



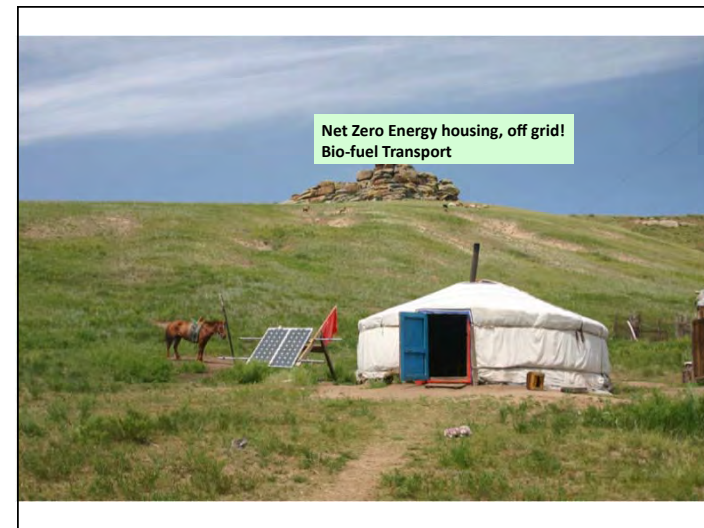
University of
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High Performance Buildings meet PassivHaus

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BuildingScience.com

Outline

- Low-energy homes / small buildings
 - Cold to Mixed-Cold Climates
- PassivHaus as one approach
- Passive House US
 - How is it the same/ different than PH?
- Other approaches and metrics
 - Effinergie, Minenergie
- Then ... Building, Enclosure, Mechanicals.

Major Energy Use Categories

kWh/yr for a typical US 2200 sf 3 BDR home

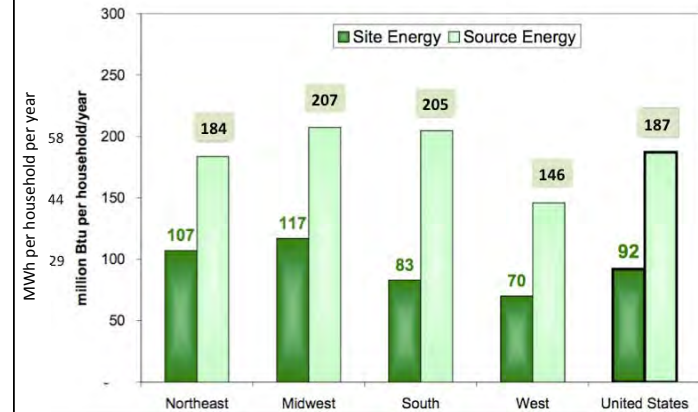
- Space Heating (cold climate)
 - 10000 – 30 000 very climate dependent 35 to 100 MMBTU
- Space Cooling
 - 0 – 10 000 very climate dependent
- Domestic Hot Water
 - 4000-6000 small climate dependency
- Appliances
 - 1000 – 3000 (dryer, 900, fridge 500)
- Misc Electrical Loads + plug
 - 1000-3000
- Lighting
 - 750- 2000
- Total: **Typical Household: 15 000 to 35 000 kWh**
50 MMBTU to 120 MMBTU

How much do US houses use?

- RECS2005 is great data. RECS2009 soon.
- Avg *new* US home uses 50 kWh/yr/m² gas
– Gas usually means heat + DHW
- North-east homes use avg \$808 of gas/yr!
- North-east home use avg 72 kWh/yr/m² gas

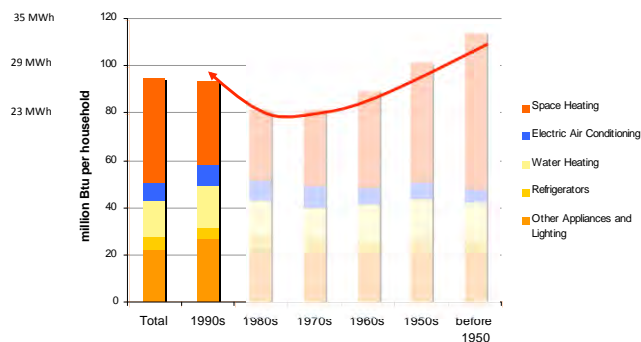
Energy Use per Household

Range is 45 to 60 MWh/yr source
20 to 35 MWh/yr site



US Overall Old & New Houses Energy Use

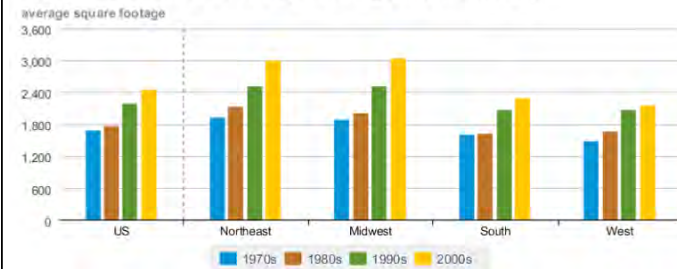
Total Btu Consumption per Household, 2001



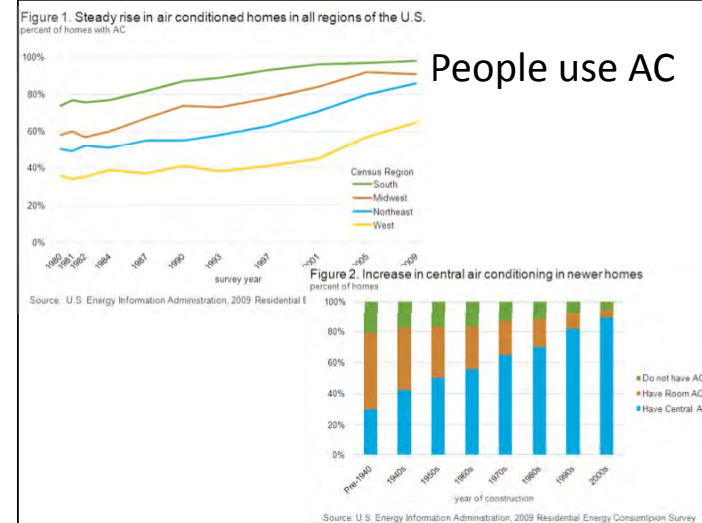
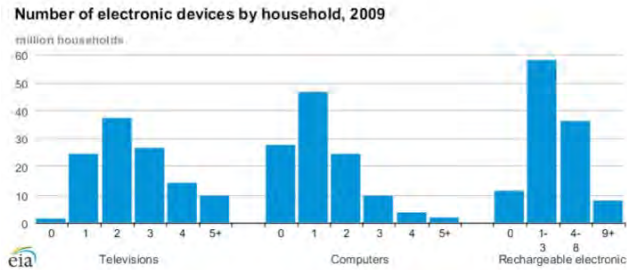
Source: US Census Bureau, Annual Housing Survey: <http://www.census.gov/hhes/www/housing/ahs/ahs.html>
www.BuildingScience.com

US Homes. Bigger

Figure 1. Newer homes trend larger in all regions of the country



Misc Elec Loads



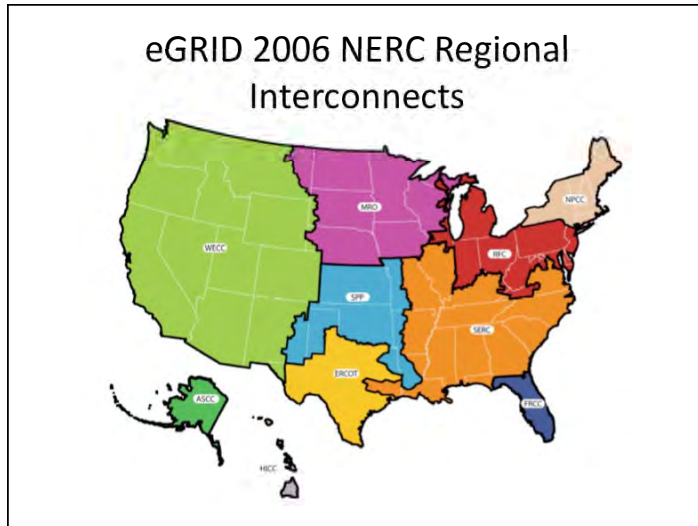
People use AC

Site Source Aside

Source-to-Site Conversion

- January 2009, NREL figures for Building America
- Of course, varies with source of electricity supply
 - Most coal plants are 35% efficient, new NG plants 60%+
 - 5% transmission loss

Energy Source	Source Energy Factor
Electricity	3.365
Natural Gas	1.092
Anthracite Coal	1.029
Bituminous Coal	1.048
Subbituminous Coal	1.066
Lignite Coal	1.102
Residual Fuel Oil	1.191
Distillate Fuel Oil	1.158
Gasoline	1.187
LPG	1.151
Kerosene	1.205



