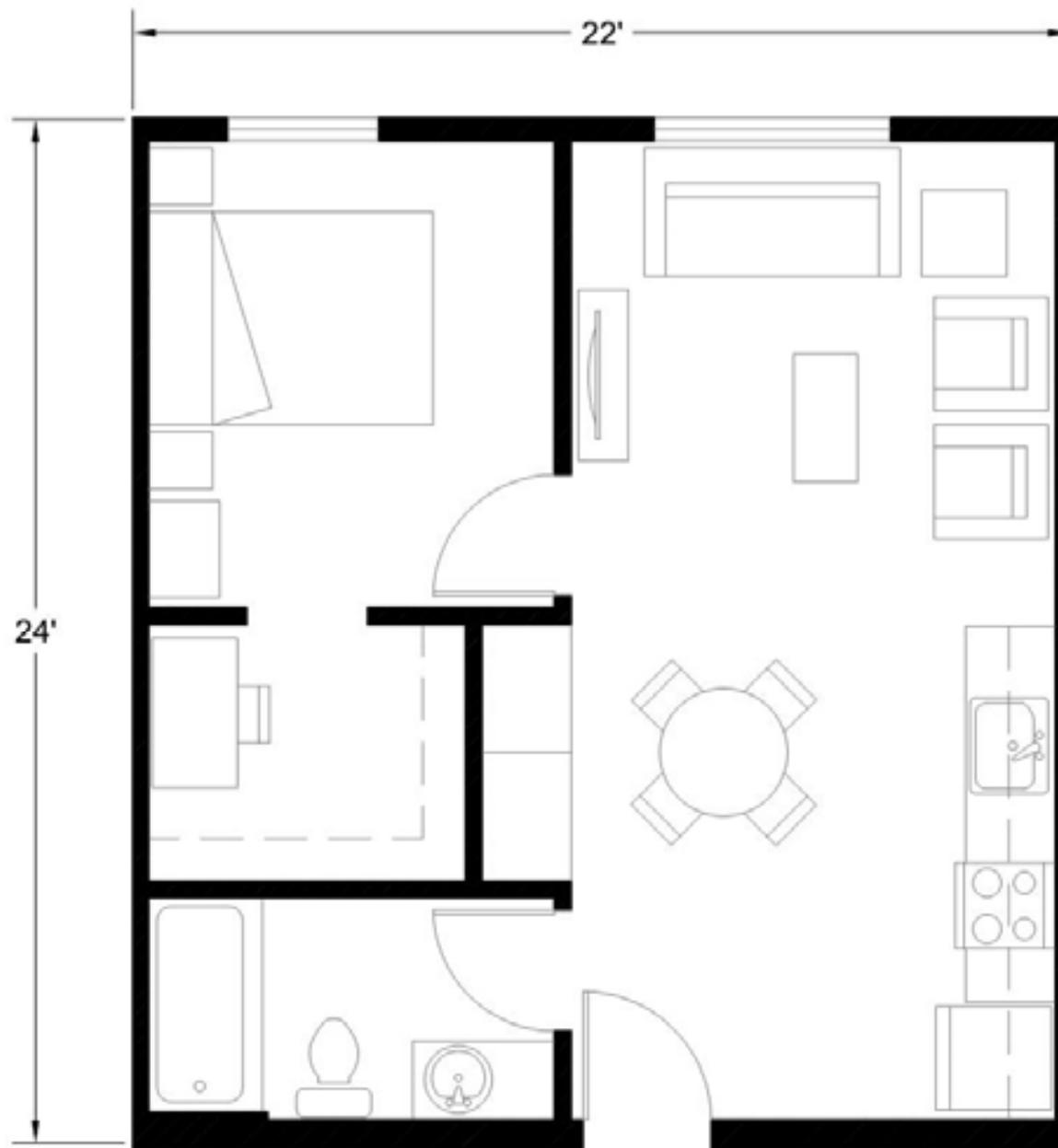




528 square feet

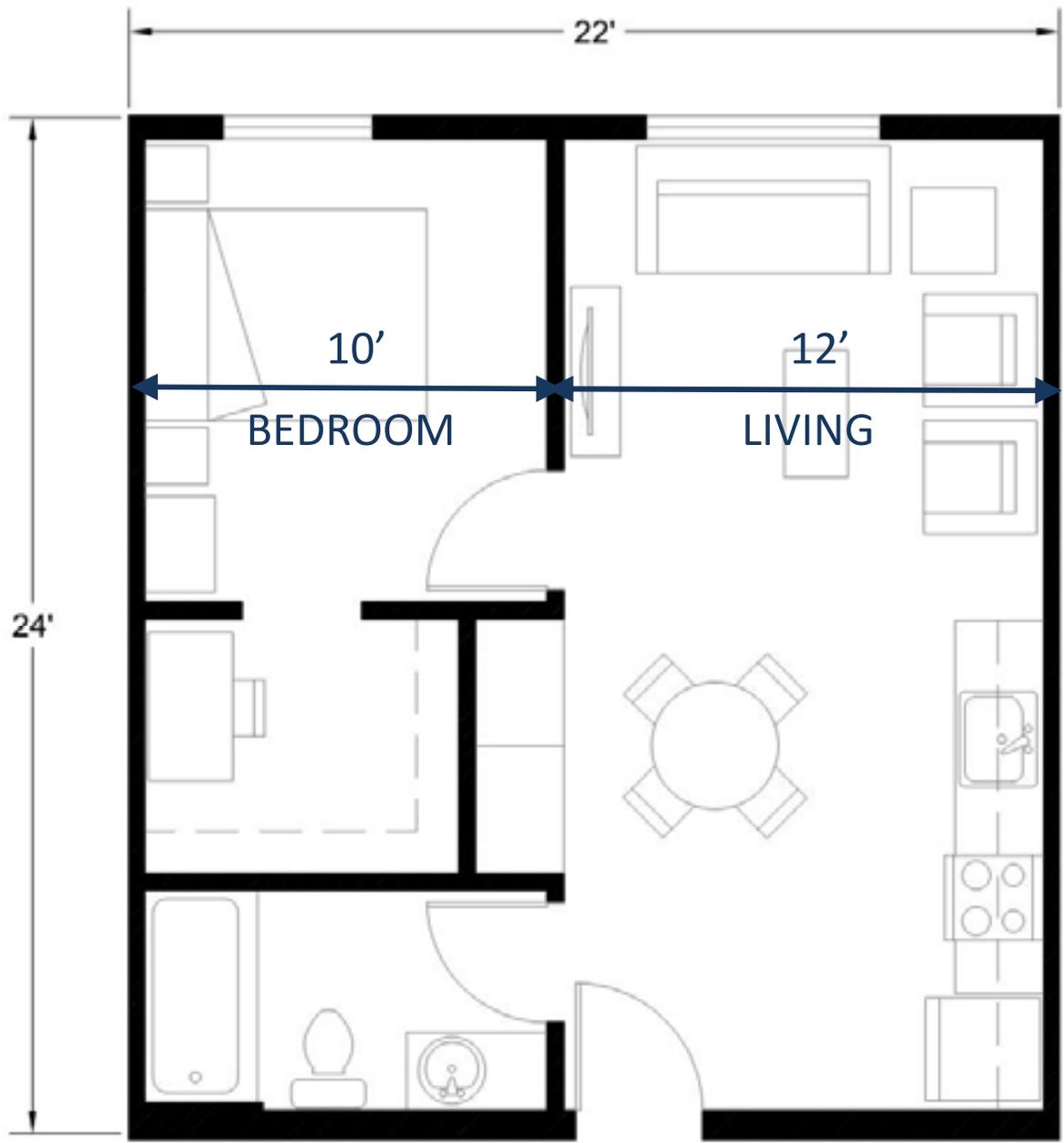
Optimized One Bedroom Unit





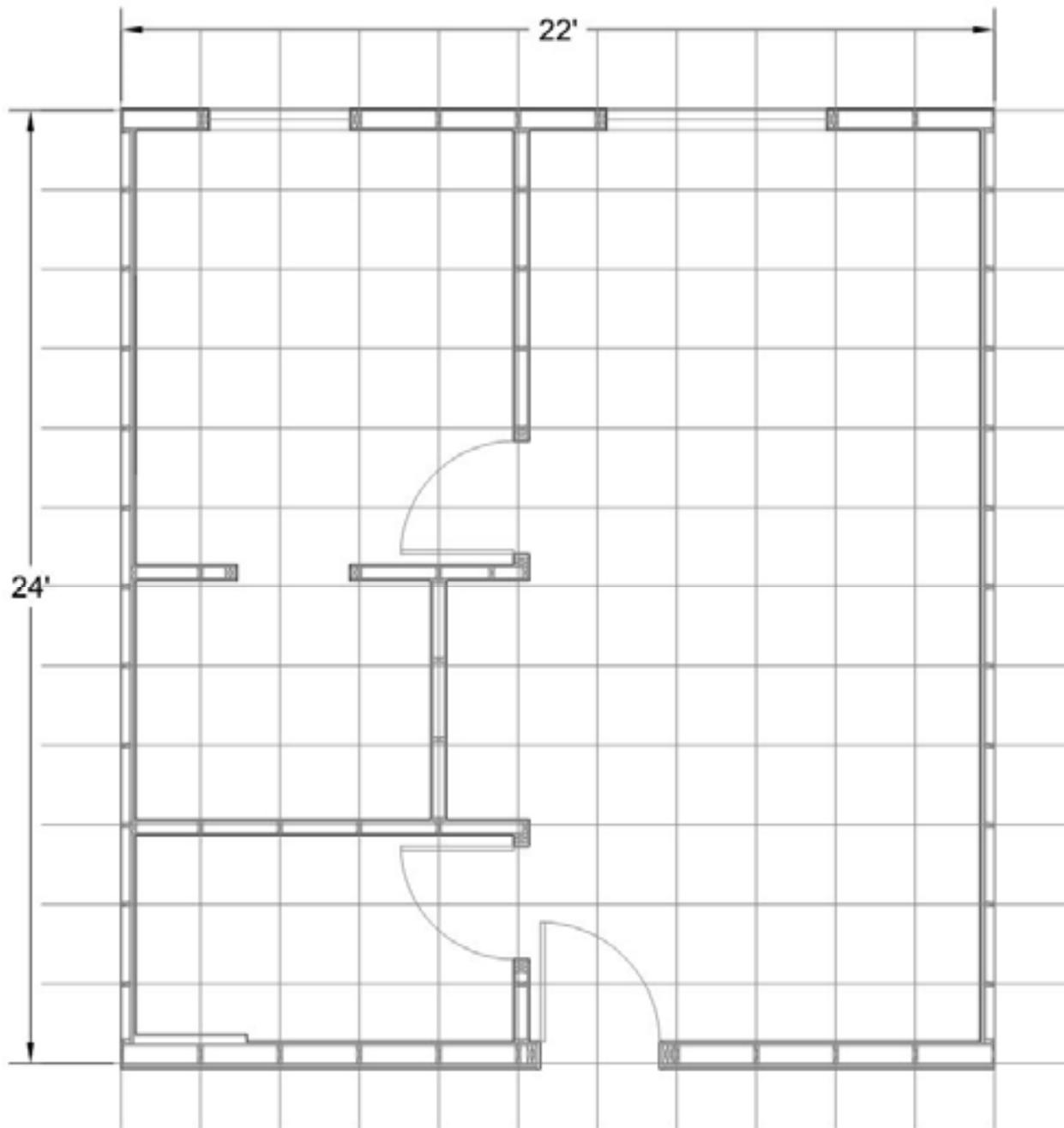
Optimized One Bedroom Unit



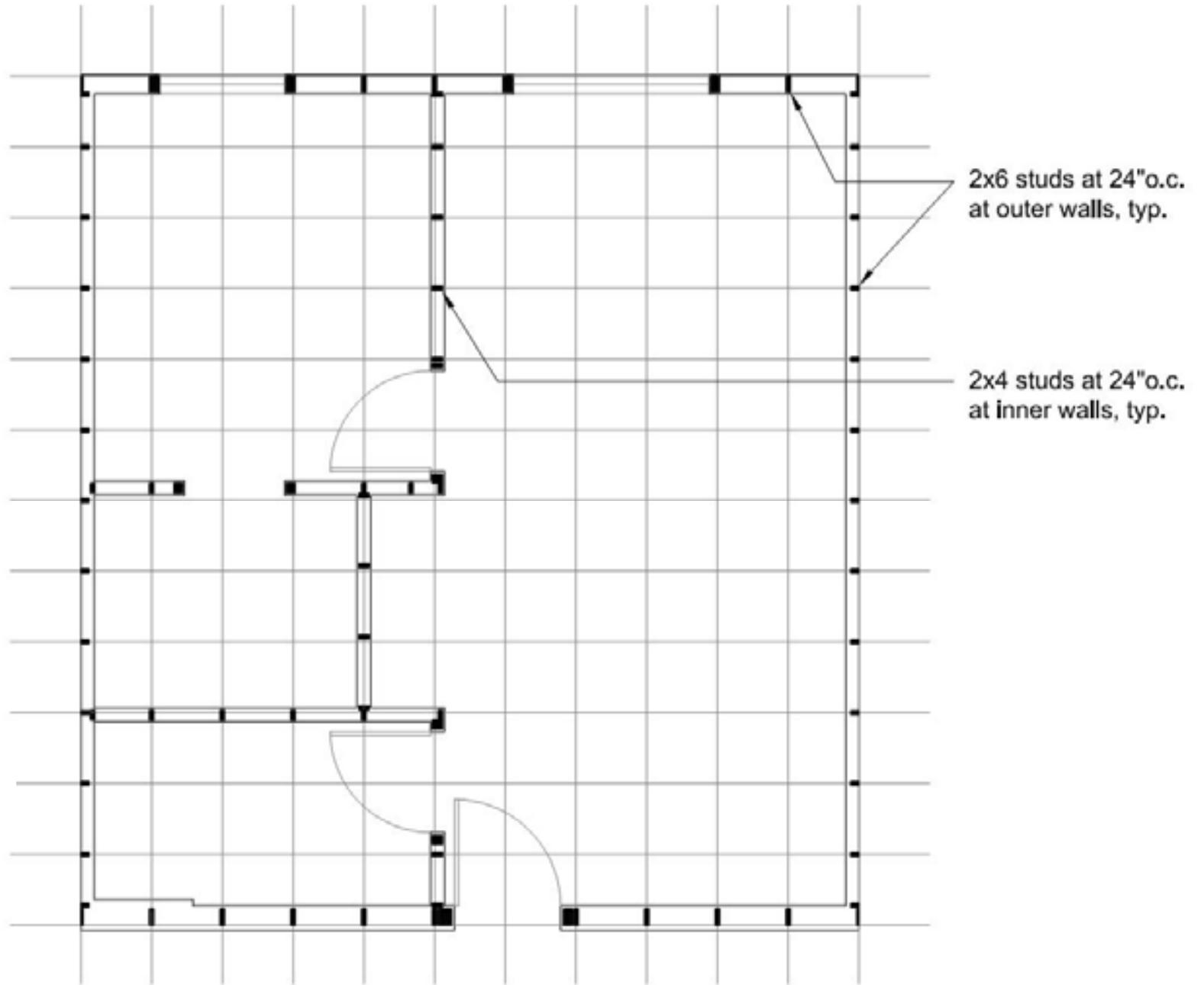


Optimized One Bedroom Unit

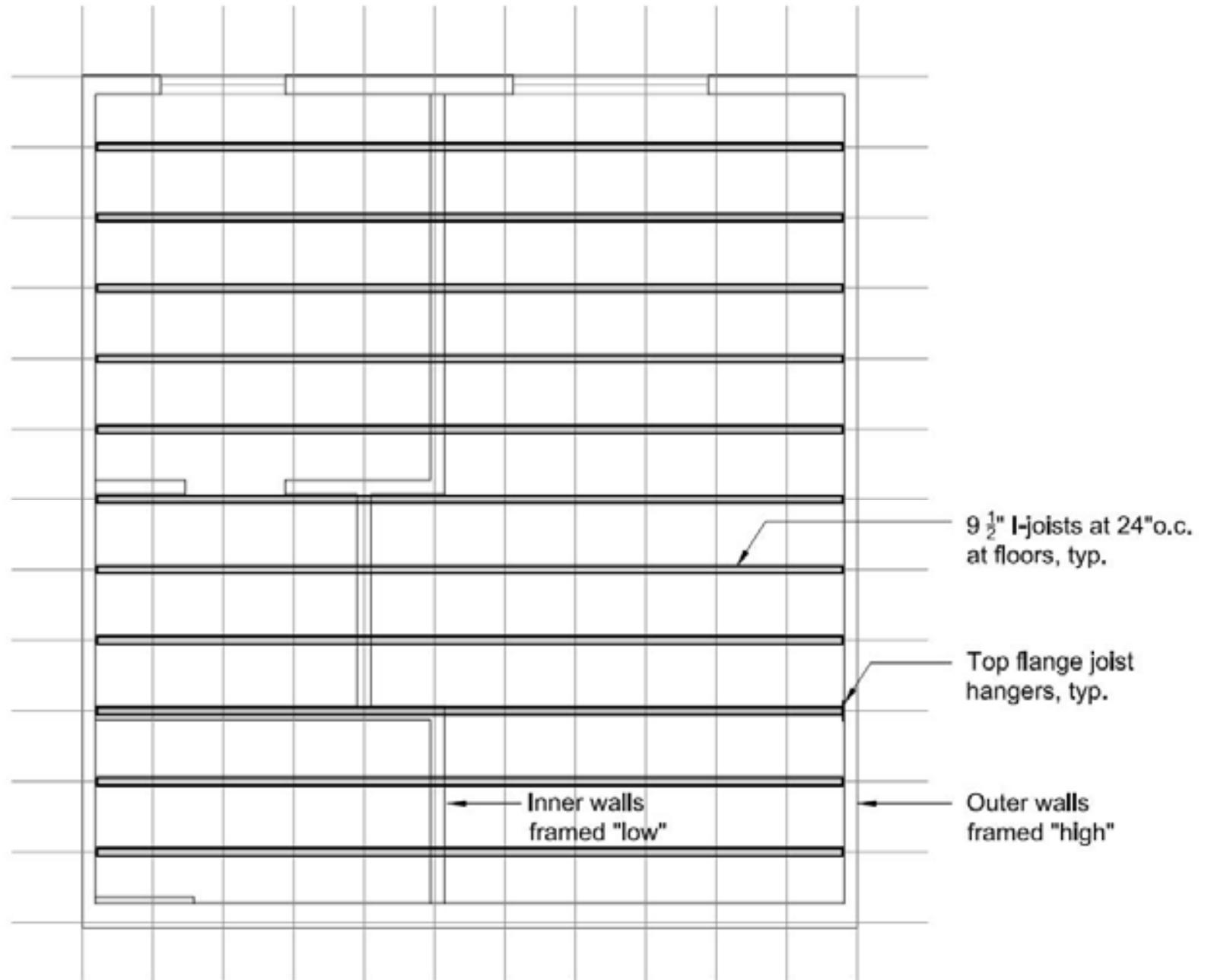




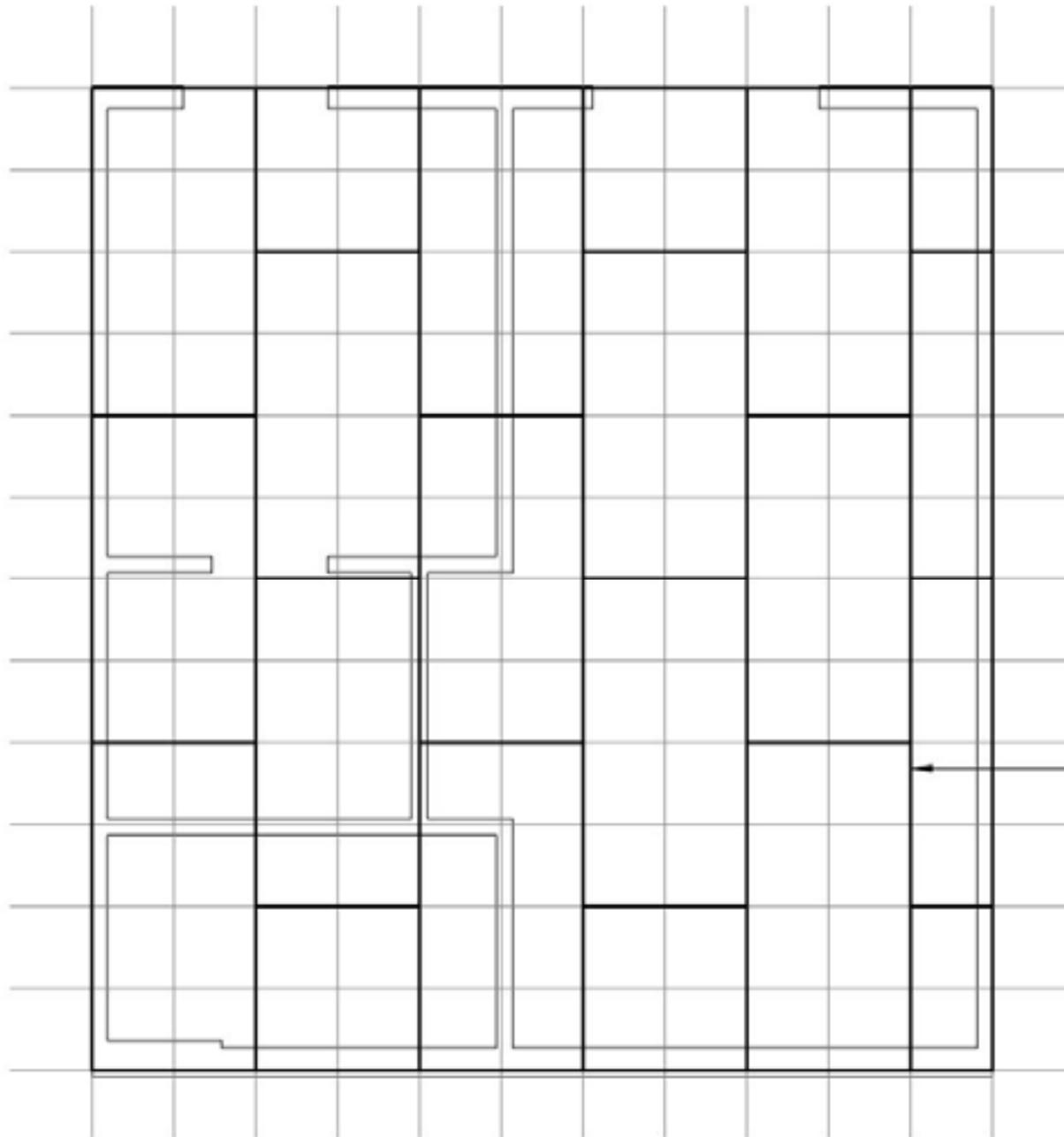
2 Foot Grid Layout



Wall Framing



Floor Framing



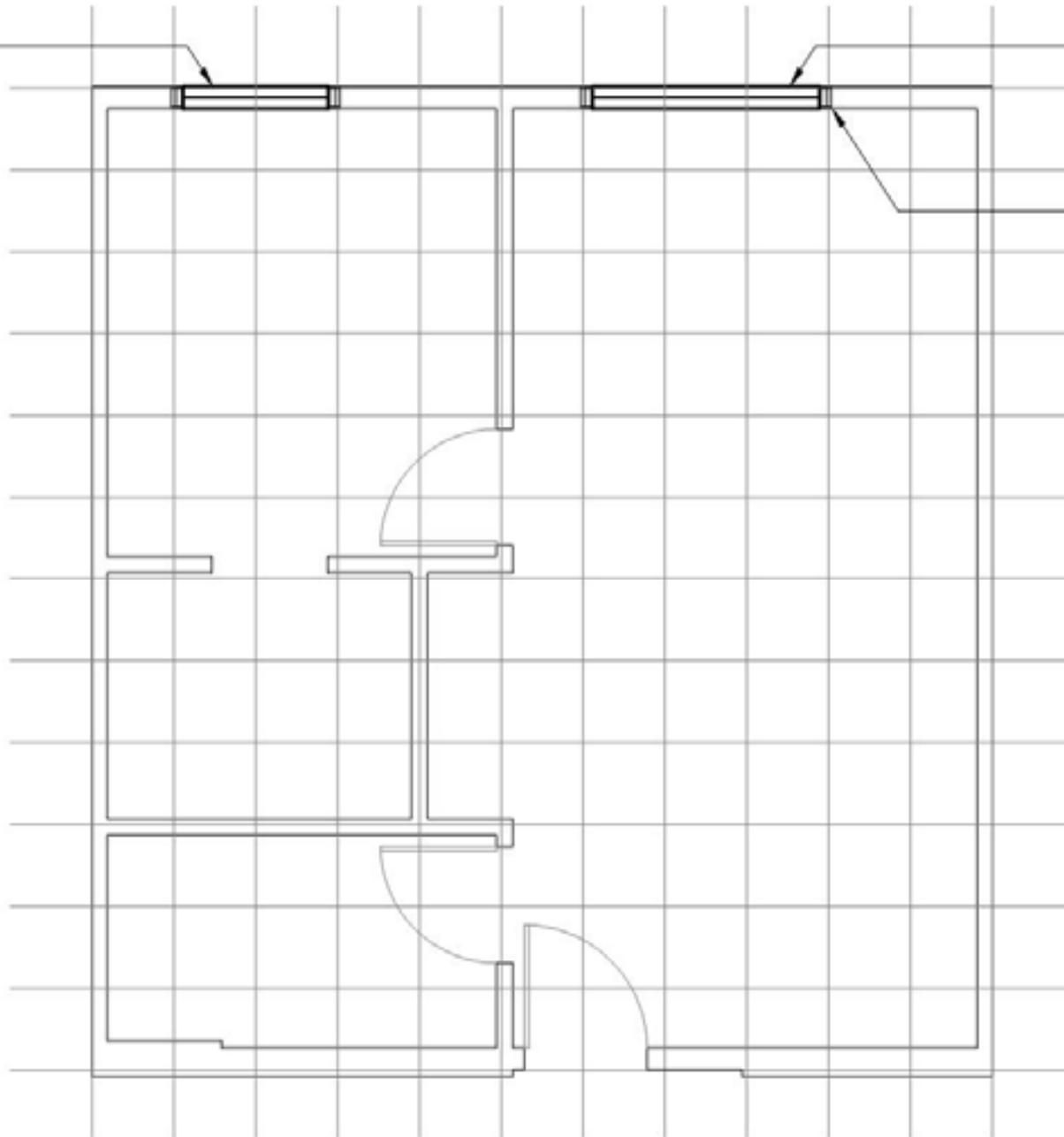
7/8" OSB sheathing,
4'x8' sheets

Floor Sheathing

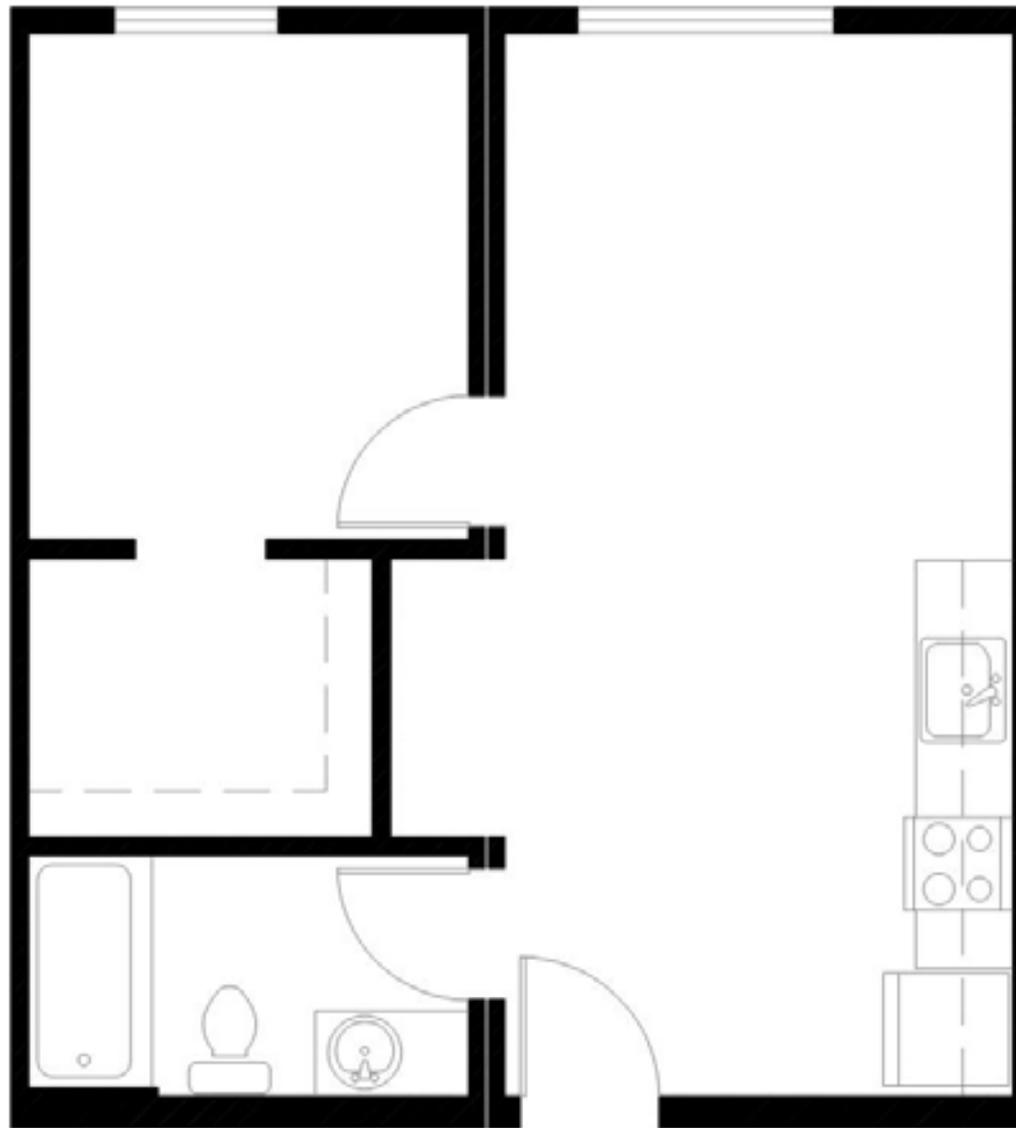
4'-0" wide window
at living room

6'-0" wide window
at living room

King studs at
openings centered
on 2 foot grid

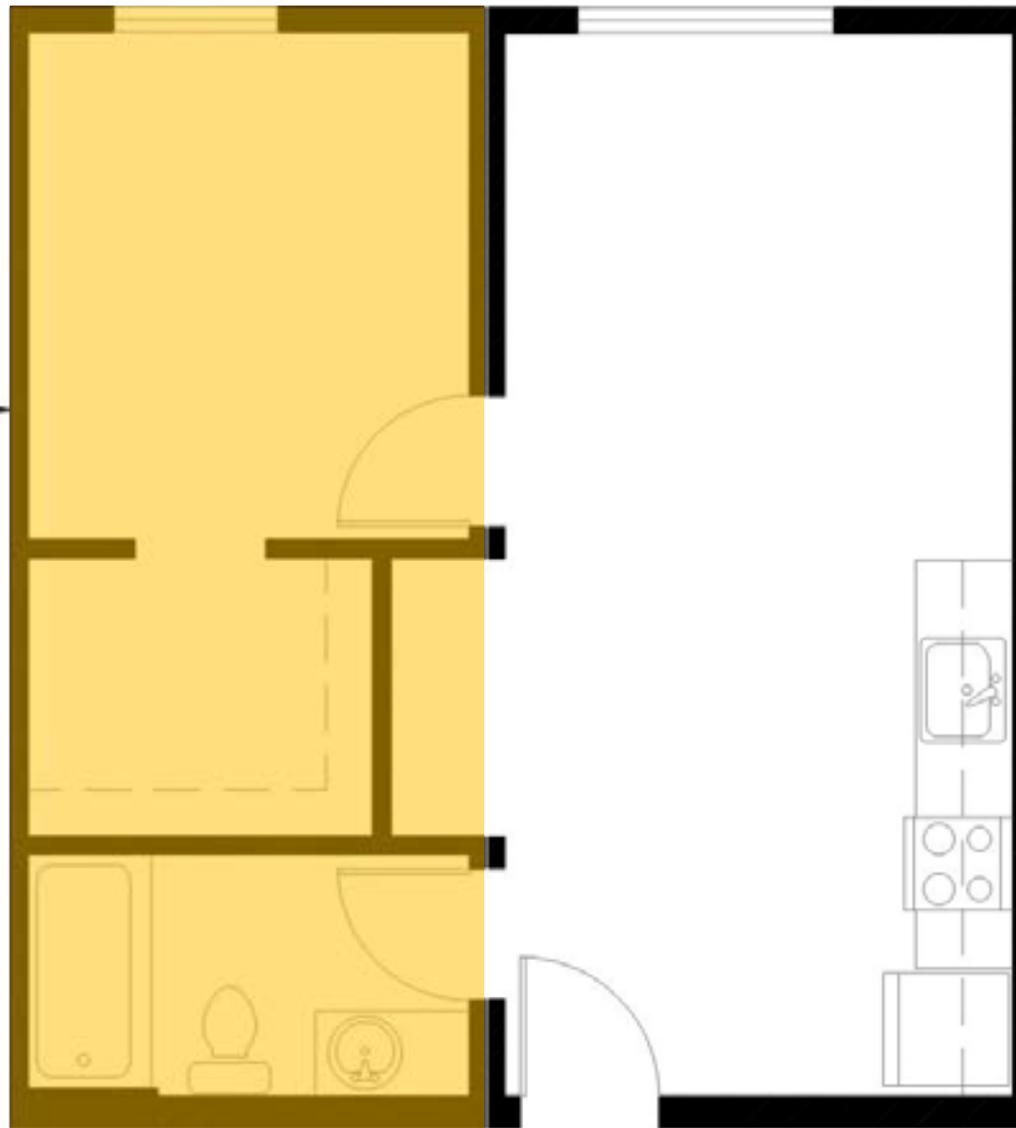


Window Layout

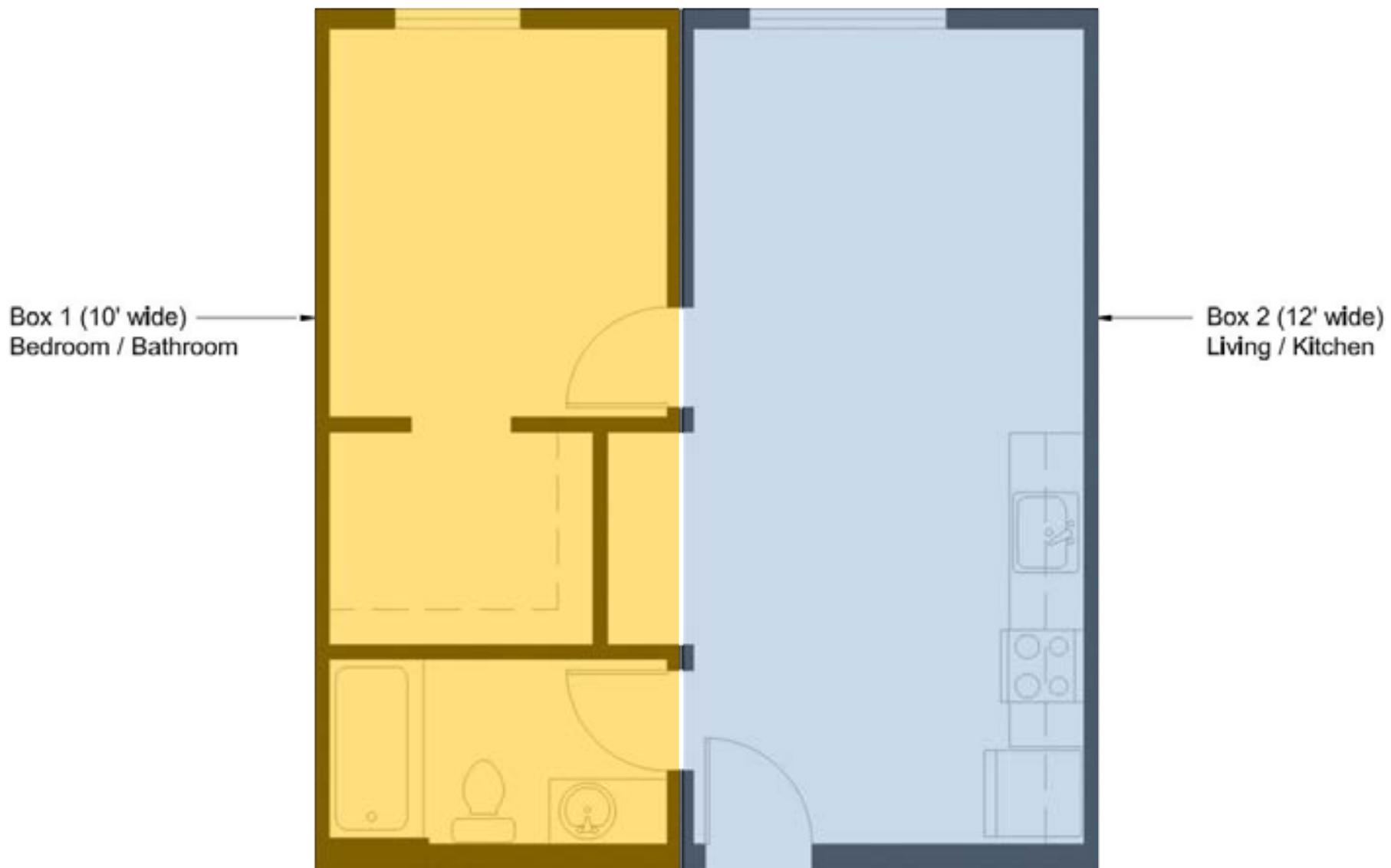


Optimized One Bedroom Unit (Modular Option)

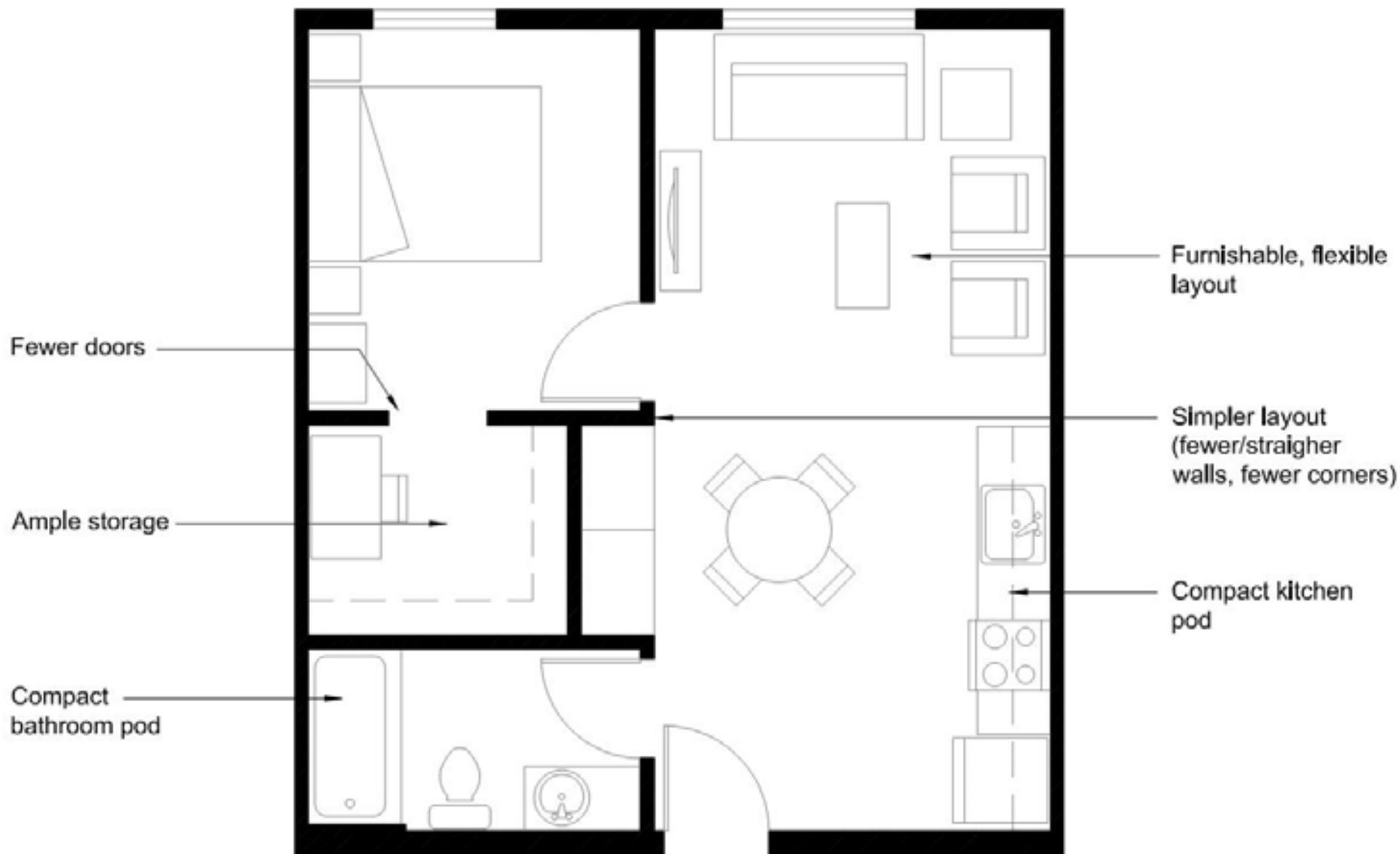
Box 1 (10' wide)
Bedroom / Bathroom



Optimized One Bedroom Unit (Modular Option)



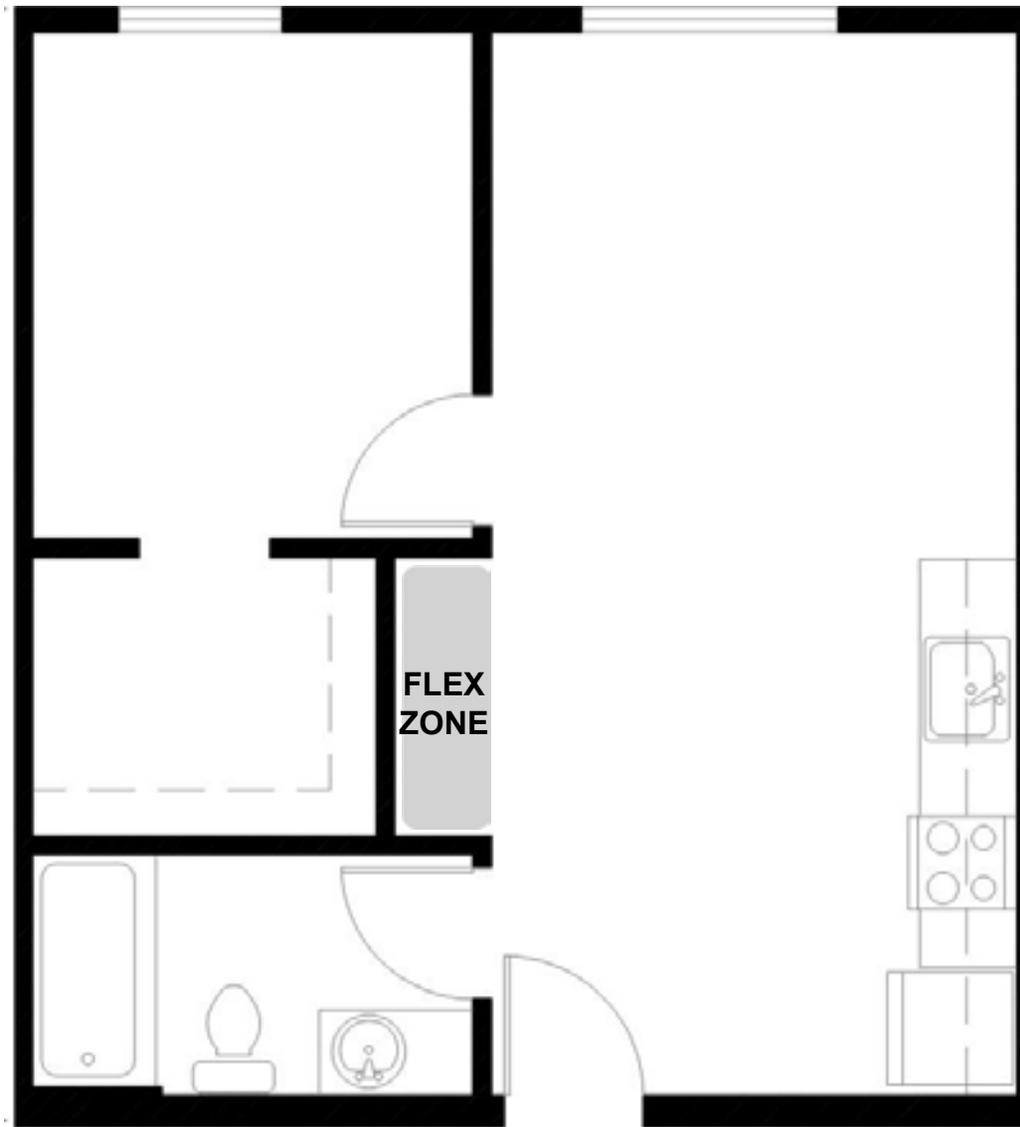
Optimized One Bedroom Unit (Modular Option)