Electrical GHG Emissions

- April 2007, EPA eGRID files

NERC region acronym	NERC region name	Output emission rate				
		CO ₂ (lb/MWh)	SO ₂ (lb/MWh)	NO _x (lb/MWh)	Ozone season NO _x (lb/MWh)	Hg (lb/GWh)
ASCC	Alaska Systems Coordinating Council	1,106	1,203	3,679	3,980	0.0014
ERCOT	Electric Reliability Council of Texas	1,421	3,174	0,981	0,950	0.0291
FRCC	Florida Reliability Coordinating Council	1,328	3,620	2,269	2,240	0.0091
HICC	Hawaiian Islands Coordinating Council	1,655	4,190	3,757	3,829	0.0117
MRO	Midwest Reliability Organization	1,820	6,107	3,734	3,578	0.0415
NPCC	Northeast Power Coordinating Council	908	2,924	1,019	0,915	0.0099
RFC	Reliability First Corporation	1,434	9,252	2,481	1,667	0.0419
SERC	SERC Reliability Corporation	1,387	6,369	2,114	1,537	0.0264
SPP	Southwest Power Pool	1,830	4,636	3,017	2,850	0.0350
WECC	Western Electricity Coordinating Council	1,107	1,170	1,622	1,560	0.0112
U.S.		1,363	5,436	2,103	1,704	0.0269

National 1.36 lb CO₂/kWh (0.91 to 1.83)
RFC 1.43 lb CO₂ / kWh

- ### Fossil Fuel GHG Emissions
- Assuming combustion @ 100% efficiency
 - Nat gas
 - 117 pds CO₂ / MMBtu = 0.40 /kWh
 - 92% eff. = 0.435 lb/kWh
 - Around 3 times less GHG emission vs electric
 - Propane
 - 139 pds CO₂/MMBtu = 0.475 /kWh
 - Heating oil No. 2
 - 161 pds CO₂/MMBtu = 0.54 /kWh
- Source: DOE EIA Emissions Coefficients



Energy Performance Labels

- Plus Energy- Carbon neutral
- Off-grid
- Net Zero-energy
- “80% reduction”
- PassivHaus
- Architecture2030.org
- “50% reduction”
- Energy Star V3 (20%?) or LEED Platinum

EnergyStar v3 is too meek

The EPA's own analysis shows it wastes consumers money in most places.
Assumes no increase in energy costs over time.

Exhibit 1: ENERGY STAR Qualified Homes, Version 3 Illustrative Cost & Savings Summary

Home	CZ	Location	Stories	Foundation	HVAC	Equipment Type	Heating Fuel	Actual Utility Costs		ENERGY STAR Version 3		ENERGY STAR Version 3		Cash Flow Impact	
								2008	STAR	2008	STAR	3 Upgrade Cost	Monthly Utility Savings	Monthly Mortgage Cost	Net Cash Flow
1	1	Miami, FL	One-story	Slab	Air-Source Heatpump	Electricity	\$1,168	\$1,402	\$304	\$4,243	\$23	\$28	\$23	\$28	\$3
2	1	Miami, FL	One-story	Slab	Gas Furnace / AC	Gas	\$1,803	\$1,303	\$299	\$3,952	\$21	\$25	\$21	\$24	\$4
3	2	Daytona Beach, FL	One-story	Slab	Air-Source Heatpump	Electricity	\$1,874	\$1,404	\$271	\$4,011	\$22	\$22	\$22	\$24	\$2
4	2	Daytona Beach, FL	One-story	Slab	Gas Furnace / AC	Gas	\$1,499	\$1,317	\$273	\$3,720	\$20	\$20	\$20	\$20	\$0
5	3	Fort Worth, TX	One-story	Slab	Air-Source Heatpump	Electricity	\$1,960	\$1,580	\$370	\$4,451	\$24	\$24	\$24	\$24	\$0
6	3	Fort Worth, TX	One-story	Slab	Gas Furnace / AC	Gas	\$1,968	\$1,499	\$360	\$4,159	\$22	\$20	\$22	\$20	\$2
7	4	St. Louis, MO	One-story	Basement	Air-Source Heatpump	Electricity	\$2,228	\$1,812	\$416	\$4,074	\$22	\$22	\$22	\$22	\$0
8	4	St. Louis, MO	One-story	Basement	Gas Furnace / AC	Gas	\$1,877	\$1,408	\$368	\$3,555	\$19	\$21	\$19	\$19	\$12
9	1	Indianapolis, IN	One-story	Basement	Air-Source Heatpump	Electricity	\$2,278	\$1,783	\$495	\$4,393	\$28	\$41	\$28	\$41	\$13
10	1	Indianapolis, IN	One-story	Basement	Gas Furnace / AC	Gas	\$1,872	\$1,571	\$401	\$3,488	\$19	\$23	\$19	\$23	\$4
11	1	Burlington, VT	One-story	Basement	Air-Source Heatpump	Electricity	\$2,763	\$2,058	\$705	\$5,190	\$28	\$28	\$28	\$28	\$0
12	1	Burlington, VT	One-story	Basement	Gas Furnace / AC	Gas	\$2,261	\$1,727	\$534	\$3,627	\$19	\$24	\$19	\$24	\$5
13	7	Duluth, MN	One-story	Basement	Gas-Source Heatpump	Electricity	\$3,365	\$1,749	\$1,616	\$8,154	\$49	\$135	\$49	\$88	\$39
14	7	Duluth, MN	One-story	Basement	Gas Furnace / AC	Gas	\$2,547	\$1,681	\$866	\$3,627	\$19	\$26	\$19	\$26	\$7

- Notes:
- Purchased energy costs were calculated assuming a national average cost of \$0.11 / kWh and \$1.33 / therm. The electricity rate was determined by averaging the data for 2008 from the Energy Information Administration's Average Retail Price of Electricity to Ultimate Customers, Residential Sector. The natural gas rate was determined by averaging the data for 2008 from the Energy Information Administration's U.S. Price of Natural Gas Delivered to Residential Consumers.
 - Monthly mortgage cost was calculated assuming a 30-year fixed mortgage with a 5.0% interest rate.

Comparison different performance standards

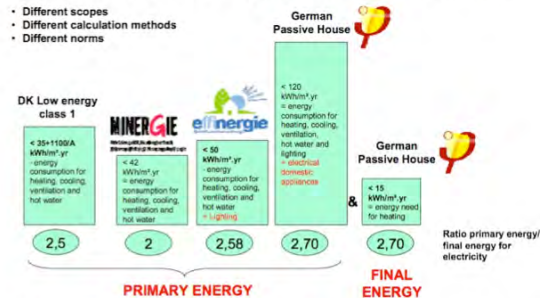


Figure 3. Comparison of the Danish low energy class 1, the Swiss energy calculation method (Minergie), French energy calculation methods (Effinergie), with the two energy frames as defined in the Passive House standard (total energy consumption and heating consumption per year). Source: Pascal Evellard, Effinergie presentation « Enjeux et référentiel », March 2007.

¹ Energy used for lighting in a 150 m² house with traditional technology is approx. 1000 kWh/yr (approx. 6 kWh/m²) while the energy used for appliances is approx. 3000 kWh/yr, (approx. 20 kWh/m²). The Danish Electricity Saving Trust has estimated that with energy efficient equipment and optimized conditions lighting can be reduced to 500 kWh/yr (3 kWh/m²) and to 1500 kWh/yr (10 kWh/m²) for appliances.

What is a Passive House?



Smith House residence built to Passive House standard in Urbana Illinois. Residence built to Passive House standards in Vorarlberg, Austria.

The Passive House concept represents today's highest energy standard with the promise of slashing the heating energy consumption of buildings by an amazing 90%.

Widespread application of the Passive House design would have a dramatic impact on energy conservation. Data from the U.S. Energy Information Administration shows that buildings are responsible for 48% of greenhouse gas emissions annually and 76% of all electricity generated by U.S. power plants goes to supply the Building Sector [Architecture2030]. It has been abundantly clear for some time that the Building Sector is a primary contributor of climate-changing pollutants, and the question is asked: How do we best square our building energy needs with those of our environment and of our

Performance Characteristics

- Airtight building shell ≤ 0.6 ACH @ 50 pascal pressure, measured by blower-door test.
 - Annual heat requirement ≤ 15 kWh/m²/year (4.75 kBtu/sf/yr)
 - Primary Energy ≤ 120 kWh/m²/year (38.1 kBtu/sf/yr)
- In addition, the following are recommendations, varying with climate:
- Window u-value ≤ 0.8 W/m²/K
 - Ventilation system with heat recovery with ≥ 75% efficiency with low electric consumption @ 0.45 Wh/m³
 - Thermal Bridge Free Construction ≤ 0.01 W/mK

The Passive House - definition

From www.passipedia.org

The Passive House is not an energy standard but an integrated concept assuring the highest level of comfort. The exact definition is as follows:

“A Passive House is a building, for which thermal comfort (ISO 7730) can be achieved solely by post-heating or post-cooling of the fresh air mass, which is required to achieve sufficient indoor air quality conditions – without the need for additional recirculation of air.”

This is a purely functional definition which doesn't contain any numerical values and is valid for all climates. This definition shows that the Passive House is a fundamental concept and not a random standard. Passive Houses have not been “invented” by anyone – in fact, the Passive House principle was discovered. It may be debatable whether the term “Passive House” accurately describes this concept – well, there is no other term better suited for it. Thermal comfort is achieved to a maximum extent through passive measures (insulation, heat recovery, passive use of solar energy and internal heat sources).