Optimized One Bedroom Unit



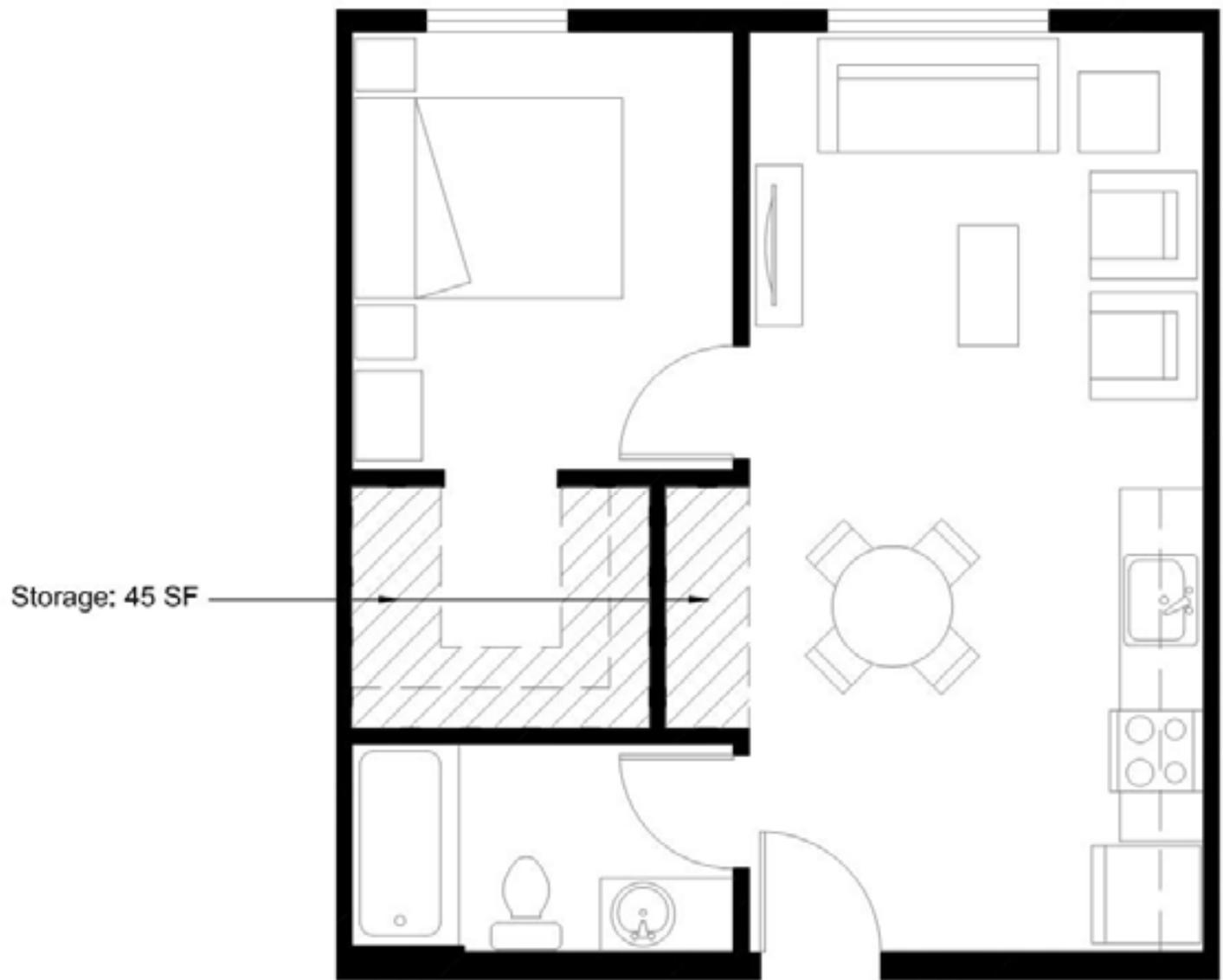
Optimized One Bedroom Unit



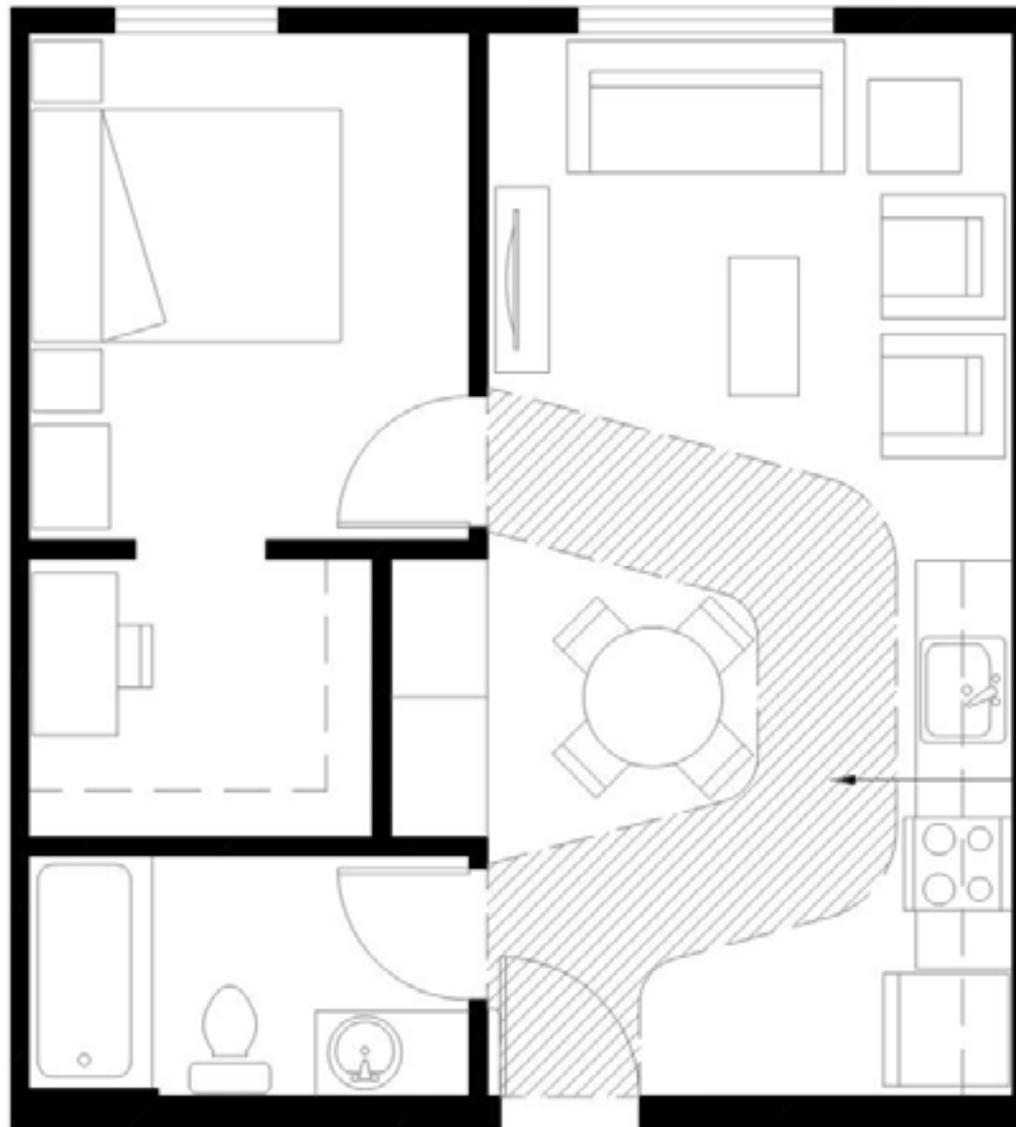
**2' x 6' "Flex Zone"
in each unit**

- Bike storage
- Closet / cabinets
- Additional living space

Optimized One Bedroom Unit

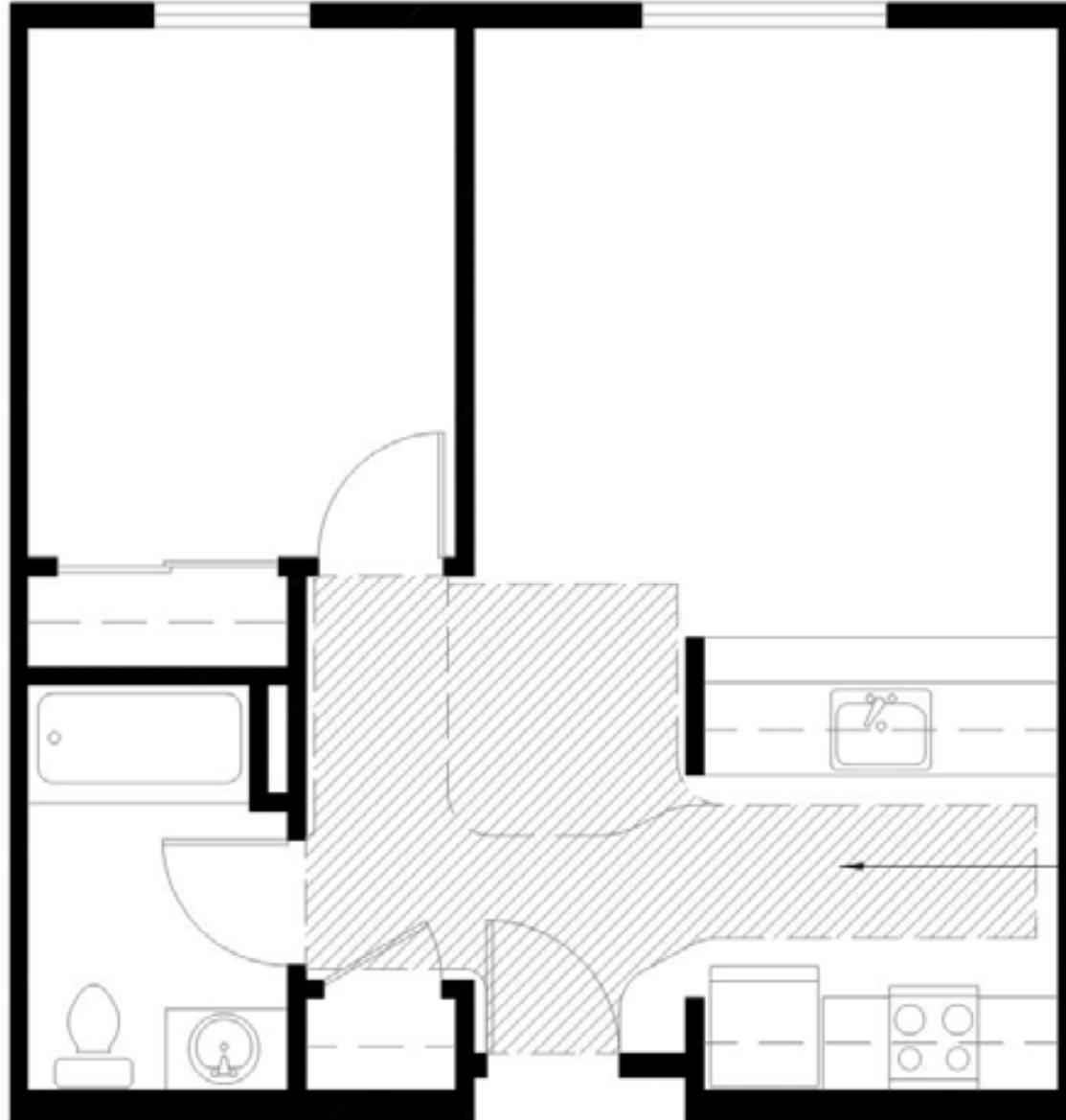


Optimized One Bedroom Unit



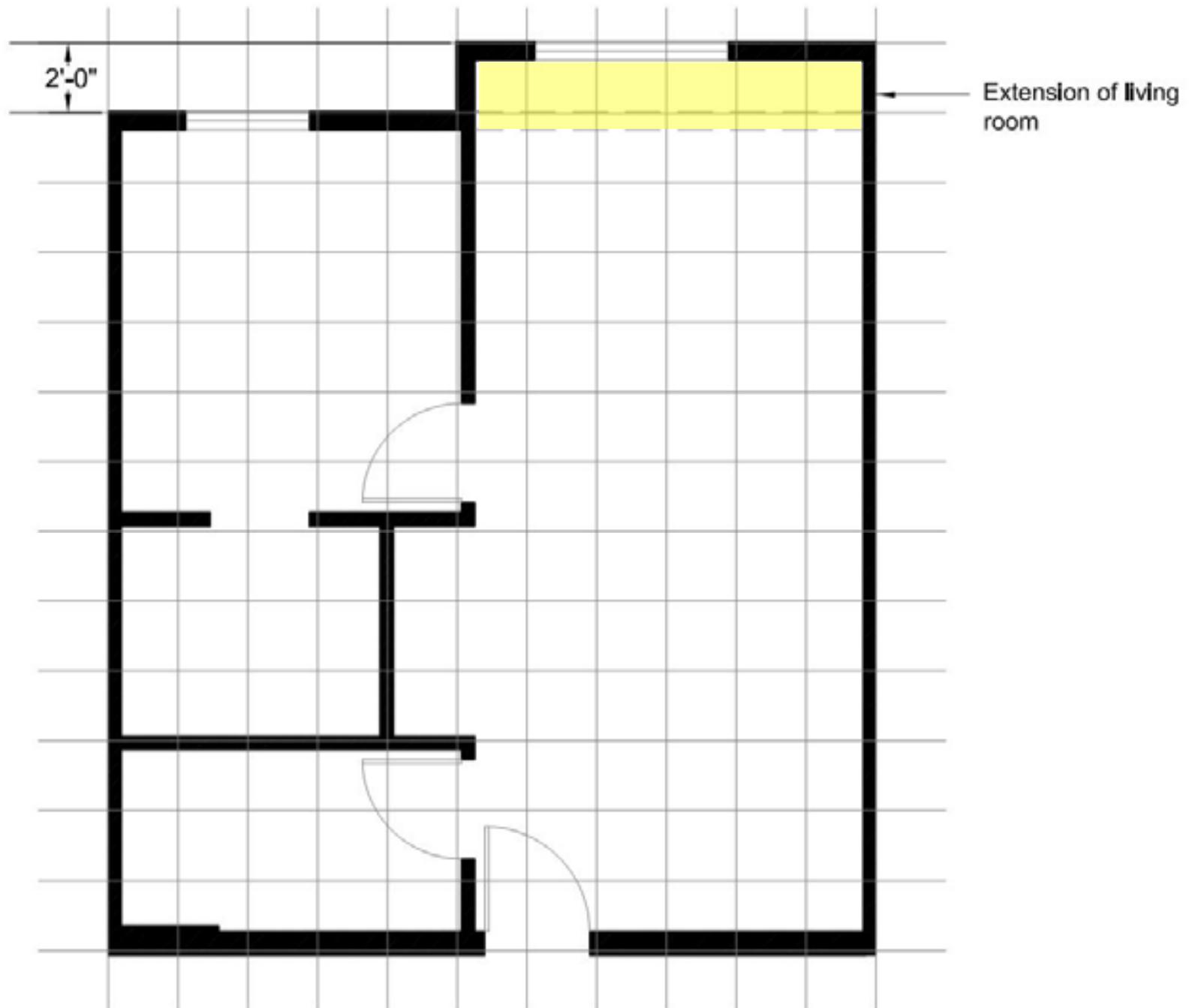
Primary circulation:
71 SF (87% eff.)

Optimized One Bedroom Unit

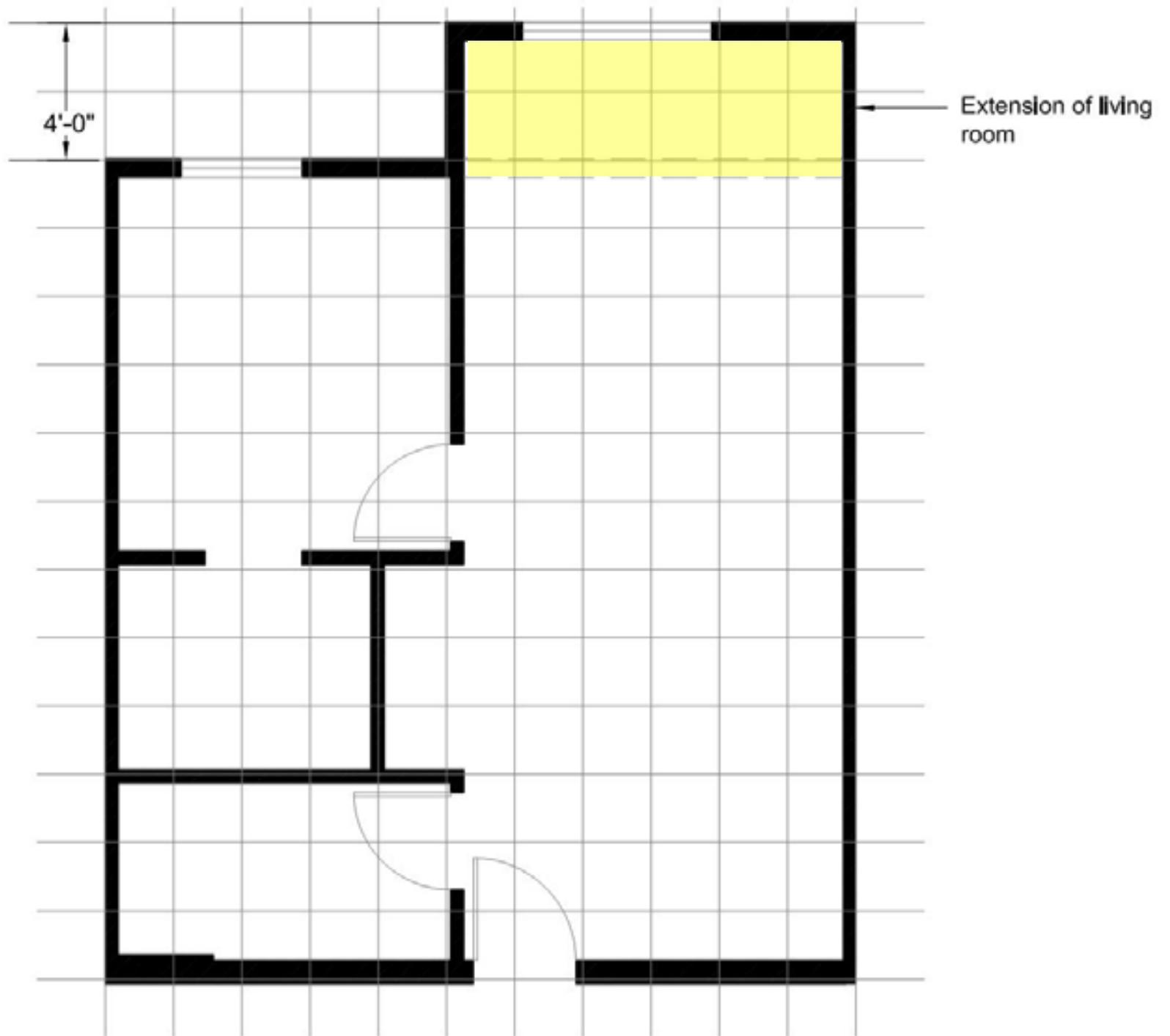


Primary circulation:
102 SF (83% eff.)

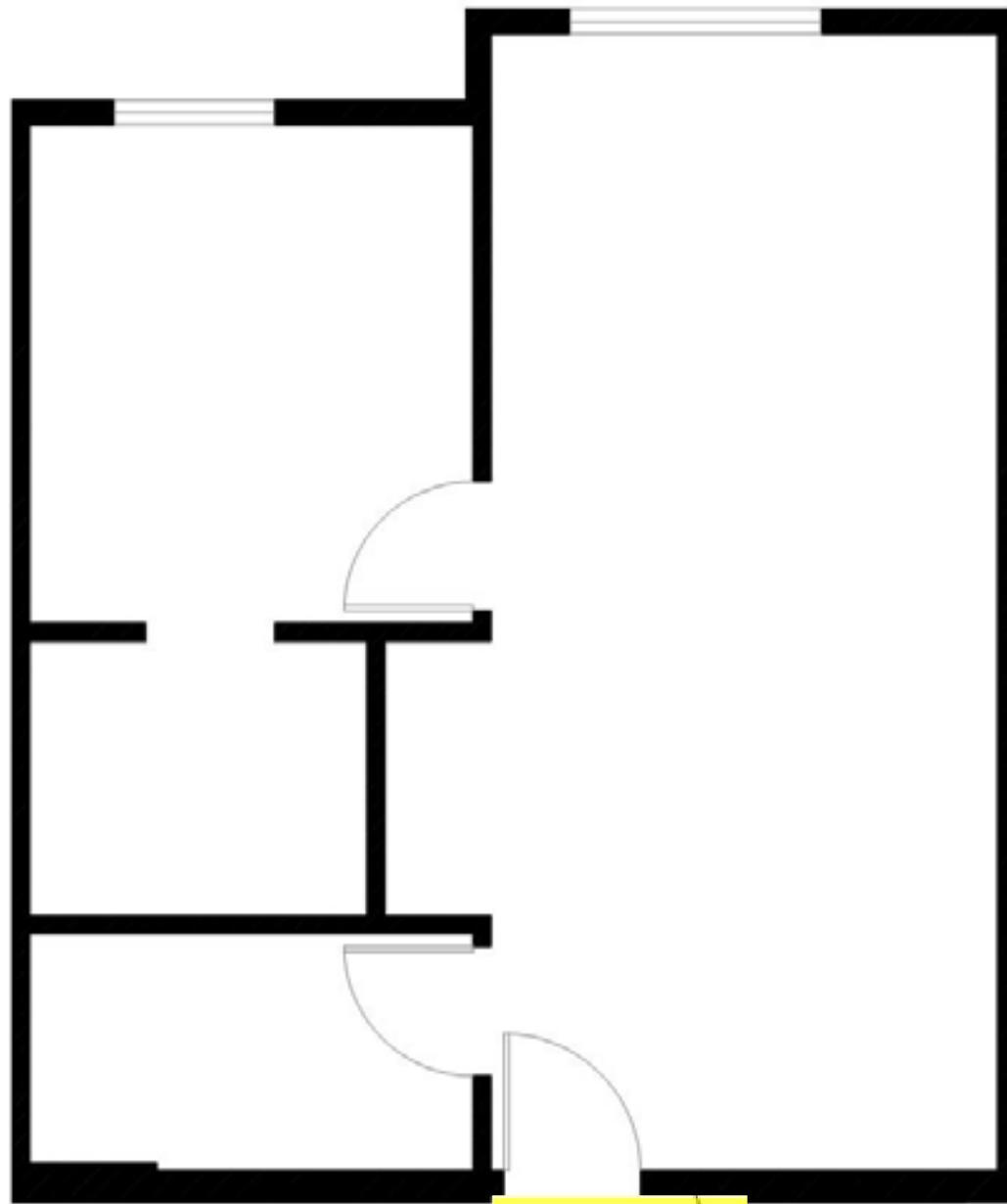
Typical One Bedroom Unit



Exterior Articulation

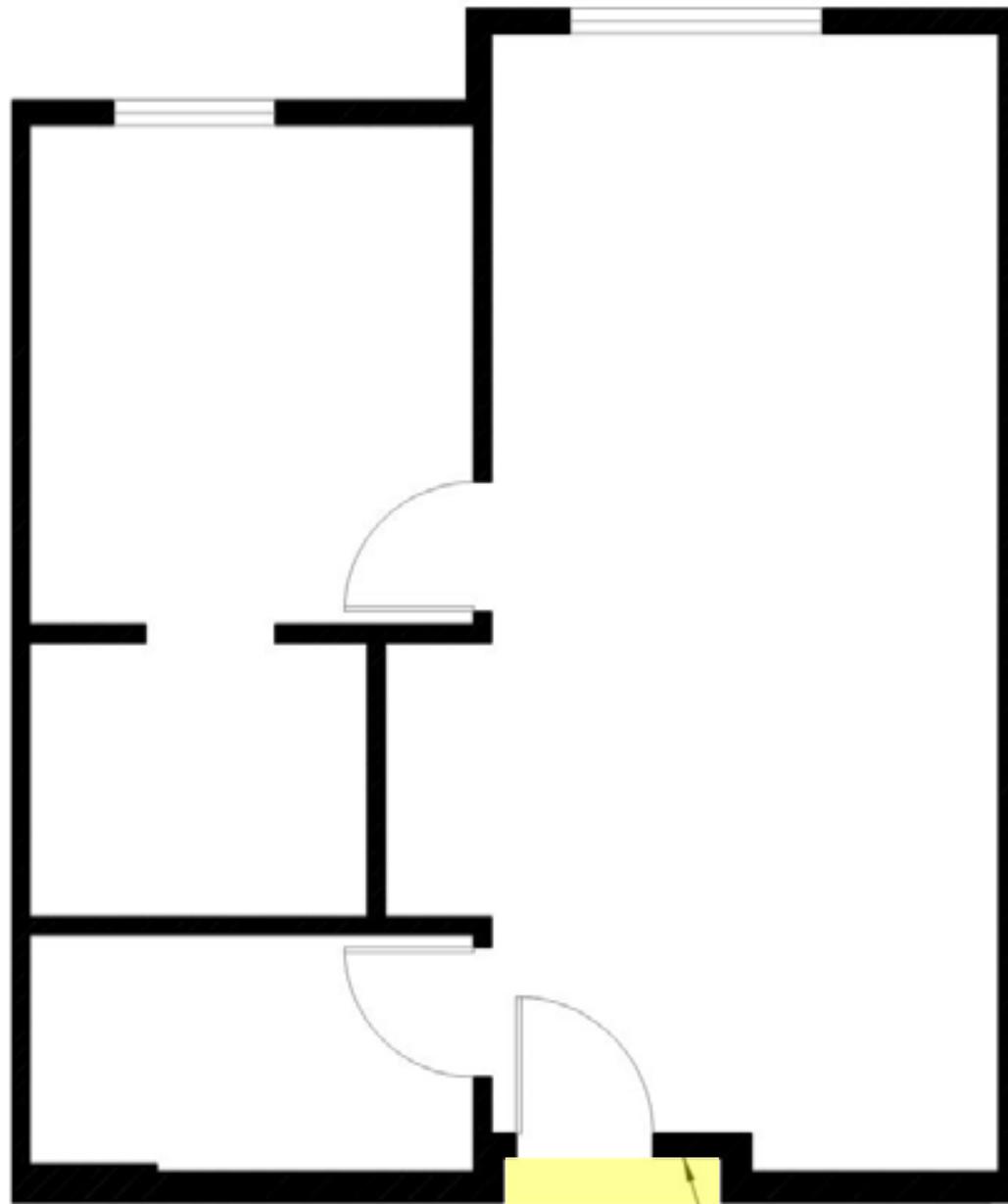


Exterior Articulation



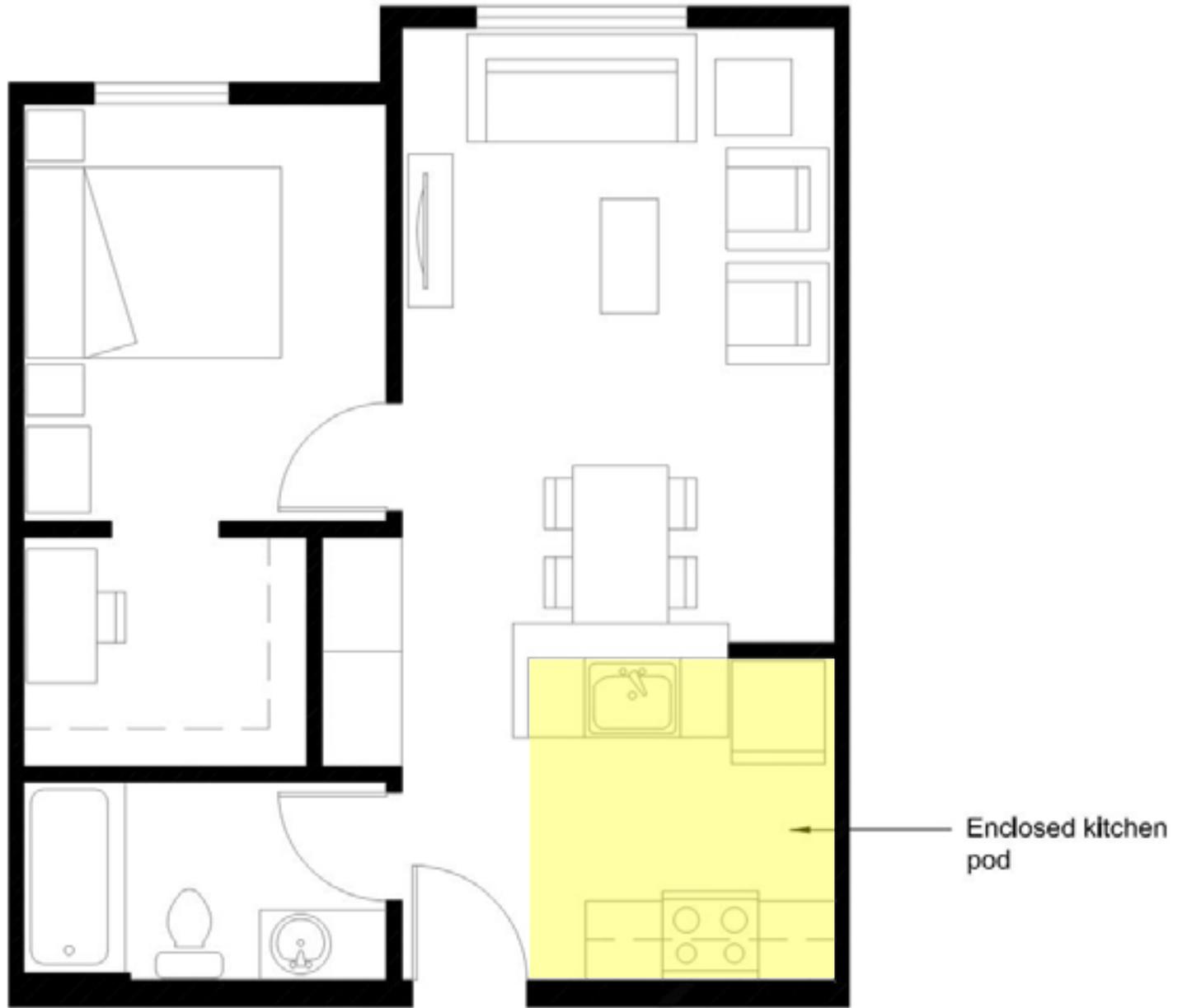
Minor recess at
unit entry door

Interior Articulation

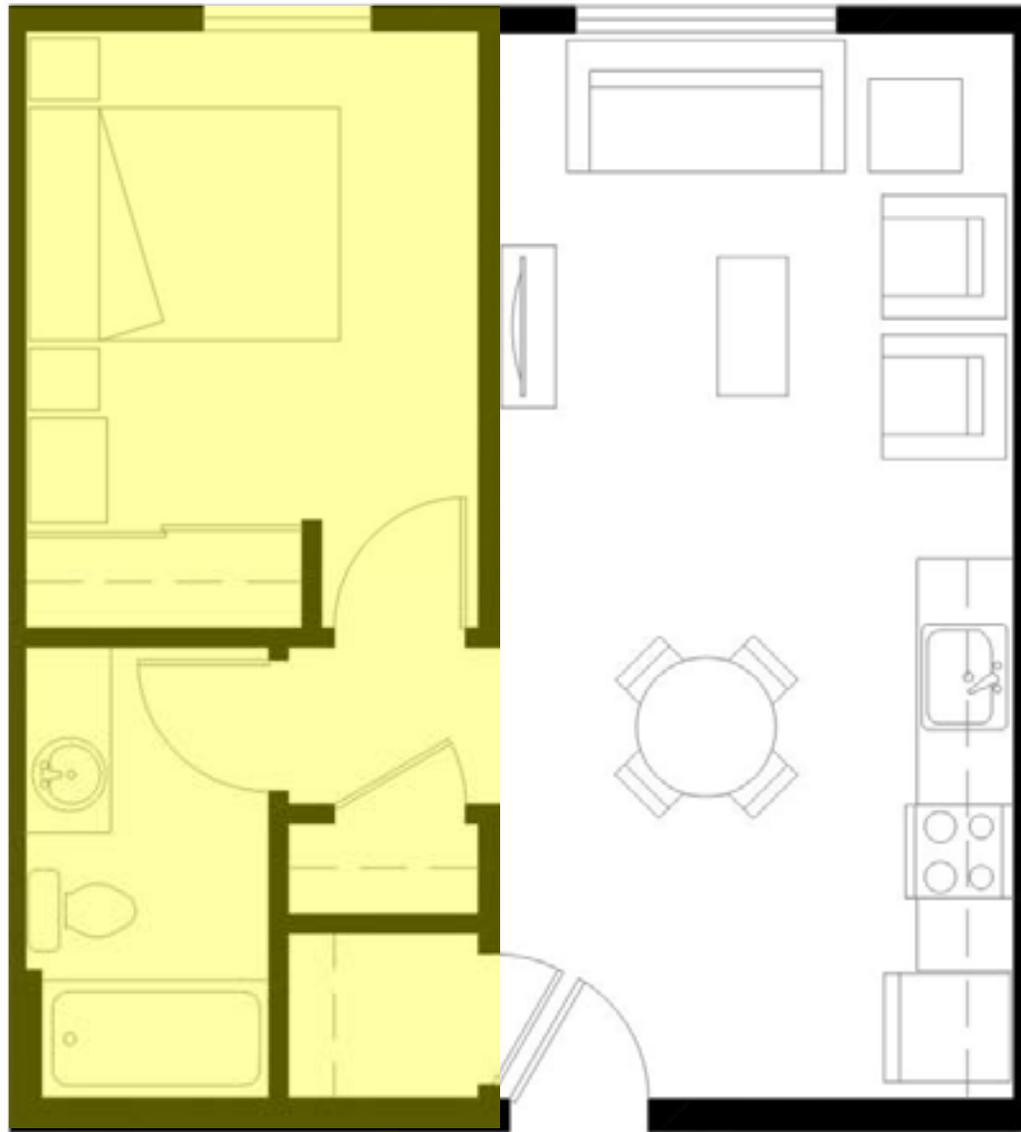


Major recess at
unit entry door

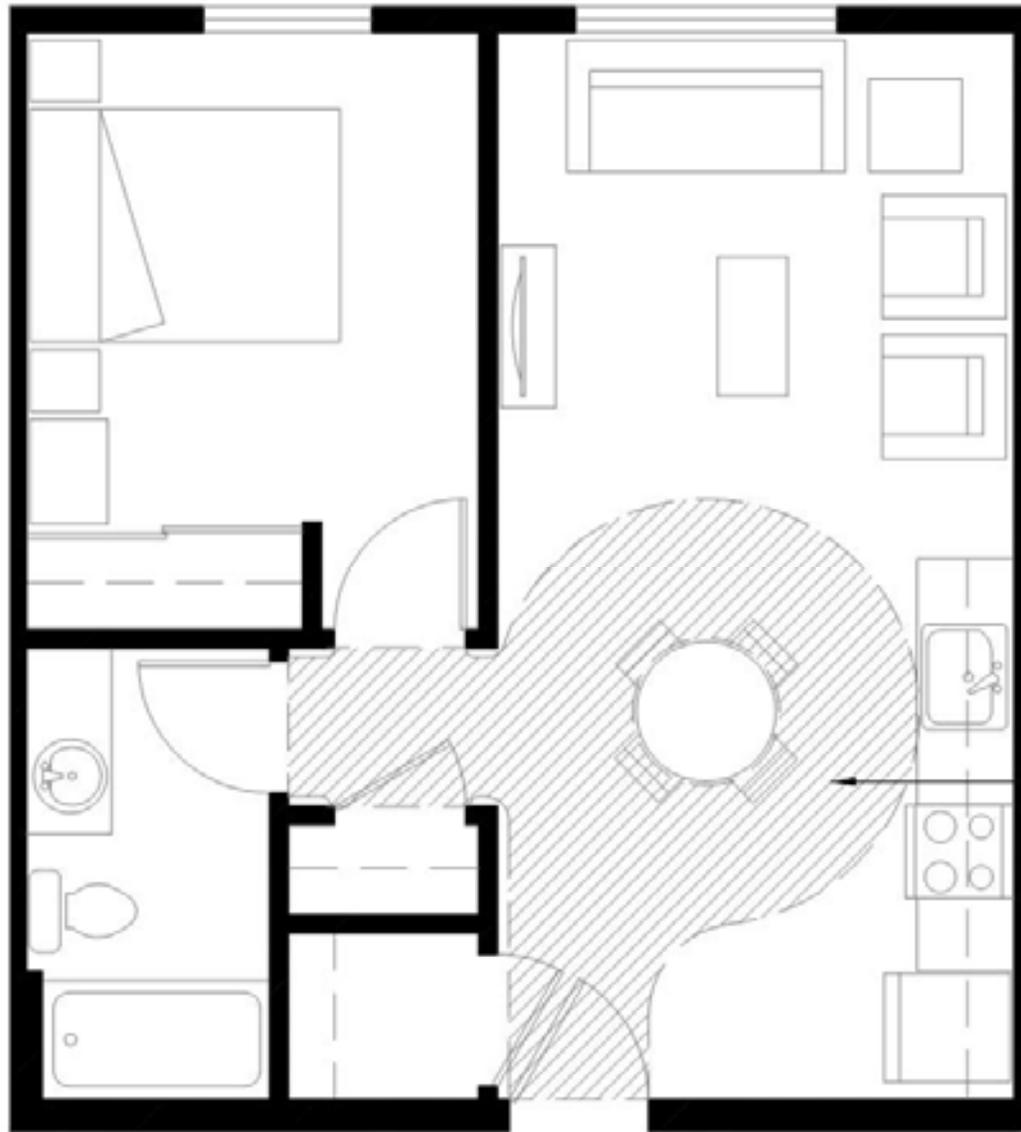
Interior Articulation



Kitchen Option



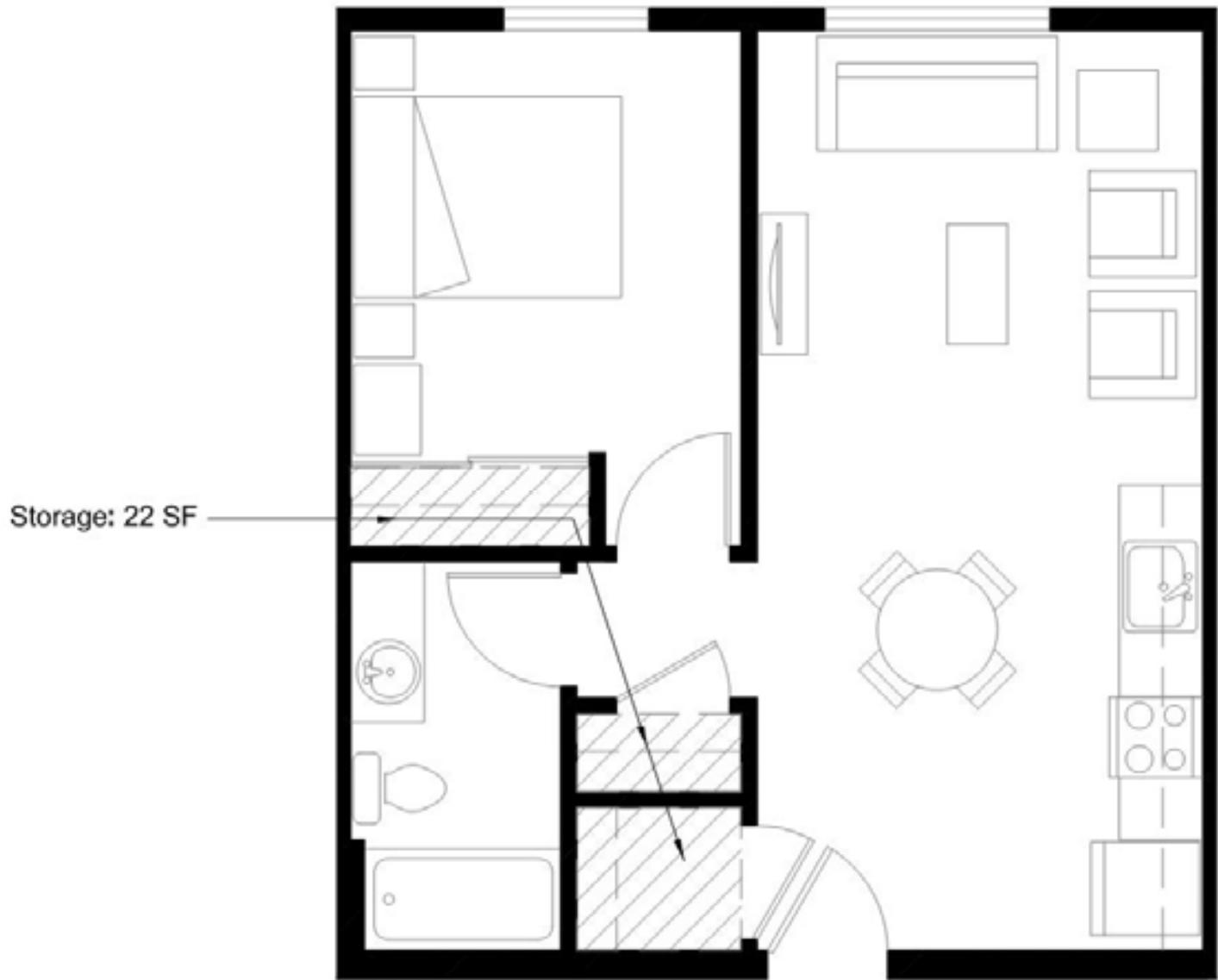
Bedroom/Bathroom/Storage Option



**25% increase
in area
dedicated to
primary
circulation**

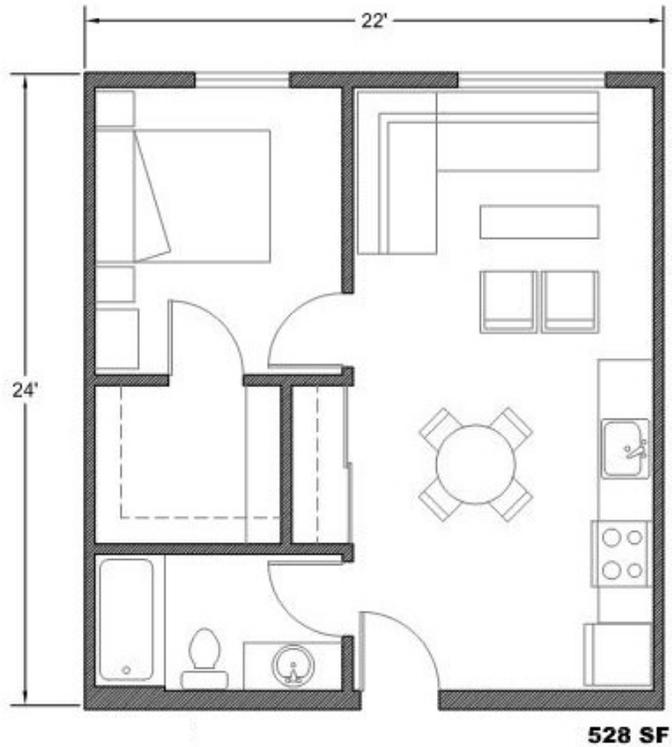
Primary circulation:
89 SF (87% eff.)