PassivHaus

- Total heating & cooling demand
 - <15 kWh/m²/yr (4.75 kBtu/sf/yr)
 - 3000 kWh/yr (10 MMBtu) for 2200 sf house
- Total primary (i.e., source) energy
 - <120 kWh/m²/yr (38 kBtu/sf/yr) (1/5 US avg)
 - 24 500 kWh/yr (84 MMBtu) for 2200 sf house
- Airtightness
 - <0.6 ACH@50 Pa

NZE Definitions

- NZE: A building that produces as much energy in a typical year as it consumes.
 - Consumes grid power when it needs it
 - Feed power to grid when it has extra
- ALL energy considered
 - Electric is not special.
- NOT Zero Carbon, or Zero GHG
- NOT off-grid
 - Much more difficult

Comparison

Passiv Haus

- High-levels of insulation
- Limit thermal bridging
- Airtight & tested
- Target energy use
- Target space heating use
- High-performance windows
- Heat recovery ventilation
- Solar DHW sometimes
- Rarely photovoltaic

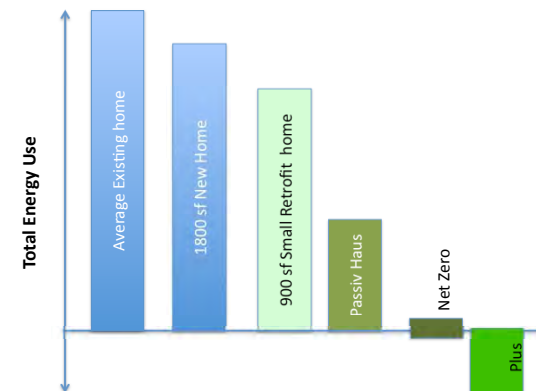
“Low-Energy”

- Same
- Some do, some don't
- Mostly
- Net-zero does, not other
- R2000 does, but not usually
- Same
- Usually, depends on need
- Sometimes
- Sometimes, usually NZE

Summary

- Passiv Haus is very similar to many low-energy programs for housing
- Differs in *specific limits, analysis methods, and limits means of achieving* more than level of performance or aspirations

Energy Use Comparison

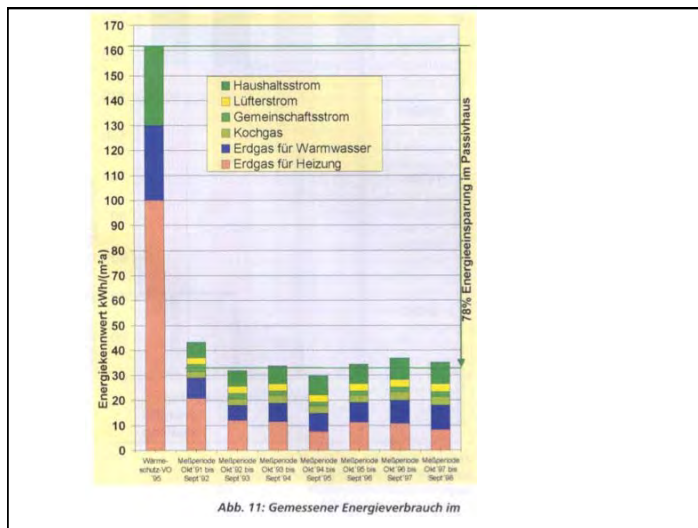
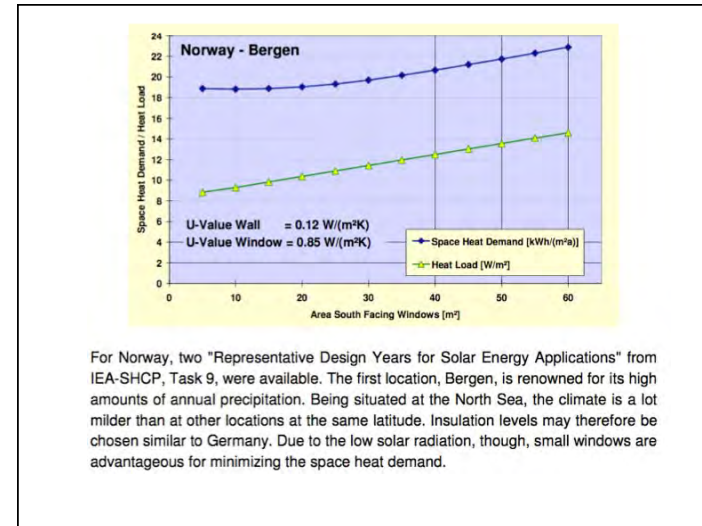
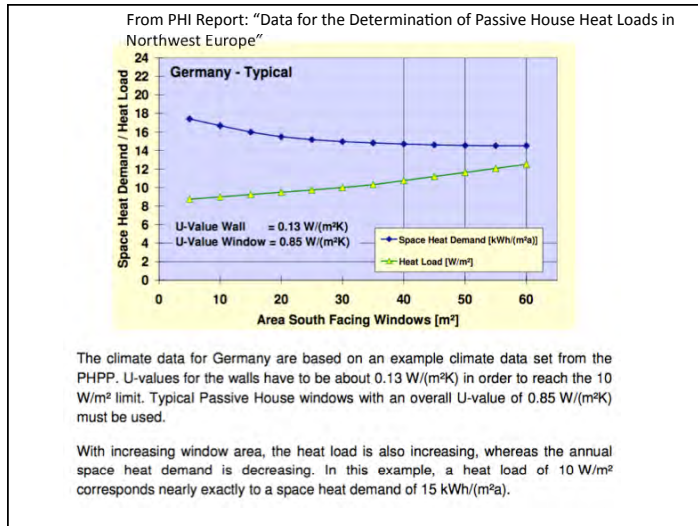


PH Challenges

- 15 regardless of climate, size or occupancy
- area calculation methodology different than US (Canada, UK, France, etc)
- Recommendations can seem like requirements
- Different measurement techniques influence rating for HRV, insulation, Windows, etc

Space Heating vs Priorities

- PH: 15 kWh/m²/yr = 4.75 kBTU/ft²/yr
- Consider a 460 kWh/yr fridge
 - With primary energy=3.3, this is 1518 kWh/yr
 - For a house with Floor Area=100 m²
 - 15.2 kWh/m²/yr
- Is it more important to hit a heating target than any other form of energy use?



Generation or Conservation?

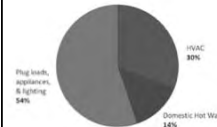
- Big Question!
 - Easy Economics when Net-Zero Energy
 - Compare \$/kWh/yr for each choice
- PV costs \$5000+/kWp installed
 - Produces 1100-1250 kWh/yr
 - About >\$4/kWh/yr
- Wind costs vary a lot. Large are cheapest.
 - Small wind (<50 kW) is expensive because it does not produce as much as they say

PV versus demand reduction

- Recall total site energy for normal 3 BDR 2200 sf house
 - 15-35 000 kWh/yr
- Requires 15-35 kWp of PV
 - \$75,000 to 140,000 +/- capital cost
 - Sloped south area of 1600 to 3500 sq ft
- Reducing energy is usually much cheaper!
 - At least to start....

Pill House, Vermont, 2800 ft²

- 10 kW wind turbine-120 ft tower=6500 kWh
- R56 ceiling, R40 walls, triple-glazed window
- R20 basement, 2.0 ACH50
- South-facing
- **GSHP, SHW**
- **NetZero**

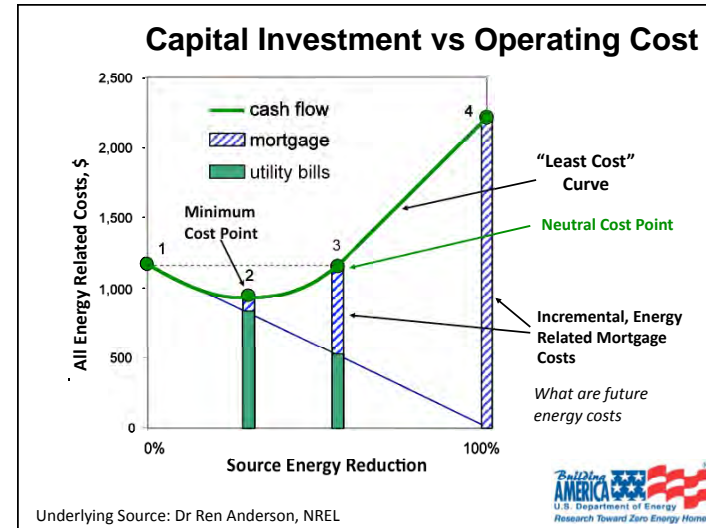
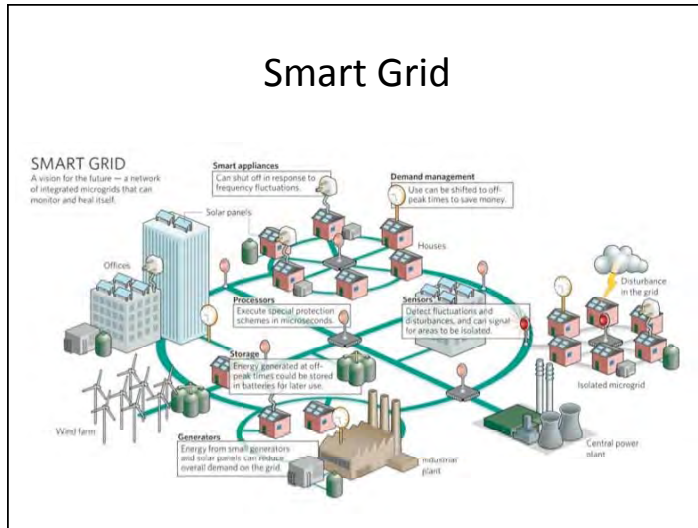