Bedroom/Bathroom/Storage Option

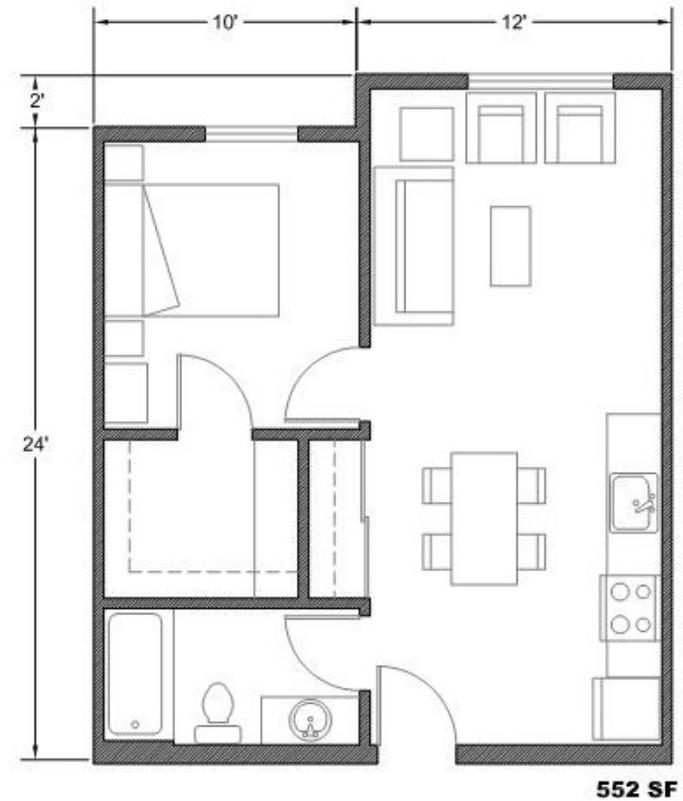
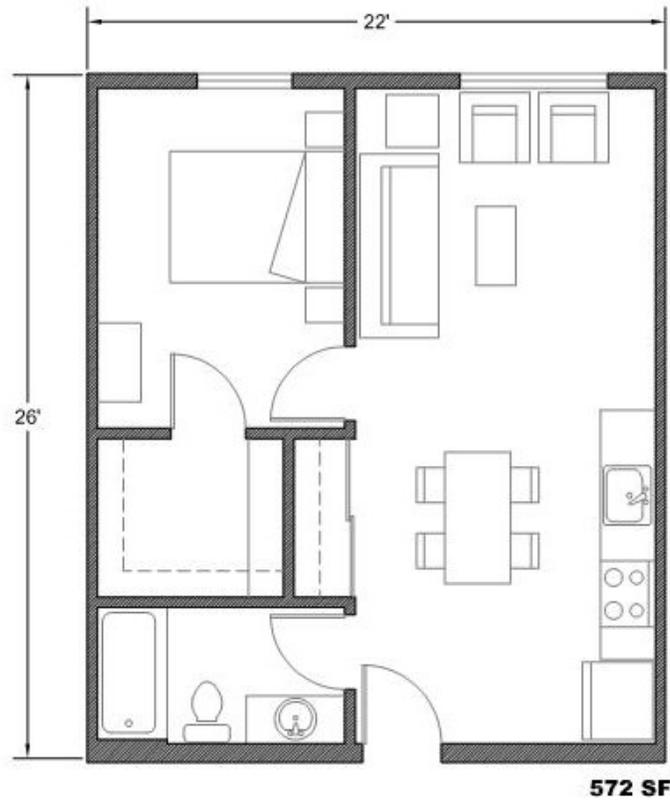


**51% decrease
in storage area**

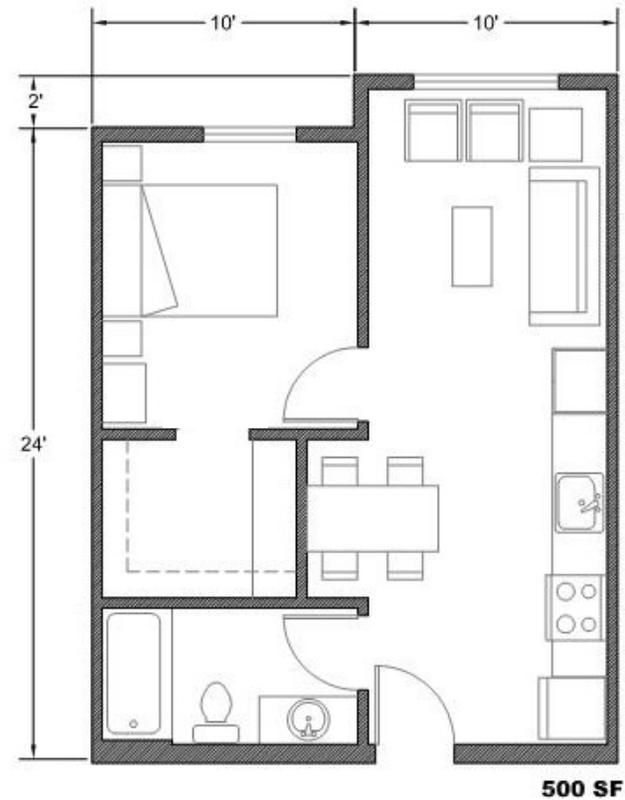
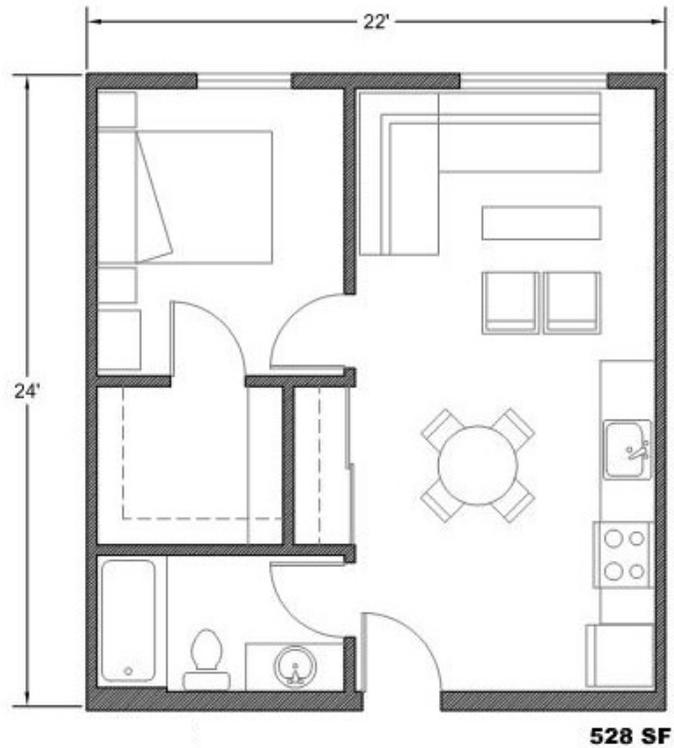
Bedroom/Bathroom/Storage Option



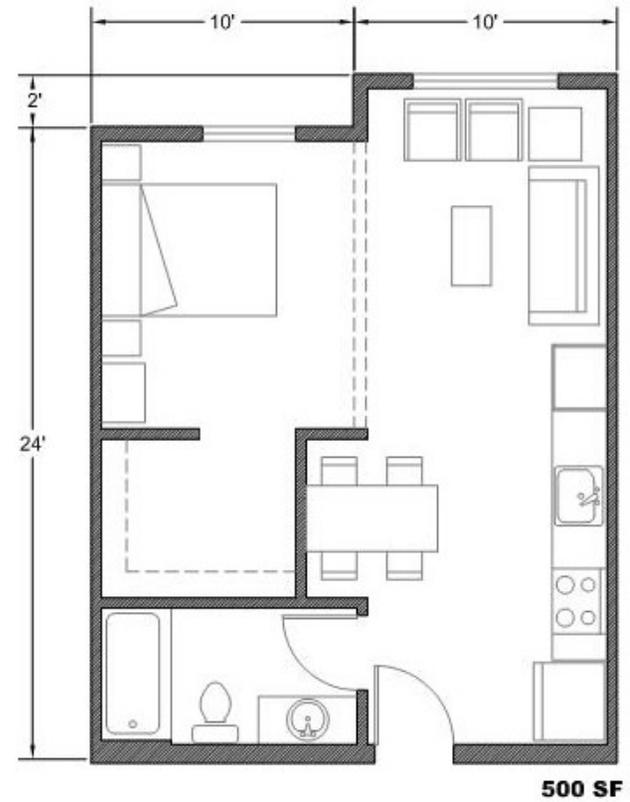
Unit Plans – 1 Bedroom



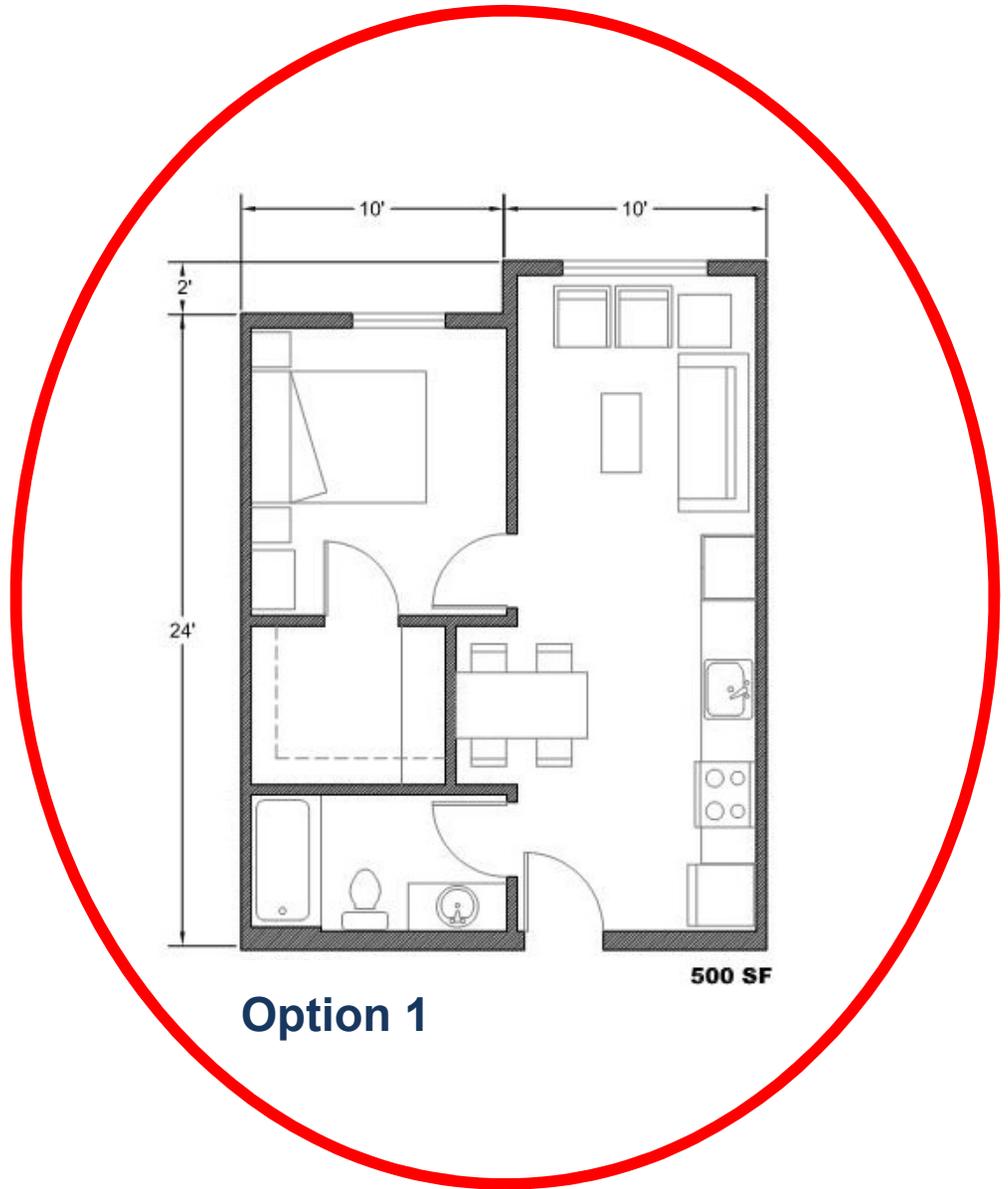
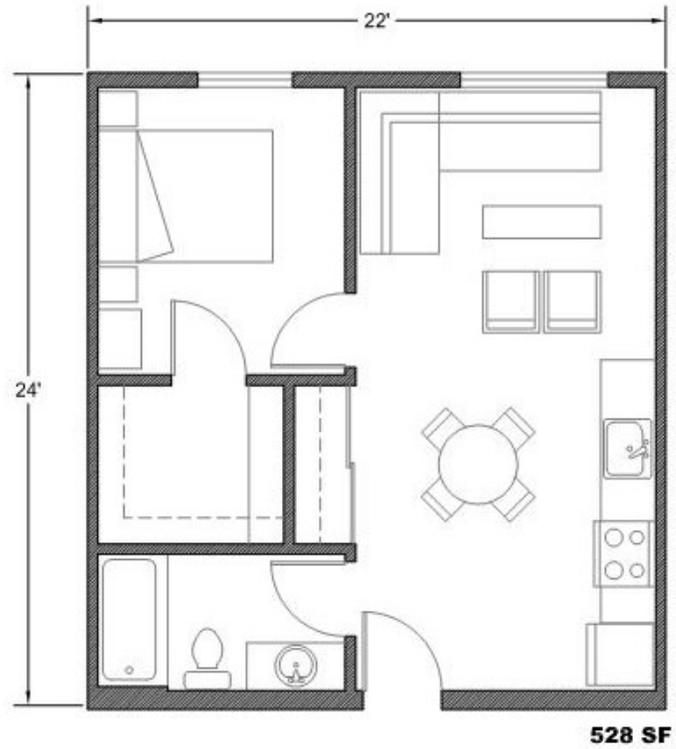
Unit Plans – 1 Bedroom



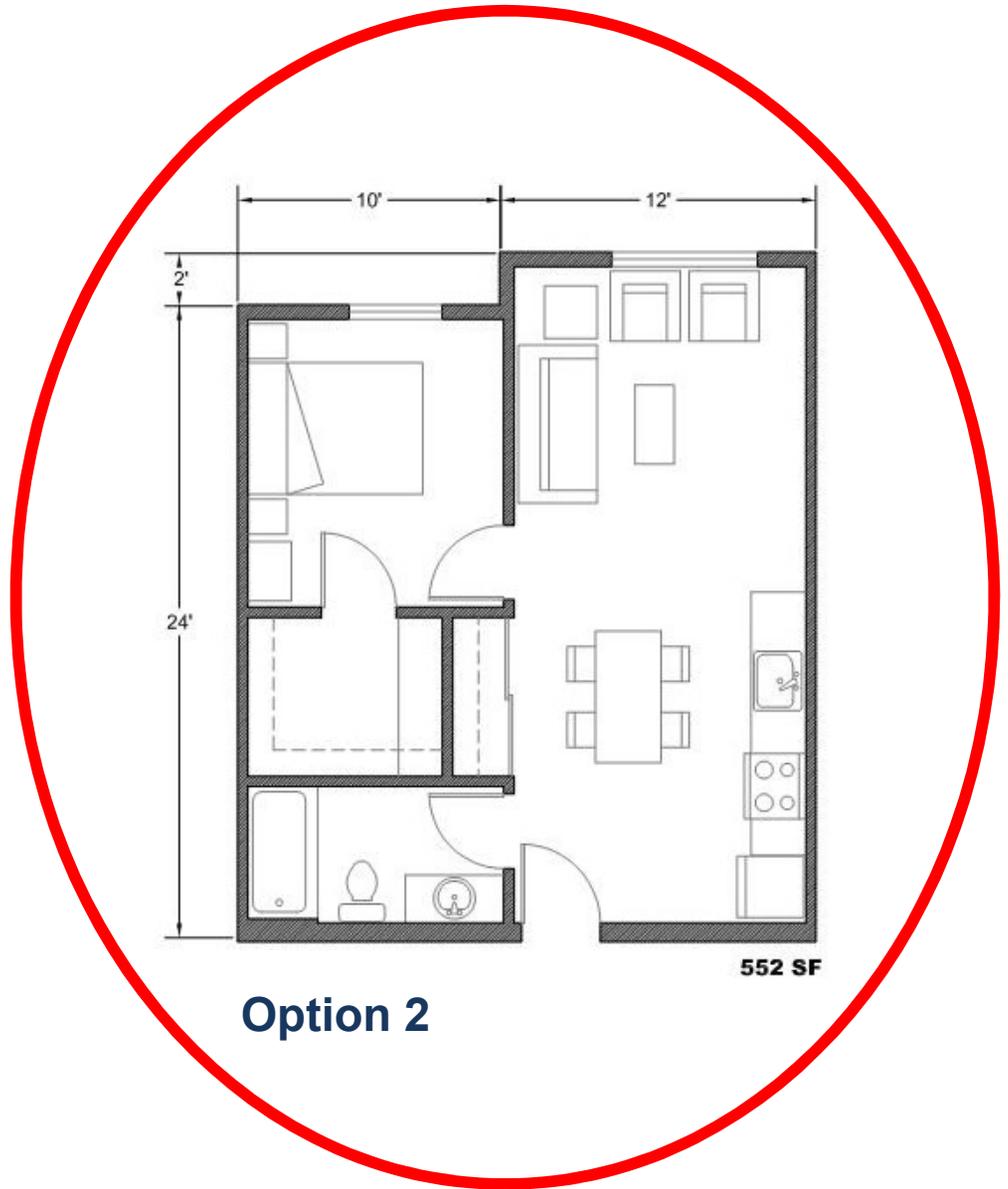
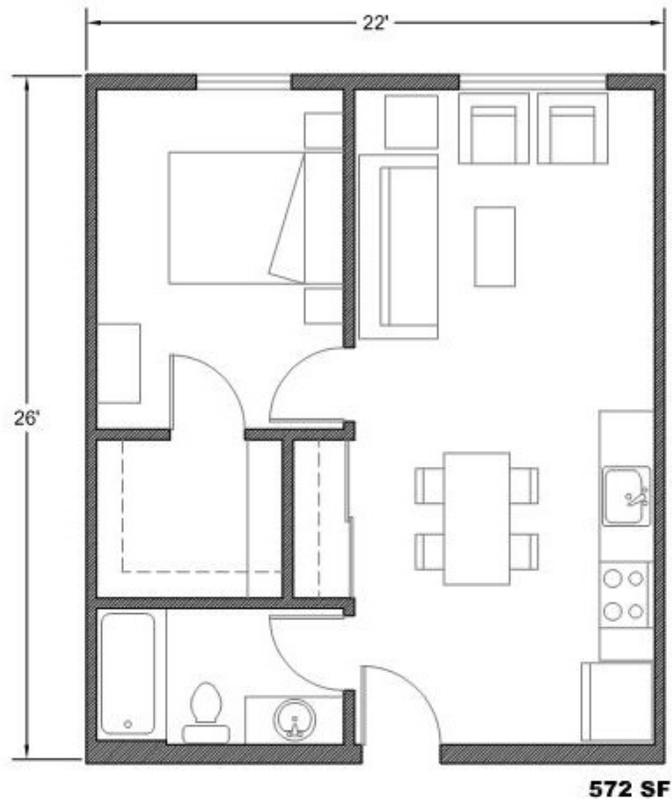
Unit Plans – 1 Bedroom (“Skinny” Option)



Unit Plans – 1 Bedroom (“Skinny” Option)

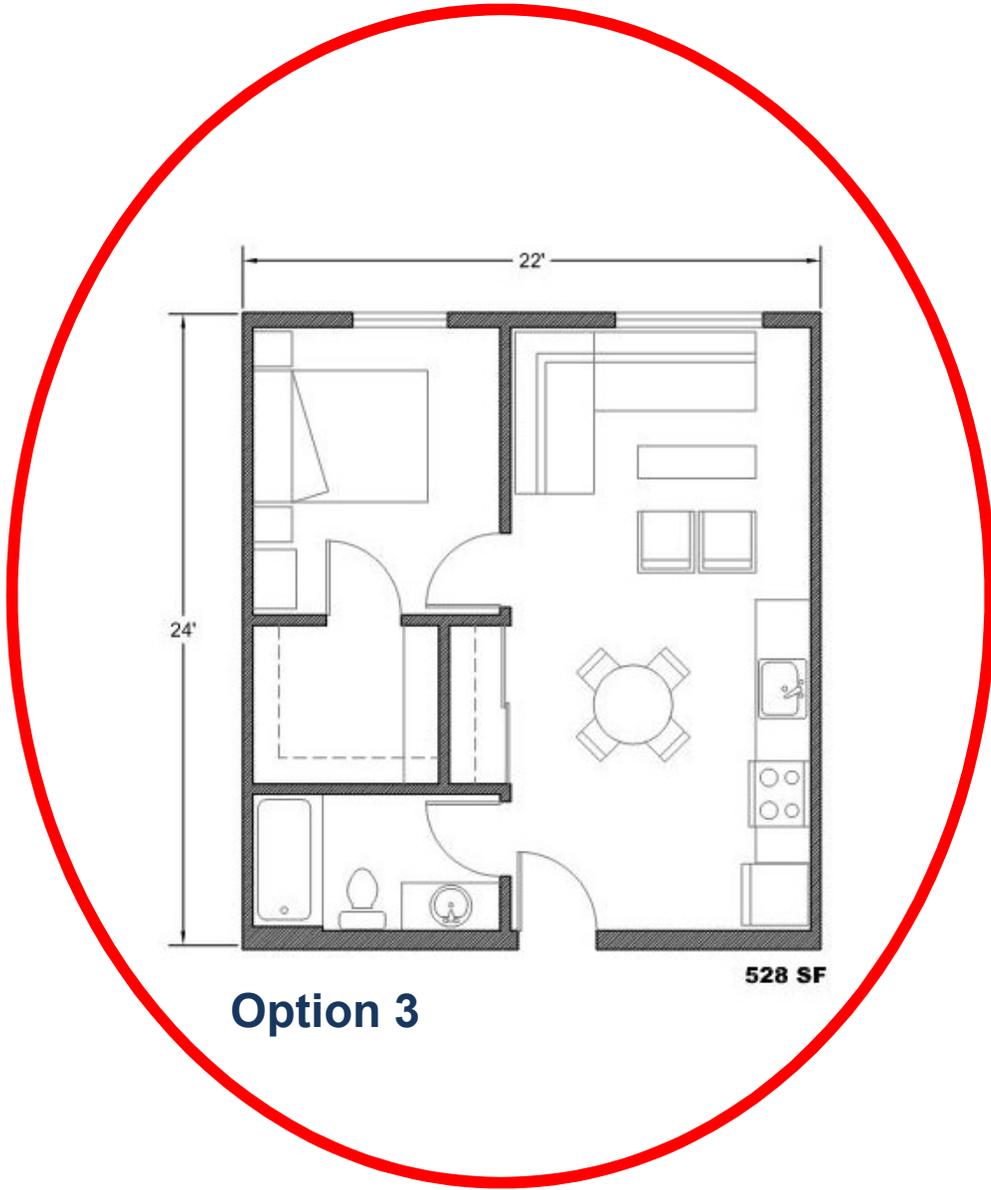


Options for Mockup



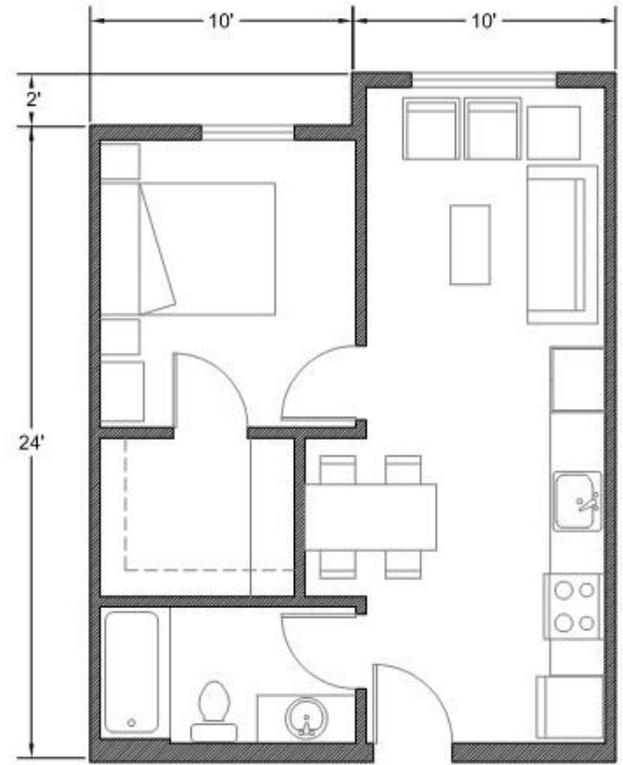
Option 2

Options for Mockup



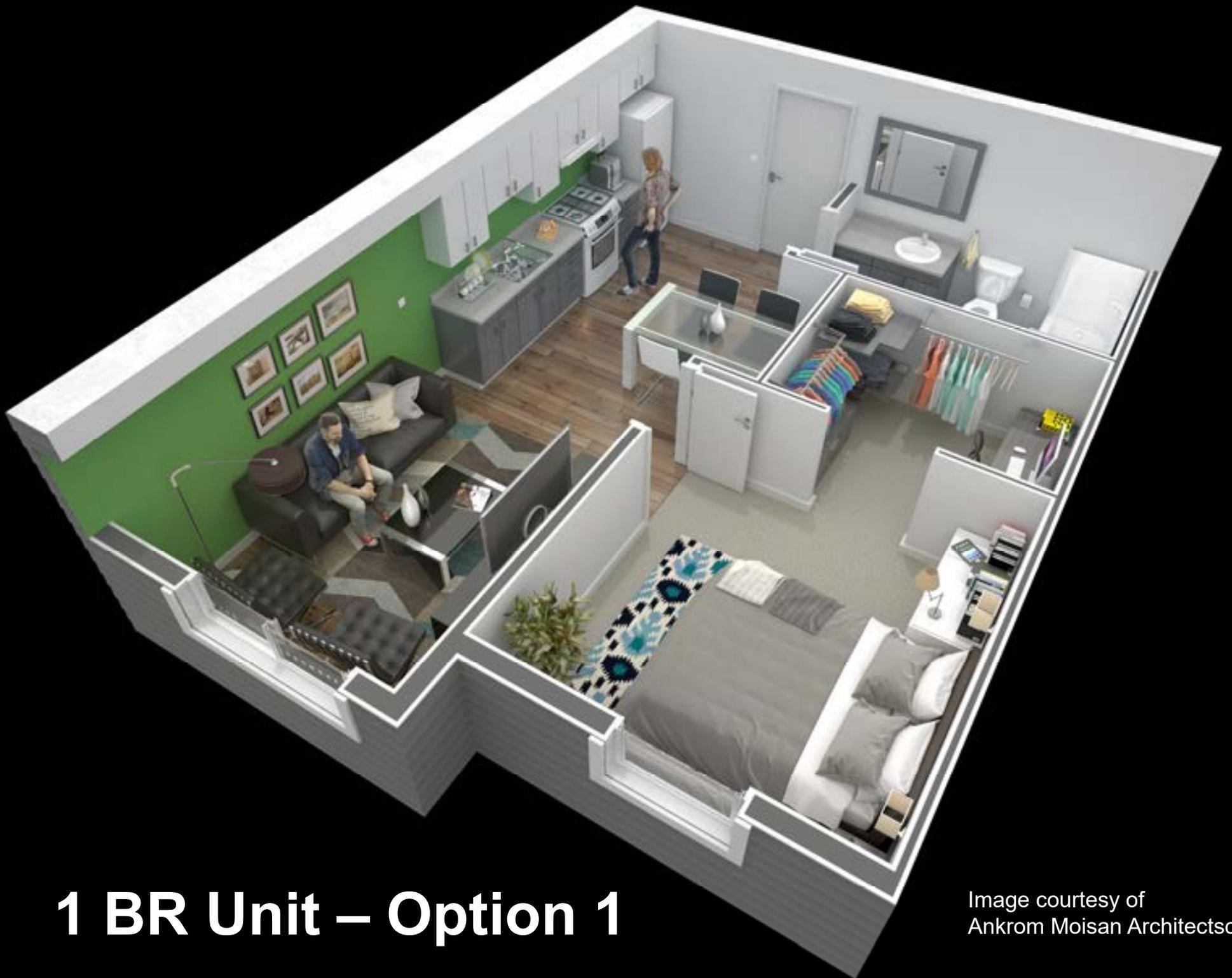
Option 3

528 SF



500 SF

Options for Mockup



1 BR Unit – Option 1

Image courtesy of
Ankrom Moisan Architects



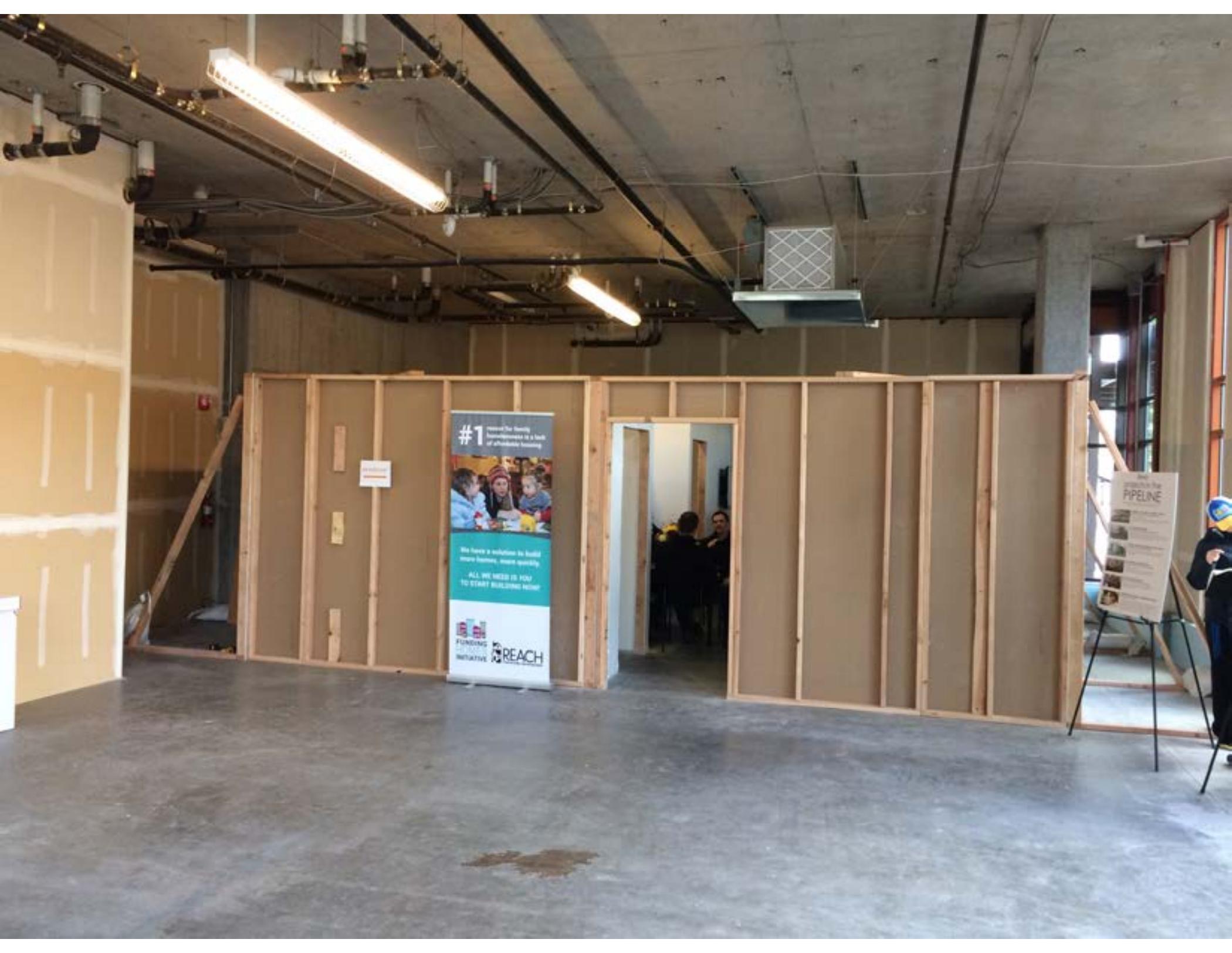
1 BR Unit – Option 2

Image courtesy of
Ankrom Moisan Architects



1 BR Unit – Option 3

Image courtesy of
Ankrom Moisan Architects



#1 Research shows that the quality of a home is a key factor in a family's decision to move.



We have a solution to build more homes, more quickly.

ALL WE NEED IS YOU TO START BUILDING HOME!

FUNDING FOR REACH REACH
INITIATIVE

THE CONSTRUCTION PIPELINE















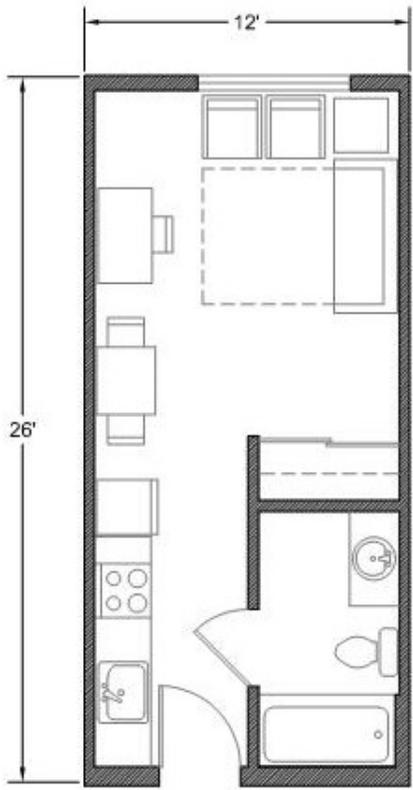
#1 reason for family homelessness is a lack of affordable housing



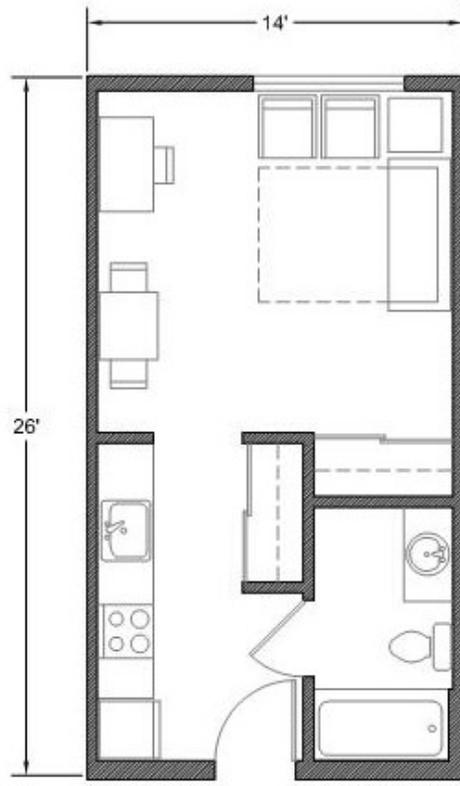




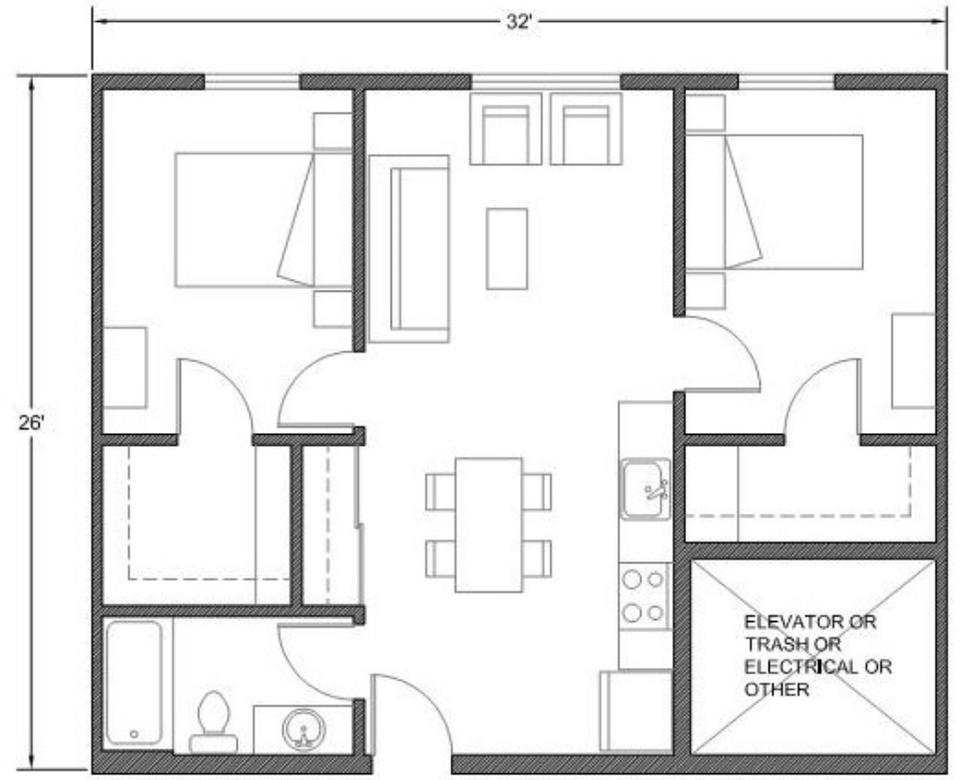




312 SF



364 SF



752 SF

Unit Plan Options – Studios / 2 Bedroom

Model Unit Plans
Series 1
(24' depth)



SAMPLE BUILDING PLAN LAYOUT FOR WORKFORCE / FAMILY HOUSING ON 100' X 200' LOT

Model Unit Plans
Series 2
(26' depth)



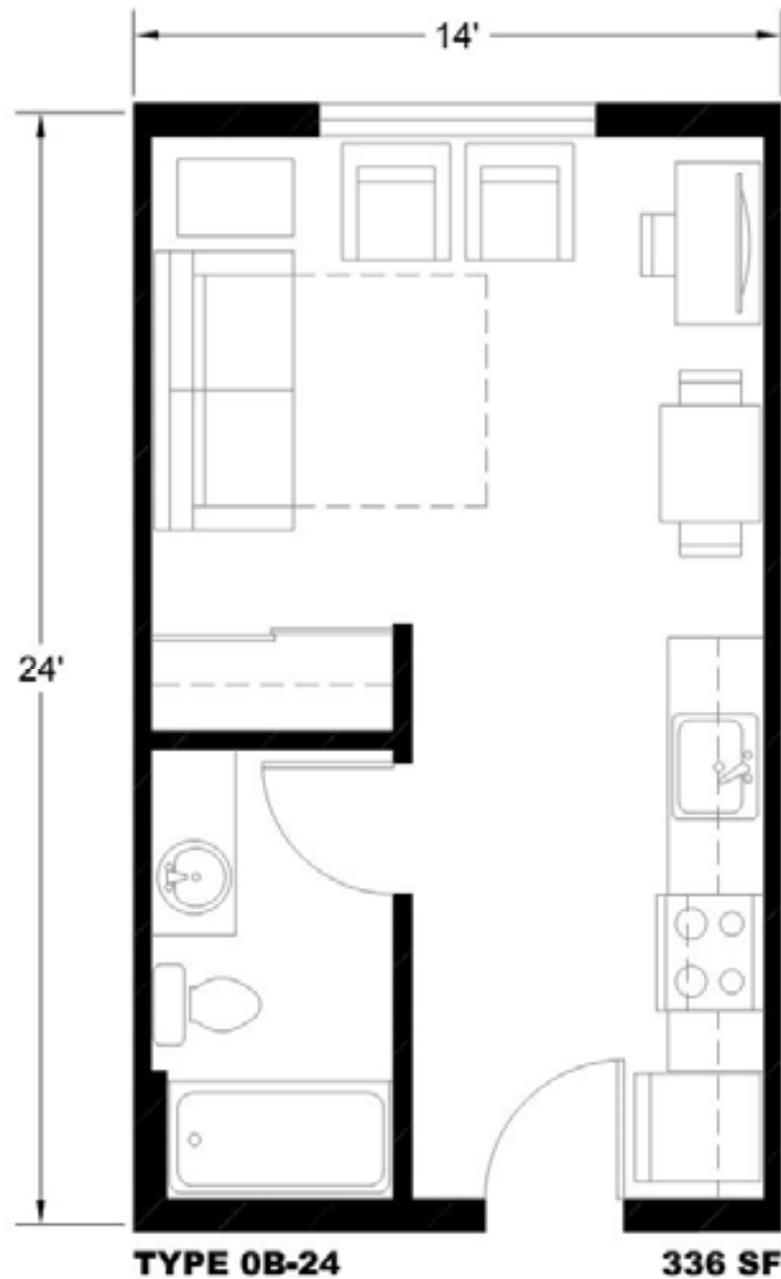
SAMPLE BUILDING PLAN LAYOUT FOR WORKFORCE / FAMILY HOUSING ON 100' X 200' LOT



SAMPLE BUILDING PLAN LAYOUT FOR WORKFORCE / SENIOR HOUSING ON 100' X 200' LOT

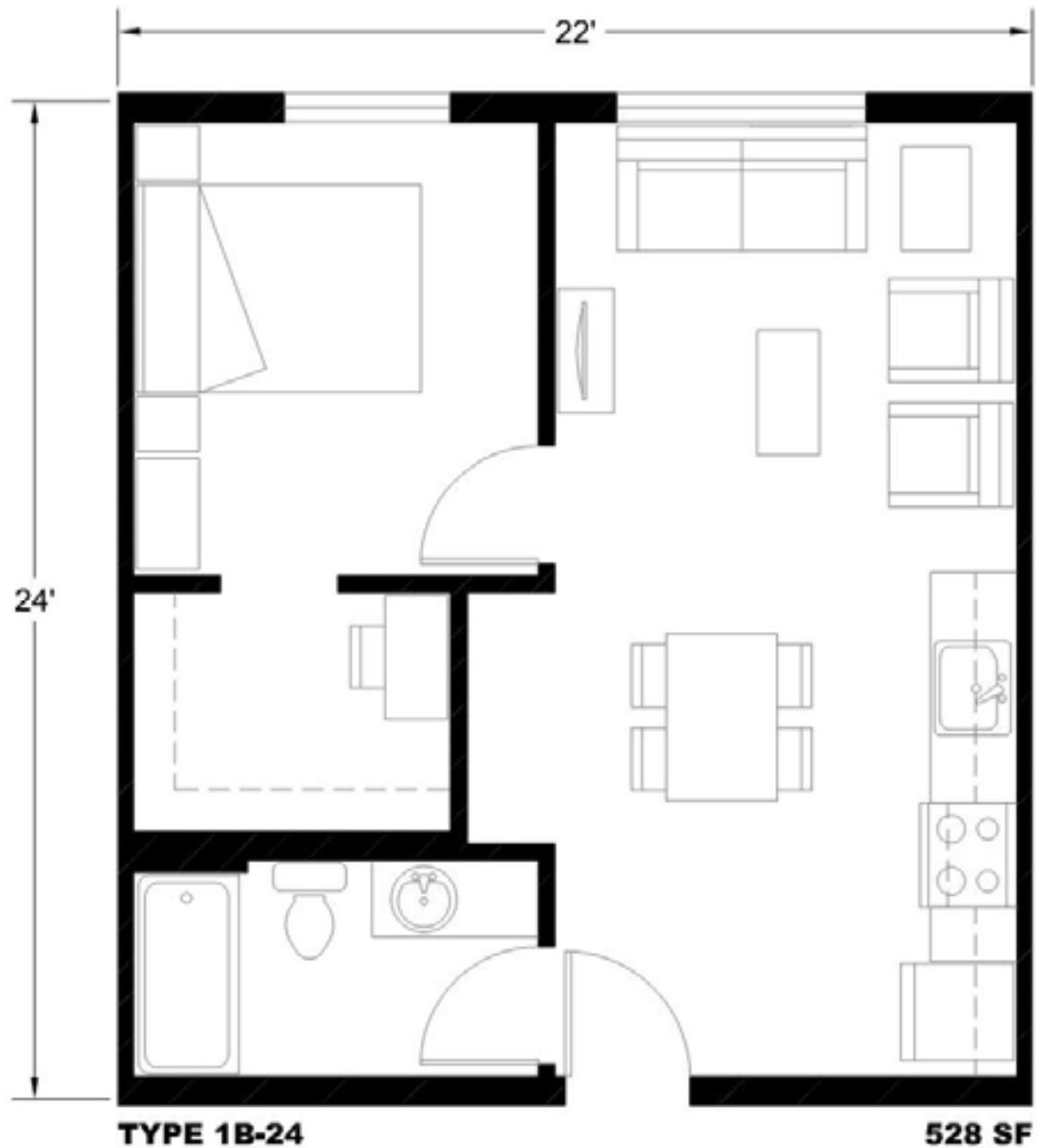


SAMPLE BUILDING PLAN LAYOUT FOR WORKFORCE / SENIOR HOUSING ON 100' X 200' LOT



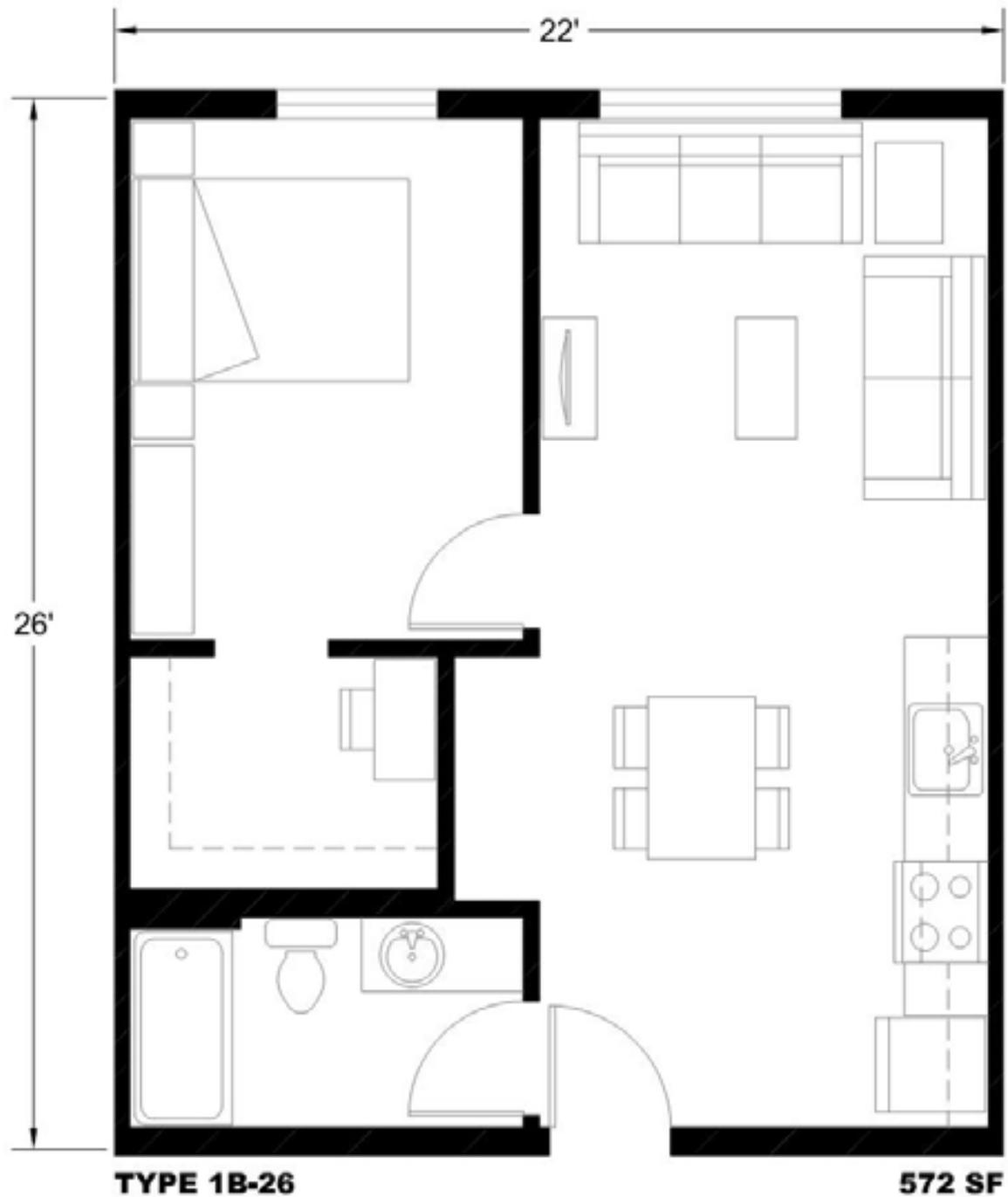
Studio Unit Plan





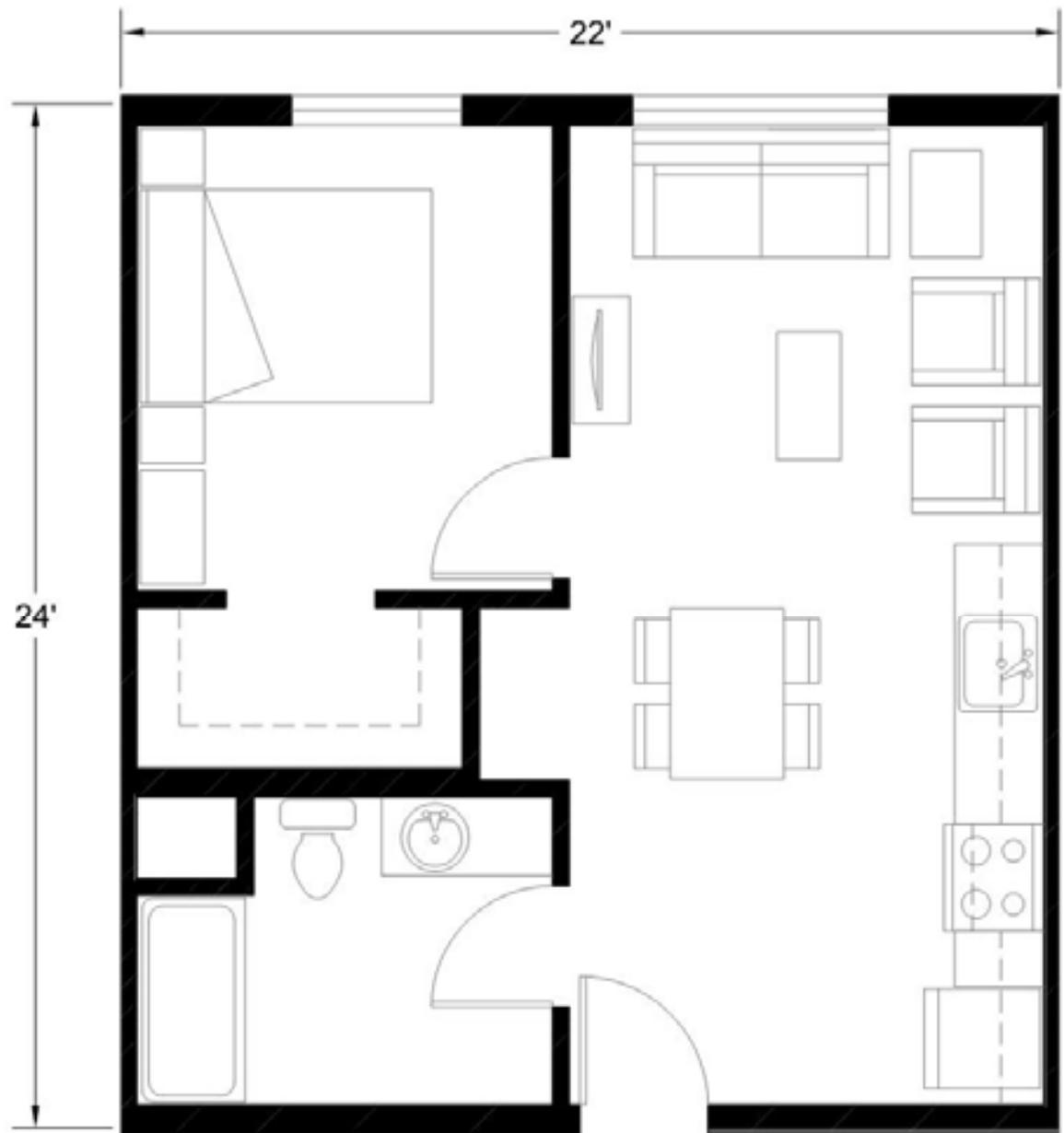
One Bedroom Unit Plan





One Bedroom Unit Plan



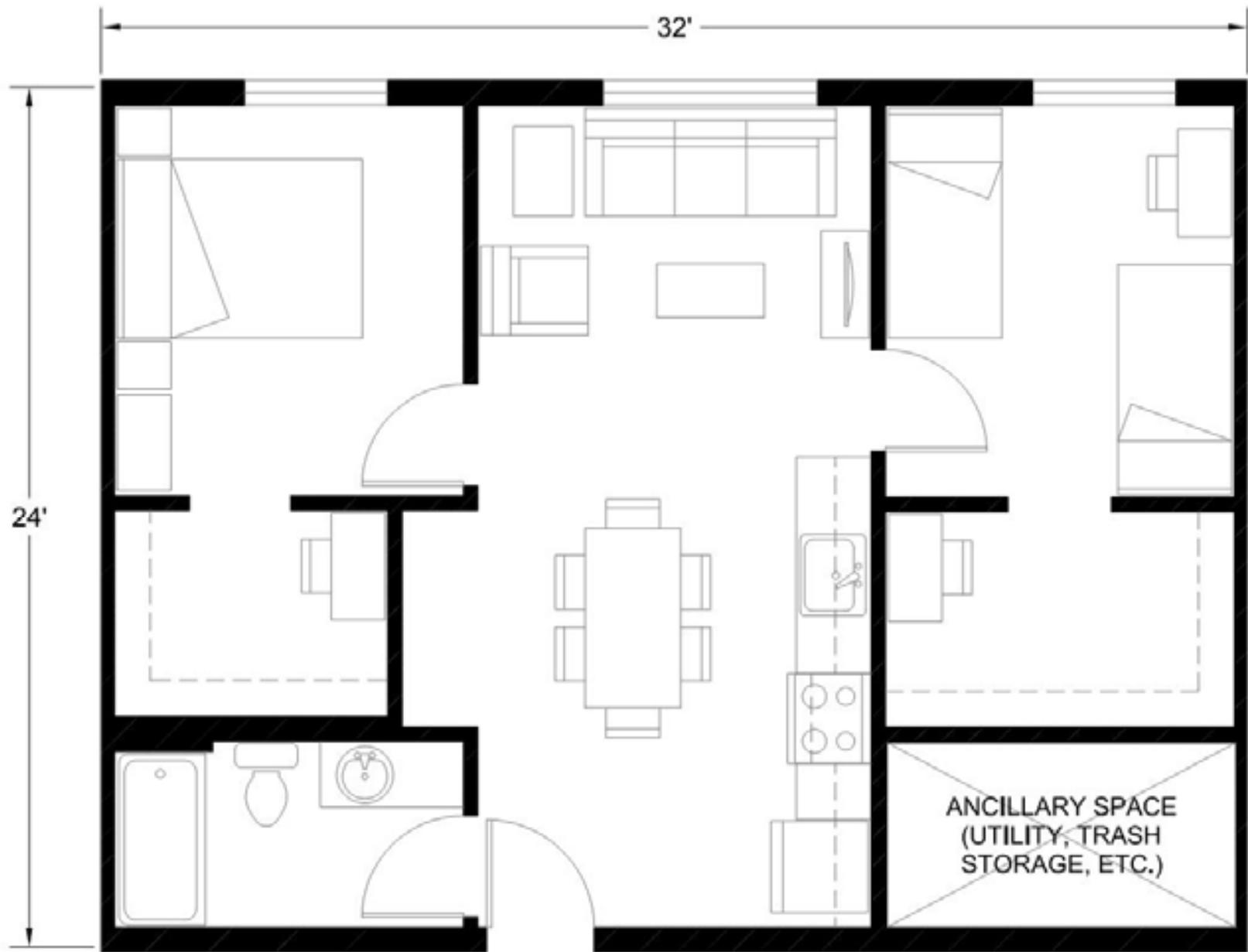


TYPE 1A-24 (Accessible)

528 SF

One Bedroom Unit Plan



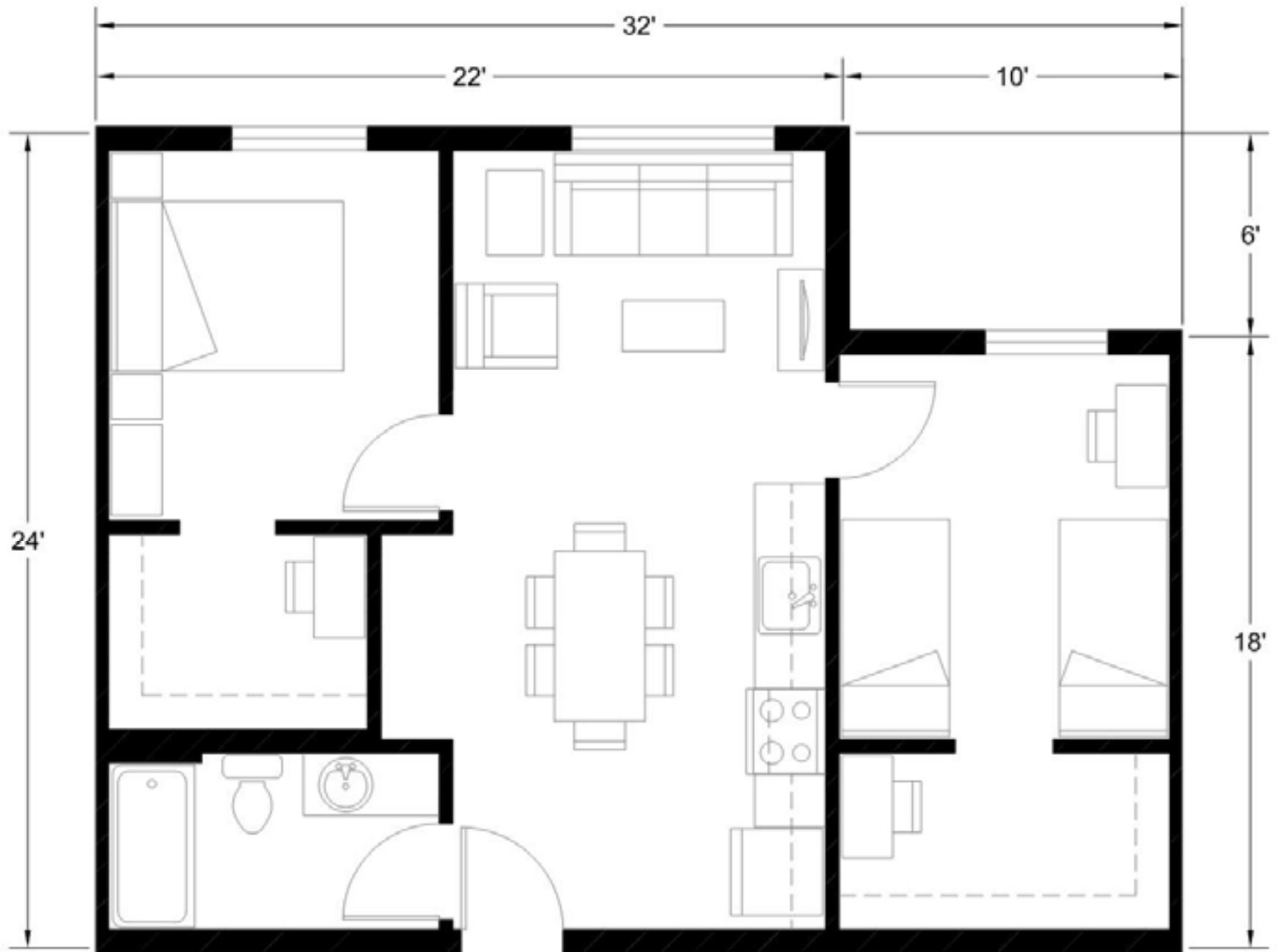


TYPE 2B-24

708 SF

Two Bedroom Unit Plan



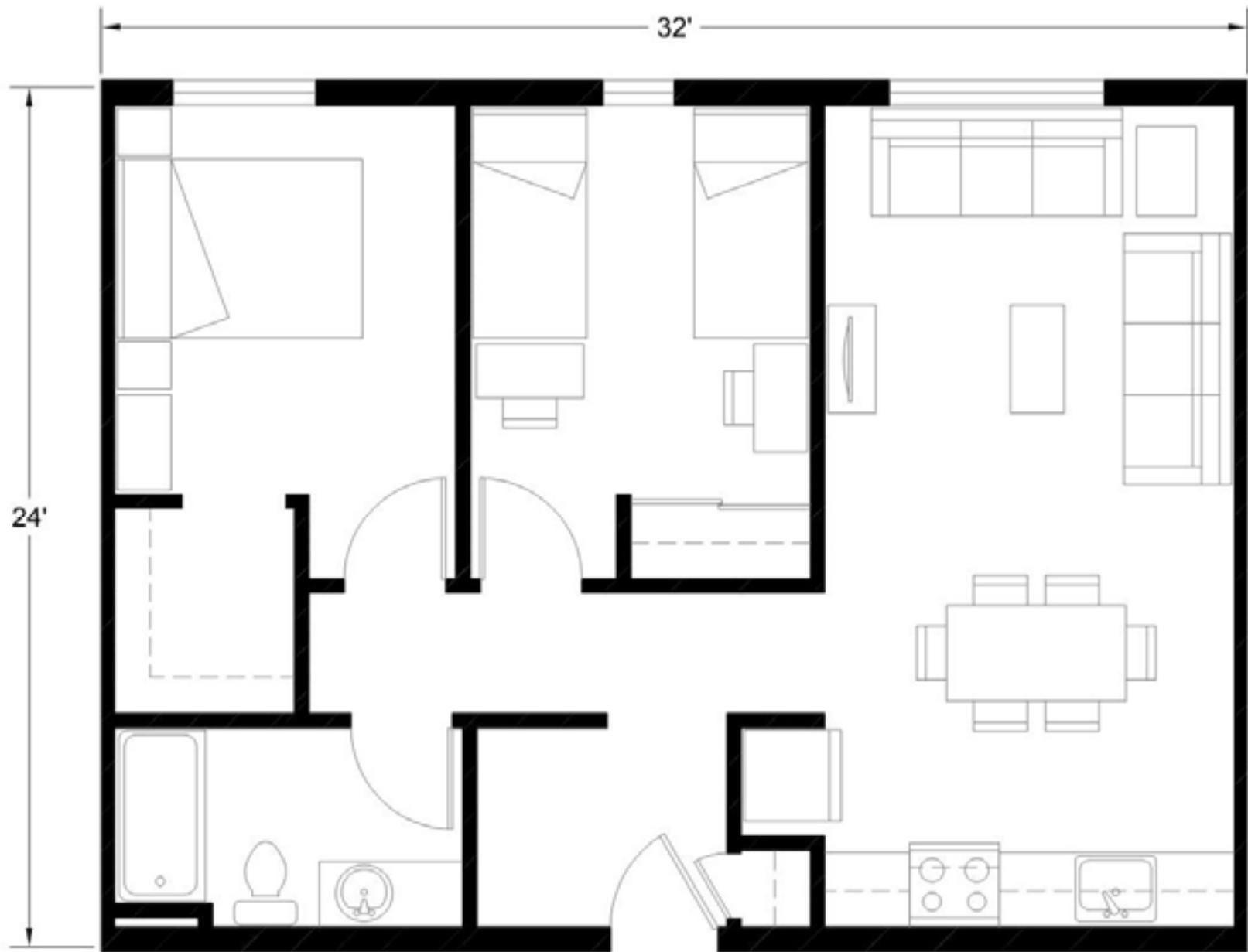


TYPE 2B1-24

708 SF

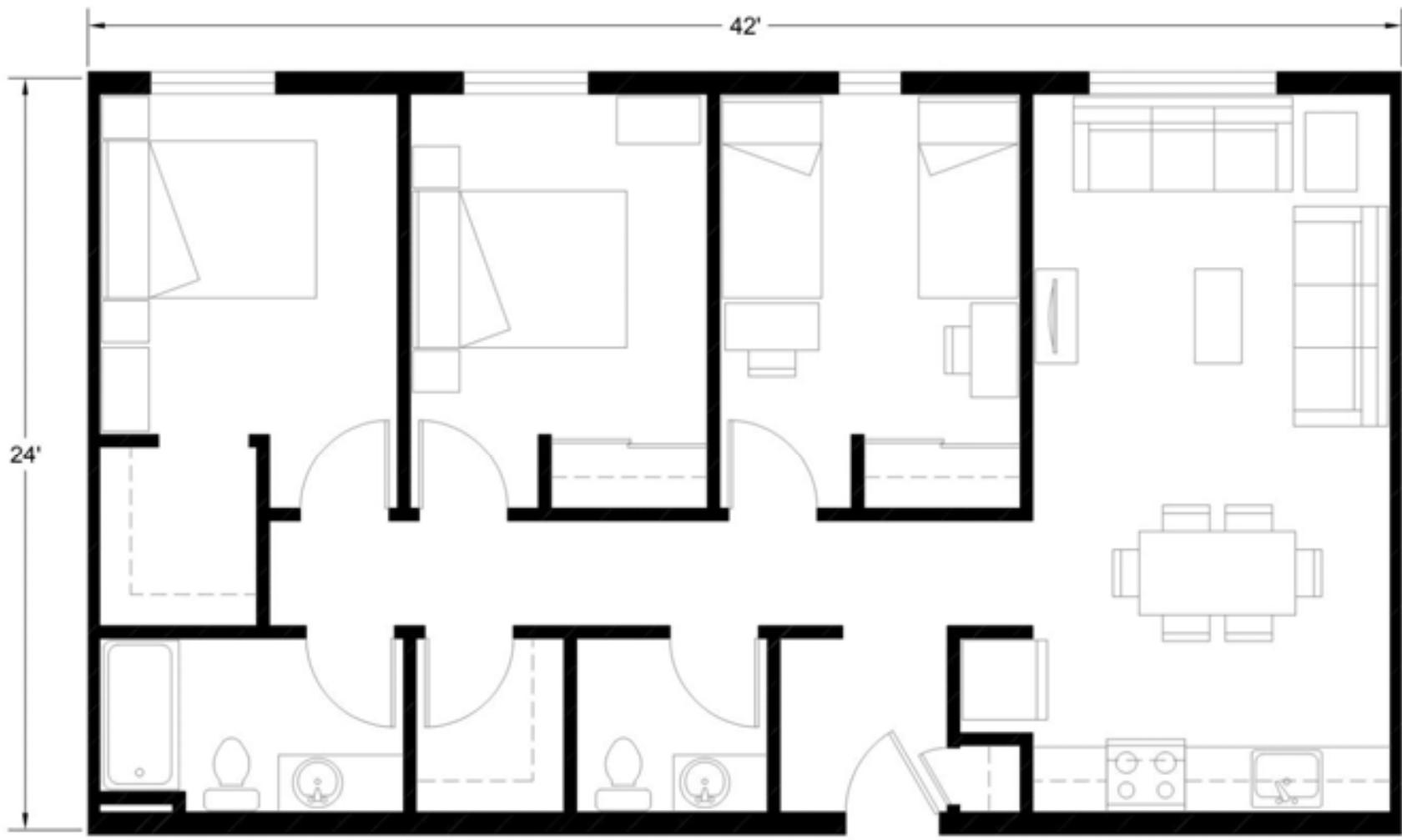
Two Bedroom Unit Plan





Two Bedroom Unit Plan



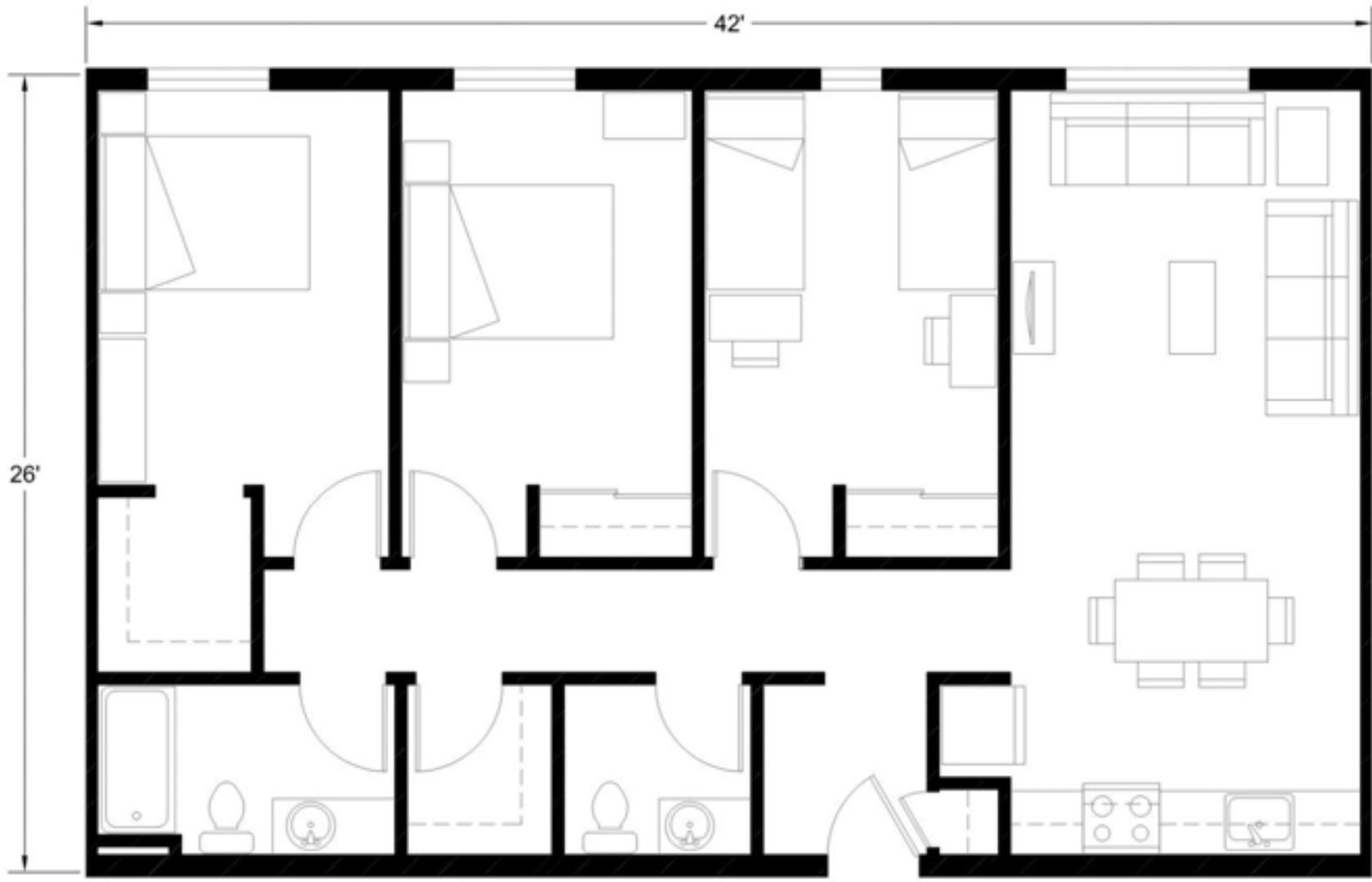


TYPE 3C-24

1008 SF

Three Bedroom Unit Plan



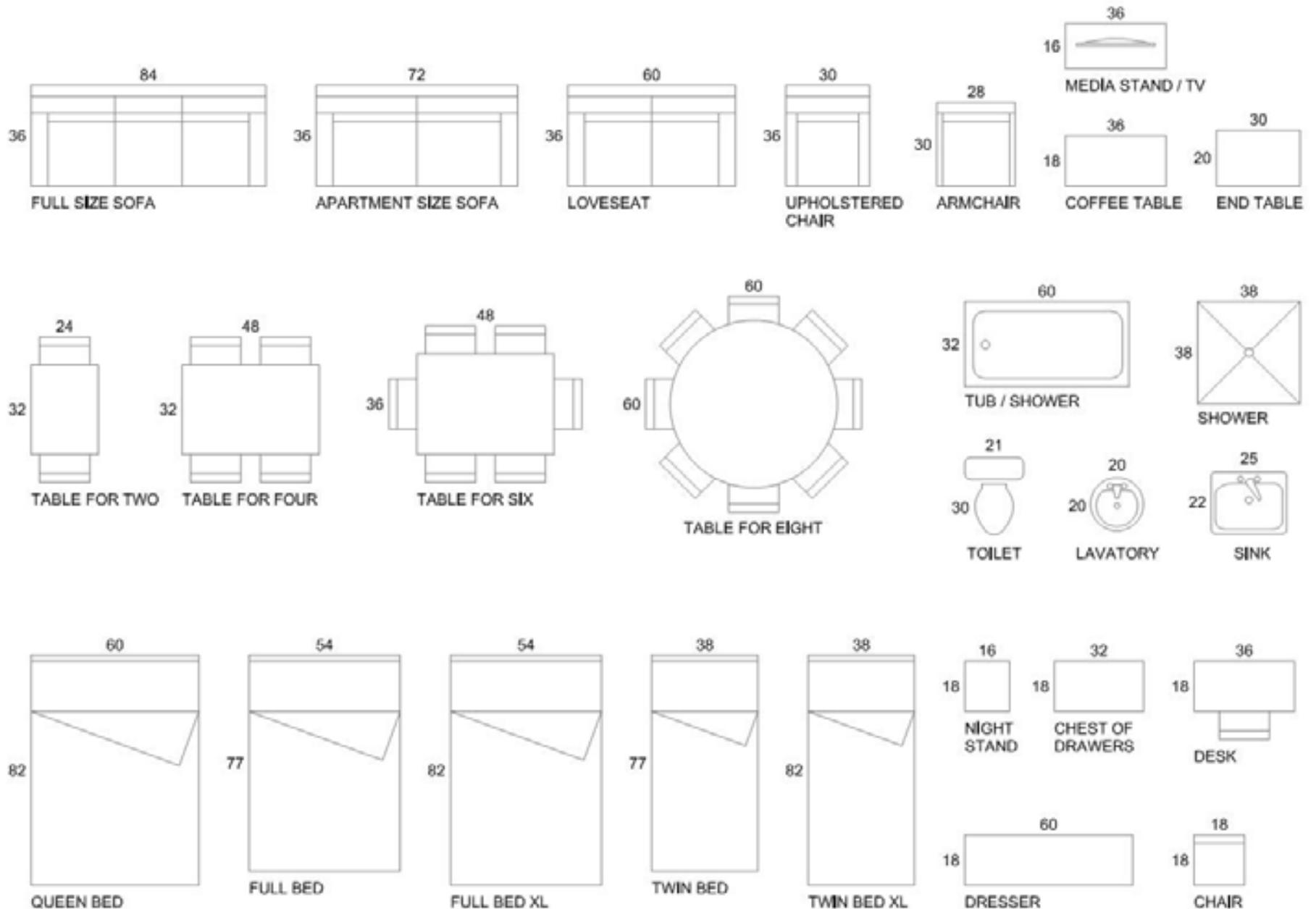


TYPE 3C-26

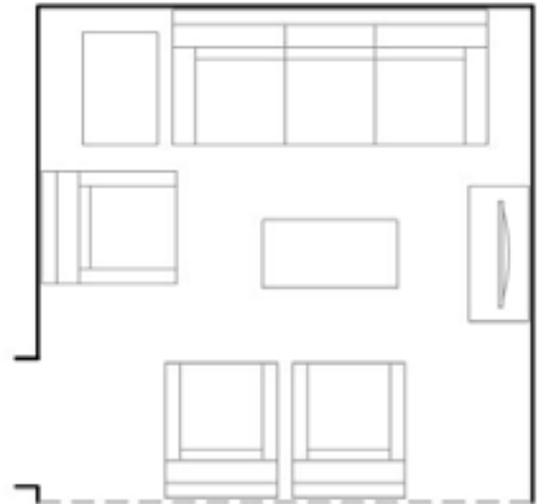
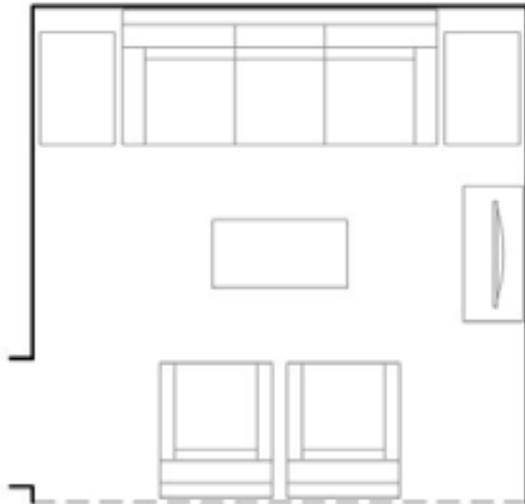
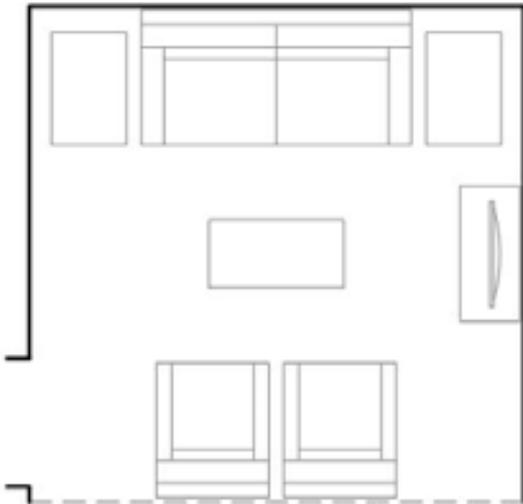
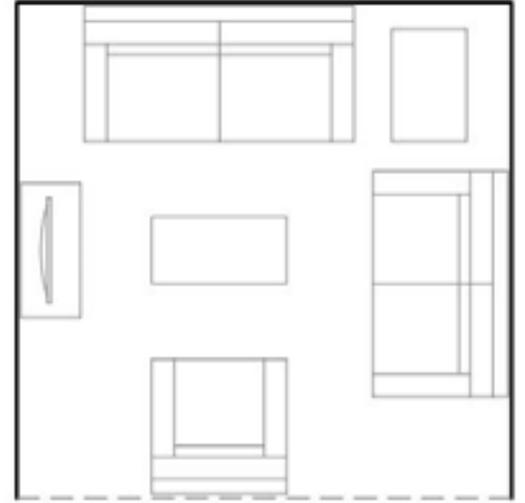
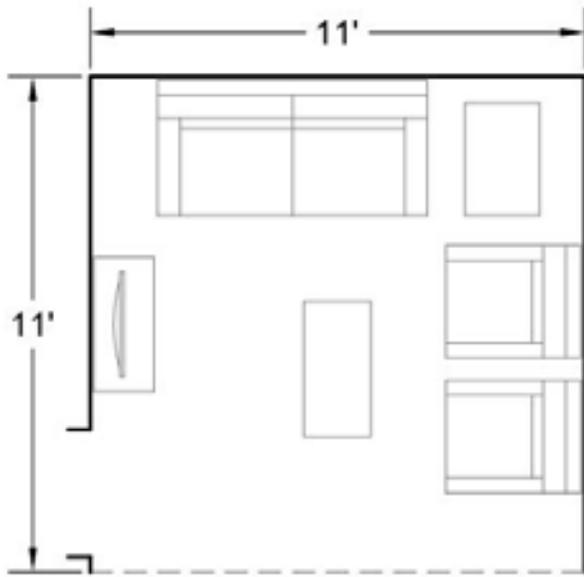
1092 SF

Three Bedroom Unit Plan

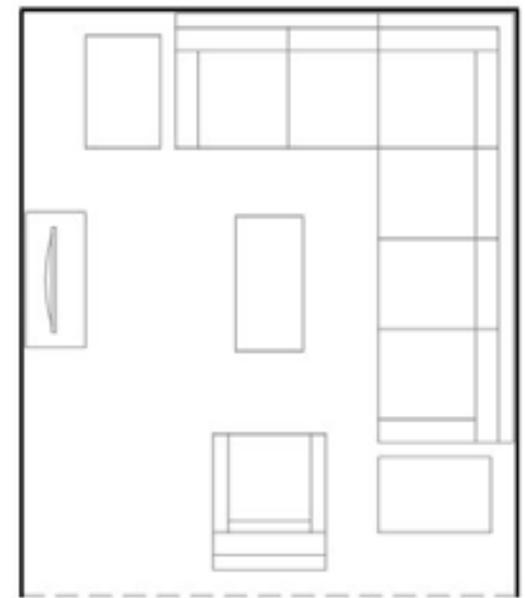
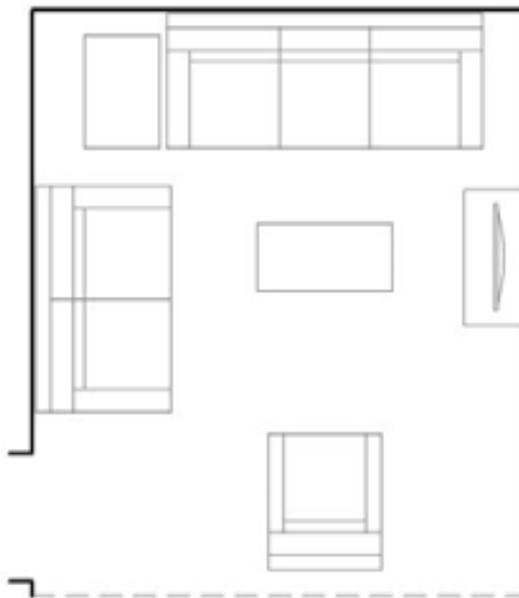
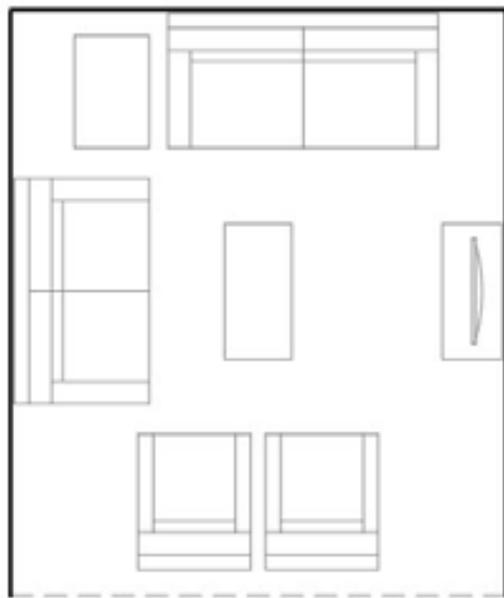
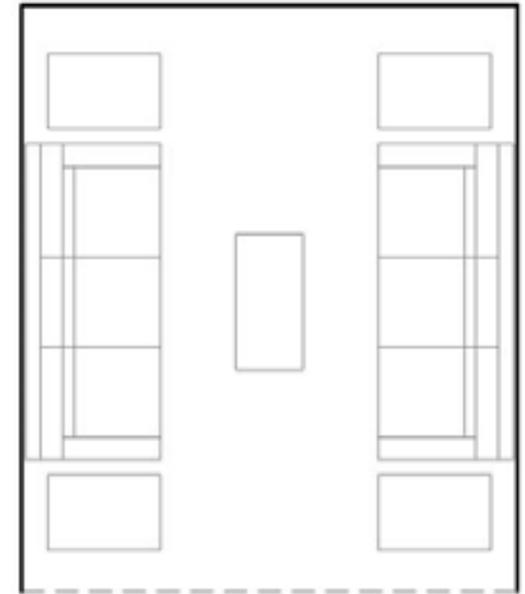
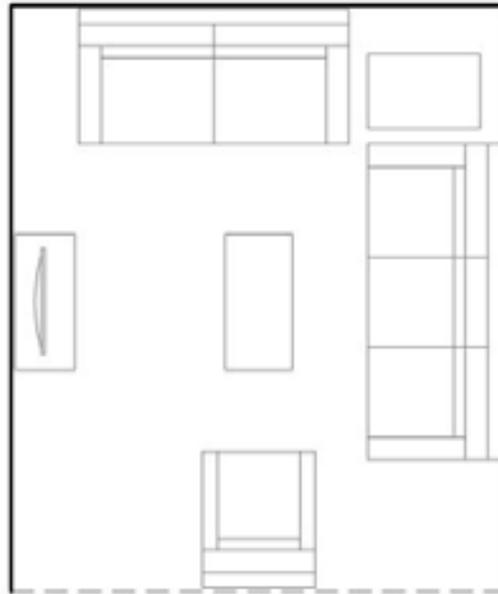
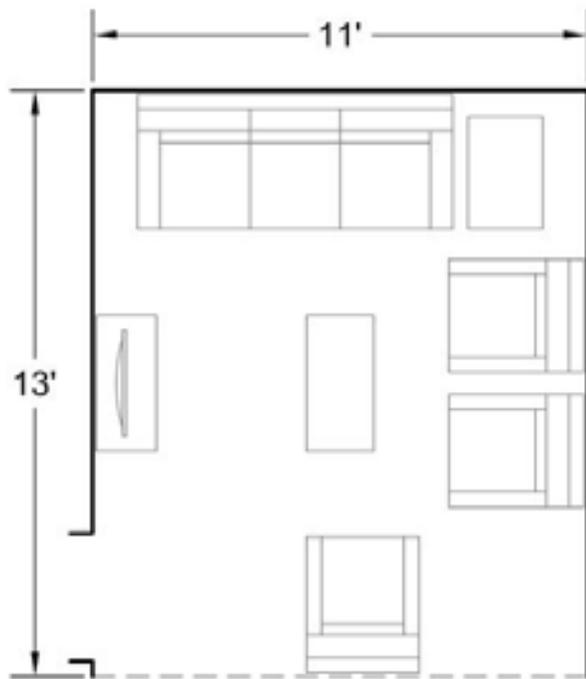




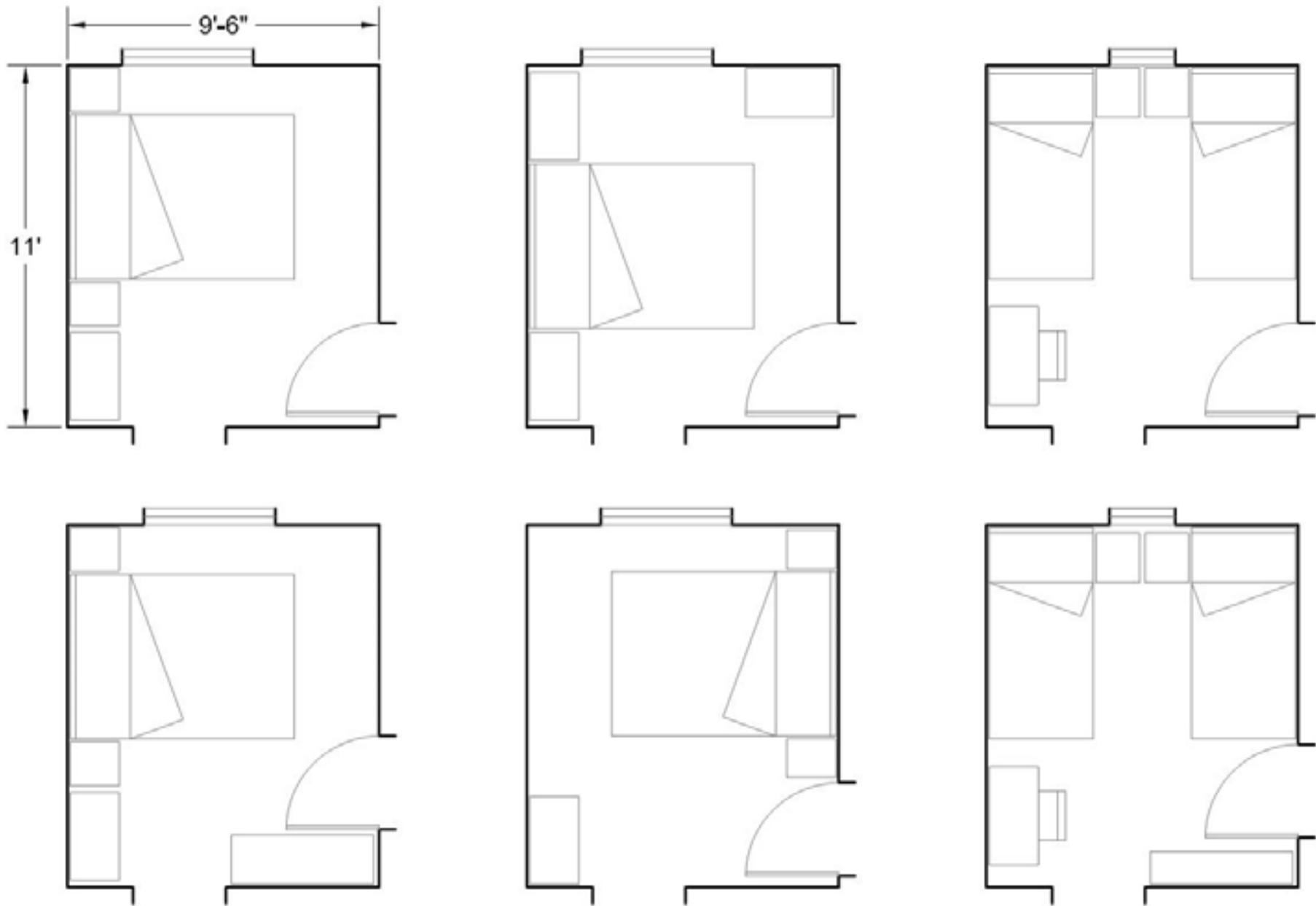
Furniture & Fixtures



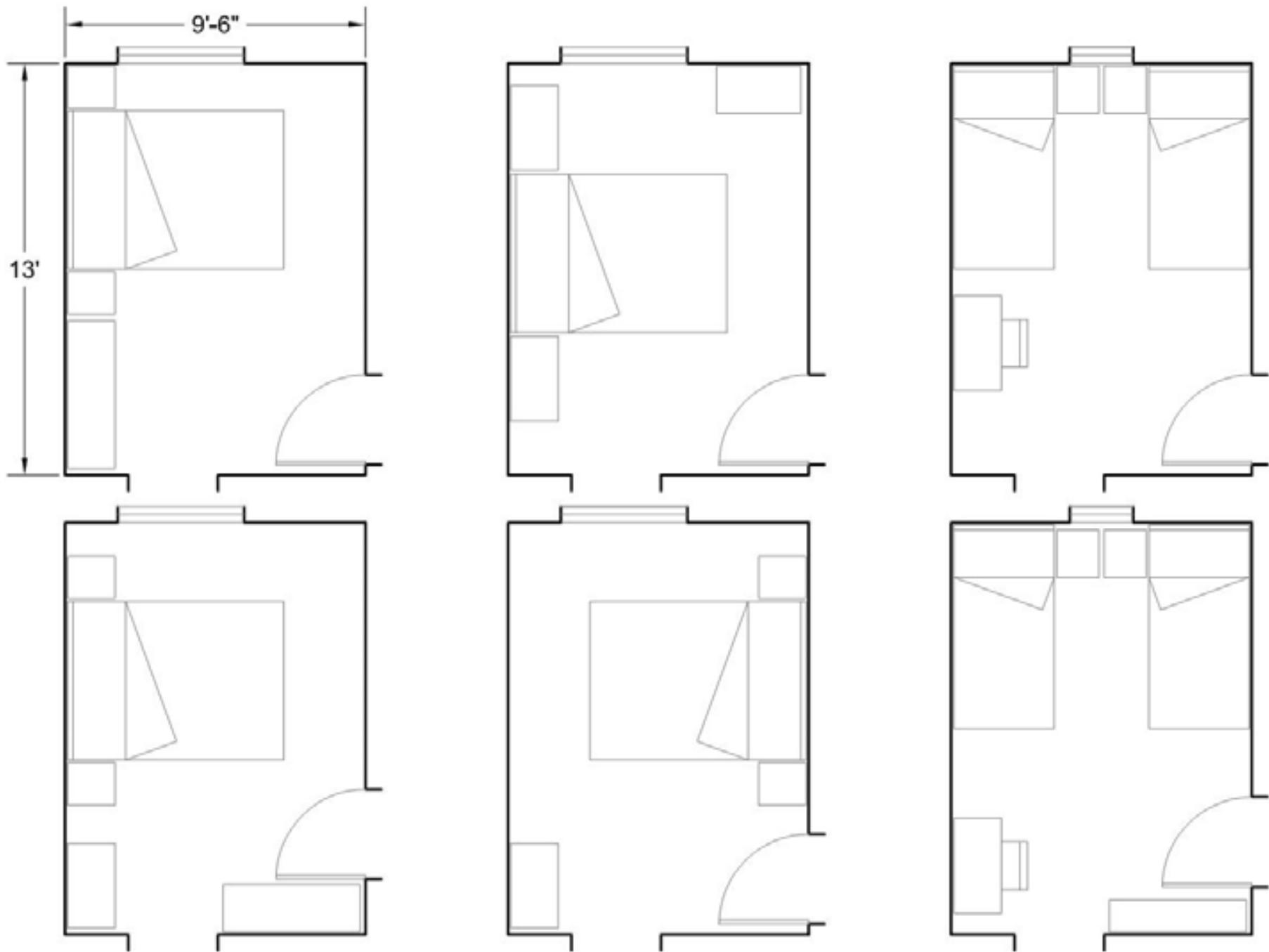
Living Room Layouts - 11' x 11'