Net Zero

- Should we build NetZero Buildings?
 - Small-scale on-site renewables are not currently very cost effective
 - Who will pay for the grid when we get a lot of NZE buildings ?
- But, Fun to try!
 - Reduce heating loads **first and foremost**
 - Reduce DHW, appliance, lighting loads

Long term Grid

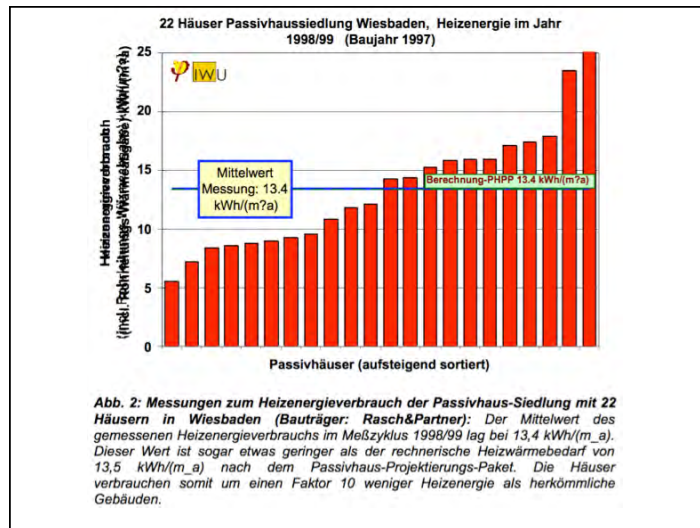
- Currently transmission and distribution is about 10% of cost
- If many homes use less and produce more, still need a grid and hence T&D costs rise
- Generator still needs to provide peaking power plants (eg expensive)
- Hence simple reverse metering cant go on for long, or purchased kWh needs to be very expensive



- ### Decisions and Durability
- Mechanical equipment
 - 15 to 25 yrs for furnace, heat pump etc
 - Photovoltaic
 - 25 – 35 yrs
 - Wind turbines
 - 15-30 yrs
 - Insulation
 - 50 to 100 yrs
 - Appliances
 - 13-20 years

Excess Precision

- fkljdjkl



Getting high performance

How to get HP

- Durability
 - Rain control
 - airtight,
 - vapor control
- Comfortable
 - Surface temperatures,
 - stable interior air temperature,
 - avoid overheating / glare
- Plus Low-energy

How to get Low Energy

- Same for PH, NZE, etc. different degrees and emphasis
 - Compact form, oriented to south
 - Super-insulated
 - Air tight
 - Good windows
 - Manage solar
 - Provide mechanical ventilation
 - Use efficient mechanicals / appliances
 - Use renewable energy when it makes sense

Strategies- Airtightness

- Airtightness critical for all climates
 - Humidity loads from air critical health comfort and durability issue in hot-humid
 - Control condensation and energy waste critical in cold climates
 - Natural ventilation useful in dry (night) and moderate climates (e.g., marine)

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Rigid Exterior Air Barrier



Building Science.com

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Strategies- Insulation

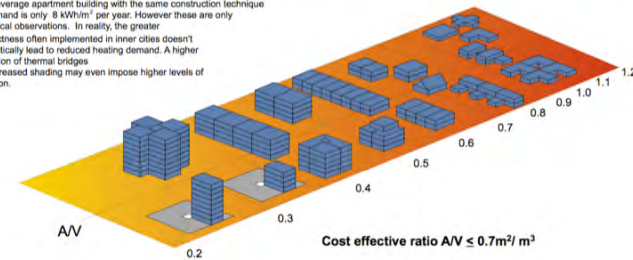
- Resists heat loss/gain = energy savings
 - Large temperature differences: cold and hot climates, roofs (hot)
 - Less important in warm-humid and mixed climates
- Warms surfaces = durability
 - Avoids condensation in hot and cold weather
 - = durability and health strategy
 - Keep structure warm and dry and stable

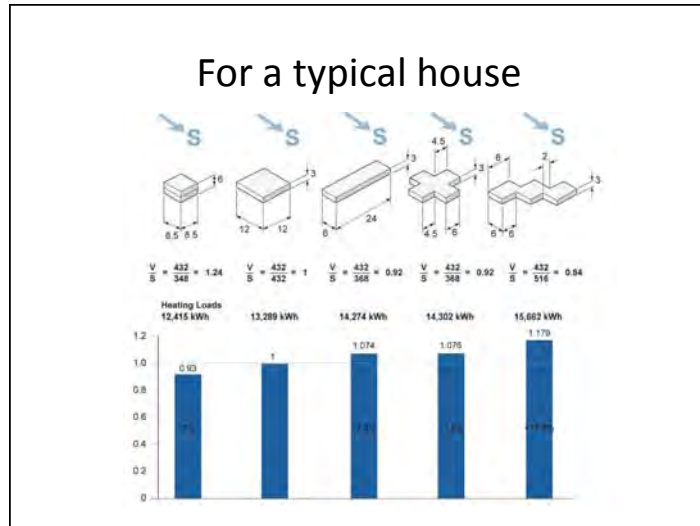
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Compact Form A/V Ratio

The compactness of a building, indicated by the A/V ratio (A: area of building envelope surface, V: volume of the building) has a considerable influence on the heating energy demand of buildings, regardless of the level of fabric insulation. Buildings with identical U values and air change rates, with the same window area and the same orientation will feature different heating demands depending on their A/V ratio: a compact detached house with typical Passivhaus components has a heating demand of 15 kWh/m² per year, comparatively for an average apartment building with the same construction technique the demand is only 8 kWh/m² per year. However these are only theoretical observations. In reality, the greater compactness often implemented in inner cities doesn't automatically lead to reduced heating demand. A higher proportion of thermal bridges and increased shading may even impose higher levels of insulation.





Don't be boring

Simple compact is good and saves lots of money,
But..

Comparison of four building types:

- Office Tower: 12 fl., 172,800 ft², Floor plate: 14,000 ft²
- Office Tower: 12 fl., 172,800 ft²
- Multi-family: 12 stories, 80 x 240, Floor area: 19,200 ft², Floor area: 1.71
- Multi-family: 12 stories, 120 x 120, Floor area: 14,400 ft², Floor area: 1.51
- Multi-family: 2-3 stories, 100 x 200 (20,000 ft²), Floor area: 0.84
- Multi-family: 2-3 stories, 120 x 100 (12,000 ft²), Floor area: 0.63

Will this look for the masses?

Advertisement for Villa Maiborg, a house for a brighter future. The image shows a modern, two-story house with a large glass facade. Text includes: REGION VÄSTRA LÖFALAND, Villa Maiborg, A HOUSE FOR A BRIGHTER FUTURE, LIVING PIC, BUILD WITH CARE, Facades facing south and west, 2/24.

Internal Gains

- Super-insulated means space heat is helped by interior gains
 - People/Pets, Appliances/lights
 - Solar Gains
- Former HDD Balance point assumed to be 65F
- Superinsulated?
 - 50F? Depends on gains, mass

Diagram illustrating heat flows and gains. The vertical axis represents Space heat demand (kWh/m²/yr) from 0 to 40. The diagram shows:

- Solar gain windows south (Solar)
- Windows north (Free heat)
- Internal heat gains (IHG)
- Space heating (Heat)
- Gains

Insulation

- What target should be used?
 - Roof and wall same? Or different... why?
- Below slab R-value
 - Why R40 or R60?
- Which R-value test should you use?
 - R-value as per USA? (mean 75 F)
 - R-value per Germany (mean 50 F)
 - R-value in service? (mean 30? 40?90?)