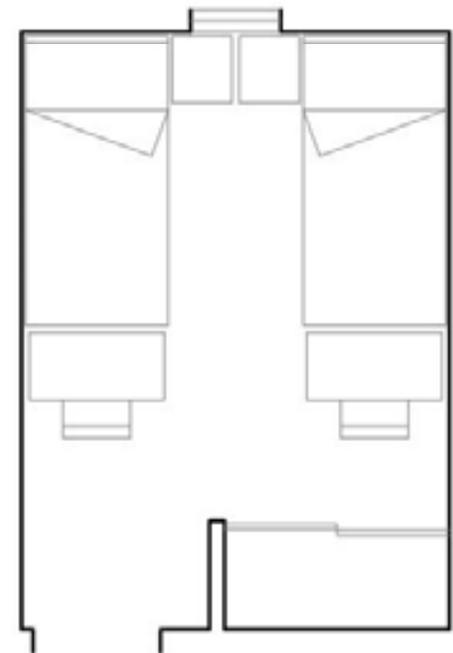
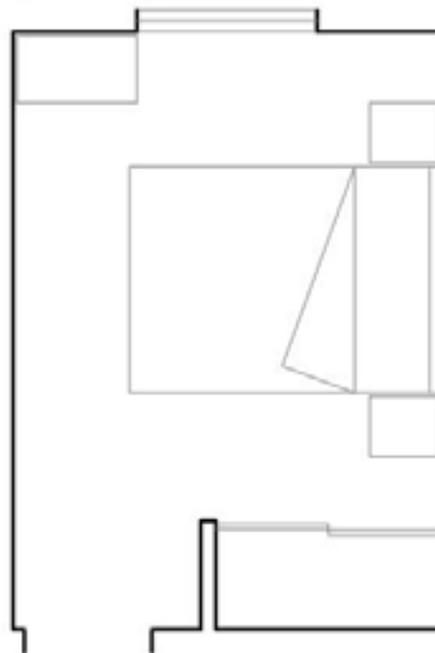
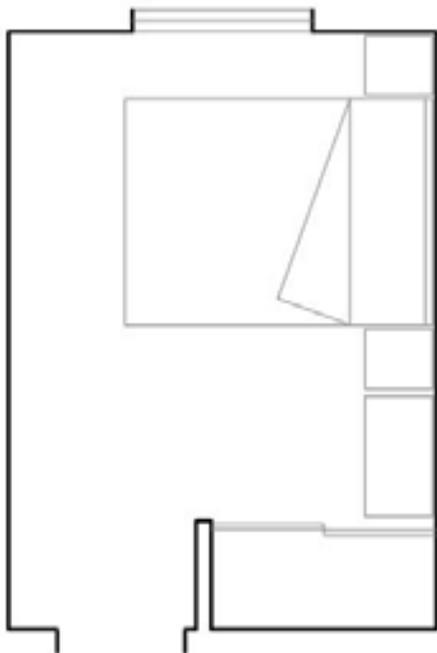
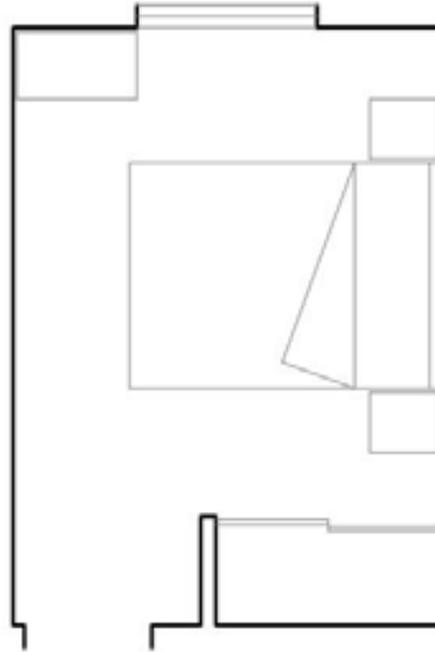
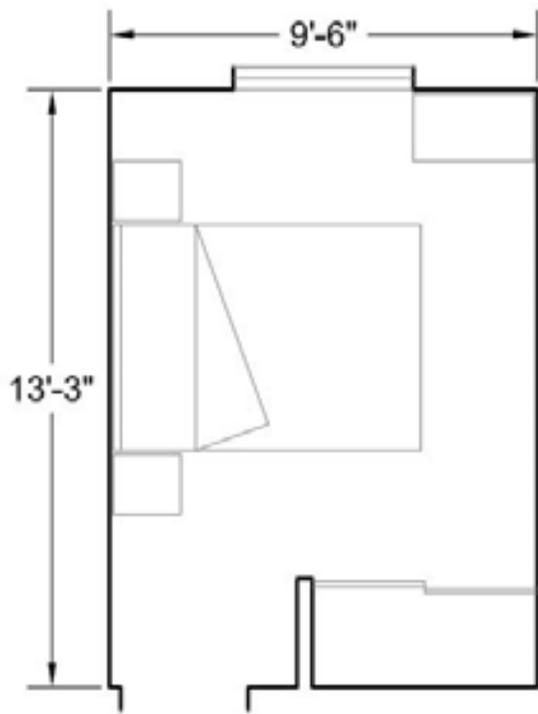
Living Room Layouts - 11' x 13'



Bedroom Layouts - 9'-6" x 11'



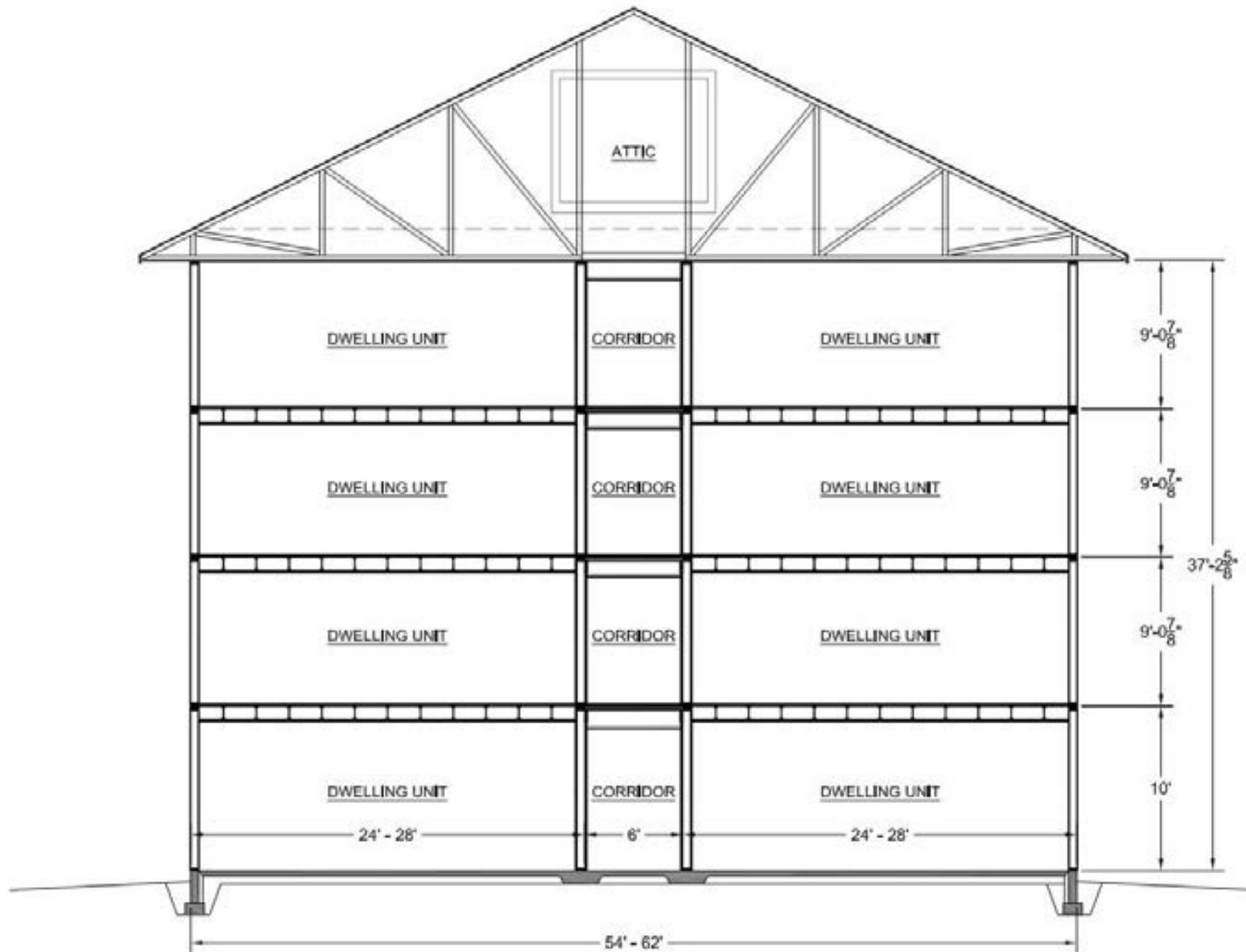
Bedroom Layouts - 9'-6" x 13'



Bedroom Layouts - 9'-6" x 13'

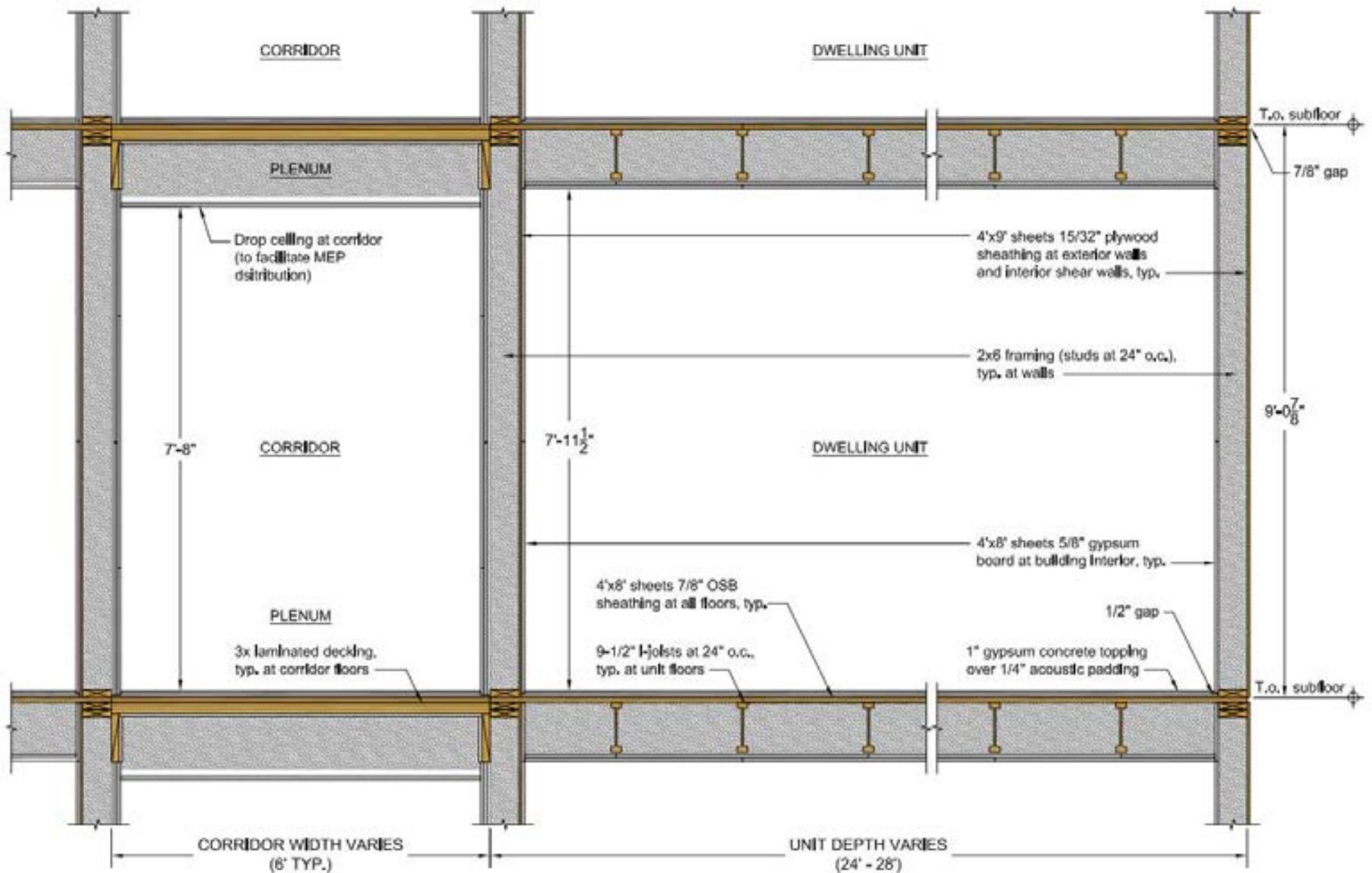
Optimization Potential

- Unit Plans → Building Plans
- Structure
- Enclosure
- MEP
- Bathrooms
- Kitchens
- Cabinets
- Appliances
- Windows



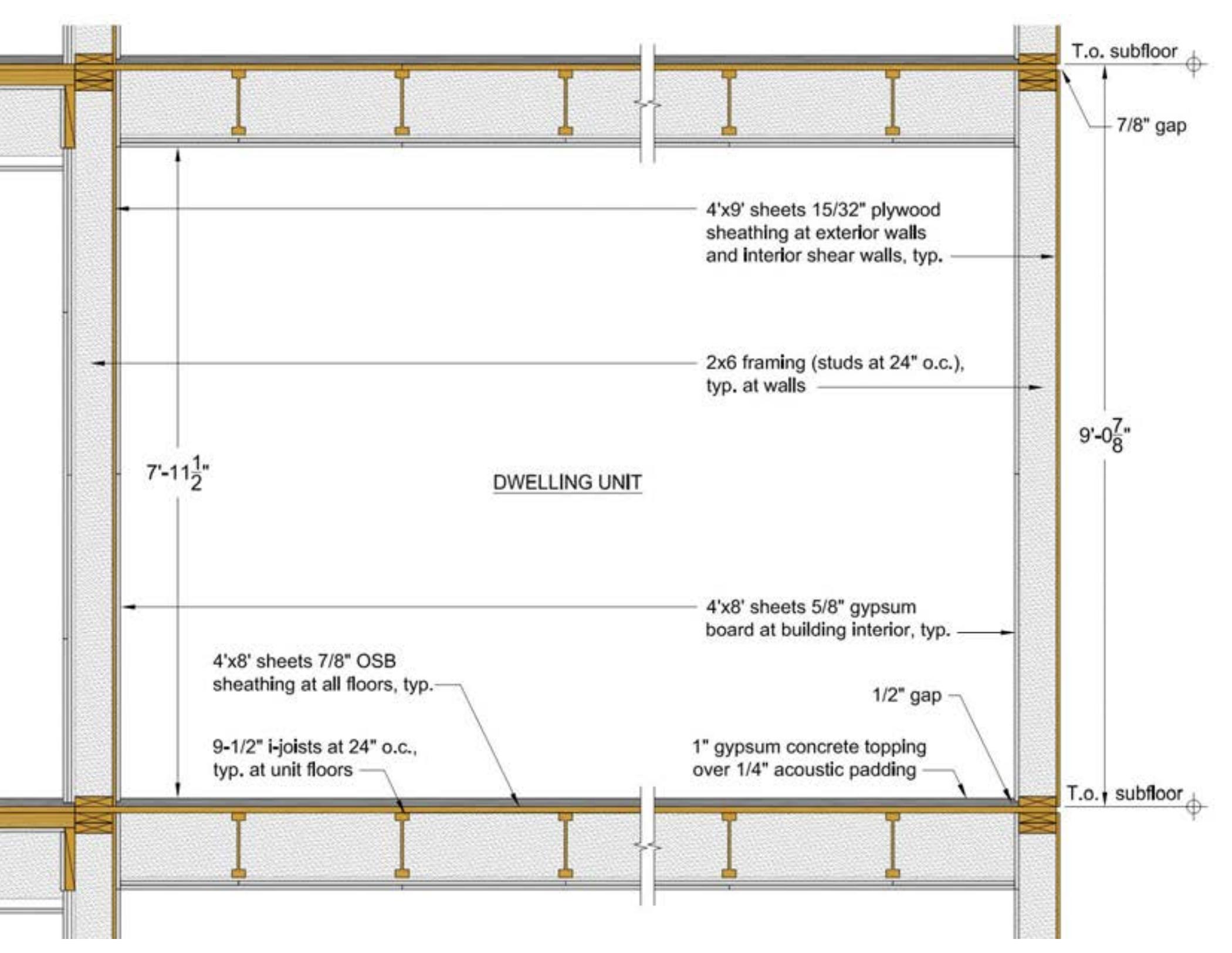
Optimized Building Section





Section through Optimized Unit and Corridor





T.o. subfloor

7/8" gap

4'x9' sheets 15/32" plywood sheathing at exterior walls and interior shear walls, typ.

2x6 framing (studs at 24" o.c.), typ. at walls

7'-11 1/2"

DWELLING UNIT

9'-0 7/8"

4'x8' sheets 5/8" gypsum board at building interior, typ.

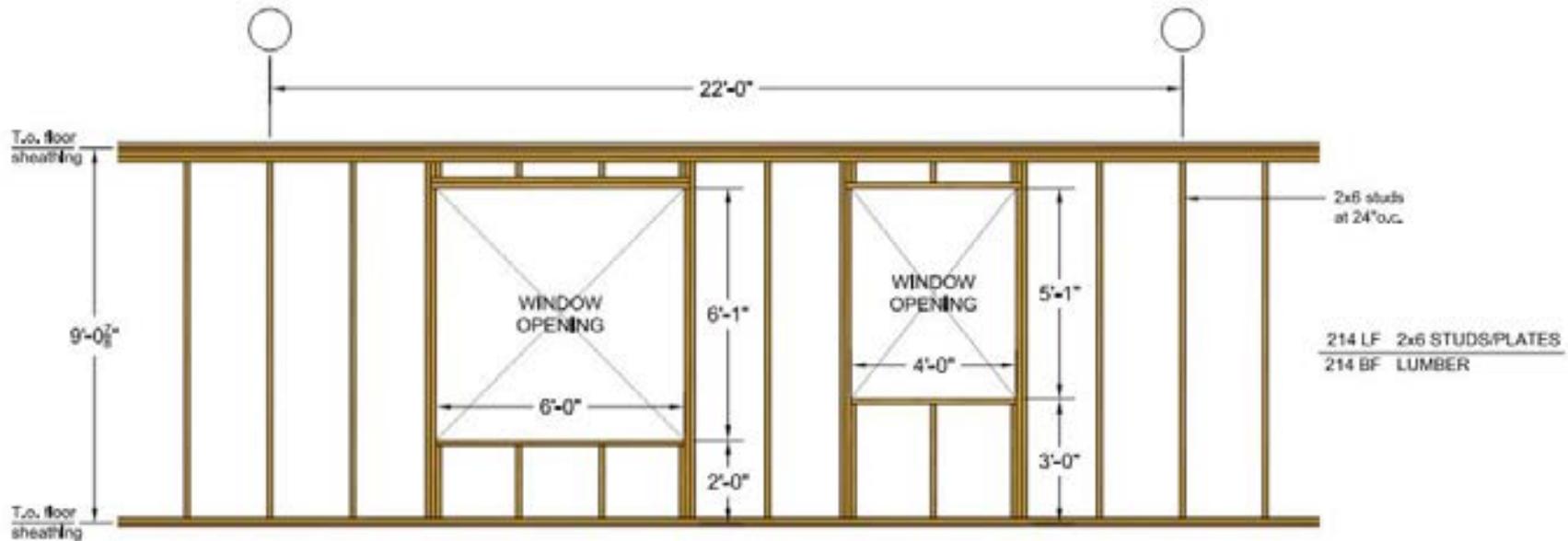
4'x8' sheets 7/8" OSB sheathing at all floors, typ.

1/2" gap

9-1/2" i-joists at 24" o.c., typ. at unit floors

1" gypsum concrete topping over 1/4" acoustic padding

T.o. subfloor



Exterior Wall Framing Elevation (Optimized Design)

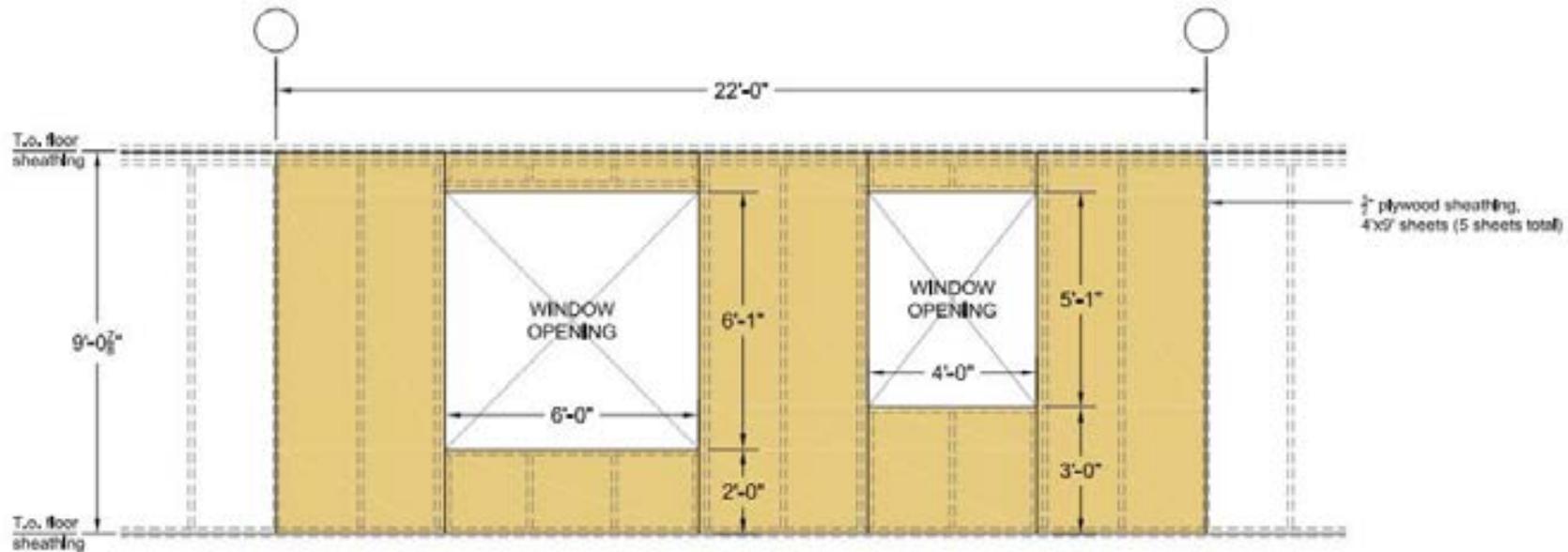
42% reduction in framing material



Exterior Wall Framing Elevation (Typical Design)

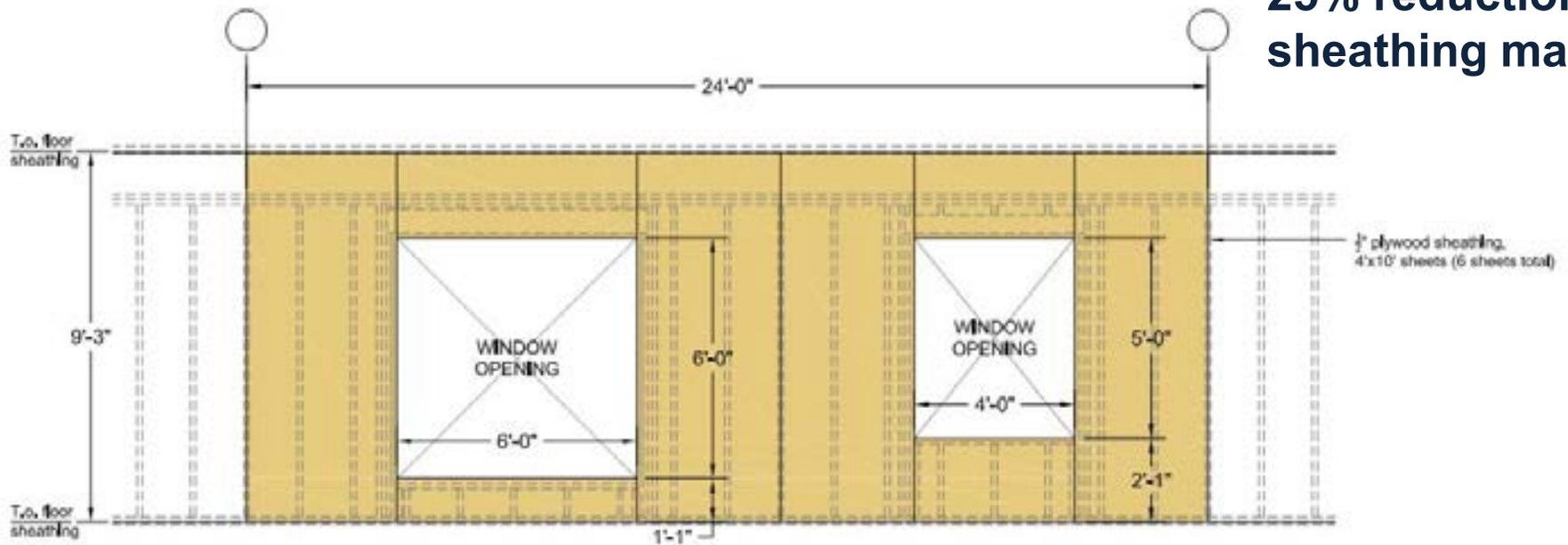
Exterior Wall Framing

3/10/2018



Exterior Wall Framing Elevation (Optimized Design)

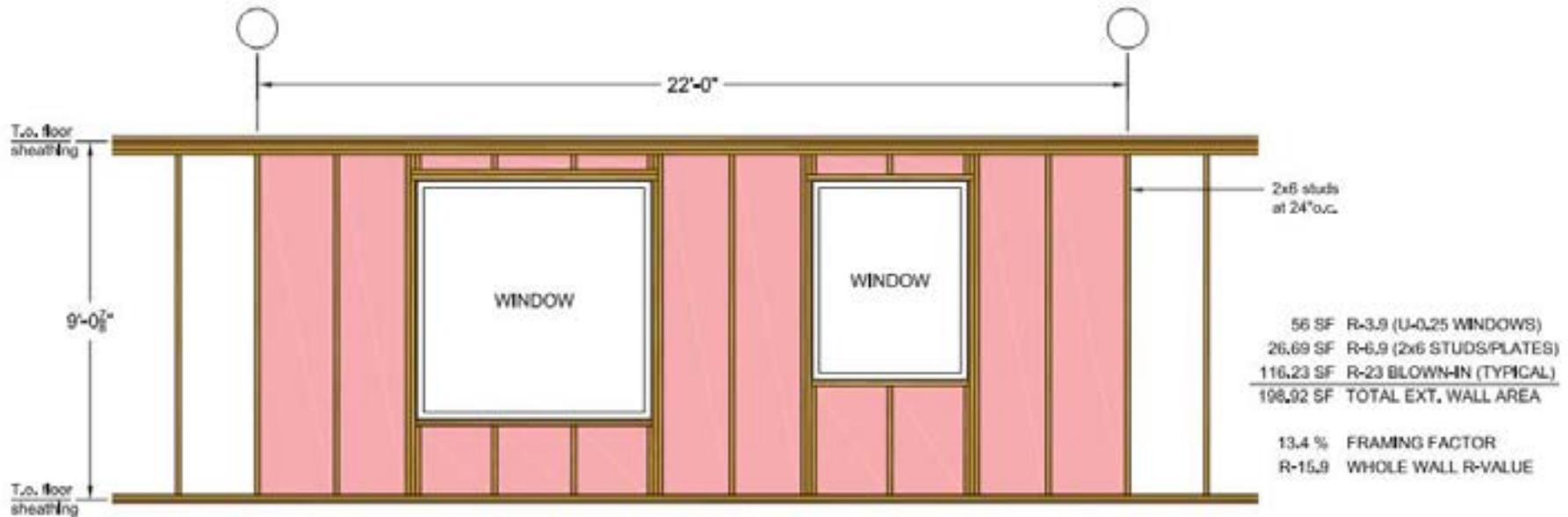
25% reduction in sheathing material



Exterior Wall Framing Elevation (Typical Design)

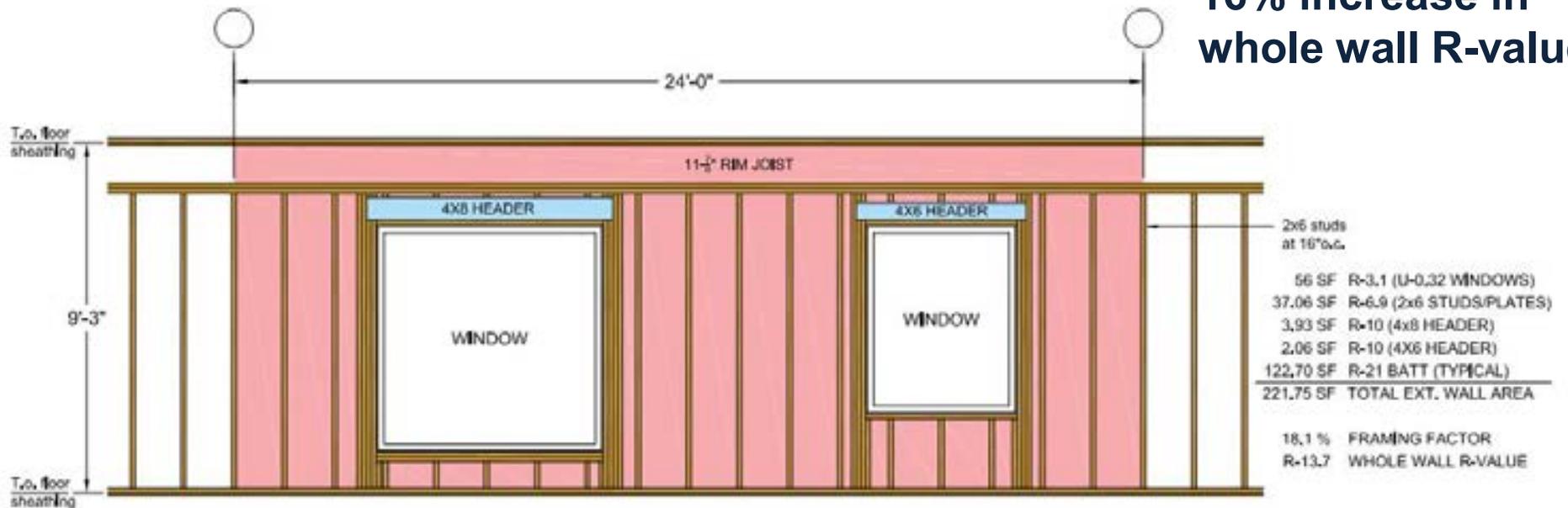
Exterior Wall Sheathing

3/10/2018



Exterior Wall Insulation Elevation (Optimized Design)

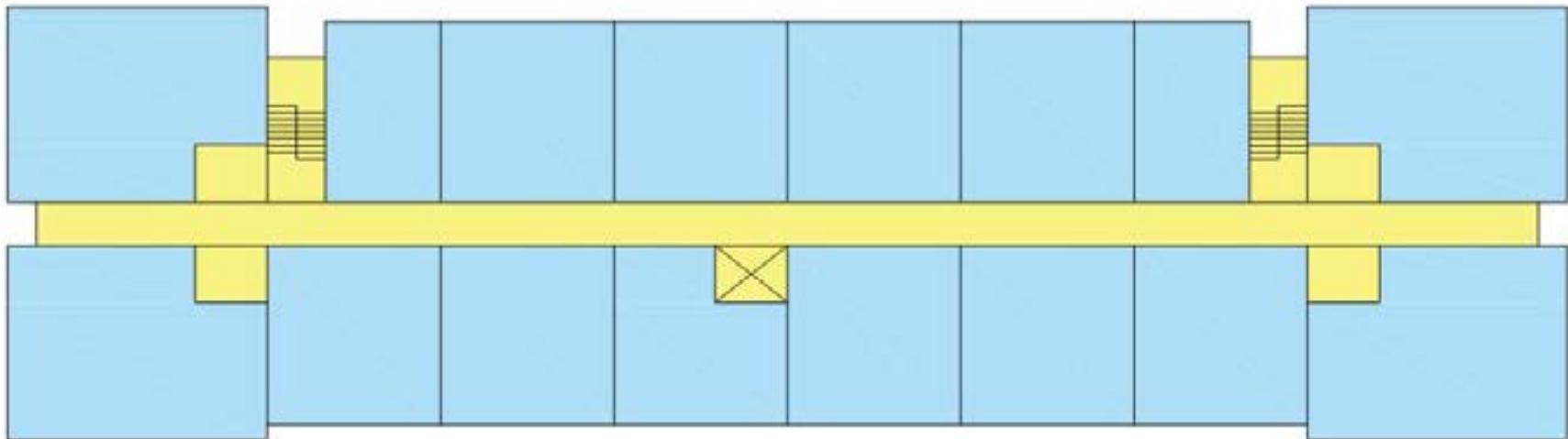
16% increase in whole wall R-value



Exterior Wall Insulation Elevation (Typical Design)

Exterior Wall Insulation

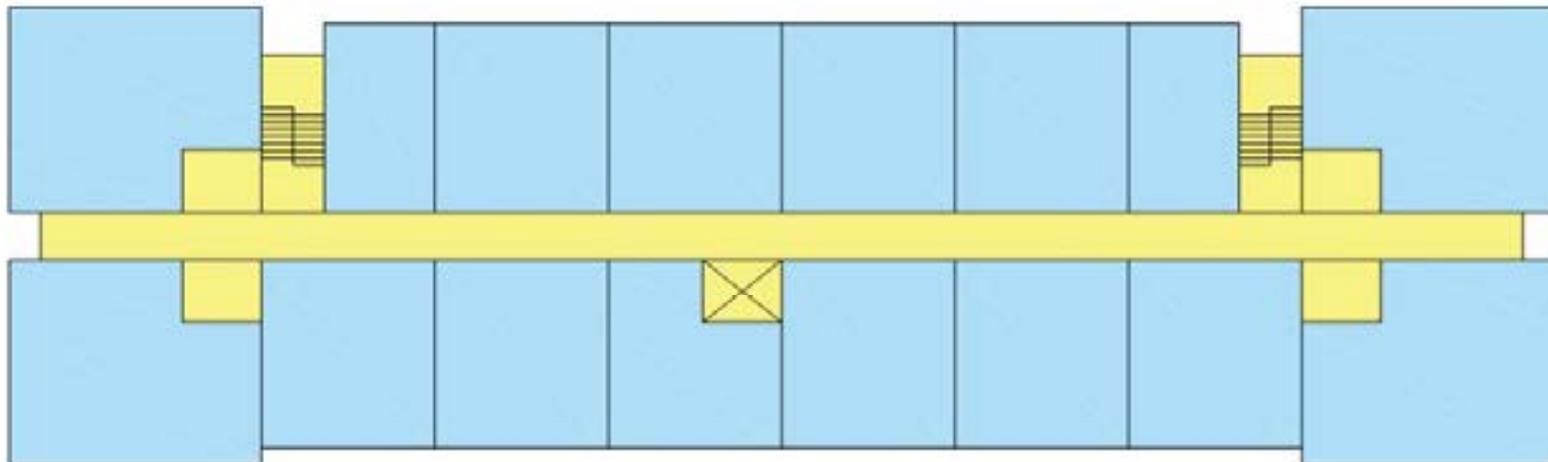
3/10/2018



24' x 25' 1BR apartments

36' x 27' 2BR apartments

Typical MURB - Plan



22' x 24' ~~24' x 25'~~ 1BR apartments

32' x 26' ~~36' x 27'~~ 2BR apartments

Optimized MURB - Plan



Typical MURB - Elevation



10'-3"
(yields 9'
ceiling)



24' x 25' 1BR apartments

36' x 27' 2BR apartments

10'-3" floor to floor height

Typical MURB - Elevation



22' x 24' ~~24' x 25'~~ 1BR apartments

32' x 26' ~~36' x 27'~~ 2BR apartments

9'-0 7/8" ~~10'-3"~~ floor to floor height

Optimized MURB - Elevation

**22% reduction in
building volume
(Form factor: ~~1.029~~ 0.998)**

**13% reduction in
gross floor area**

**19% reduction in
vertical enclosure**



22' x 24' ~~24' x 25'~~ 1BR apartments

32' x 26' ~~36' x 27'~~ 2BR apartments

9' - 0 7/8" ~~10' - 3"~~ floor to floor height

Optimized MURB - Elevation

CAN WE LIVE WITH 8 FOOT CEILINGS?

Standardize/Optimize

- Typical unit plans
- Corridors
- Exit stairways
- Foundation system
- Structural system
- Enclosure system
- Windows and doors
- MEP systems
- Typical interior finishes
- Cabinets
- Appliances
- Lighting
- Elevator(s)
- Laundry facilities

80%

Customize

- Response to the site
- Interface with the street
- The space between buildings
- Building plan / layout
- Building form / massing
- Façade design / expression
- Building entry / lobby
- Community room(s)
- Public stairway
- Select common area finishes
- A few select unit plans
- A few select windows
- Balconies (if any)
- Roof deck amenity (if any)

20%

Residential Building Types

- Multi-Unit Residential Buildings (MURBs)
 - Double-loaded, interior corridor
 - Single-loaded, exterior walkway
 - Stacked flats, walk-up
 - Rowhouses
 - Four-unit residential building (fourplex)
 - Three-unit residential building (triplex)
 - Two-unit residential building (duplex)
- Single-Family Houses

RANDOM THOUGHTS SEGMENT

Think hard about “TRADEOFFS”...

COLOR is cheap...

Perhaps **EVOLUTION** is better than revolution...

Should housing be BIG “A” or little “a”?

Just because we can doesn't mean we should

CEDC = Radical Simplicity

Demonstration (“Beta Test”) Projects

- 124th & Ash
 - 175 units workforce housing
- Glisan Gateway
 - 162 units workforce housing
- Pleasant Avenue
 - 24 units family housing for veterans

THE COST OF AFFORDABLE
HOUSING DEVELOPMENT IN
OREGON

EXECUTIVE SUMMARY | OCTOBER 2015





Image Credit: Ankrom Moisan Architects

124th & Ash

124th & Ash

- Developer/ Owner: REACH Community Development
- Architect: Ankrom Moisan Architects
- Contractor: Walsh Construction Co.