Environmental impact

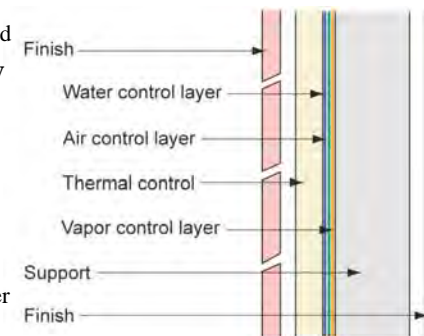
- Electric vs gas vs wood
- Materials
 - Spray foam EPS/XPS polyiso
 - Asphalt shingles

Surface Temperatures

- Surface films
- R-values
- Calculate temperature drop

The “Perfect Wall”

- Finish of whatever
 - May need ventilated
- **Control continuity is the key**
 - Water: Drainage gap + drainage plane
 - Air: Air barrier
 - Heat: Insulation
 - Vapor: vapor barrier



Rain Control

- Rain shedding
- Drainage preferred
- Must integrate with flashing, drain holes
- Overlap everything
- No holes

The diagram shows a cross-section of a wall assembly. From left to right, it consists of cladding (brown blocks), control layers (blue lines), and structure (grey). A blue line represents a drainage plane. Arrows indicate rain falling on the cladding, being shed or directed into a drainage channel, and then flowing away. Labels 'Cladding', 'Control layers', and 'Structure' are on the left with arrows pointing to their respective layers.

Air Control

- Continuous Air Barrier
 - Continuous
 - Stiff
 - Strong
 - Durable
 - Air Impermeable
- Only very small holes tolerable

The diagram shows a cross-section of a wall assembly. From left to right, it consists of cladding (brown blocks), control layers (blue lines), and structure (grey). A green vertical line represents a continuous air barrier. Labels 'Cladding', 'Control layers', and 'Structure' are on the left with arrows pointing to their respective layers.

Heat Control

- Continuous Thermal Barrier
 - R10 to R40
- Accept small penetrations as long as no comfort or durability issues
- Windows are a major concern
 - Heat loss/gain
 - Solar gain

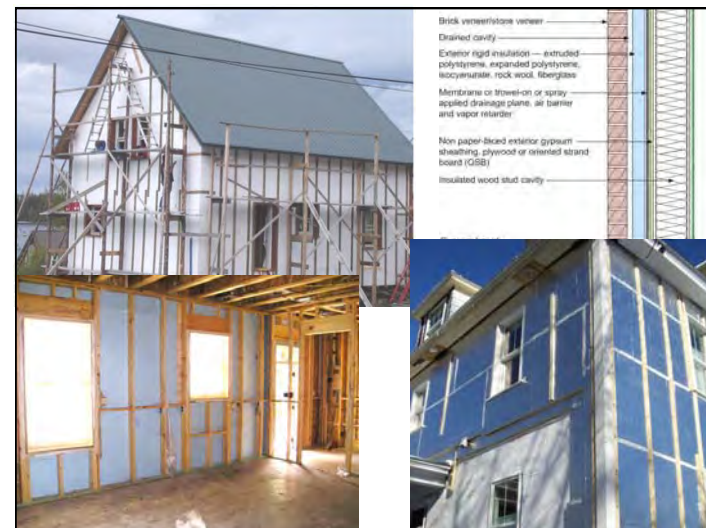
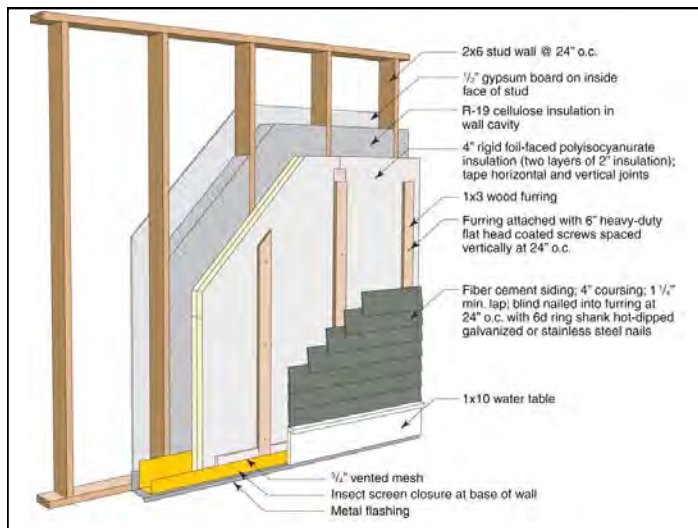
The diagram shows a cross-section of a wall assembly. From left to right, it consists of cladding (brown blocks), control layers (blue lines), and structure (grey). A red vertical line represents a continuous thermal barrier. Labels 'Cladding', 'Control layers', and 'Structure' are on the left with arrows pointing to their respective layers.

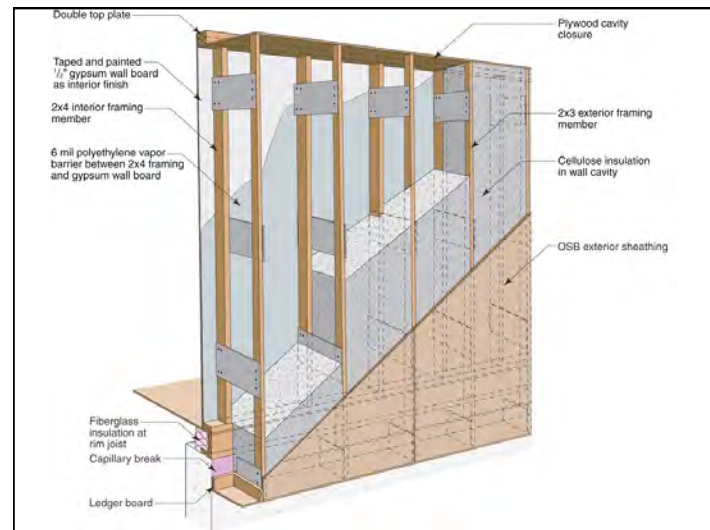
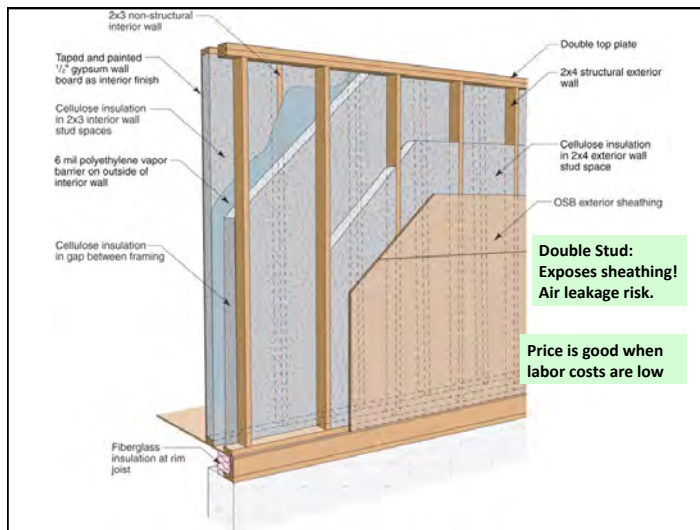
This diagram shows a detailed cross-section of a wall assembly with the following layers from left to right:

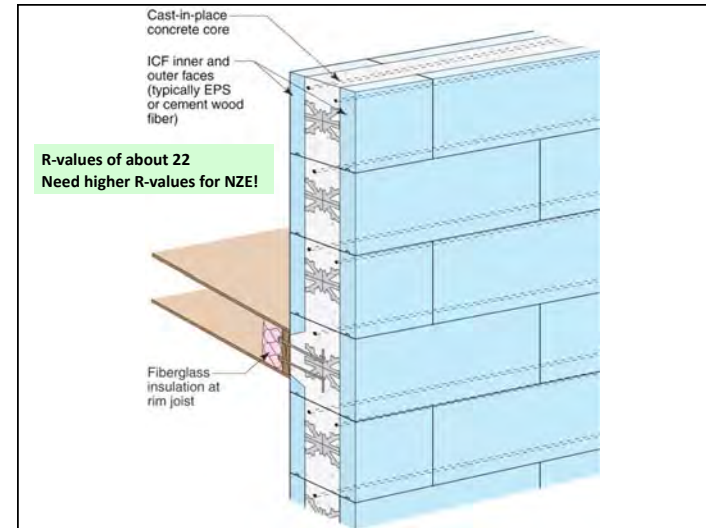
- Brick veneer/stone veneer
- Drained cavity
- Exterior rigid insulation — extruded polystyrene, expanded polystyrene, isocyanurate, rock wool, fiberglass
- Membrane or trowel-on or spray applied drainage plane, air barrier and vapor retarder
- Non paper-faced exterior gypsum sheathing, plywood or oriented strand board (OSB)
- Insulated wood stud cavity
- Gypsum board
- Latex paint or vapor semi-permeable textured wall finish

 Below the wall assembly is a graph labeled 'Vapor Profile' with a blue double-headed arrow indicating the direction of vapor flow.