- New construction project in REACH pipeline
- Awarded MMT grant to support innovation in production of cost efficient affordable housing
- Programmed as 150-190 unit project (final unit count is 175)



124th & Ash - Lean Construction Process

- Owner sets clearly defined goals / targets
 - **Goal → 30% reduction in total development cost compared to OHCS baseline**
- High degree of team collaboration
 - WALSH / AMA / REACH
- *Target Value Design*
 - *Estimate the concept...then design to the estimate*
- Trade partners involved early
- Optimizing the widget(s)
 - The unit plan is our basic building block...
- *Pull Planning*



124th & Ash - The Goal



124th + Ash Meeting 17:
Dev Continue: Progress Review

Team Goal: 30% reduction of total costs from OHCS cost/unit baseline

Date/Time: Thursday, November 9, 2017, 3 pm – 5 pm

Location: Ankrom, 38 NW Davis St #300, Portland, OR 97209

Attendees: Michael Bonn (Ankrom), Mike Steffen (Walsh), Jay Nees (Walsh), Wendy Klein (REACH), Tania Feliciano (Ankrom), Jason Roberts (Ankrom), Regina Corbin (Ankrom), Janet Turner (Janet Turner Engineering), Scott Nyseth (Stonewood), Eric Esqueda (Stonewood), Aaron West (SDLA), Steve Shapiro (SDLA), Jessica Woodruff (REACH)

Review Meeting Minutes 16 (10.26.17)

Continue Review of Unit Plans

Specifications

- Narrative or Condensed Standard

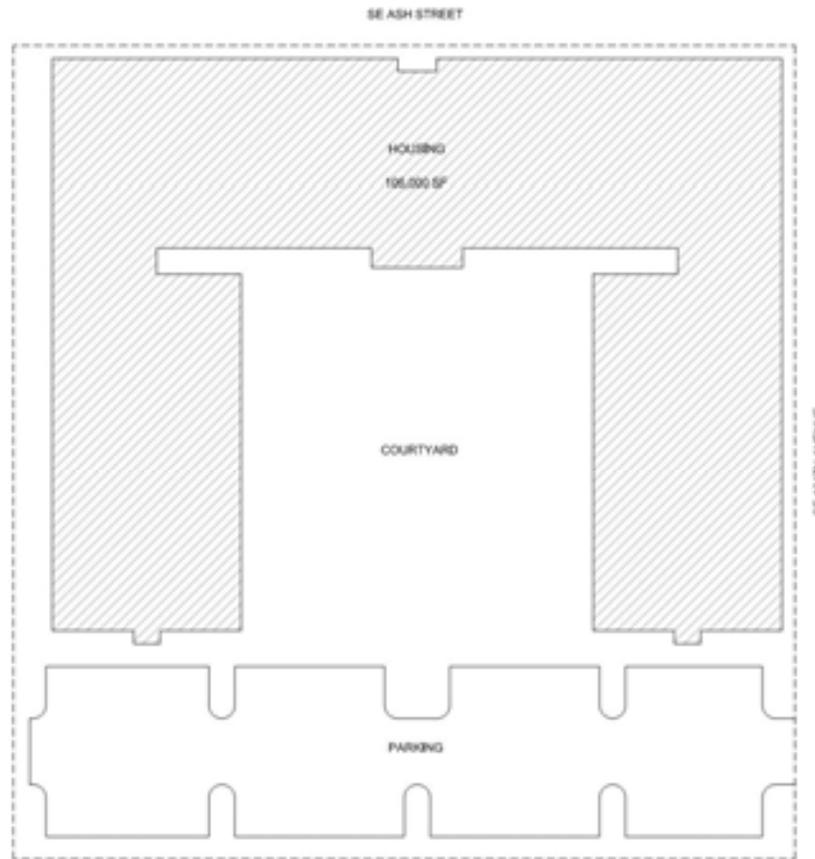
Follow-up on Progress Review

- Architect
- Structural
- Civil
- Landscape



SE 124th & Ash - Site (East Portland)





SE 124TH & SE ASH

CEDC
Project

124th & Ash - Site Design Concept

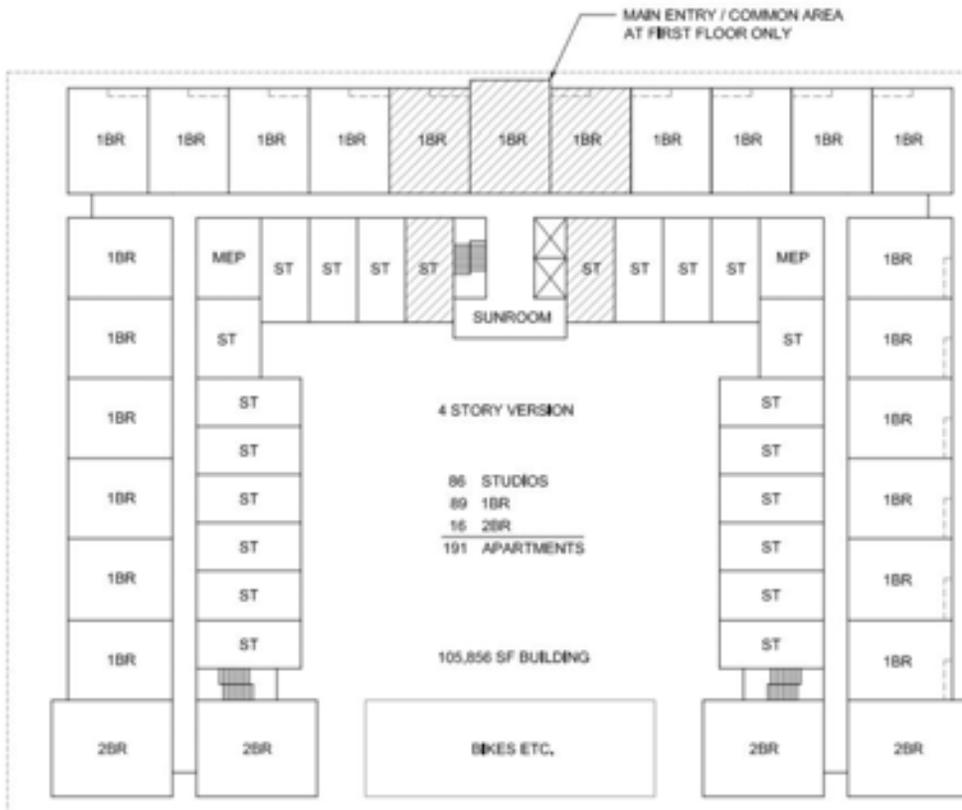


NO. OF UNITS:	144
UNIT AREA:	81,856 SF
COMMON AREA:	24,000 SF
GROSS BUILDING AREA:	105,856 SF
GROSS BLDG. AREA / UNIT:	735 SF (37% REDUCTION FROM ORCHARDS I)
COMMON AREA / UNIT:	167 SF (37% REDUCTION FROM ORCHARDS I)
BUILDING EFFICIENCY:	78%
ENCLOSURE AREA:	76,064 SF
ENCLOSURE AREA / UNIT:	528 SF (40% REDUCTION FROM ORCHARDS I)
TOTAL COST (2017):	\$18,676,174 (TARGET)
COST PER SF:	\$176
COST PER UNIT:	\$129,696 (19% REDUCTION FROM ORCHARDS I)



CEDC
Project

124th & Ash - Early Studies



NO. OF UNITS:	191
UNIT AREA:	83,576 SF
COMMON AREA:	21,000 SF
GROSS BUILDING AREA:	104,576 SF
GROSS BLDG. AREA / UNIT:	548 SF (46% REDUCTION FROM ORCHARDS I)
COMMON AREA / UNIT:	110 SF (58% REDUCTION FROM ORCHARDS I)
BUILDING EFFICIENCY:	80%
ENCLOSURE AREA:	76,064 SF
ENCLOSURE AREA / UNIT:	398 SF (55% REDUCTION FROM ORCHARDS I)
TOTAL COST (2017):	\$18,450,344 (TARGET)
COST PER SF:	\$176
COST PER UNIT:	\$96,599 (40% REDUCTION FROM ORCHARDS I)



124th & Ash (with smaller units)



NO. OF UNITS:	191
UNIT AREA:	79,704 SF
COMMON AREA:	21,192 SF
GROSS BUILDING AREA:	100,896 SF
GROSS BLDG. AREA / UNIT:	528 SF (45% REDUCTION FROM ORCHARDS I)
COMMON AREA / UNIT:	111 SF (58% REDUCTION FROM ORCHARDS I)
BUILDING EFFICIENCY:	80%
ENCLOSURE AREA:	72,424 SF
ENCLOSURE AREA / UNIT:	379 SF (57% REDUCTION FROM ORCHARDS I)
TOTAL COST (2017):	\$17,757,696 (TARGET)
COST PER SF:	\$176
COST PER UNIT:	\$92,972 (42% REDUCTION FROM ORCHARDS I)



124th & Ash (with 24' deep units)

Efficiency Comparison

	Orchards I	Orchards II	124 th & Ash A	124 th & Ash B	124 th & Ash C
Number of Units	57	58	144	191	191
Unit Area	42,628 SF	40,124 SF	81,856 SF	83,576 SF	79,704 SF
Common Area	15,112 SF	9,776 SF	24,000 SF	21,000 SF	21,192 SF
Gross Building Area	57,750 SF	49,900 SF	105,856 SF	104,576 SF	100,896 SF
Gross Building Area Per Unit	1,013 SF	860 SF	735 SF	548 SF	528 SF
Common Area Per Unit	265 SF	168 SF	167 SF	110 SF	111 SF
Building Efficiency	74%	80%	78%	80%	80%
Enclosure Area	50,050 SF	39,712 SF	76,064 SF	76,064 SF	72,424 SF
Enclosure Area Per Unit	878 SF	684 SF	528 SF	398 SF	379 SF
Total Construction Cost	\$9,053,040	\$8,531,624	\$18,676,174*	\$18,450,344*	\$17,757,696*
Construction Cost Per SF	\$158	\$173	\$176	\$176	\$176
Construction Cost Per Unit	\$159,527**	\$147,097**	\$129,696**	\$96,599**	\$92,972**

*Target Cost for 124th & Ash schemes based on \$176/SF

**Orchards I cost in 2014 dollars, Orchards II cost in 2015 dollars, 124th & Ash costs in 2016 dollars

Efficiency Comparison

	Orchards I	Orchards II	124 th & Ash A	124 th & Ash B	124 th & Ash C
Number of Units	57	58	144	191	191
Unit Area	42,628 SF	40,124 SF	81,856 SF	83,576 SF	79,704 SF
Common Area	15,112 SF	9,776 SF	24,000 SF	21,000 SF	21,192 SF
Gross Building Area	57,750 SF	49,900 SF	105,856 SF	104,576 SF	100,896 SF
Gross Building Area Per Unit	1,013 SF	860 SF	735 SF	548 SF	528 SF
Common Area Per Unit	265 SF	168 SF	167 SF	110 SF	111 SF
Building Efficiency	74%	80%	78%	80%	80%
Enclosure Area	50,050 SF	39,712 SF	76,064 SF	76,064 SF	72,424 SF
Enclosure Area Per Unit	878 SF	684 SF	528 SF	398 SF	379 SF
Total Construction Cost	\$9,053,040	\$8,531,624	\$18,676,174*	\$18,450,344*	\$17,757,696*
Construction Cost Per SF	\$158	\$173	\$176	\$176	\$176
Construction Cost Per Unit	\$159,527**	\$147,097 **	\$129,696 **	\$96,599**	\$92,972 **

*Target Cost for 124th & Ash schemes based on \$176/SF

**Orchards I cost in 2014 dollars, Orchards II cost in 2015 dollars, 124th & Ash costs in 2016 dollars



Image Credit: Shapiro / Didway

124th & Ash - Site Plan

PLANS - LEVEL 1

GROUND FLOOR PLAN NOTES:

- RECESSED PORCH AT MAIN ENTRANCE
- ALL RESIDENT AMENITIES IN THE GROUND FLOOR
- 40 UNITS
- LAUNDRY ROOM WITH 11 TOP LOAD WASHERS, 12 STACKED DRYERS, 1 SINK AND TABLE
- TRASH ROOM AND RECYCLING AREA AT END OF SE CORRIDOR

- STUDIO UNITS
- 1 BEDROOM UNITS
- 2 BED ROOM UNITS
- COMMON AREAS
- MEP/ TRASH

LEVEL 1
SCALE: 1" = 20'



Image Credit: Ankrom Moisan Architects

124th & Ash - First Floor Plan

PLANS - TYPICAL



- TYPICAL FLOOR PLAN NOTES:
- 45 UNITS
 - WINDOWS AT END OF CORRIDOR TO BRING LIGHT IN
 - POTENTIAL SEATING AREAS ALONG SOUND END
 - TRASH CHUTE AND RECYCLING AREA AT END OF SE CORRIDOR

LEVEL 2-4
SCALE: 1" = 20'



Image Credit: Ankrom Moisan Architects

124th & Ash - Typical Floor Plan

UNIT PLANS

UNIT PLAN NOTES:

- PROVIDE BLOCKING AT WALL FOR FOLDABLE BIKE RACK, ONE LOCATION PER UNIT



STUDIO A - 336 SF (78 UNITS)

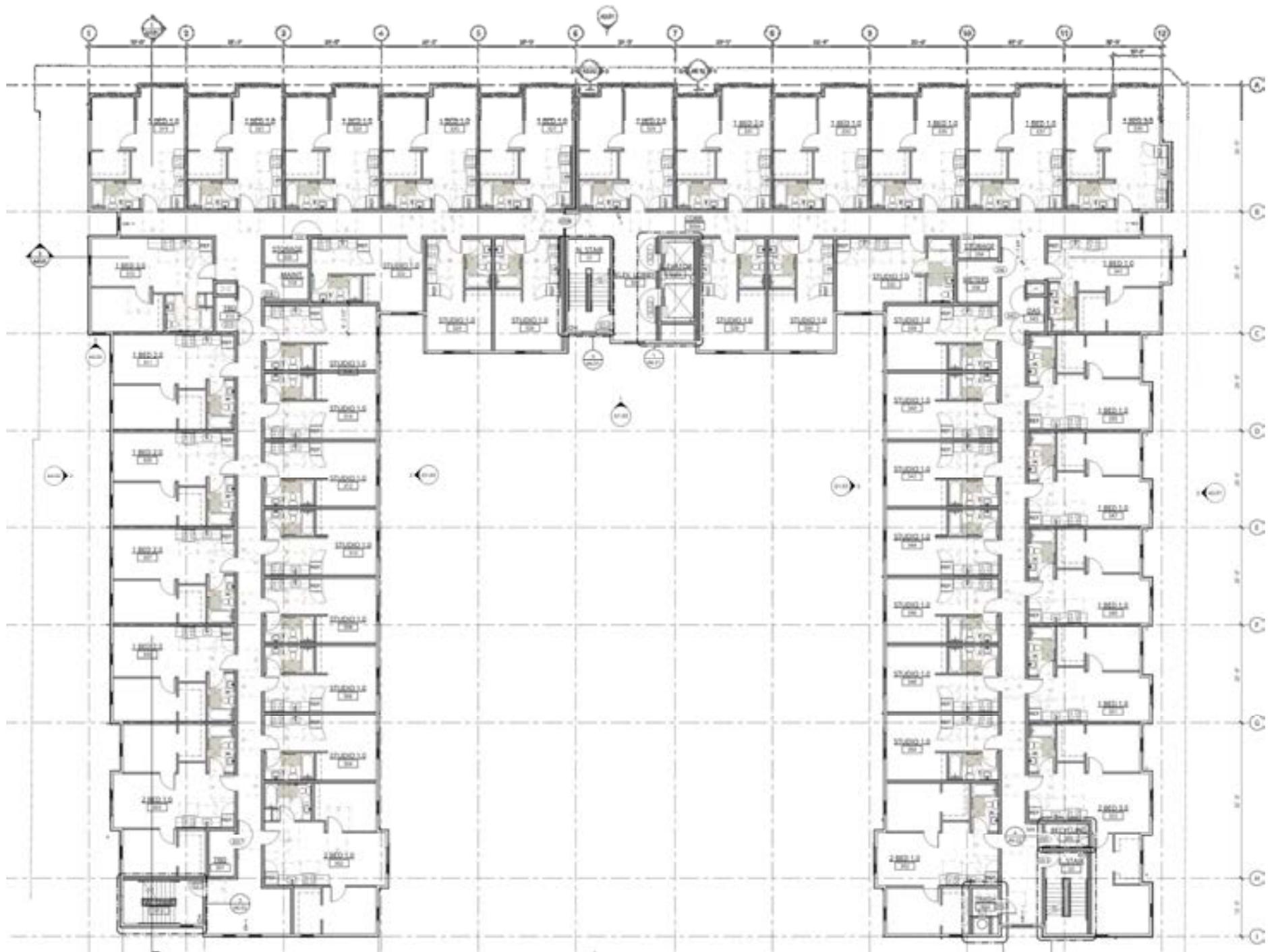


1 BEDROOM A - 500 SF (56 UNITS)

SCALE: 1/4" = 1' - 0"

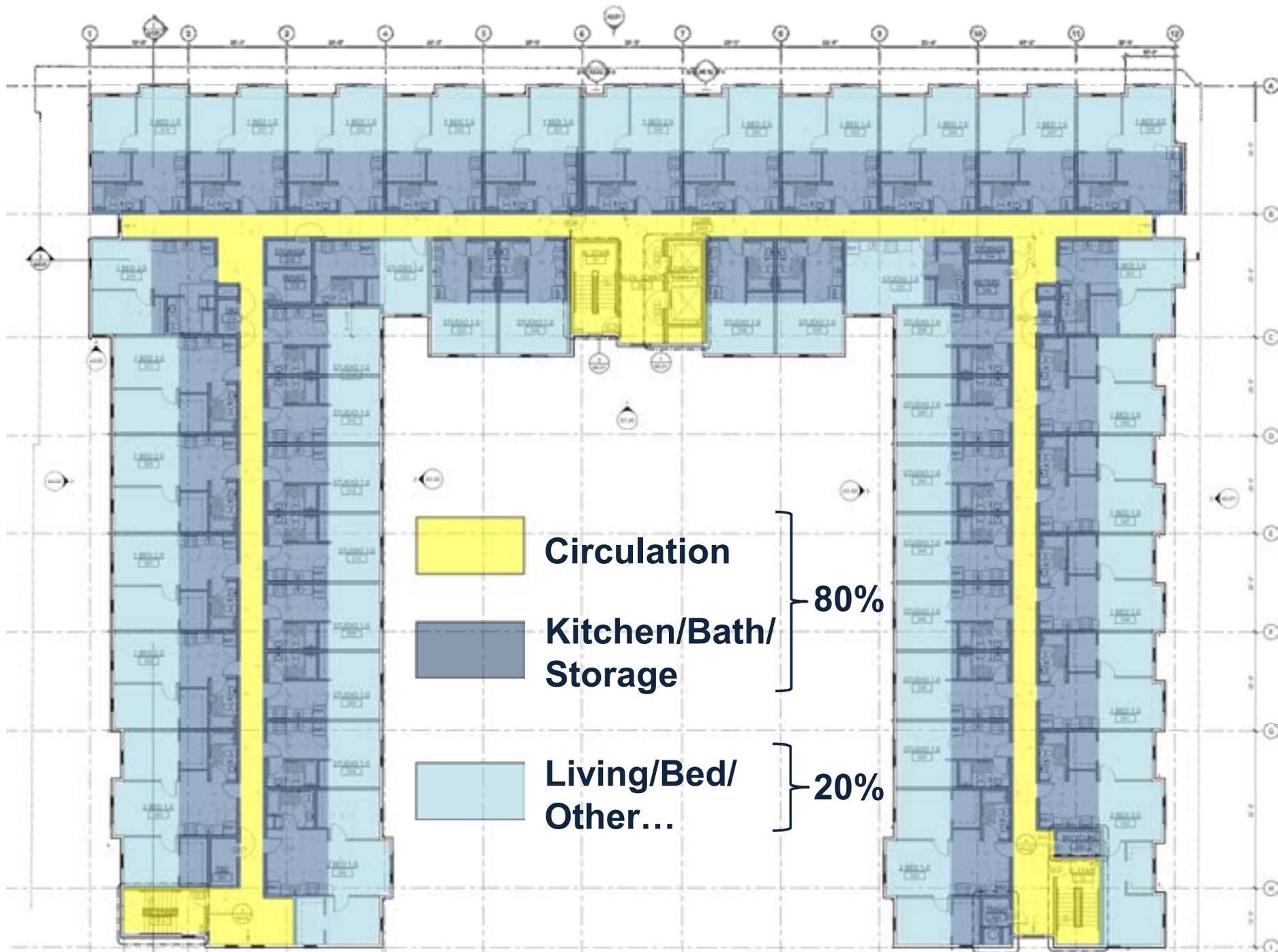
Image Credit: Ankrom Moisan Architects

124th & Ash - Typical Unit Plans

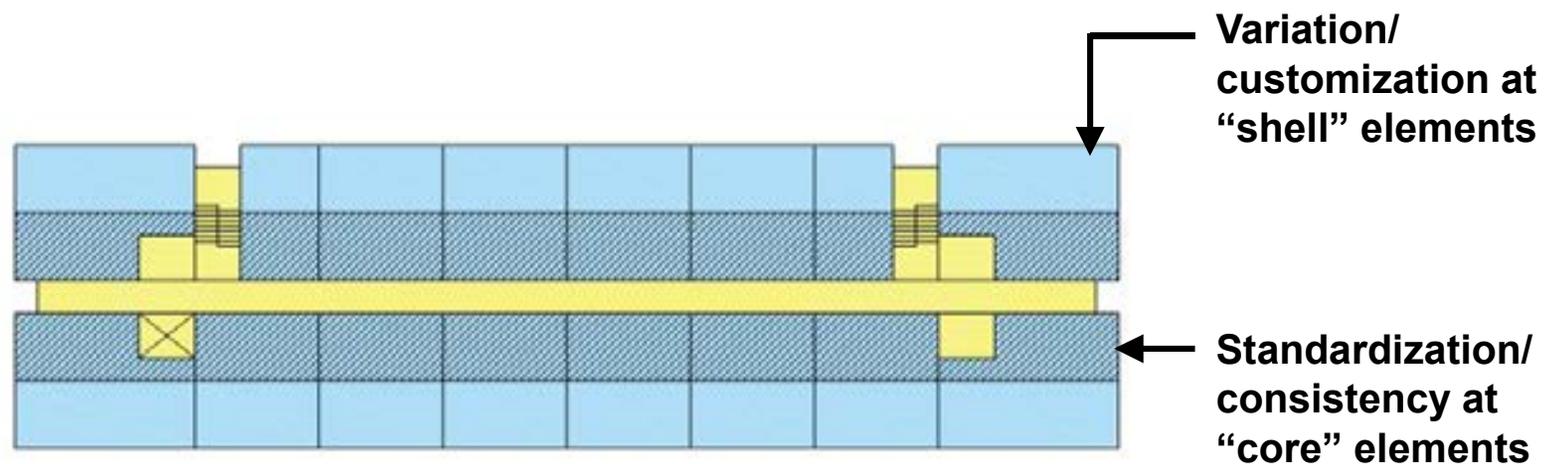


124th & Ash - Typical Floor Plan

Image Credit: Ankrom Moisan Architects



124th & Ash - Units (Living Rooms, Bedrooms, etc.)



Kit of Parts - Core & Shell

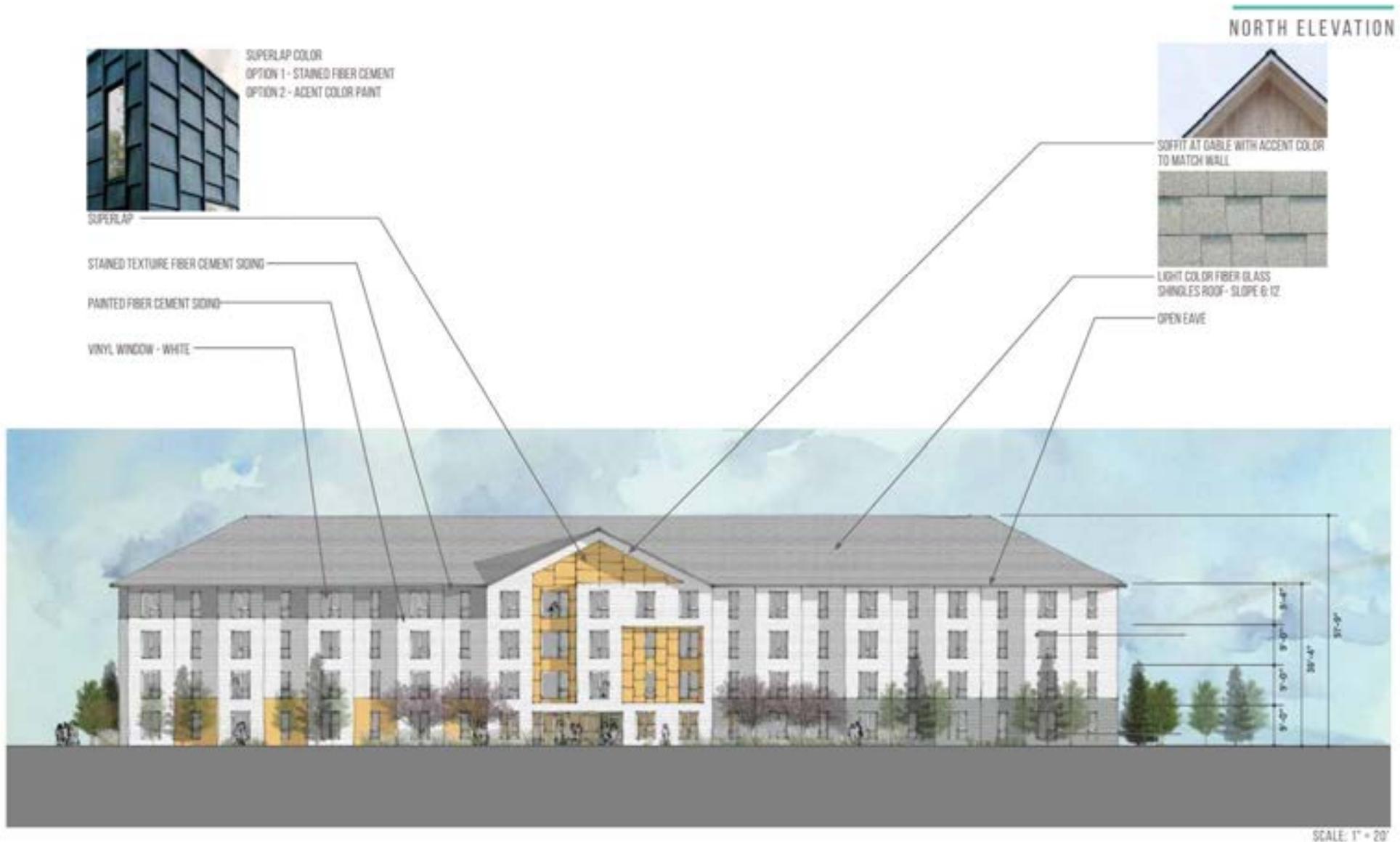
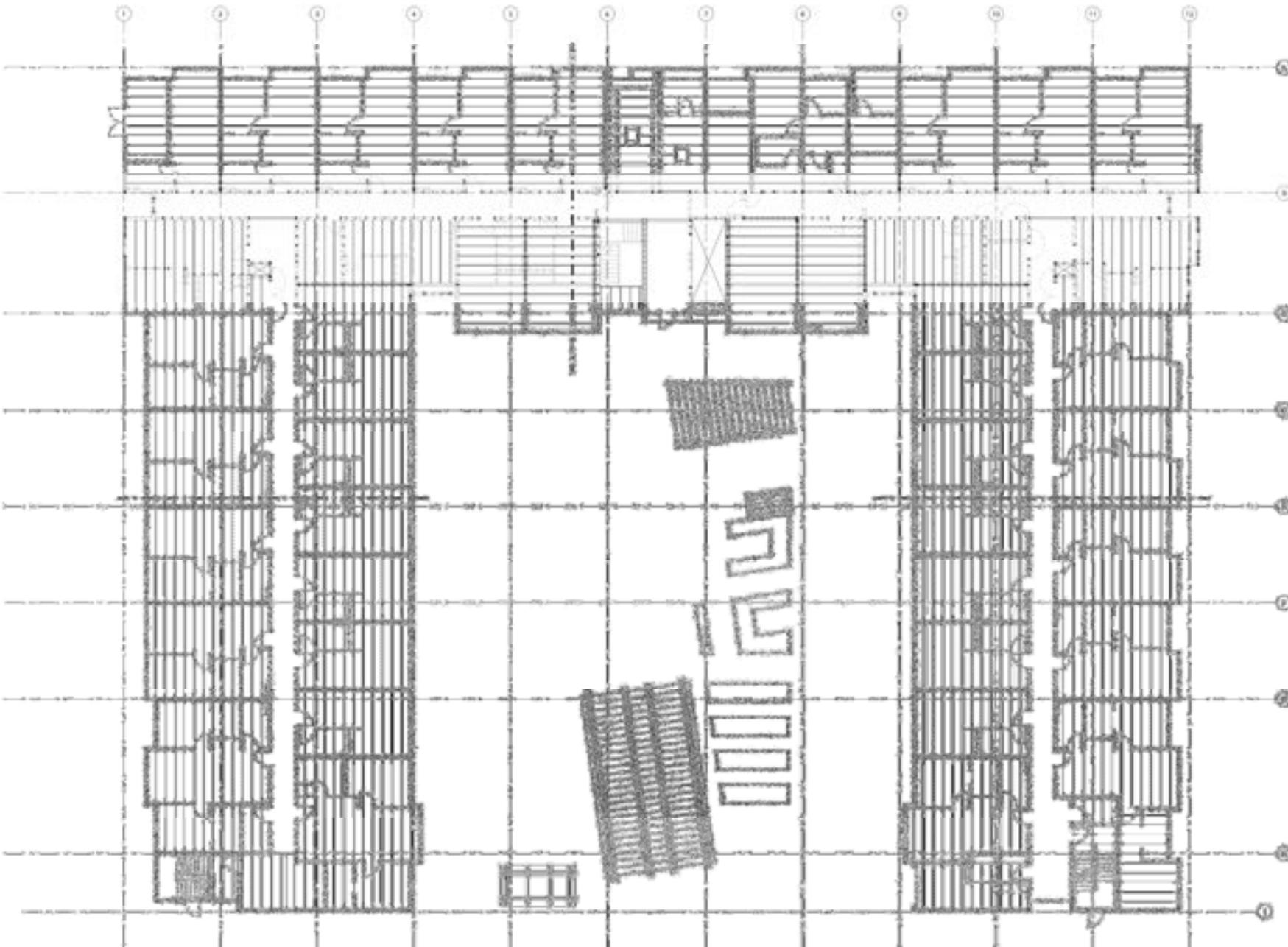


Image Credit: Ankrom Moisan Architects

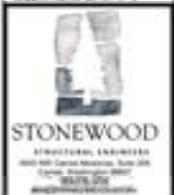
124th & Ash – Early Form Studies



124th & Ash – Structure



APPROVED FOR PERMIT
 DATE: 08/14/2018
 PROJECT: 124TH & ASH
 STRUCTURE
 124TH & ASH
 CHICAGO, ILLINOIS 60642
 APPROVED BY: [Signature]



STRUCTURAL ENGINEER
 1000 N. Dearborn Avenue, Suite 200
 Chicago, Illinois 60610
 Phone: (773) 327-1100
 Fax: (773) 327-1101
 www.stonewood.com

124th & Ash
 IMPROVEMENT AND ADAPTIVE
 REUSE PROJECT
 CHICAGO, ILLINOIS
 STAMPT Development Development

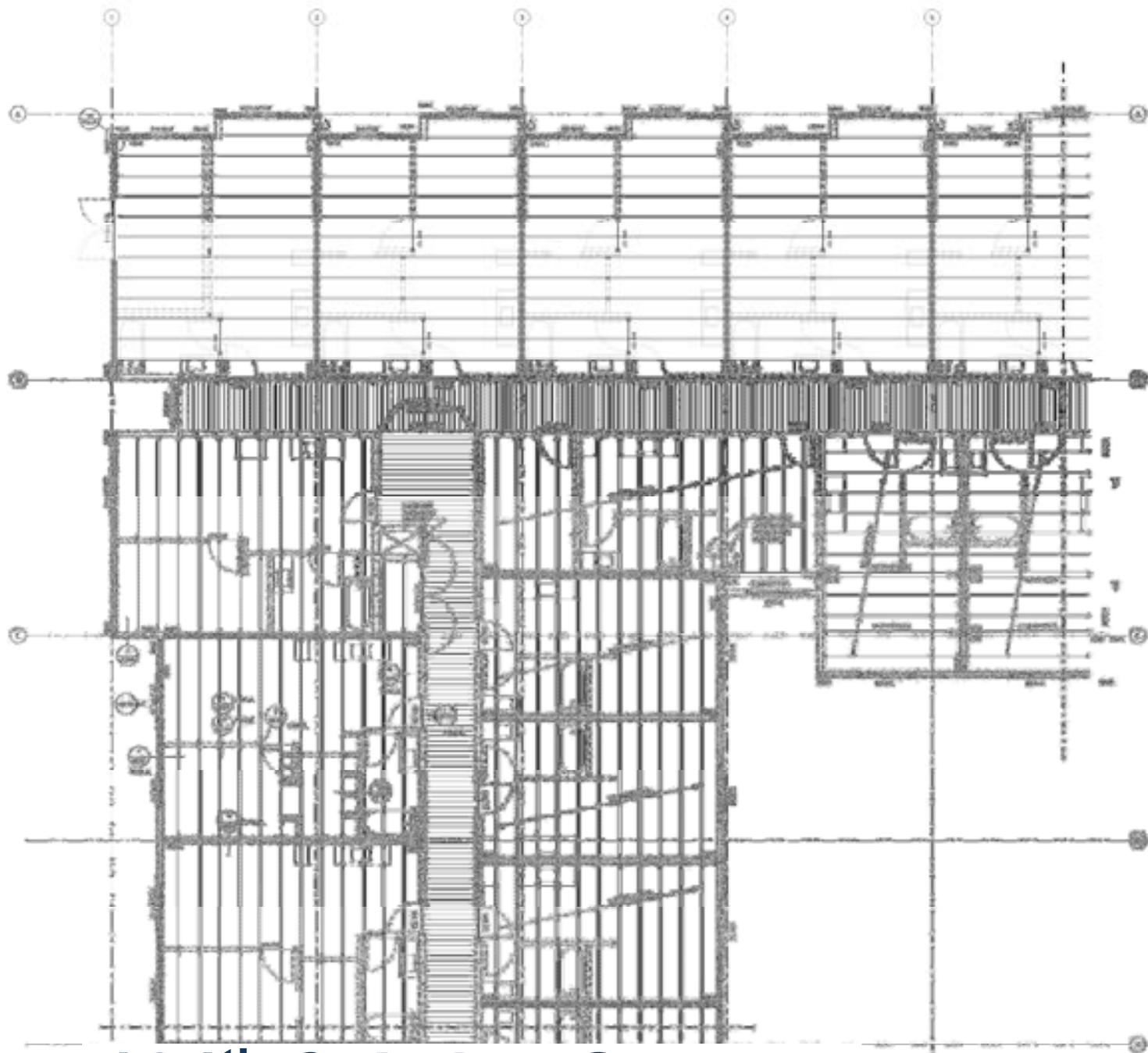
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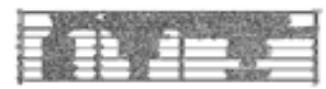
2ND FLOOR
 FRAMING PLAN

PERMIT SET

DATE: 08/14/2018
 TIME: 12:06



- FRAMING NOTES**
1. SEE FOUNDATION DRAWINGS FOR ALL FOUNDATION DETAILS.
 2. SEE GENERAL NOTES FOR ALL DETAILS.
 3. UNLESS NOTED OTHERWISE, ALL BEAMS SHALL BE 12" X 18" GLULAM LVL 2.0E.
 4. UNLESS NOTED OTHERWISE, ALL WALLS SHALL BE 8" CMU WITH 20# REINFORCEMENT BARS AT 16" ON CENTER.
 5. ALL WALLS SHALL BE FINISHED WITH 1/2" GYPSUM BOARD ON BOTH SIDES.
 6. ALL WALLS SHALL BE FINISHED WITH 1/2" GYPSUM BOARD ON ONE SIDE AND 1/4" GYPSUM BOARD ON THE OTHER SIDE.
 7. ALL WALLS SHALL BE FINISHED WITH 1/2" GYPSUM BOARD ON ONE SIDE AND 1/4" GYPSUM BOARD ON THE OTHER SIDE.
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124th & Ash – Structure



Andrew M. Mosian
 Structural Engineer
 License No. 45678
 State of California

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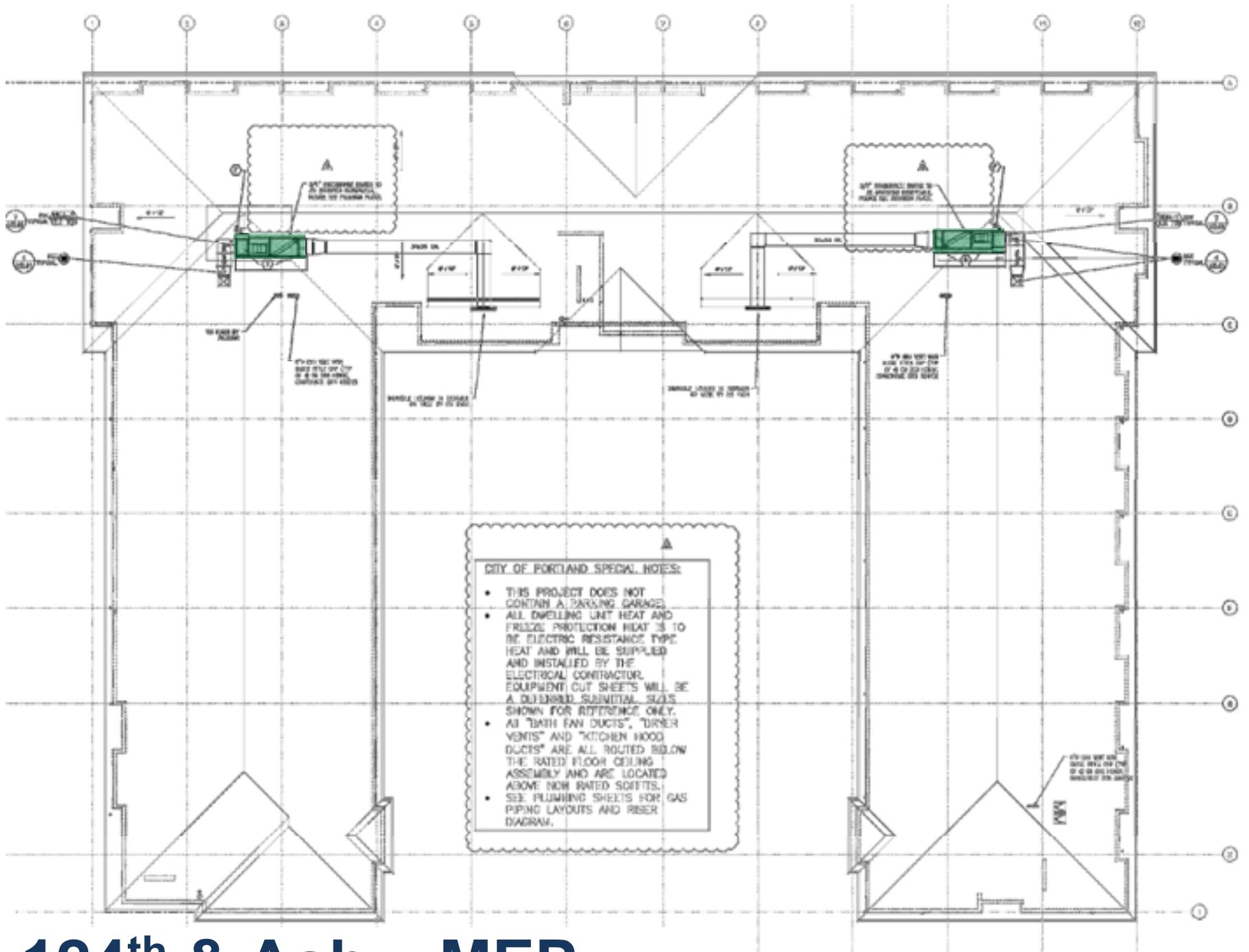


12401 & Ash
 1234567890 Avenue
 City, State, Zip
 #64211 Community Development

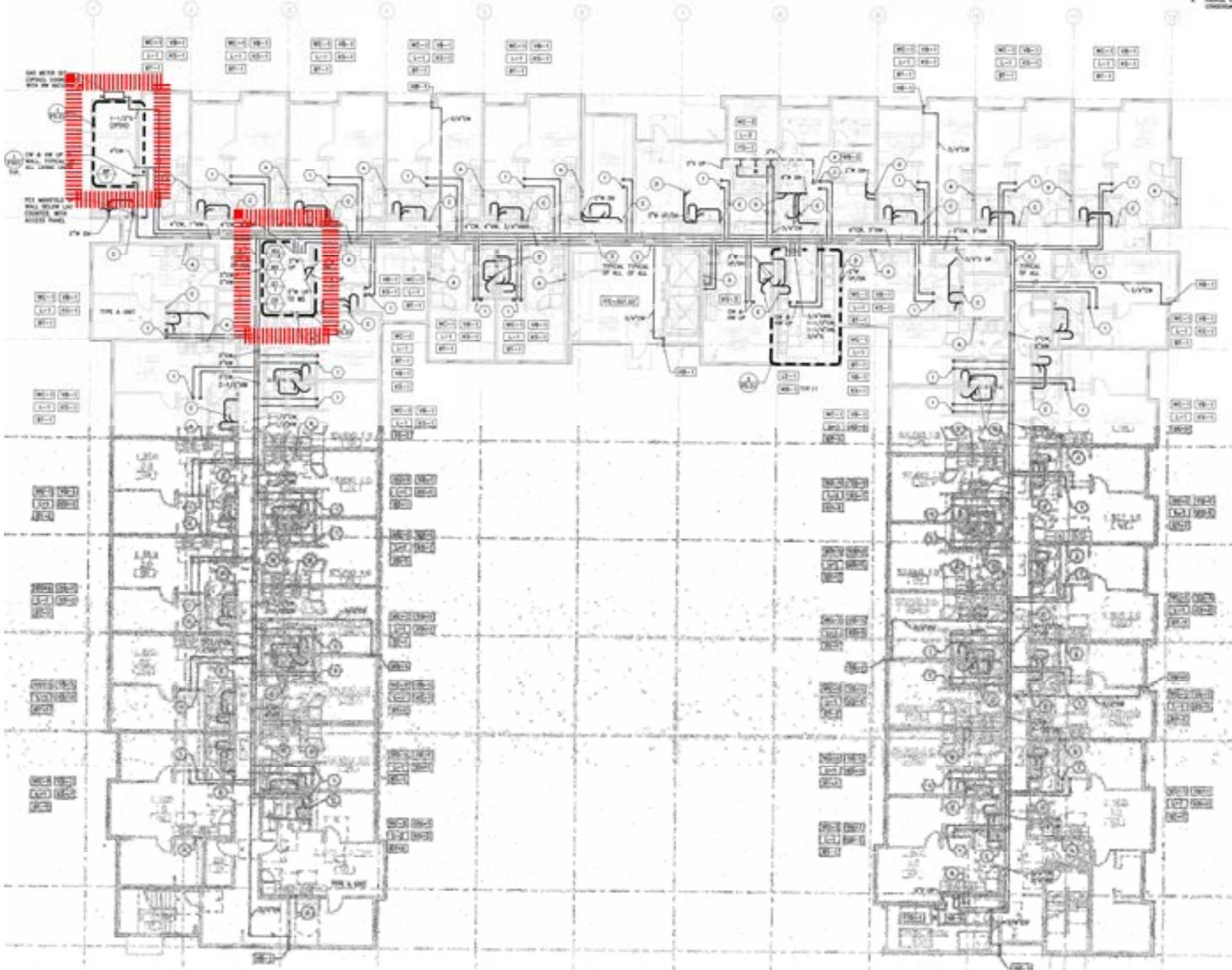


**3RD FLOOR
 FRAMING PLAN
 SECTOR A
 PERMIT SET**

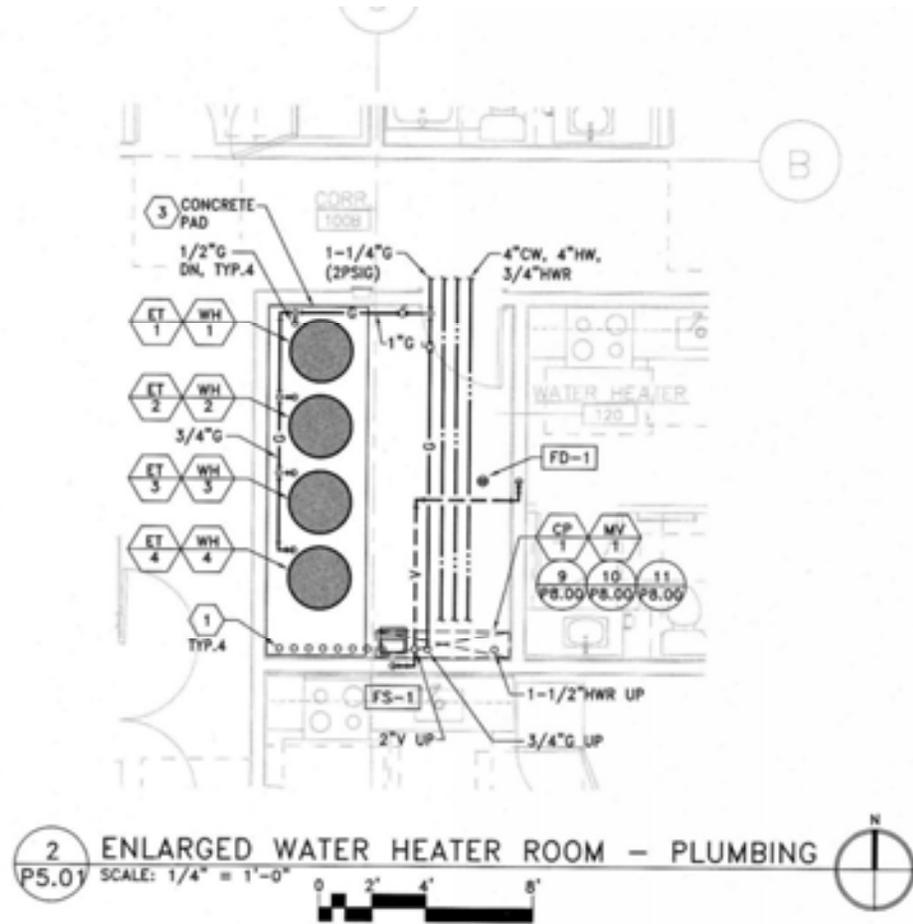
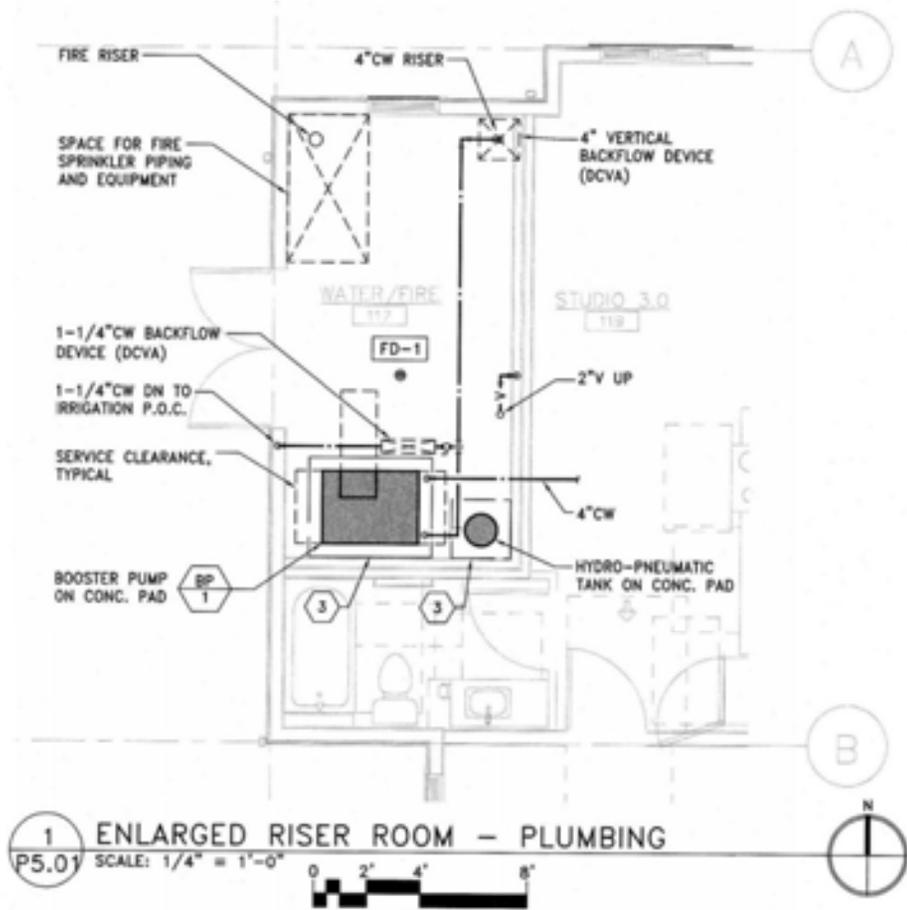
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 \$2.07