Thermal bridges











Insulated Concrete Form

- Excellent enclosure system
- Concrete acts as air barrier
- No vapor barrier needed
- Expensive, but high performance

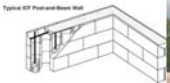





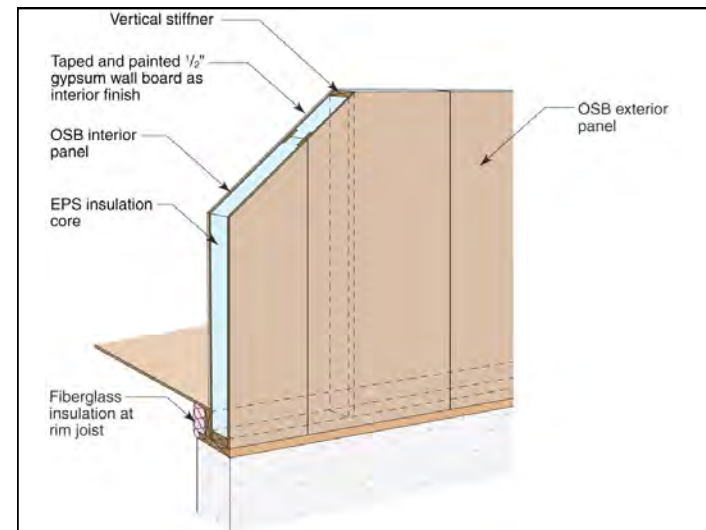
Typical ICF Wall Wall



Typical ICF Wall Wall



Typical ICF Panel and Beam Wall

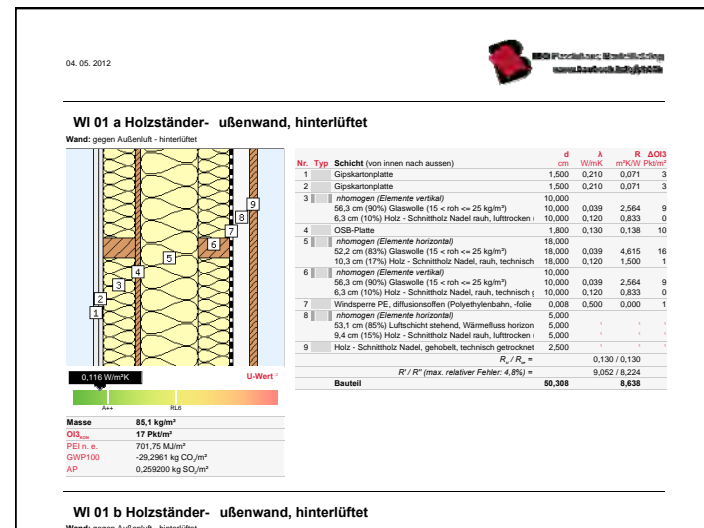
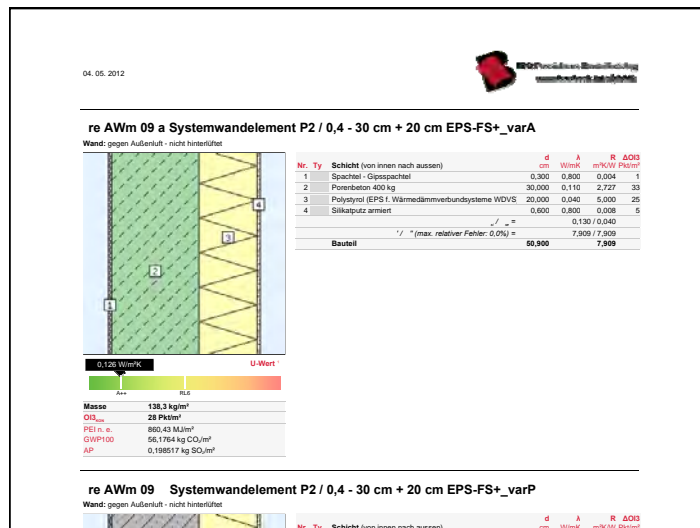


Structural Insulated Panels

- Advantages
 - Superior blanket of insulation
 - if no voids then no convection or windwashing
 - May seal OSB joints for excellent air barrier system
- Therefore, done right = excellent
- Small air leaks at joints in roofs can cause problems
- Don't get them too wet from rain
 - Low perm layers means limited drying

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Insulation and Thermal Bridges No. 75/85



04.05.2012

WI 06 a Doppel-T-Träger- ußenwand, hinterlüftet
Wand: gegen Außenluft - hinterlüftet

Nr.	Typ	Schicht (von innen nach aussen)	d cm	k W/mK	R m²K/W	R _{si} Δ013 m²K/W
1		Gipskartonplatte	1,500	0,210	0,071	3
2		Gipskartonplatte	1,500	0,210	0,071	3
3		rhomogen (Elemente vertikal) 56,3 cm (90%) Glaswolle (15 < roh <= 25 kg/m³) 6,3 cm (10%) Holz - Schnittholz Nadel rauh, lufttrocken	5,000	0,039	1,282	5
4		Dampfsperre PE (Polyethylenbahn, -folie (PE))	0,021	0,500	0,000	1
5		Spanplatte V100	2,200	0,135	0,163	7
6		rhomogen (Elemente horizontal) 57,5 cm (92%) Glaswolle (15 < roh <= 25 kg/m³) 5 cm (8%) OSB-Platte	4,000	0,039	1,026	4
7		rhomogen (Elemente horizontal) 61,7 cm (99%) Glaswolle (15 < roh <= 25 kg/m³) 0,9 cm (1%) Holz - Furniergehölz	22,000	0,039	5,641	23
8		rhomogen (Elemente horizontal) 57,5 cm (92%) Glaswolle (15 < roh <= 25 kg/m³) 5 cm (8%) OSB-Platte	4,000	0,130	0,308	2
9		Spanplatte V100	1,600	0,135	0,119	5
10		rhomogen (Elemente horizontal) 53,1 cm (85%) Luftschicht stehend, Wärmefluss horizon 9,4 cm (15%) Holz - Schnittholz Nadel rauh, lufttrocken	5,000	-	-	-
11		Holz - Schnittholz Nadel, gehobelt, technisch getrocknet	2,500	-	-	-

R_{si}/R_{se} (max. relativer Fehler: 4,3%) = 0,130 / 0,130 = 1,000

Bauteil 49,321 8,802

Masse 80,9 kg/m²
 GIB₂₅ 24 Platte
 PEI n. e. 920,09 MJ/m²
 GWP100 -14,9684 kg CO₂/m²
 AP 0,241936 kg SO₂/m²

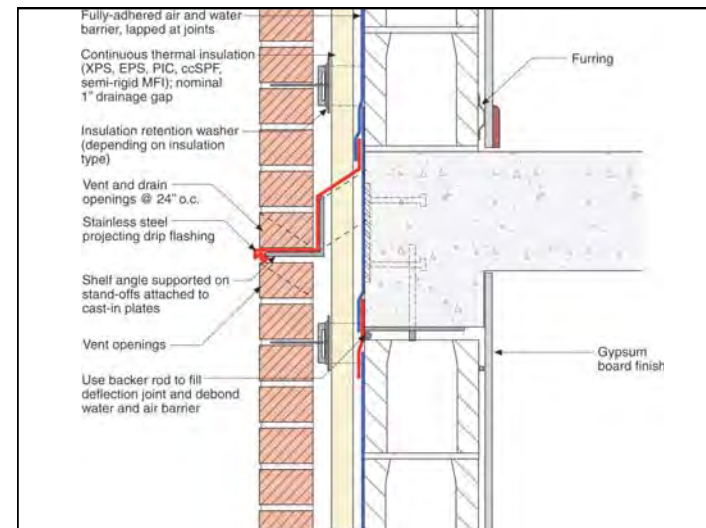
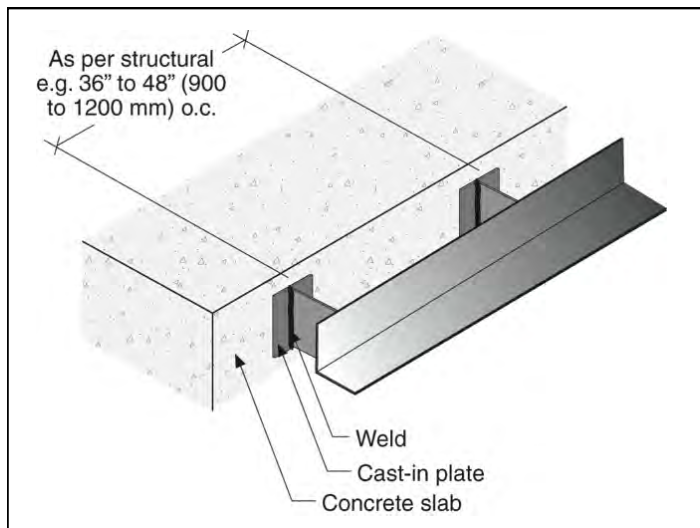
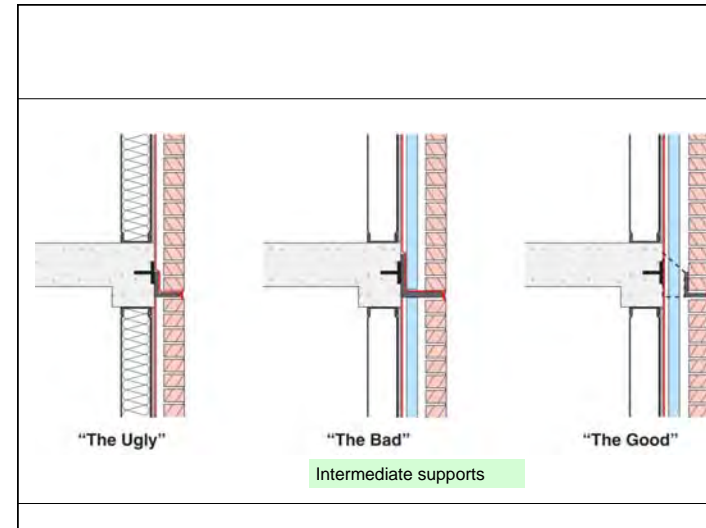
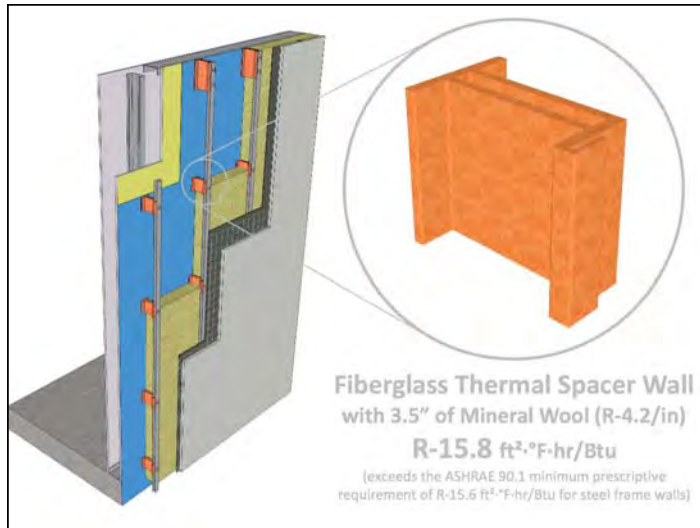
WI 06 b Doppel-T-Träger- ußenwand, hinterlüftet