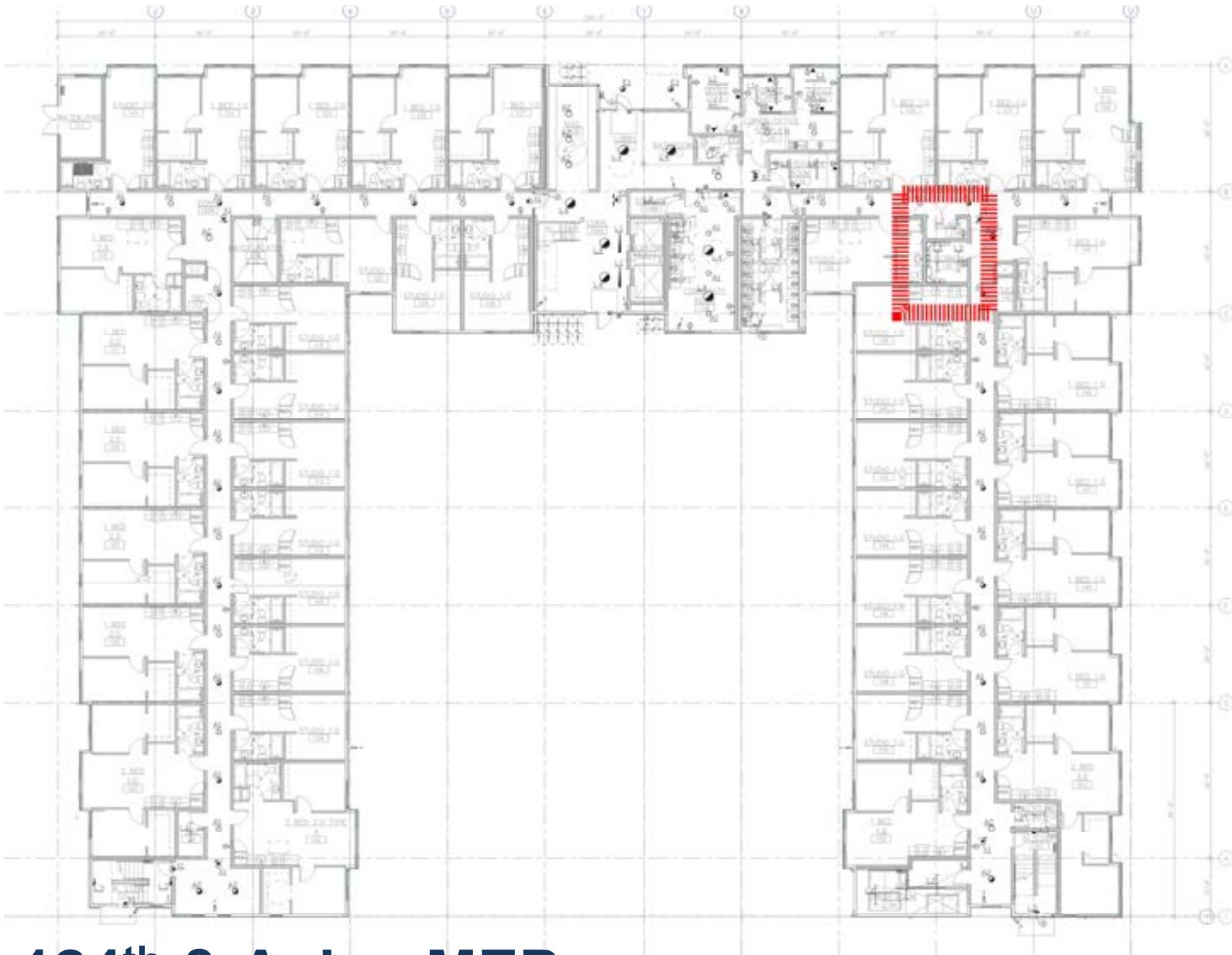
124th & Ash – MEP



124th & Ash – MEP

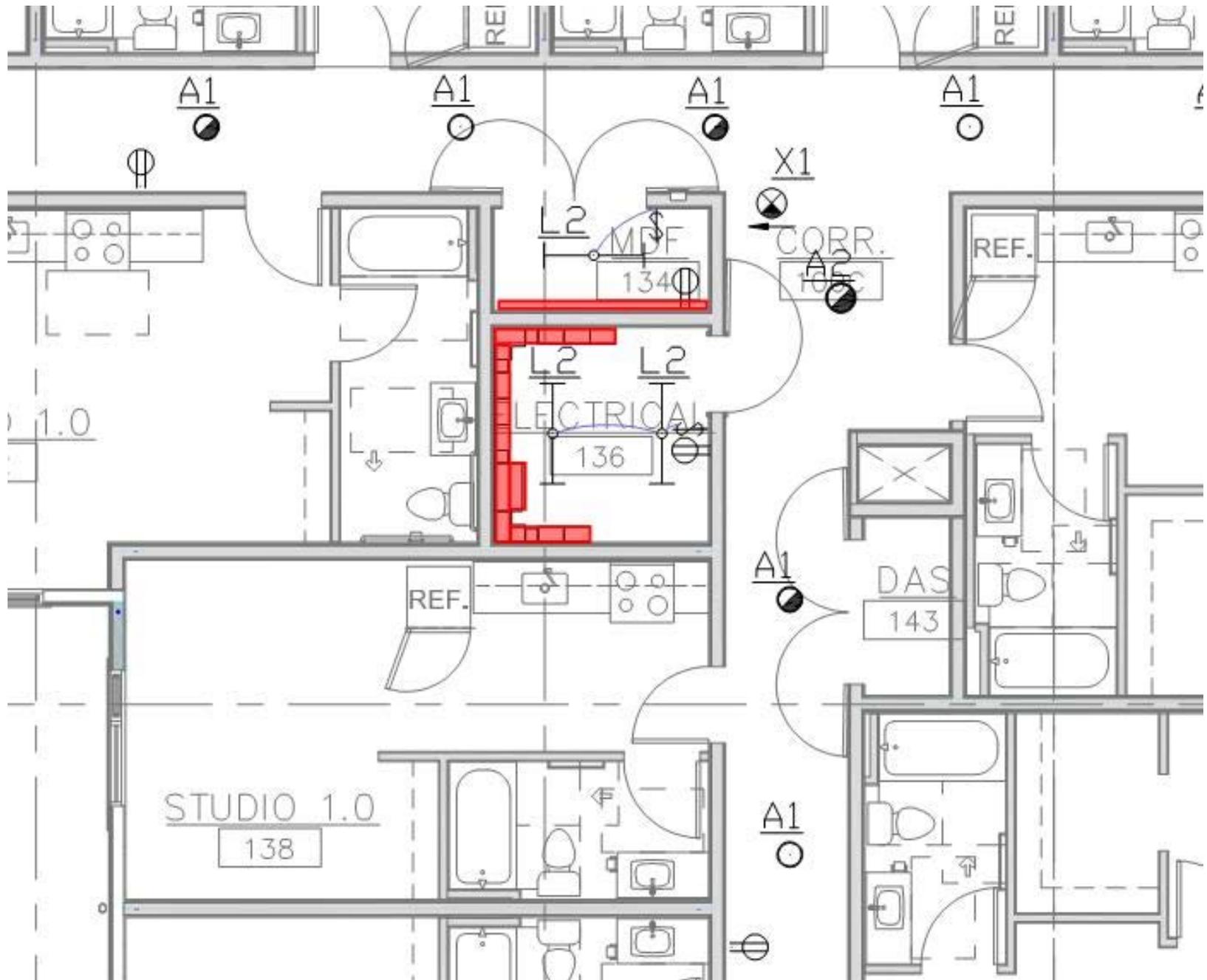


124th & Ash – MEP



124th & Ash – MEP

KEYNOTES



124th & Ash – MEP



Image Credit: Ankrom Moisan Architects

124th & Ash – Current Status



39%
below target cost

Image Credit: Ankrom Moisan Architects

124th & Ash
Construction cost: \$111k/unit

Menu of Performance Upgrades

- Balanced ventilation system
- Heat recovery at ventilation
- Shading elements at windows
- Increased airtightness (roof, windows, exterior walls)
- Increased R-value (roof, windows, exterior walls, slab)
- Lighting: (LED fixtures, lighting controls)
- Plumbing: (water heater, low flow fixtures, pipe insulation)
- MEL: appliances (CEE Tier II/III), elevators (MRL traction)

Menu of Architectural Upgrades

- Increased articulation
- Premium cladding or roofing materials
- Enhanced entry / lobby / common areas
- Balconies / patios
- Roof deck / courtyard
- Sunspaces / social nooks
- “Irresistible” stairway
- Enhanced landscape

Performance Upgrades → PH / ZE Ready

- Balanced ventilation system
- Heat recovery at ventilation
- Shading elements at windows
- Increased airtightness (roof, windows, exterior walls)
- Increased R-value (roof, windows, exterior walls, slab)
- Lighting: (LED fixtures, lighting controls)
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- MEL: appliances (CEE Tier II/III), elevators (MRL traction)

**TARGET EUI =
15-23 kBtu/sf/yr**

124th & Ash - PH Feasibility Studies

WUFI®Passive

BUILDING INFORMATION

Category: **Residential**
 Status: **In planning**
 Building type: **New construction**
 Year of construction: **2019**
 Units: **175**
 Number of occupants: **267 (Design)**



Boundary conditions

Climate: **OR - PORTLAND INTERNATIONAL AP (Monthly)**
 Internal heat gains: **1.2 Btu/hr ft²**
 Interior temperature: **68 °F**
 Overheat temperature: **77 °F**

Building geometry

Enclosed volume: **932,758.5 ft³**
 Net volume: **715,207 ft³**
 Total area envelope: **94,730.6 ft²**
 AV ratio: **0.1 1/ft**
 Floor area: **98,708 ft²**

PASSIVEHOUSE REQUIREMENTS

Certificate criteria: **PHIUS+ 2015 Standard**

Heating demand

specific: **3.99 kBtu/ft²yr**
 target: **4.8 kBtu/ft²yr**
 total: **393,761.98 kBtu/yr**

Cooling demand

sensible: **1.05 kBtu/ft²yr**
 latent: **0.01 kBtu/ft²yr**
 specific: **1.05 kBtu/ft²yr**
 target: **1.1 kBtu/ft²yr**
 total: **103,945.48 kBtu/yr**

Heating load

specific: **2.42 Btu/hr ft²**
 target: **3.6 Btu/hr ft²**
 total: **238,924.12 Btu/hr**

Cooling load

specific: **0.86 Btu/hr ft²**
 target: **3.9 Btu/hr ft²**
 total: **84,443.11 Btu/hr**

WUFI®Passive

Source energy

PHIUS+ Source Zero: **NO**

total: **1,618,383.85 kWh/yr**
 specific: **6,061 kWh/Person yr**
 target: **6,200 kWh/Person yr**
 total: **5,521,609.85 kBtu/yr**
 specific: **55.94 kBtu/ft²yr**

Site energy

total: **2,245,501.64 kBtu/yr**
 specific: **22.75 kBtu/ft²yr**
 total: **658,156.53 kWh/yr**
 specific: **6.67 kWh/ft²**

Air tightness

ACH50: **0.4 1/hr**
 CFM50 per envelope area: **0.05 cfm/ft²**
 target: **0.4 1/hr**
 target CFM50: **0.05 cfm/ft²**

PASSIVEHOUSE RECOMMENDATIONS

HRV efficiency: **75 %**

Frequency of overheating: **24 %**
Cooling system is required
Frequency of overheating only applies if there is not a (properly sized) cooling system installed.

esco | energy systems consulting

WALSH CONSTRUCTION CO.

Enhanced Envelope / HRV / 18% FF / CI

PASSIVEHOUSE REQUIREMENTS

Certificate criteria: PHIUS+ 2015 Standard

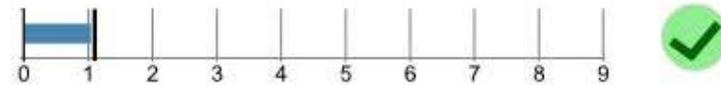
Heating demand

specific: **3.99** kBtu/ft²yr
target: **4.8** kBtu/ft²yr
total: 393,761.98 kBtu/yr



Cooling demand

sensible: **1.05** kBtu/ft²yr
latent: **0.01** kBtu/ft²yr
specific: **1.05** kBtu/ft²yr
target: **1.1** kBtu/ft²yr
total: 103,945.48 kBtu/yr



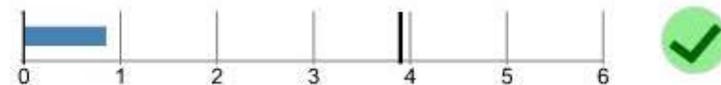
Heating load

specific: **2.42** Btu/hr ft²
target: **3.6** Btu/hr ft²
total: 238,924.12 Btu/hr



Cooling load

specific: **0.86** Btu/hr ft²
target: **3.9** Btu/hr ft²
total: 84,443.11 Btu/hr

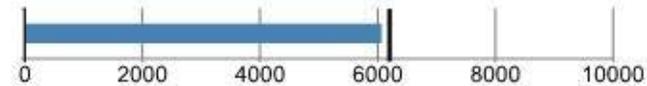


Enhanced Envelope / HRV / 18% FF / CI

Source energy

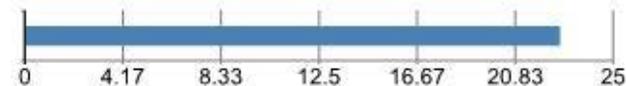
PHIUS+ Source Zero: NO

total: **1,618,383.85** kWh/yr
specific: **6,061** kWh/Person yr
target: **6,200** kWh/Person yr
total: **5,521,609.85** kBtu/yr
specific: **55.94** kBtu/ft²yr



Site energy

total: **2,245,501.64** kBtu/yr
specific: **22.75** kBtu/ft²yr
total: **658,156.53** kWh/yr
specific: **6.67** kWh/ft²



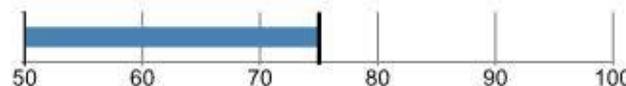
Air tightness

ACH50: **0.4** 1/hr
CFM50 per envelope area: **0.05** cfm/ft²
target: **0.4** 1/hr
target CFM50: **0.05** cfm/ft²

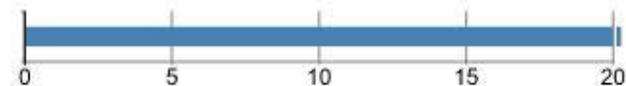


PASSIVEHOUSE RECOMMENDATIONS

HRV efficiency: **75** %



Frequency of overheating: **24** %
Cooling system is required



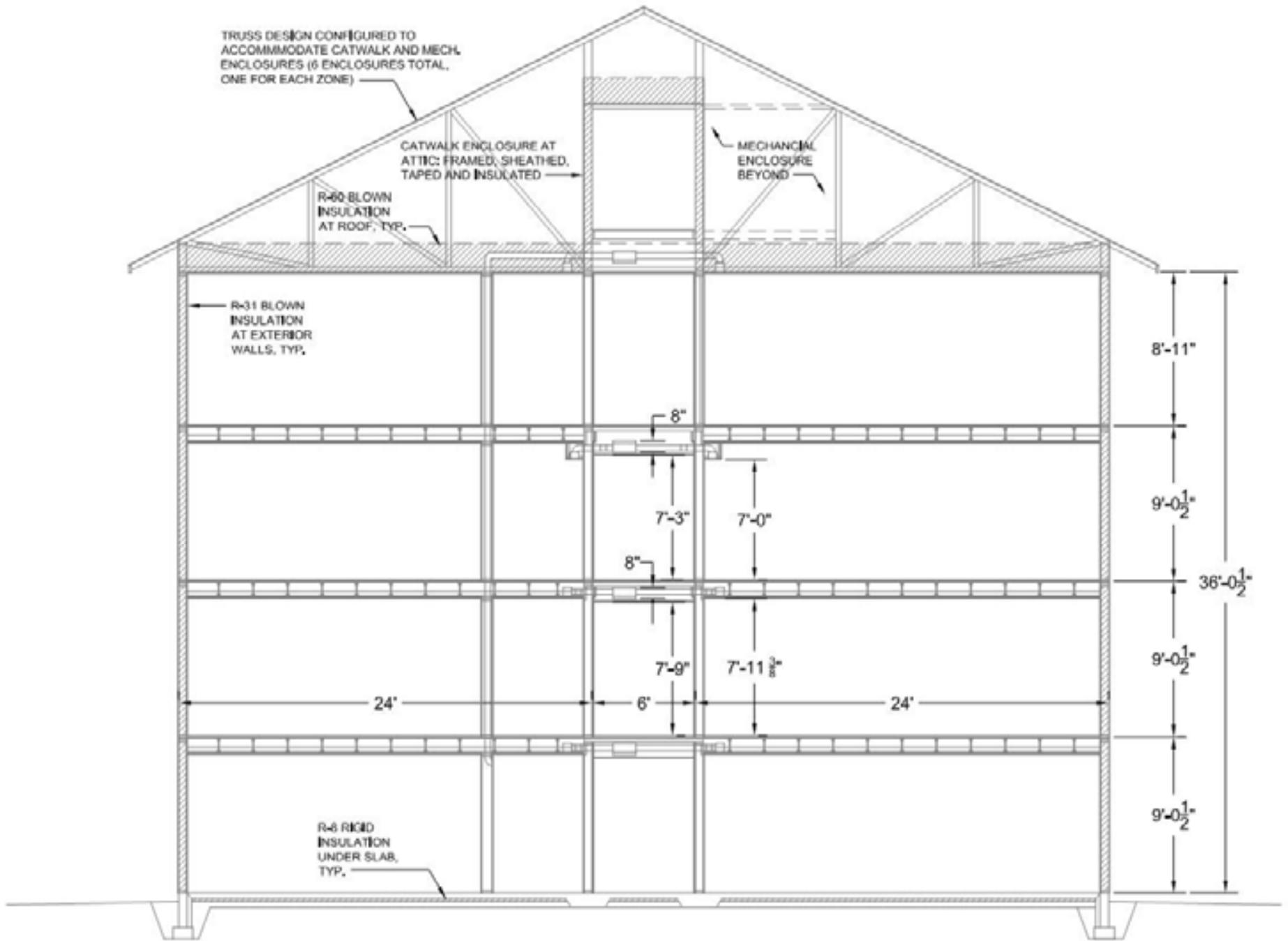
Frequency of overheating only applies if there is not a [properly sized] cooling system installed.

Performance Upgrades → PH / ZE Ready

\$19,487,763 x .05 = \$974,388 budget

- Balanced ventilation system
\$0 (already in)
 - Heat recovery at ventilation
\$440,000 (\$290k HRVS, \$150k “ancillary”)
 - Shading elements at windows
\$108,000 (\$1200/window x 90 windows)
 - Increased airtightness (roof, windows, exterior walls)
\$131,000 (\$48k spray foam, 83k taped sheathing)
 - Increased R-value (roof, windows, exterior walls, slab)
\$193,000 (\$37k framing, 0k windows, 28k walls, 78k ci, 17k roof, 33k slab)
 - Lighting: (LED fixtures, lighting controls)
\$0 (already in)
 - Plumbing: (water heater, low flow fixtures, pipe insulation)
\$14,000 (\$0k 95% eff. boiler, 0k faucets/showerheads, 14k pipe insulation)
 - MEL: appliances (CEE Tier II/III), elevators (MRL traction)
\$49,000 (\$280/refr x 175 refrigerators)
\$32,000 (elevators - \$4k/stop)
-
- \$967,000** (4.9% premium)

TARGET EUI =
15-23 kBtu/sf/yr
\$6k/unit



124th & Ash - Ventilation Routing Concept

Performance Upgrades → PH / ZE Ready

\$19,487,763 x .05 = \$974,388 budget

- Balanced ventilation system
\$0 (already in) → + \$260,000
- Heat recovery at ventilation
\$440,000 (\$280k HRVS, \$130k “ancillary”)
- Shading elements at windows
\$108,000 (\$1200/window x 90 windows)
- Increased airtightness (roof, windows, exterior walls)
\$131,000 (\$48k spray foam, 83k taped sheathing)
- Increased R-value (roof, windows, exterior walls, slab)
\$193,000 (\$37k framing, 28k walls, 78k ci, 17k roof, 33k slab) → + \$28,000
- Lighting: (LED fixtures, lighting controls)
\$0 (already in) → + \$40,000
- Plumbing: (water heater, low flow fixtures, pipe insulation)
\$14,000 (\$0k 95% eff. boiler, 0k faucets/showerheads, 14k pipe insulation)
- MEL: appliances (CEE Tier II/III), elevators (MRL traction)
\$49,000 (\$280/refrigerator x 175 refrigerators)
\$32,000 (elevators - \$4k/stop)

\$967,000 + 328,000 = 1,293,000 (6.6% premium)

TARGET EUI =
15-23 kBtu/sf/yr
\$8k/unit

Performance Upgrades → PH / ZE Ready

\$19,487,763 x .05 = \$974,388 budget

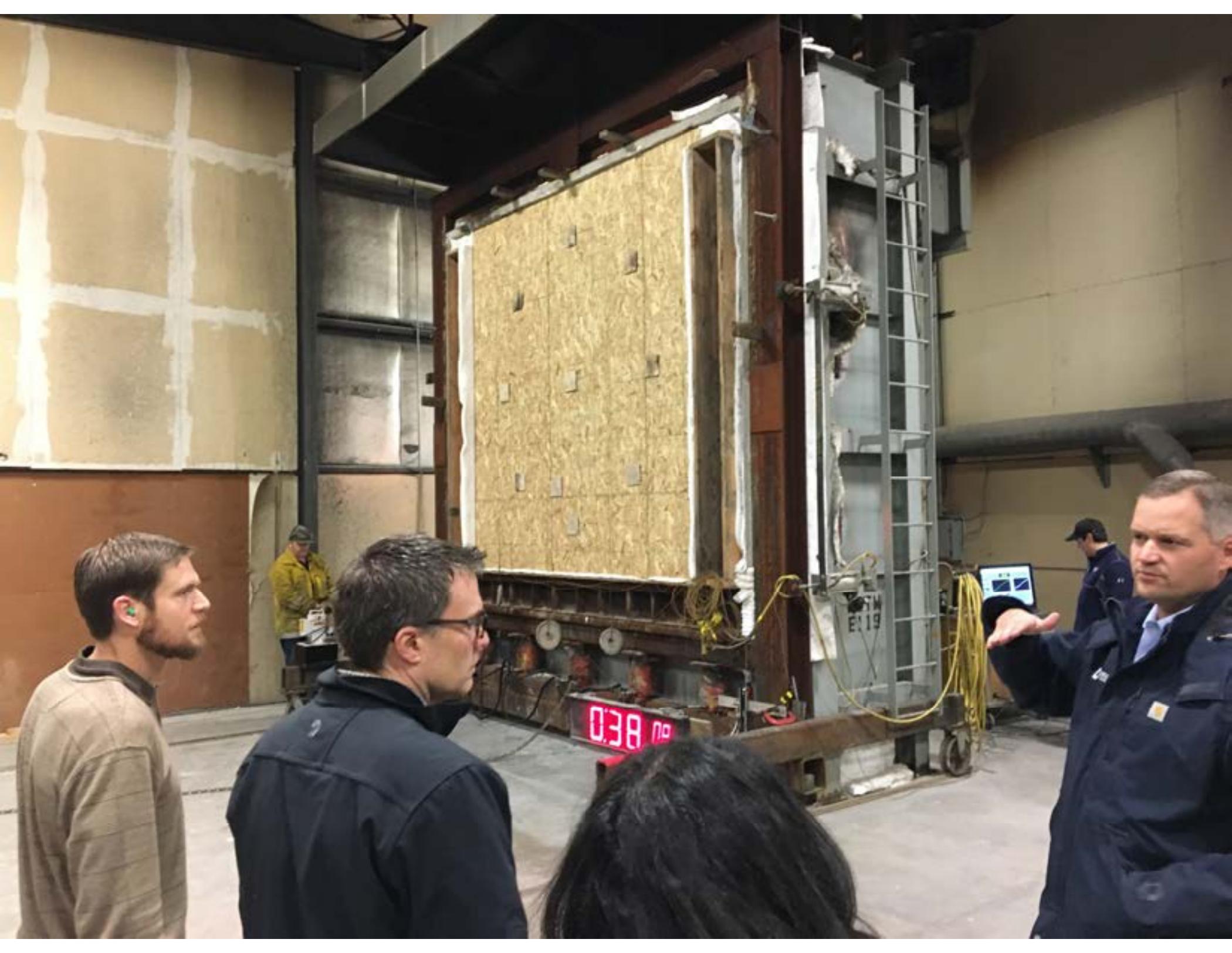
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\$0 (already in) → + \$260,000
- Heat recovery at ventilation
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- Shading elements at windows
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- Increased airtightness (roof, windows, exterior walls)
\$131,000 (\$48k spray foam, 83k taped sheathing)
- Increased R-value (roof, windows, exterior walls, slab)
\$193,000 (\$37k framing, 28k walls, 78k ci, 17k roof, 33k slab) → + \$28,000
- Lighting: (LED fixtures, lighting controls)
\$0 (already in) → + \$40,000
- Plumbing: (water heater, low flow fixtures, pipe insulation)
\$14,000 (\$0k 95% eff. boiler, 0k faucets/showerheads, 14k pipe insulation)
- MEL: appliances (CEE Tier II/III), elevators (MRL traction)
\$49,000 (\$280/refrigerator x 175 refrigerators)
\$32,000 (elevators - \$4k/stop)

TARGET EUI =
15-23 kBtu/sf/yr
\$15k/unit

\$967,000 + 328,000 + 1,380,000 = \$2,675,000 (13.7% premium)

VRF heating/cooling + HPWH →







ASTM
E 119



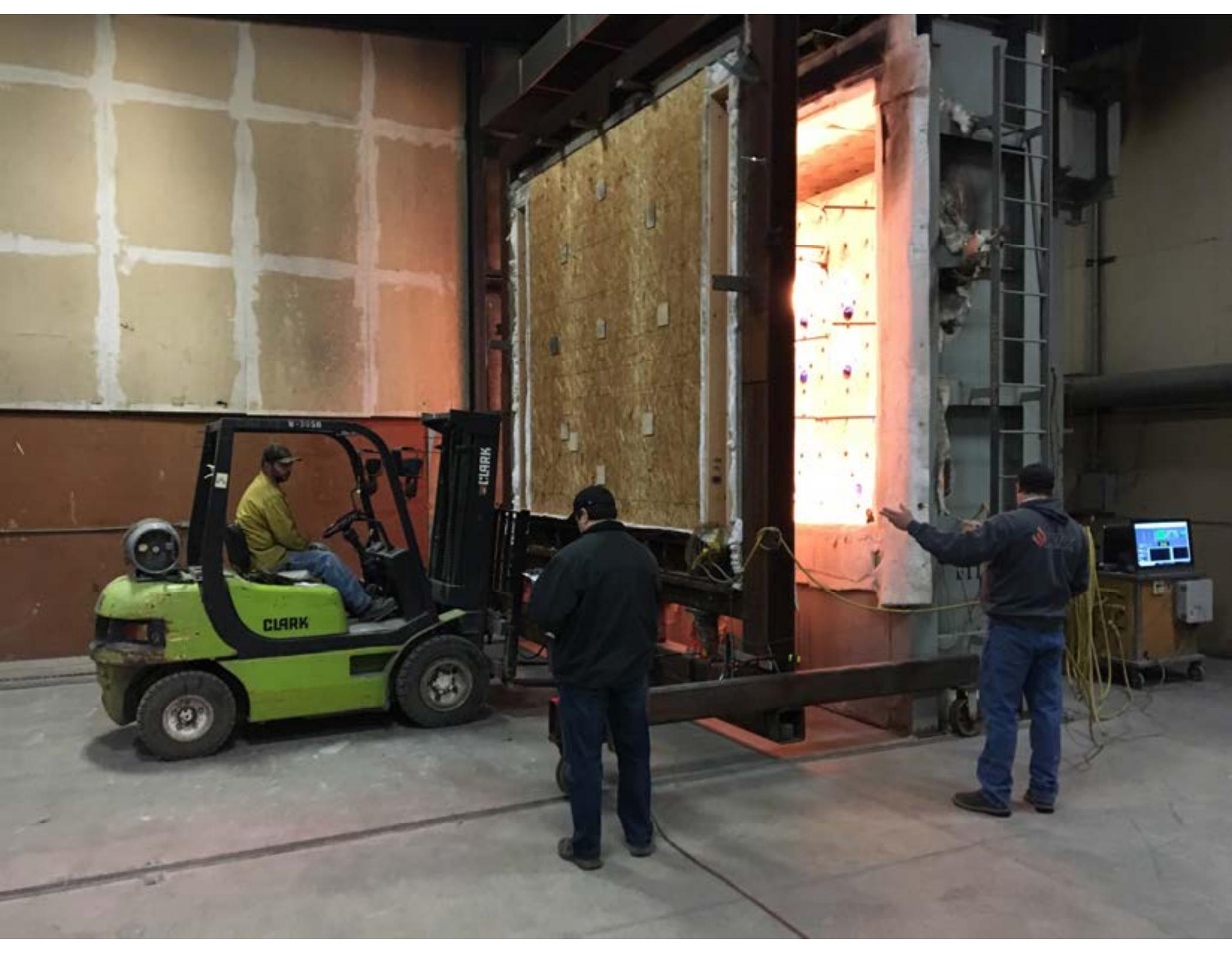






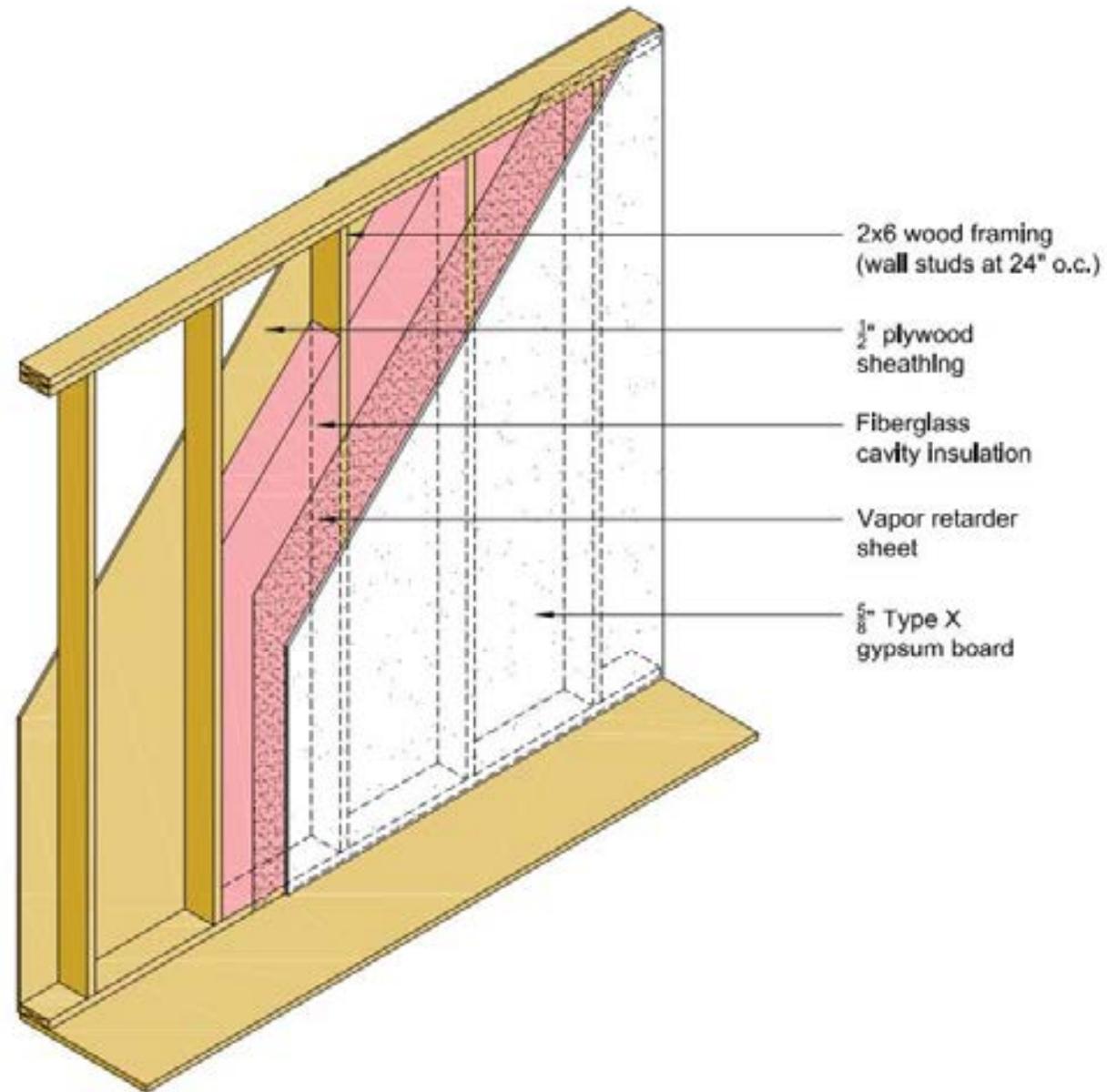






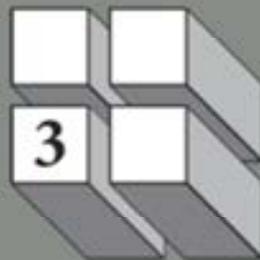






One Hour Rated Advanced Framed Exterior Wall

Design for Code Acceptance



Fire-Resistance-Rated Wood-Frame Wall and Floor/Ceiling Assemblies

Building Code Requirements

For occupancies such as stores, apartments, offices, and other commercial and industrial uses, building codes commonly require floor/ceiling and wall assemblies to be fire-resistance rated in accordance with standard fire tests. This document is intended to aid in the design of various wood-frame walls and wood-frame floor/ceiling assemblies, where such assemblies are required by code to be fire-resistance-rated.

Depending on the application, wall assemblies may need to be fire-resistance-rated for exposure from either one side or both sides. Exterior walls are required to be rated for both interior and exterior fire exposure where the wall has a fire separation distance of 10 feet or less. For exterior walls with a fire separation distance of greater than 10 feet, the required fire-resistance-rating applies only to exposure from the interior. The designer should note that some state and local building code amendments may require fire resistance rating for exposure from both sides of exterior walls, regardless of fire separation distance; however, the solutions and example details provided in this document are based on compliance with national model building codes.

Code recognition of one and two-hour wood-frame wall systems is also predicated on successful fire and hose stream testing in accordance with ASTM E119, *Standard Test Methods for Fire Tests of Building Construction Materials*.

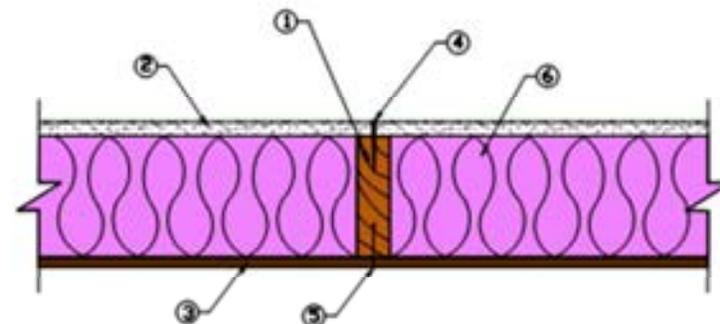
Fire Tested Assemblies

Fire-resistance-rated wood-frame assemblies can be found in a number of sources including the *International Building Code (IBC)*, *Underwriters Laboratories (UL) Fire Resistance Directory*, *Intertek Testing Services' Directory of Listed Products*, and the *Gypsum Association's Fire Resistance Design Manual (GA 600)*. The American Wood Council (AWC) and its members have tested a number of wood-frame fire-resistance-rated assemblies (see photos). Descriptions of successfully tested lumber wall assemblies are provided in [Table 1](#) for one-hour fire-resistance-rated wall assemblies and [Table 2](#) for two-hour fire-resistance-rated wall assemblies. Lumber shall be identified by the grade mark of a lumber grading or inspection agency that has been approved by an accreditation body that complies with the *American Softwood Lumber Standard (PS 20)*. The fire-resistance-rated assemblies described in this document, as well as those listed in other sources are not species- or grade-specific unless specifically noted as such.

Descriptions of successfully tested I-joint floor assemblies are provided in [Table 3](#) for one-hour fire-resistance-rated floor/ceiling assemblies and [Table 4](#) for two-hour fire-resistance-rated floor/ceiling assemblies. I-joists are required to comply with ASTM D5055, *Standard Specification for Establishing and Monitoring Structural Capacities of Prefabricated Wood I-Joists*.

WS6-1.6 One-Hour Fire-Resistance-Rated Wood-Frame Wall Assembly (Rated from gypsum wallboard side)

2x6 Wood Stud Wall - 100% Design Load - ASTM E 119/NFPA 251



1. Framing - Nominal 2x6 wood studs, spaced 24 in. o.c., double top plates, single bottom plate
2. Interior Sheathing - 5/8 in. Type X gypsum wallboard, 4 ft. wide, applied vertically. All panel edges backed by framing or blocking.
3. Exterior Sheathing - Minimum 15/32 in. wood structural panels, applied vertically, horizontal joints blocked
4. Gypsum Fasteners - 2-1/4 in. #6 Type S drywall screws, spaced 7 in. o.c.
5. Panel Fasteners - 6d common nails (bright) - 12 in. o.c. in the field, 6 in. o.c. panel edges
6. Insulation - minimum R-19 fiberglass insulation
7. Joints and Fastener Heads - Wallboard joints covered with paper tape and joint compound, fastener heads covered with joint compound

Tests conducted at Western Fire Center

Test No: WFCi Report #18090e1 (Fire Endurance & Hose Stream) February 22, 2019

Third Party Witness: Western Fire Center, Inc.

This assembly was tested at 100% design load, calculated in accordance with the 2018 *National Design Specification® for Wood Construction*. The authority having jurisdiction should be consulted to assure acceptance of this report.



Glisan Gateway

Image Credit: MWA Architects

Glisan Gateway Workforce Housing

- Developer/ Owner: Northwest Housing Alternatives
- Architect: MWA Architects
- Contractor: Walsh Construction Co.

- New construction project in NHA pipeline
- Awarded MMT grant to support innovation in production of cost efficient affordable housing
- Programmed for 120-160 units (final unit count is 159)





- Low scale residential
- Low scale commercial
- Density changing with new mixed use
- Low visibility from 205 for our site
- Heavy car traffic
- Not pedestrian friendly
- Culturally diverse neighborhood

Images Credit: MWA Architects

Glisan Gateway - Site (East Portland)



C1 4 STORY CORRIDOR BUILDING
 54 STUDIOS
 96 1BR
 14 2BR
 164 APARTMENTS
 102,592 SF BUILDING
 (BASED ON 20' WIDE 1BR & 12' WIDE STUDIOS)

C2 4 STORY CORRIDOR BUILDING
 50 STUDIOS
 88 1BR
 14 2BR
 152 APARTMENTS
 100,432 SF BUILDING
 (BASED ON 22' WIDE 1BR & 14' WIDE STUDIOS)

C3 4 STORY CORRIDOR BUILDING
 82 STUDIOS
 68 1BR
 14 2BR
 164 APARTMENTS
 100,432 SF BUILDING
 (BASED ON 22' WIDE 1BR & 14' WIDE STUDIOS)

C4 4 STORY CORRIDOR BUILDING
 94 STUDIOS
 72 1BR
 14 2BR
 180 APARTMENTS
 103,072 SF BUILDING
 (BASED ON 20' WIDE 1BR & 12' WIDE STUDIOS)

Plan Concepts

GATEWAY AFFORDABLE

6/8/2017

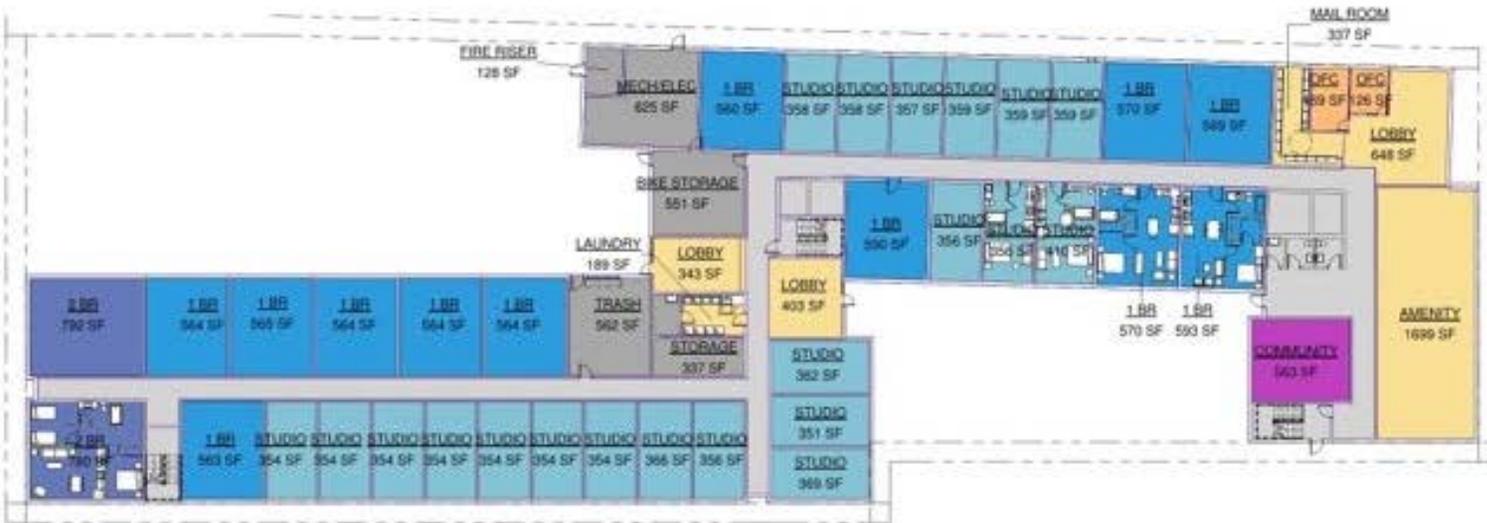


CEDC
Project

Glisan Gateway - Initial Site Concepts



2 LEVEL 2-4 FLOOR PLAN OPT 1
SCALE: 1" = 20'-0"



1 GROUND FLOOR PLAN OPT 1
SCALE: 1" = 20'-0"

NE GLISAN STREET



Image Credit: MWA Architects

Glisan Gateway - Plan Development

Glisan Gateway - Budget Challenges

- City Requirements / Enhancements
 - Street dedication along NE Glisan
 - Bikeway (10 foot width along east property line) with pavement, landscape and lighting features
- Design Review (Portland Design Commission)
 - Tall first floor (12 feet clear to structure) at Glisan Street frontage...to accommodate potential commercial uses
 - Premium cladding materials at exterior
 - Landscape treatment / detailing at street and bikeway frontages



Image Credit: MWA Architects

ILLUSTRATIVE SITE PLAN

NHA GLISAN HOUSING

NE 99TH AVE & NE GLISAN ST, PORTLAND, OR 97217

DESIGN REVIEW APPLICATION 6/26/18
 LU 18-177124 02



Glisan Gateway - First Floor Plan



Image Credit: MWA Architects

Glisan Gateway - Typical Floor Plan



Glisan Gateway - Elevation & Section



Image Credit: MWA Architects

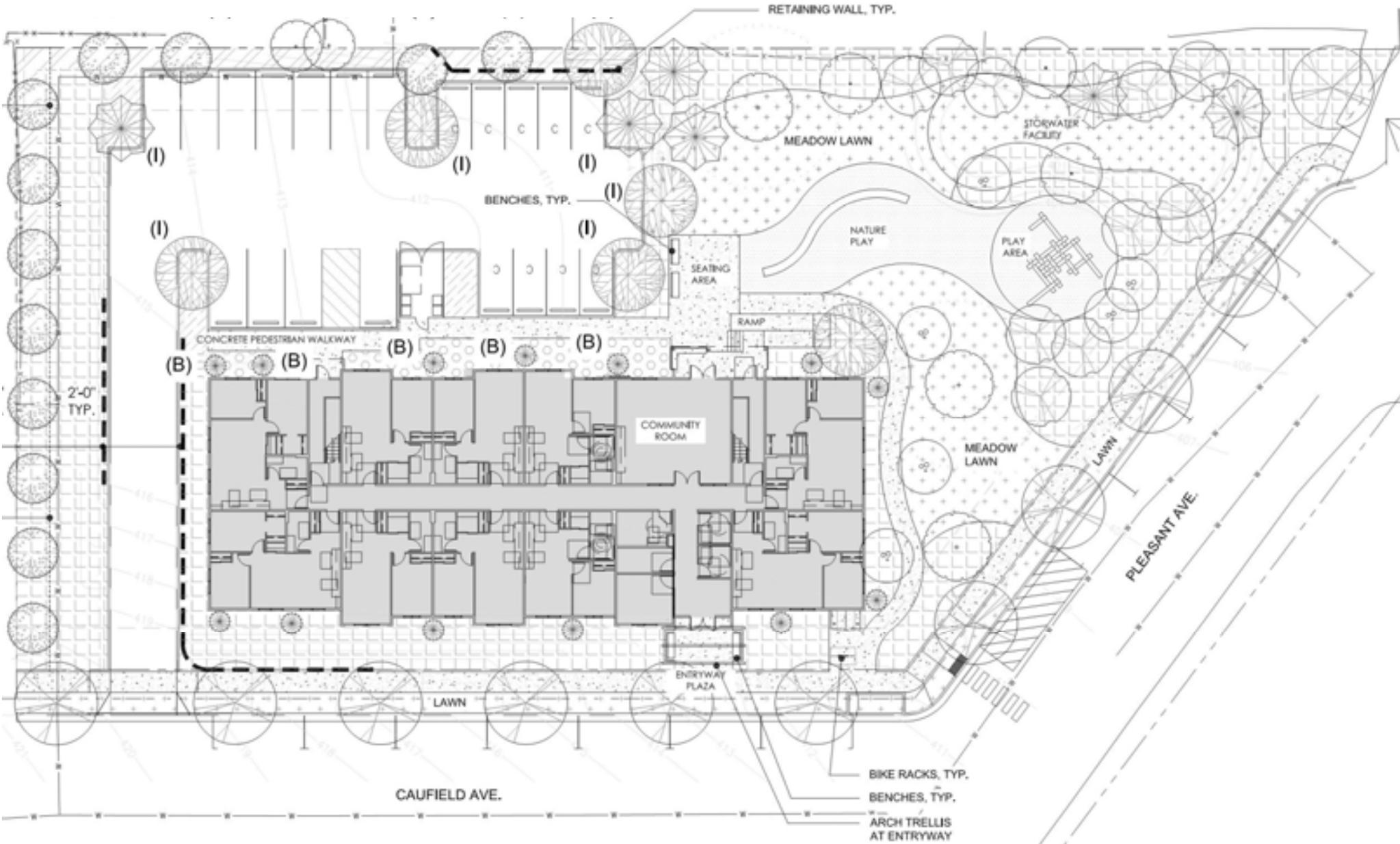
Glisan Gateway - Bird's Eye View



Glisan Gateway

Construction cost: \$123k/unit

Image Credit: MWA Architects



Pleasant Avenue - Site (Oregon City)



Image Credit: KASA Architects

Construction cost: \$179k/unit

Pleasant Avenue



Portland Area Affordable Housing Pipeline

Affordable Housing Project Pipeline - Portland Metro Area
2016-2019

Project Name	Sponsor	Architect	Contractor	Gross Building Area (SF)	No. of Units	No. of BR	Total Development Cost (TDC)	TDC/Unit	TDC/Bedroom	Hard Construction Cost (HCC)	HCC/SF**	HCC/Unit	HCC/Bedroom	Construction Type	Start Date	Prevailing Wage
Low Income Single Adult Hsg.	TFI	HDLST	Walsh	24,600	72	72	\$11,597,968.00	\$161,082.89	\$161,082.89	\$7,433,507.00	\$302.18	\$103,243.15	\$103,243.15	3 story wood	Mar. '19	BOLI
124th & Ash	REACH	AMA	Walsh	98,822	175	190	\$28,337,287.00	\$161,927.35	\$149,143.62	\$19,367,463.00	\$195.98	\$110,671.22	\$103,934.02	4 story wood	Jan. '19	No
Gateway Housing	NHA	MWA	Walsh	91,554	159	165	\$28,050,265.00	\$176,418.76	\$170,001.61	\$20,039,403.00	\$218.88	\$128,033.98	\$121,450.95	4 story wood	Jan. '19	D-B
Stark Street Apartments*	CCC	AMA	Team	92,067	153	214	\$39,197,817.00	\$190,835.41	\$136,438.40	\$20,484,012.00	\$222.49	\$133,882.43	\$95,719.68	4 story wood	Nov. '17	D-B
Interstate Apartments*	CCC	Circosta	Silco	30,823	51	68	\$9,756,805.00	\$191,309.90	\$143,482.43	\$5,991,815.00	\$194.39	\$117,486.57	\$88,114.93	4 story wood	Nov. '17	No
Eastside Campus Apartments*	CCC	AMA	Walsh	63,045	124	124	\$34,626,280.00	\$198,599.03	\$198,599.03	\$18,738,194.00	\$289.29	\$167,082.21	\$167,082.21	4 story wood / 2 story conc	Nov. '17	BOLI
St. Francis Park Apartments*	Catholic Charities	MWA	OWCB	74,005	106	107	\$23,250,483.00	\$219,344.18	\$217,294.23	\$14,291,211.00	\$193.11	\$134,822.75	\$133,562.72	3 story wood / 1 story conc	Feb. '16	D-B
Alphabet District Housing	NHA	CHA	Bremik	73,177	149	149	\$33,307,000.00	\$223,536.91	\$223,536.91	?	?	?	?	?	?	?
The Fields Apartments	GSL	?	?	243,400	264	396	\$62,986,117.00	\$238,583.78	\$159,055.85	\$42,639,612.00	\$175.18	\$161,513.68	\$107,675.79	4 story wood	Aug. '18	?
72nd & Foster*	REACH	HDLST	LMC	79,549	101	131	\$24,356,329.00	\$241,151.77	\$185,926.18	\$16,272,959.00	\$220.83	\$161,118.41	\$124,221.06	3 story wood / 1 story conc	Sep. '17	BOLI
Willow Creek Crossing Apts	GSL	TVA	Walsh	98,294	120	131	\$39,744,546.00	\$247,871.22	\$227,057.60	\$21,640,053.00	\$230.16	\$180,333.78	\$165,191.24	5 story wood / 1 story conc	Aug. '18	BOLI
New Meadows*	Bridge Meadows	CHA	Walsh	30,700	15	15	\$3,850,183.00	\$256,678.87	\$256,678.87	\$2,415,500.00	\$275.75	\$163,033.33	\$163,033.33	2 story wood	Sep. '17	No
Red Rock Creek Commons	CPAH	CHA	?	?	48	48	\$12,954,501.00	\$269,885.44	\$269,885.44	?	?	?	?	?	?	?
Argyle Apartments*	REACH	MWA	Walsh	153,998	189	272	\$51,758,869.00	\$273,856.45	\$190,289.96	\$35,962,337.00	\$233.52	\$190,276.92	\$132,214.47	4 story wood / 1 story conc	Jan. '19	No
Hill Park Apartments*	CCC	CHA	Colas	25,384	39	39	\$10,840,188.00	\$277,953.54	\$277,953.54	\$6,538,253.00	\$242.00	\$167,647.00	\$167,647.51	3 story wood	Apr. '16	No
Isabella Court - Phase II	REACH	MWA	Team	47,679	49	64	\$13,909,492.00	\$283,867.18	\$217,335.81	\$9,152,253.00	\$191.96	\$186,780.67	\$143,003.95	4 story wood	Sep. '18	?
Orchards at Orenco - Phase III	REACH	AMA	Walsh	62,771	52	123	\$14,820,447.00	\$285,008.60	\$120,491.44	\$10,318,405.00	\$164.38	\$198,430.87	\$83,889.47	3 story wood	Oct. '17	No
Pleasant Ave Veterans Housing	NHA	RASA	Walsh	18,040	24	32	\$7,077,430.00	\$294,892.92	\$221,169.69	\$4,430,308.00	\$245.58	\$184,596.17	\$138,447.13	2 story wood	Oct. '18	D-B
Magnolia Apartments - Phase II	BHI	CHA	Bremik	?	50	93	\$15,126,249.00	\$302,524.98	\$162,647.84	?	?	?	?	3 story wood / 1 story conc	Nov. '18	?
91st & Foster*	Prosper Portland	Hacker	Bremik	?	54	78	\$16,565,025.00	\$306,759.72	\$212,372.12	?	?	?	?	3 story wood / 1 story conc	Feb. '17	?
Block 45*	Home Forward	LR5	OWCB	186,000	240	281	\$73,770,121.00	\$307,875.50	\$260,671.81	\$47,831,797.00	\$257.16	\$199,298.15	\$169,016.95	12 story concrete	Jan. '18	BOLI
Beatrice Morrow*	PCRI	CHA	Colas	?	80	132	\$25,131,244.00	\$314,140.55	\$190,388.21	\$18,526,938.00	\$294.09	\$231,586.73	\$140,355.59	4 story wood / 1 story conc	May '17	?
Oliver Station*	Palindrome	AMA	Urban Edge	?	126	204	\$40,011,635.00	\$317,552.66	\$196,135.47	?	?	?	?	4 story wood / 1 story conc	Nov. '16	?
106 Halsey*	Human Solutions	HDLST	LMC	?	40	47	\$12,946,427.00	\$323,660.68	\$275,455.89	?	?	?	?	3 story wood / 1 story conc	?	?
Cedar Grove	CPAH	CHA	LMC	?	44	58	\$14,321,892.00	\$325,497.55	\$246,929.17	?	?	?	?	4 story wood	?	?
The Jade*	ROSE	SERA	OWCB	47,798	48	66	\$15,460,784.00	\$326,268.33	\$217,284.61	\$11,831,341.00	\$247.53	\$246,486.27	\$179,252.74	3 story wood / 1 story conc	Jan. '18	BOLI
Meriwether Place	VNA	FSW	Walsh	24,708	30	30	\$9,900,000.00	\$330,000.00	\$330,000.00	\$5,947,648.00	\$240.72	\$198,254.93	\$198,254.93	6 story wood	Jul. '17	BOLI
Woody Guthrie Apartments*	ROSE	CHA	Walsh	60,878	64	90	\$21,551,152.00	\$336,736.75	\$239,457.24	\$14,374,848.00	\$236.13	\$224,607.00	\$159,720.53	4 story wood	Mar. '18	D-B
King Park Apartments*	PCRI	Merryman	Colas	?	70	132	\$23,946,973.00	\$342,099.61	\$181,416.46	?	?	?	?	3 story wood / 1 story conc	?	?
NHA Campus Housing	NHA	MWA	OWCB	30,201	28	57	\$10,620,846.00	\$379,315.93	\$186,330.63	\$8,778,600.00	\$290.67	\$313,521.43	\$154,010.53	3 story wood	May '18	D-B
14th & Raleigh*	BHI	LR5	Bremik	?	93	188	\$35,842,665.00	\$385,405.00	\$190,652.47	\$24,689,479.00	\$315.29	\$265,478.27	\$131,327.02	12 story concrete	Nov. '17	BOLI
North Williams*	BRIDGE	AMA	Colas	?	61	129	\$23,635,556.00	\$387,468.13	\$183,221.36	?	?	?	?	3 story wood / 1 story conc	?	?
Riverplace Parcel 3*	BRIDGE	AMA	Hoffman	?	203	260	\$79,695,058.00	\$392,586.49	\$306,519.45	\$56,907,984.00	\$283.87	\$280,334.90	\$218,876.86	5 story wood / 1 story conc	Feb. '18	BOLI
				Total units	= 3121											

Notes:

Projects are sorted based on Total Development Cost Per Unit. Lowest cost per unit at top of sheet, highest cost per unit at bottom of sheet.

Project data has been gathered internally at WALSH or has been gathered from documents in the public domain issued by Portland Housing Bureau (PHB), Oregon Housing and Community Services (OHCS), or Washington State Department of Commerce.

Projects involving Walsh Construction Co. (WCC) or O'Neil/Walsh Community Builders (OWCB) are highlighted in green.

*PHB funded project. TDC, No. of Units, and No. of Bedrooms figures are derived from PHB project profile sheets.

** Where Building Area cannot be determined, Hard Construction Cost / SF figure has been obtained from OHCS State Housing Council approval documents where provided.

Portland Area Affordable Housing Pipeline

Project Name	Sponsor	Architect	Contractor	Gross Building Area (SF)	No. of Units	No. of BR	Total Development Cost (TDC)	TDC/Unit	TDC/Bedroom
Low Income Single Adult Hsg.	TPI	HOLST	Walsh	24,600	72	72	\$11,597,968.00	\$161,082.89	\$161,082.89
124th & Ash	REACH	AMA	Walsh	98,822	175	190	\$28,337,287.00	\$161,927.35	\$149,143.62
Gateway Housing	NHA	MWA	Walsh	91,554	159	165	\$28,050,265.00	\$176,416.76	\$170,001.61
Stark Street Apartments*	CCC	AMA	Team	92,067	153	214	\$29,197,817.00	\$190,835.41	\$136,438.40
Interstate Apartments*	CCC	Circosta	Silco	30,823	51	68	\$9,756,805.00	\$191,309.90	\$143,482.43
Eastside Campus Apartments*	CCC	AMA	Walsh	63,045	124	124	\$24,626,280.00	\$198,599.03	\$198,599.03
St. Francis Park Apartments*	Catholic Charities	MWA	OWCB	74,005	106	107	\$23,250,483.00	\$219,344.18	\$217,294.23
Alphabet District Housing	NHA	CHA	Bremik	73,177	149	149	\$33,307,000.00	\$223,536.91	\$223,536.91
The Fields Apartments	GSL	?	?	243,400	264	396	\$62,986,117.00	\$238,583.78	\$159,055.85
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New Meadows*	Bridge Meadows	CHA	Walsh	10,700	15	15	\$3,850,183.00	\$256,678.87	\$256,678.87
Red Rock Creek Commons	CPAH	CHA	?	?	48	48	\$12,954,501.00	\$269,885.44	\$269,885.44
Argyle Apartments*	REACH	MWA	Walsh	153,998	189	272	\$51,758,869.00	\$273,856.45	\$190,289.96
Hill Park Apartments*	CCC	CHA	Colas	25,384	39	39	\$10,840,188.00	\$277,953.54	\$277,953.54
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Block 45*	Home Forward	LRS	OWCB	186,000	240	283	\$73,770,121.00	\$307,375.50	\$260,671.81
Beatrice Morrow*	PCRI	CHA	Colas	?	80	132	\$25,131,244.00	\$314,140.55	\$190,388.21
Oliver Station*	Palindrome	AMA	Urban Edge	?	126	204	\$40,011,635.00	\$317,552.66	\$196,135.47
106 Halsey*	Human Solutions	HOLST	LMC	?	40	47	\$12,946,427.00	\$323,660.68	\$275,455.89
Cedar Grove	CPAH	CHA	LMC	?	44	58	\$14,321,892.00	\$325,497.55	\$246,929.17
The Jade*	ROSE	SERA	OWCB	47,798	48	66	\$15,660,784.00	\$326,266.33	\$237,284.61
Meriwether Place	VHA	EW	Walsh	24,708	30	30	\$9,900,000.00	\$330,000.00	\$330,000.00
Woody Guthrie Apartments*	ROSE	CHA	Walsh	60,878	64	90	\$21,551,152.00	\$336,736.75	\$239,457.24
King Park Apartments*	PCRI	Merryman	Colas	?	70	132	\$23,946,973.00	\$342,099.61	\$181,416.46
NHA Campus Housing	NHA	MWA	OWCB	30,201	28	57	\$10,620,846.00	\$379,315.93	\$186,330.63
14th & Raleigh*	IHI	LRS	Bremik	?	93	188	\$35,842,665.00	\$385,405.00	\$190,652.47
North Williams*	BRIDGE	AMA	Colas	?	61	129	\$23,635,556.00	\$387,468.13	\$183,221.36



Seattle





Seattle Area Projects

- Othello Park (Low Income Housing Institute)
 - 107 units workforce/family housing (\$215k/unit)
- Bitter Lake (Bellwether Housing)
 - 208 units workforce/family housing (\$230k/unit)
- Elizabeth Thomas Homes (Catholic Housing Services)
 - 120 units family housing (\$251k/unit)
 - \$315k/unit prior to CEDC based re-design...
- Skagit County PSH (Catholic Housing Services)
 - 74 units permanent supportive housing, in Mt. Vernon (\$161k/unit)





Elizabeth Thomas Homes

Image Credit: Environmental Works



- LEGEND**
- RESIDENTIAL UNITS
 - RESIDENTIAL SUPPORT SPACES
 - LEASABLE AREA
 - UTILITY & MISCELLANEOUS
 - HORIZONTAL CIRCULATION
 - VERTICAL CIRCULATION
 - LANDSCAPED SITE AREAS
 - LANDSCAPED SITE AREAS
 - NEW WALLS
 - BUILDING ENTRY



**environmental
WORKS**
Community Design Center
432 15th Avenue East
Seattle, Washington 98112
206.329.8300
206.329.5494 fax

**Elizabeth Thomas
Homes**
Affordable Family Housing
4529 S. Henderson Street
Seattle, WA 98118
13 August 2018
Proj. No. 17-055A



Third - Seventh Floor Plan
Scale: 1/16" = 1'-0"

16,020 SQ.FT.

A2.3

Image Credit: Environmental Works



Elizabeth Thomas Homes
Affordable Family Housing
4524 S. Henderson Street
Seattle, WA 98118
28 May 2019
Proj. No. 19044-F

A4.1

2-HR FIRE-RATED WALLS w/ FIRE-RATED DOORS ON MAGNETIC HOLD-OPENS, TYP. @ FLOORS 3-7



- LEGEND**
- RESIDENTIAL UNITS
 - RESIDENTIAL SUPPORT SPACES
 - LEASABLE AREA
 - UTILITY & MISCELLANEOUS
 - HORIZONTAL CIRCULATION
 - VERTICAL CIRCULATION
 - HANDICAPPED SITE AREAS
 - LANDSCAPED SITE AREAS
 - NEW WALLS
 - BUILDING ENTRY



**environmental
WORKS**

Community Design Center
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Seattle, Washington 98112
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206.329.5494 fax

**Elizabeth Thomas
Homes**

Affordable Family Housing
4524 S. Henderson Street
Seattle, WA 98118

28 May 2019
Proj. No. 19044-F

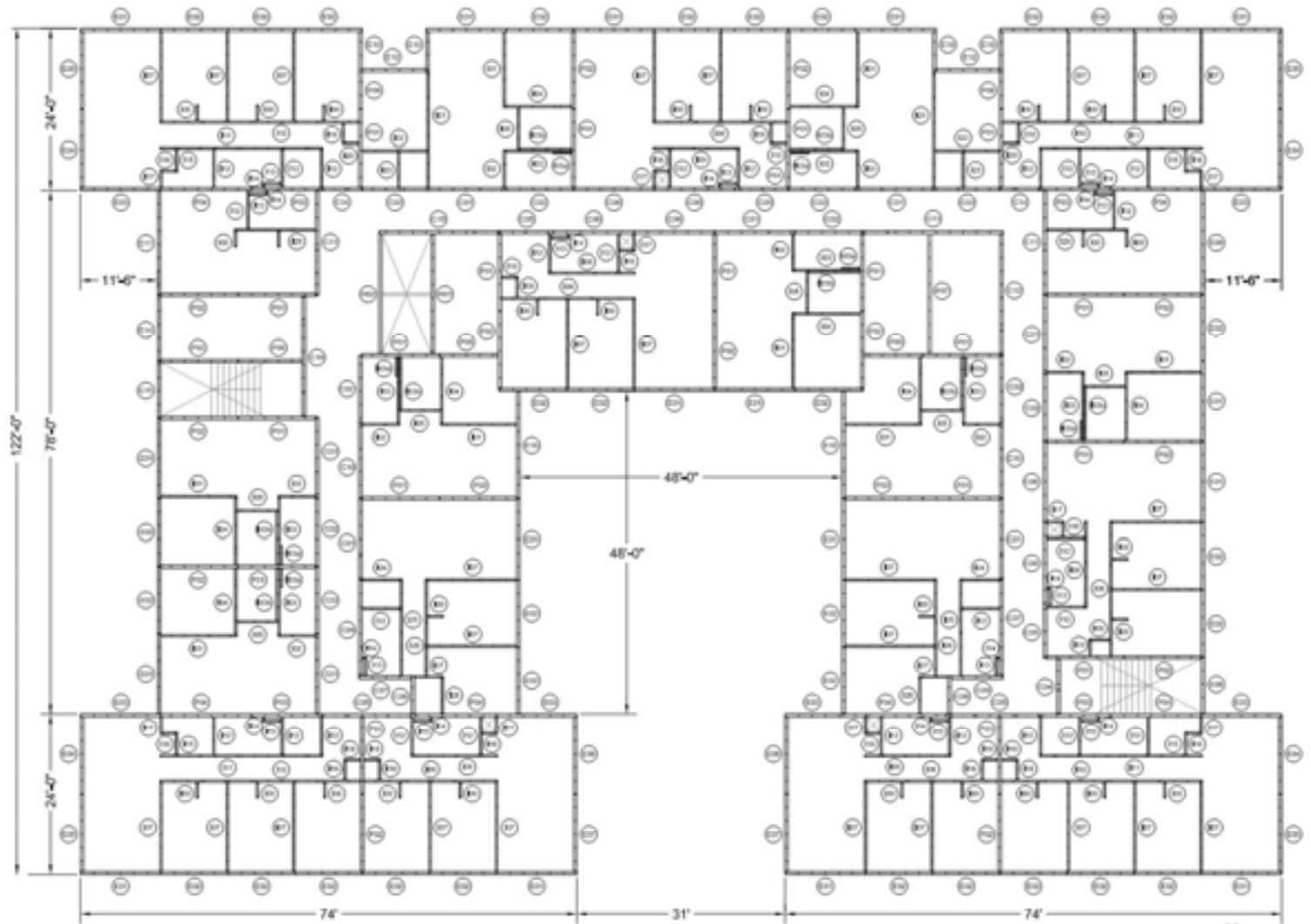


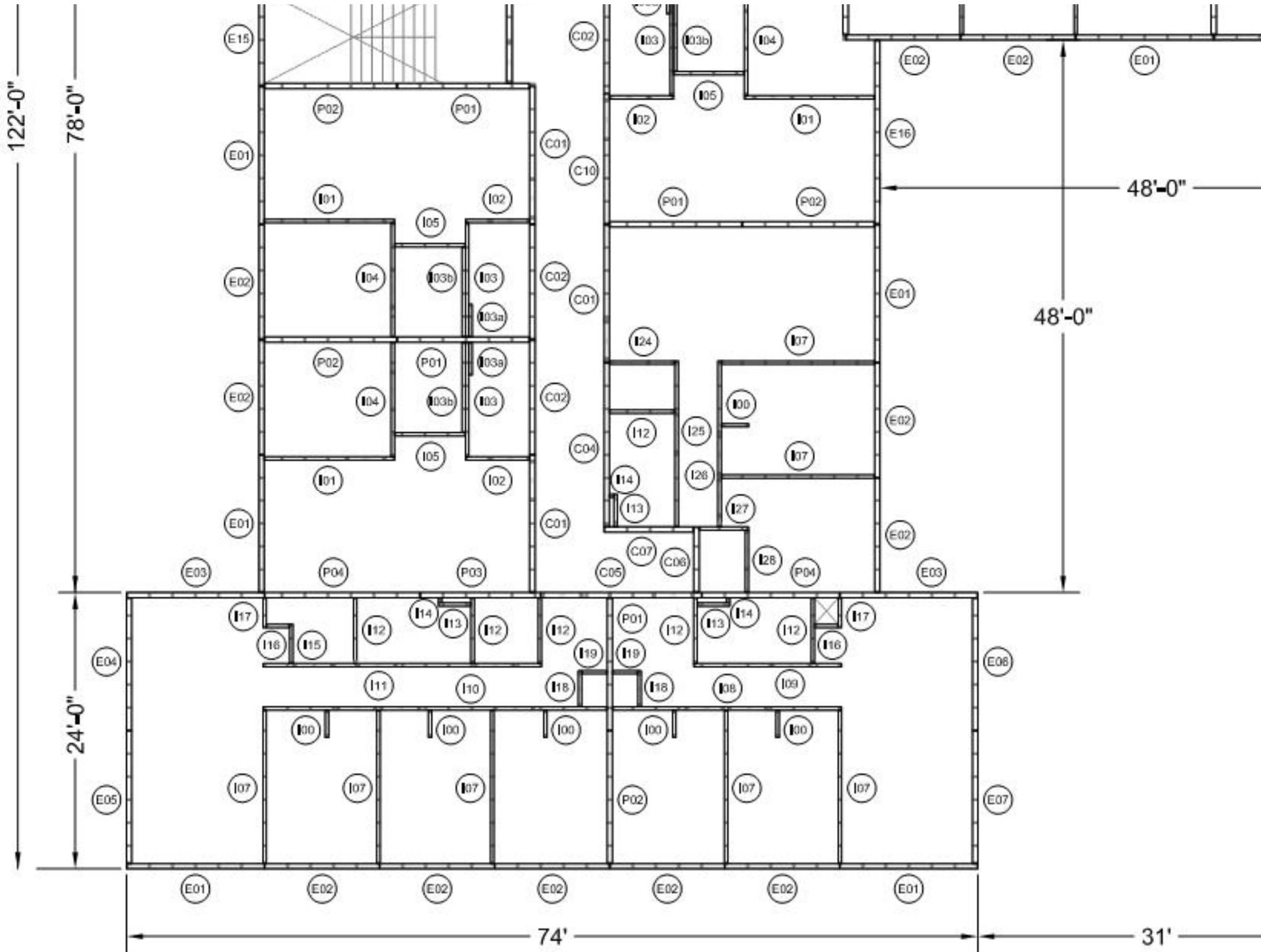
Third - Fifth Floor Plans

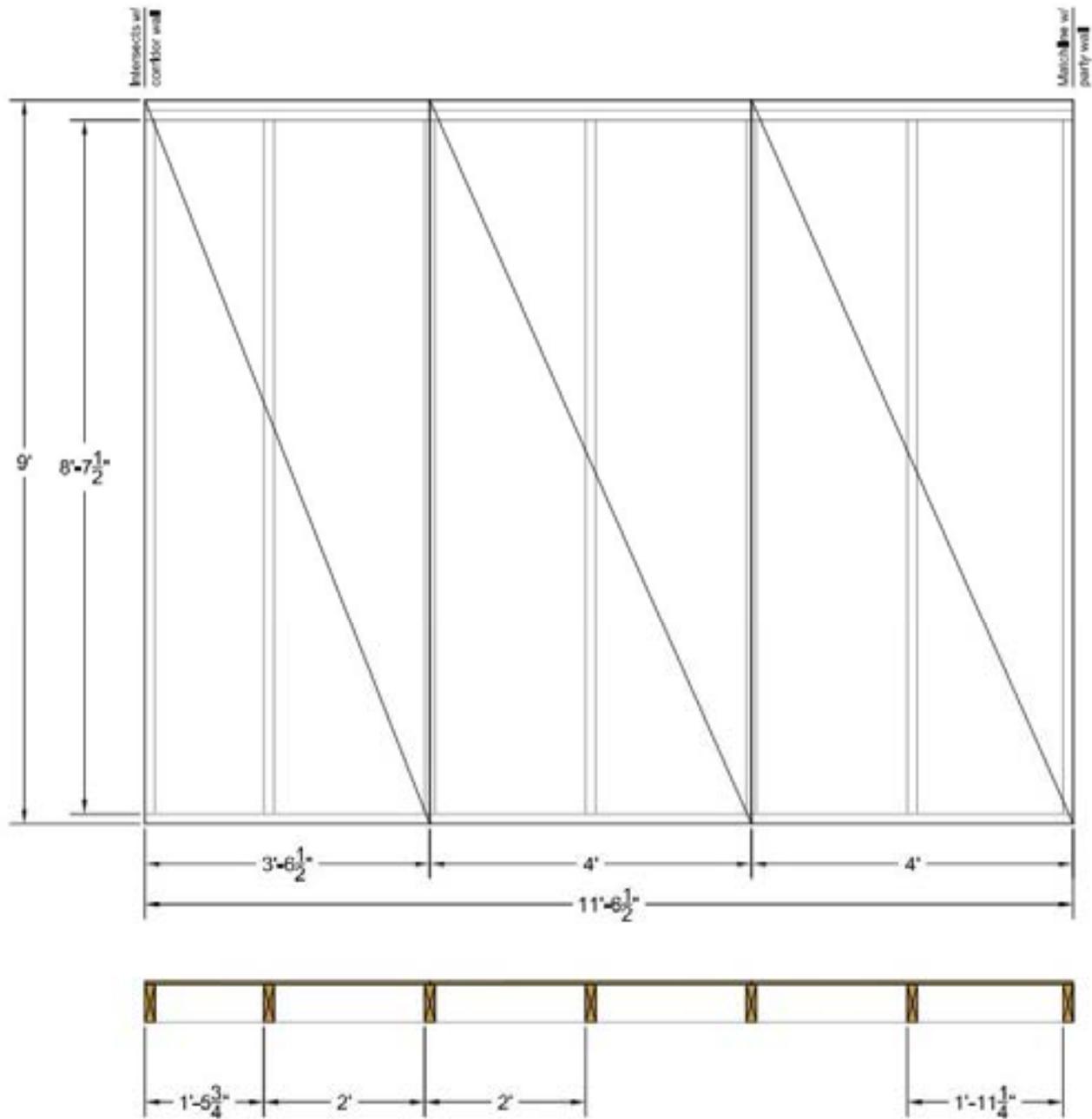
Scale: 1/16" = 1'-0"

17,616 SQ.FT.
FAR AREA = 17,187 SQ.FT.

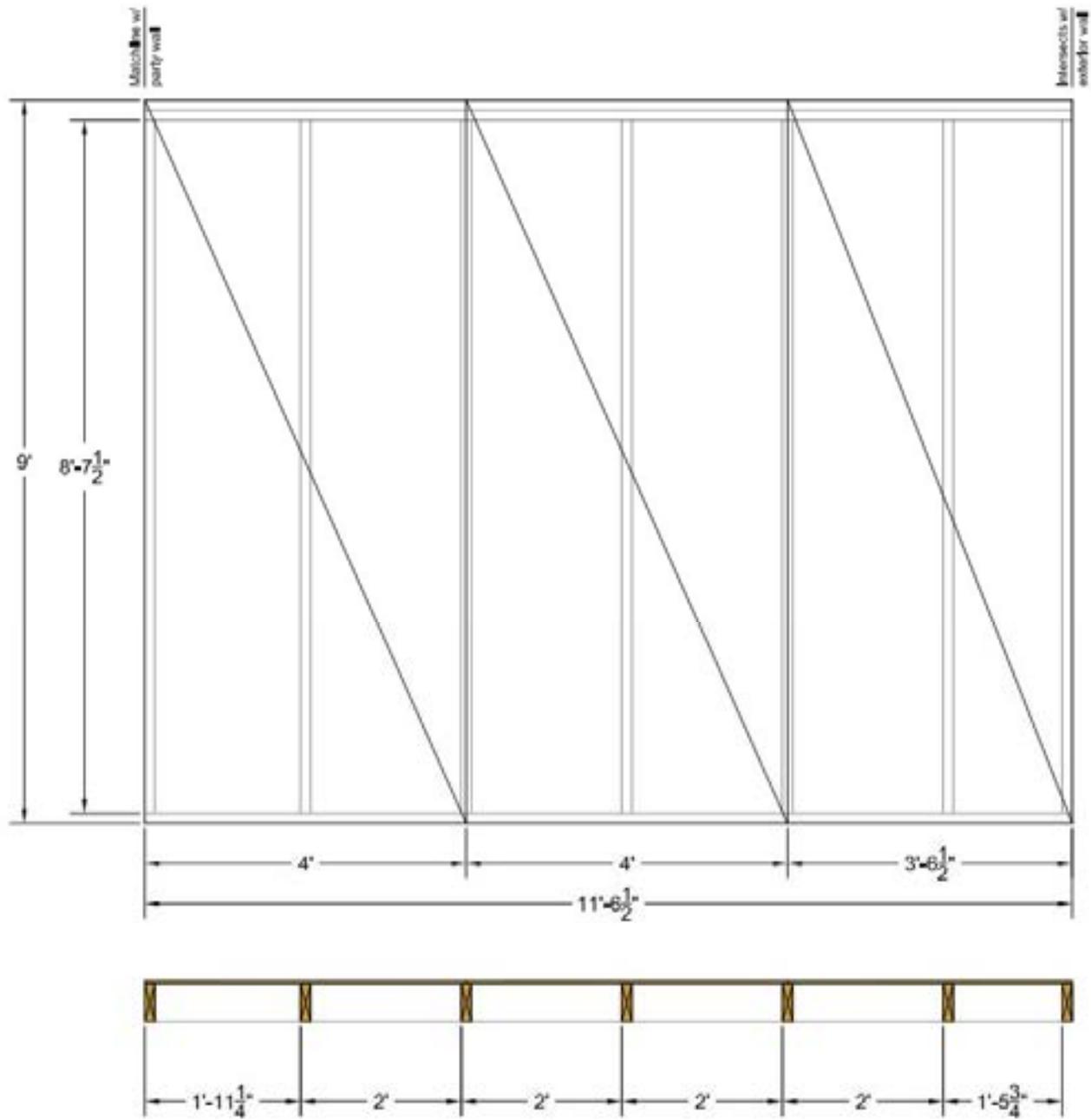
A2.3



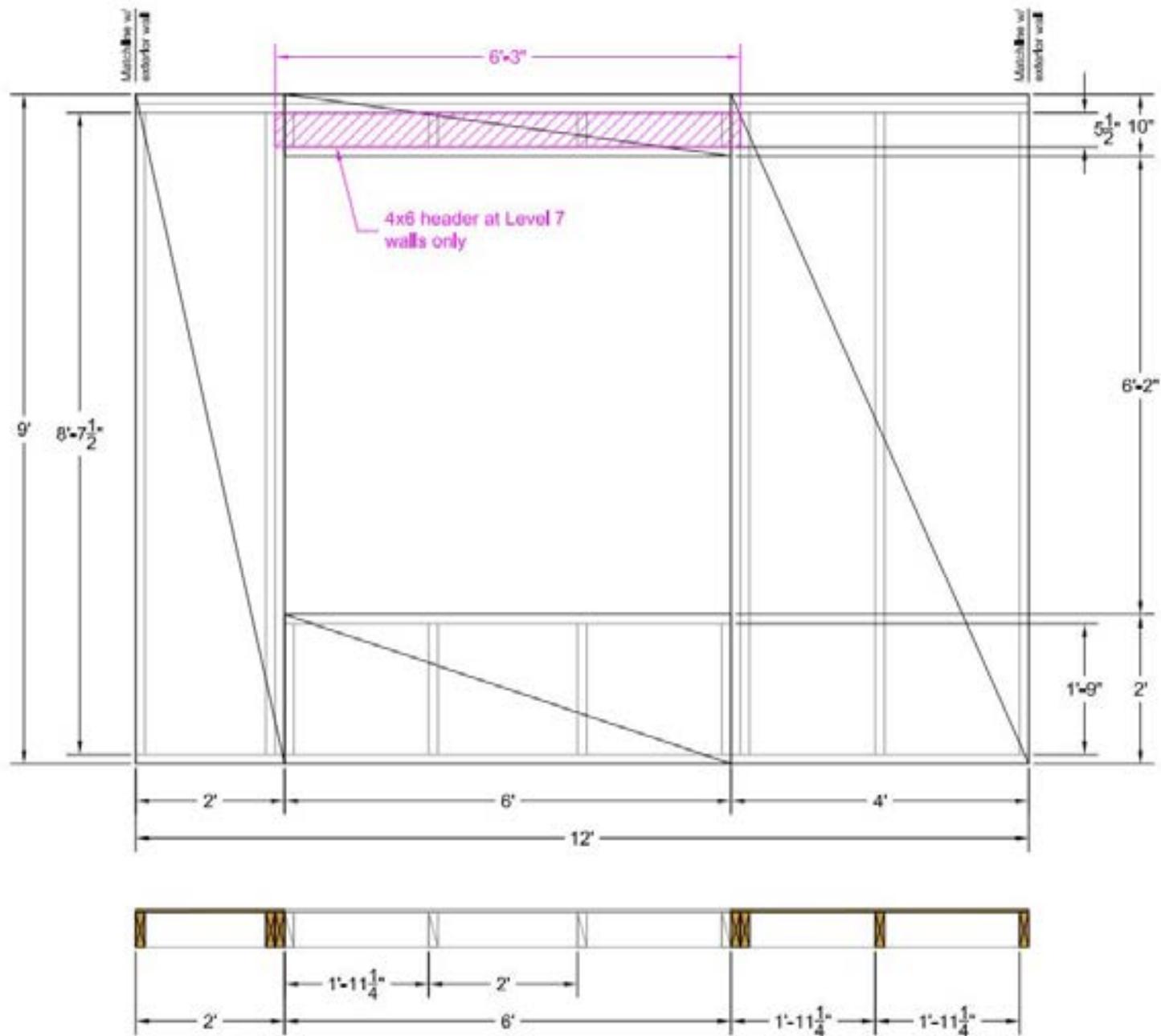




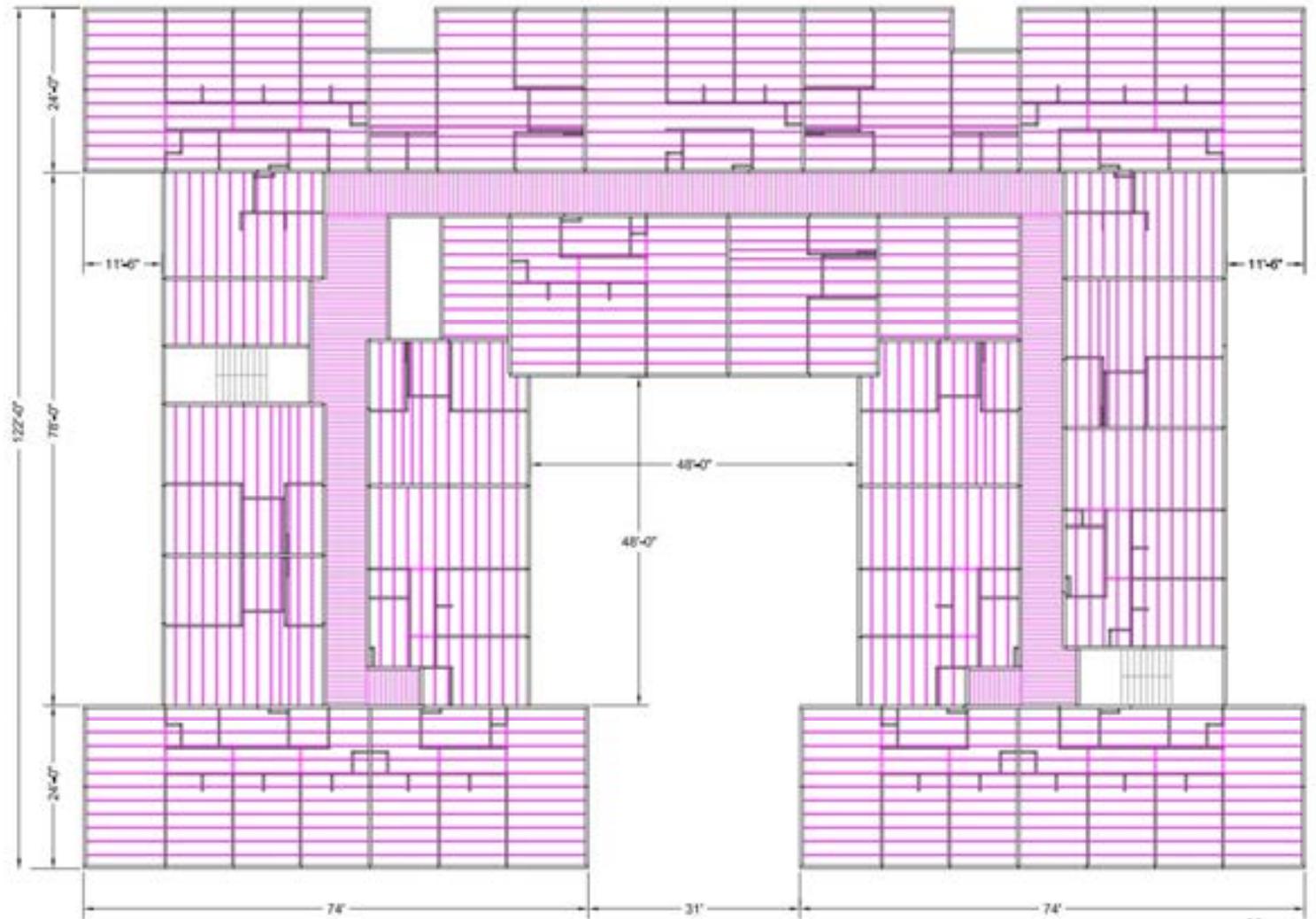
Wall Panel:
P01 (Party Wall 01)

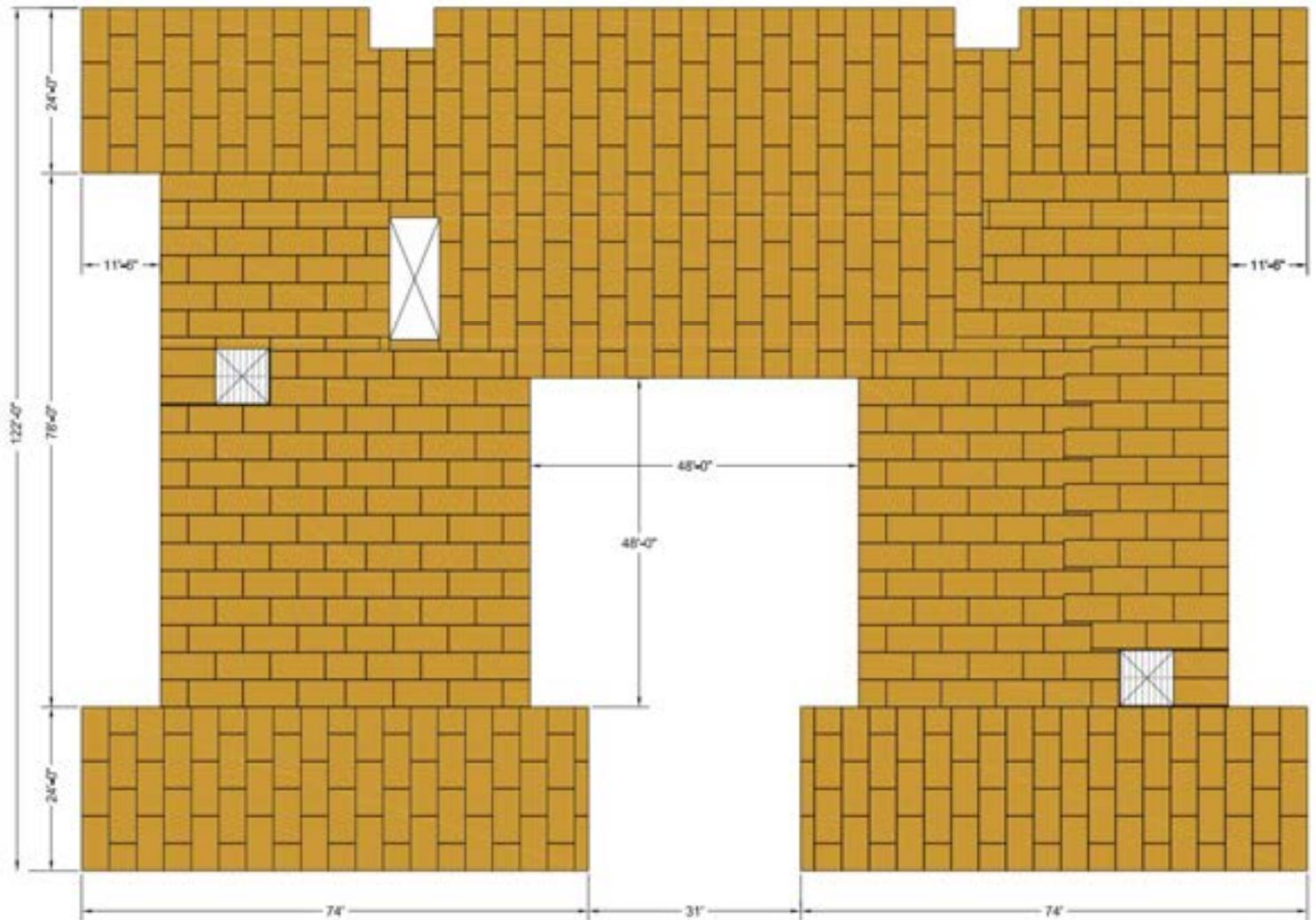


Wall Panel:
P02 (Party Wall 02)



Wall Panel:
E01 (Exterior Wall 01)





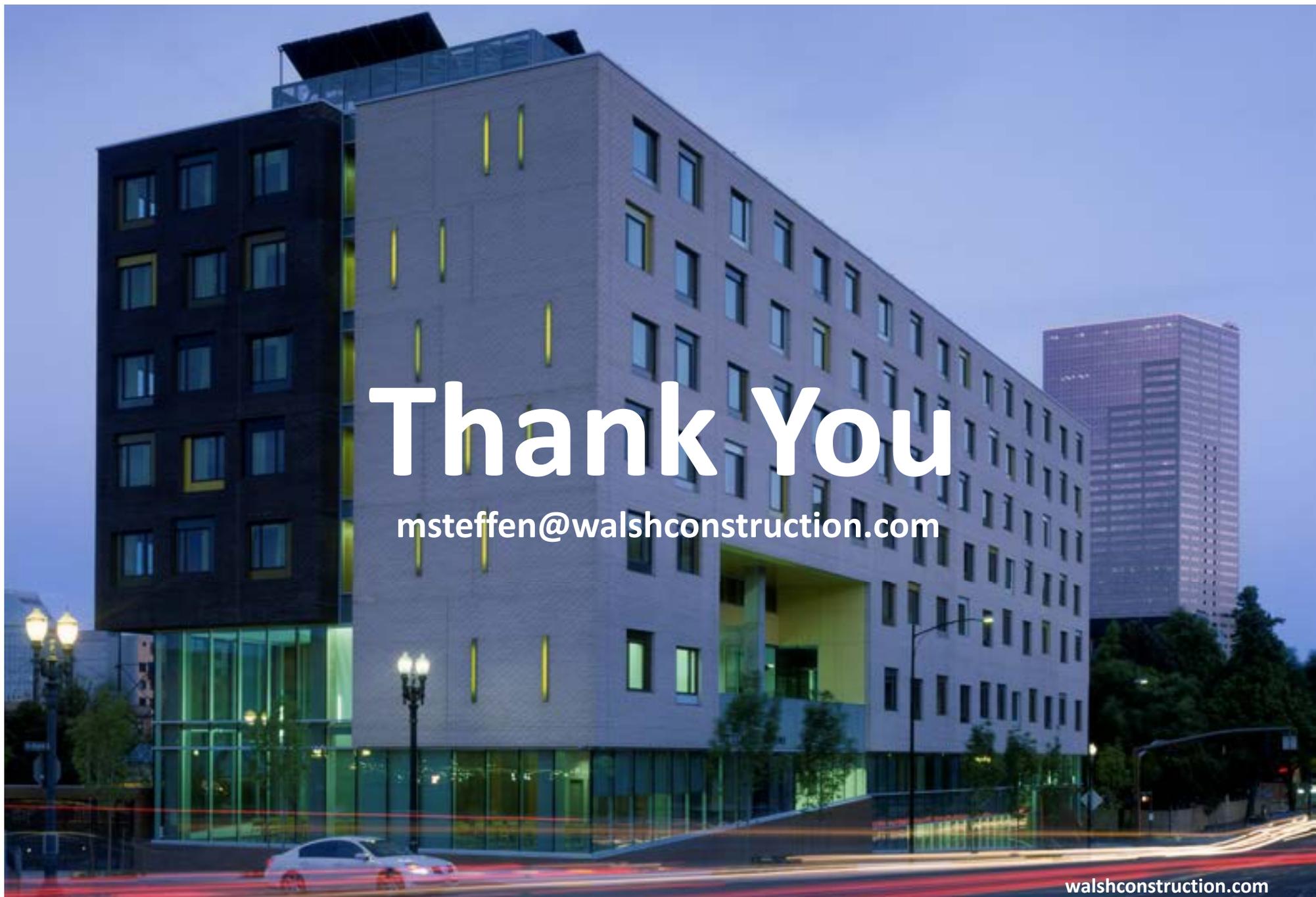


Elizabeth Thomas Homes

Construction Cost (estimated): \$251k/unit (22% reduction from Sept. '18 scheme)

Conclusion

- We need more homes → $3,900 \times 1.1 = 4,300$ (yes!)
- We need better homes
 - Low energy (PH, NZE) should be the standard not the exception...
- We have the technology, we have the discipline... (or do we?)
- What are we waiting for?



Thank You

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