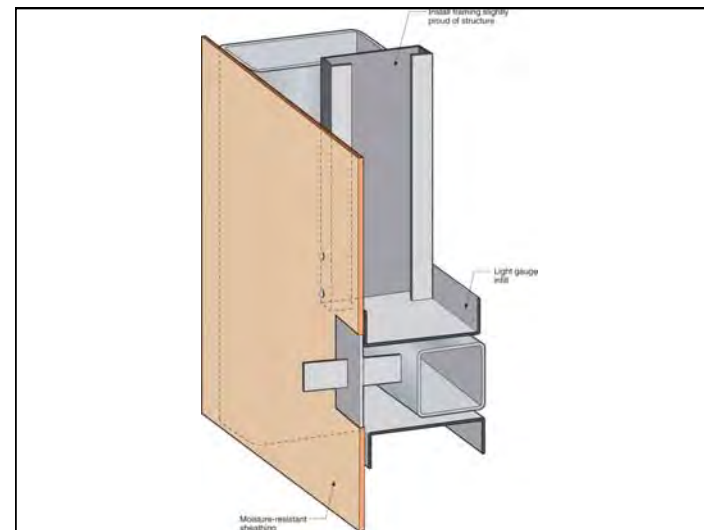
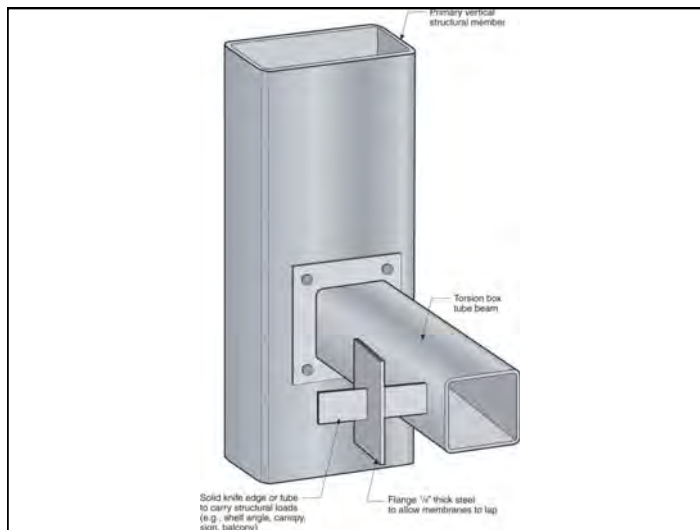
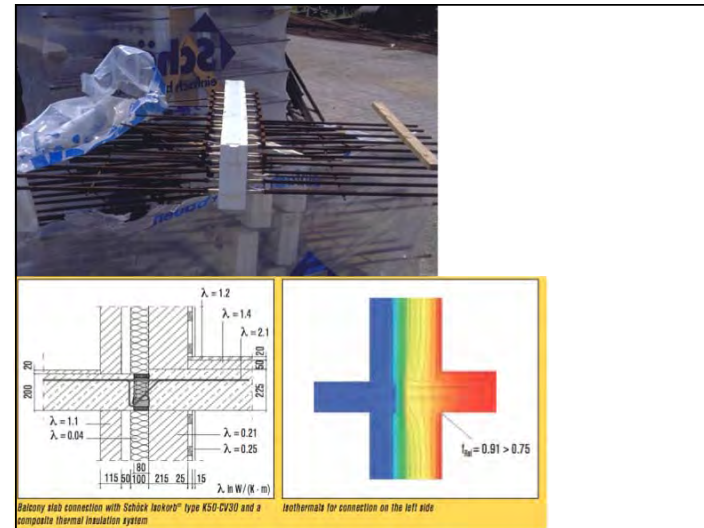
SECTION SUPER PASSIVE HOUSES WITH SINGLE FLOOR

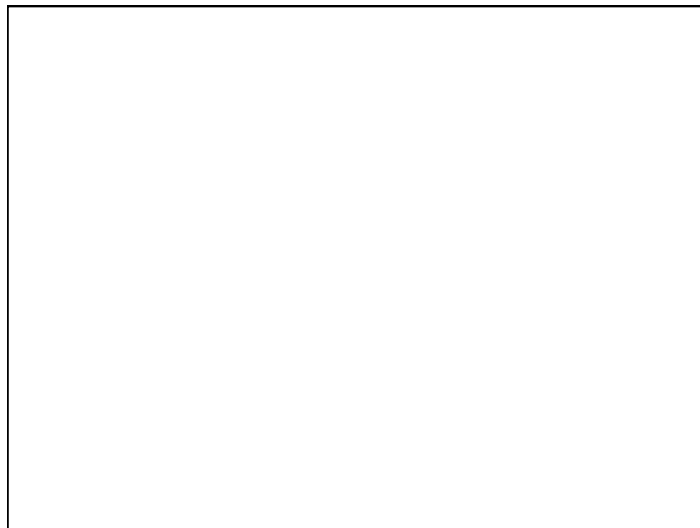
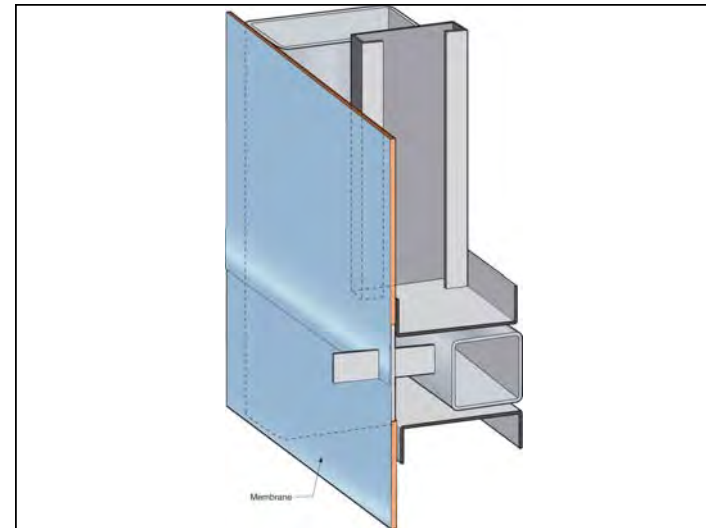
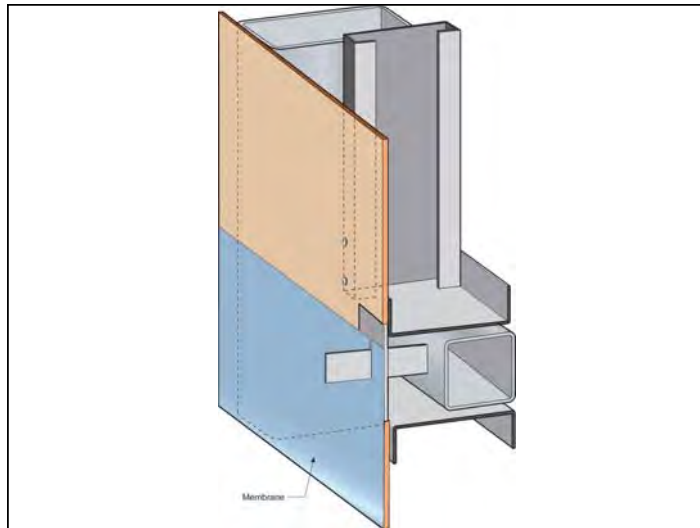
SCANDINAVIAN HOMES LTD.

Steel studs
 Sheathing
 Metal panel
 First layer of z-bars embedded in the insulation layer; should the first layer be installed horizontally, the exterior leg should be turned down to promote drainage to the exterior.
 Second layer of z-bars should be installed perpendicular to the first layer; orientation of the two layers will depend on the requirements of the cladding attachment system.

Steel studs
 Sheathing
 Fully-adhered air and water control layer
 Continuous insulation layer
 Cold formed hat section
 Cold formed clip angle
 Metal panel
 Cold formed angle

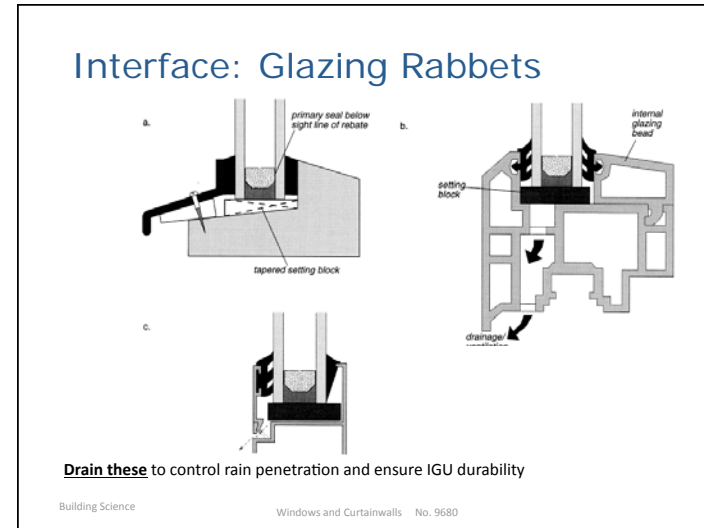
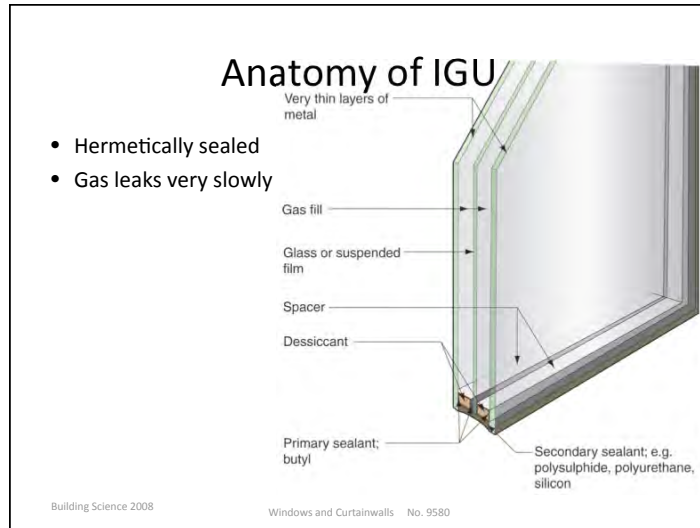






Windows

- Same functions as rest of enclosure
 - Support, control, finish
- Critical design element
 - Image, comfort, energy, durability, daylight
- New windows are often poorly insulated and air leaky
 - Must specify frames, spacers, fills, coatings



Performance Issues and Metrics

- Glazing alone or Complete Window Product
- Primary Metrics
 - Heat Loss / Gain (R,U)
 - Solar Heat Gain Coefficient (SHGC)
 - Visual Transmittance (VT)
- Other Important
 - Condensation resistance (CRI)
 - Air Leakage (AL)
 - Water penetration

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Controlling Heat (U/R)

- Windows usually have the lowest thermal performance of all parts of the enclosure
- Must control heat for
 - Comfort
 - Energy
 - Health
 - Durability

} *Prevent Condensation*

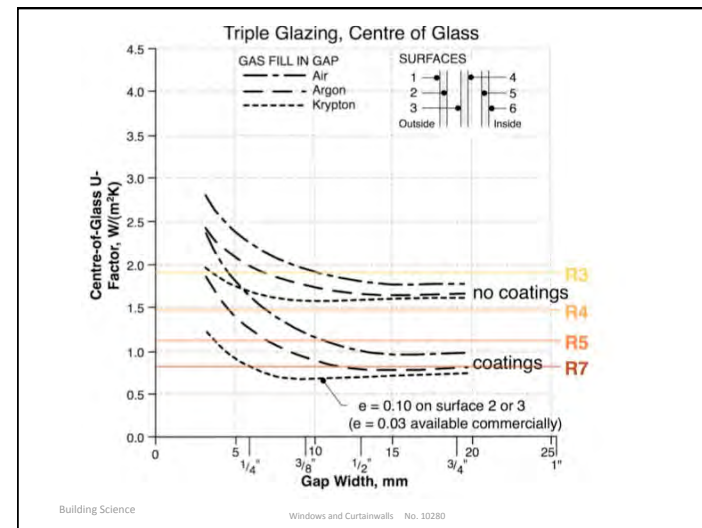
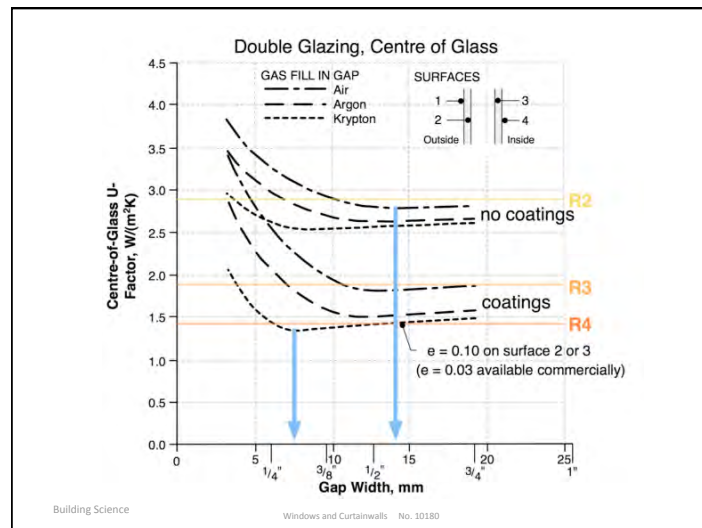
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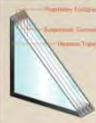
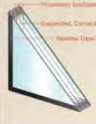

Window vs Wall Performance

	Window	Wall	Ratio
Conduction: $Q_c = U \Delta T$	$U=0.33 / R3$	$U=0.05 / R20$	
$T_{in}=70\text{ F}$ $T_{out}=10\text{ F}$	$Q_c = 20\text{ Btu/sf/hr}$	$Q_c = 3\text{ Btu/sf/hr}$	6.6
Solar: $Q_s = SHGC I$	$SHGC=0.60$	$SHGC=0.015$	
$I_s = 250\text{ Btu/sf/hr}$ (bright sun)	$Q_s = 150\text{ Btu/sf/hr}$	$Q_s = 3.5\text{ Btu/sf/hr}$	42
Alternate: solar control glazing	$SHGC=0.3$ $Q_s = 75\text{ Btu/sf/hr}$	$U=0.125 / R8$ $Q_c = 7.5$	10

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- ### Window Testing
- How to measure?
 - NRFC? DIN?
 - Temperature of test matters
 - Colder temps results in narrower gaps to control convection looping



Industry Leading Performance	Center of Glass (COG) Performance*				AlpenGlass™	
	U-Value	R-Value	SHGC	VT	Glazing	Fill
	0.05	20.00	0.29	0.64	Dual Pane, Triple Low Solar Heat Coefficient Film	Xenon
	0.07	14.29	0.24	0.43	Dual Pane, Dual Low Solar Heat Coefficient Film	Krypton
	0.11	9.09	0.51	0.65	Dual Pane, Dual High Solar Heat Coefficient Film	Krypton
	0.11	9.09	0.30	0.55	Dual Pane, Single Low Solar Heat Coefficient Film	Krypton
	0.19	5.26	0.60	0.73	Dual Pane, Single High Solar Heat Coefficient Film	Krypton

*Performance numbers are center of glass values based on UFN Window 0.2 software

Courtesy of Serious Materials and AlpenGlass+

Window Frames

- Influences thermal, structural performance
- Different modes of operation
 - fixed, awning, casement
 - Operable windows *leak more* rain, heat & air
- Different materials
 - Aluminum strong, durable
 - Wood insulating, attractive
 - Vinyl cheap
 - Fibreglass strong
 - wood-plastic composites

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Frames

- A large amount of heat can also be conducted through the frame
 - Conductivity of the material (lower = better)
 - Geometry of the frame

Frame Material	Conductivity W/mk	Conductivity R/inch
Wood	0.10 to 0.18	0.8 to 1.4
PVC	0.17	0.8
Fiberglass	0.30	0.5
Bronze	93	0.002
Aluminum	221	0.001

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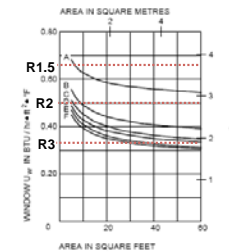
Windows and Curtainwalls No. 10580

More Frames = More Heat flow

OVERALL WINDOW U-VALUE (U_w)

For fixed window configurations as shown with height (h) equal to width (w).

Spec. one large window rather than many small ones



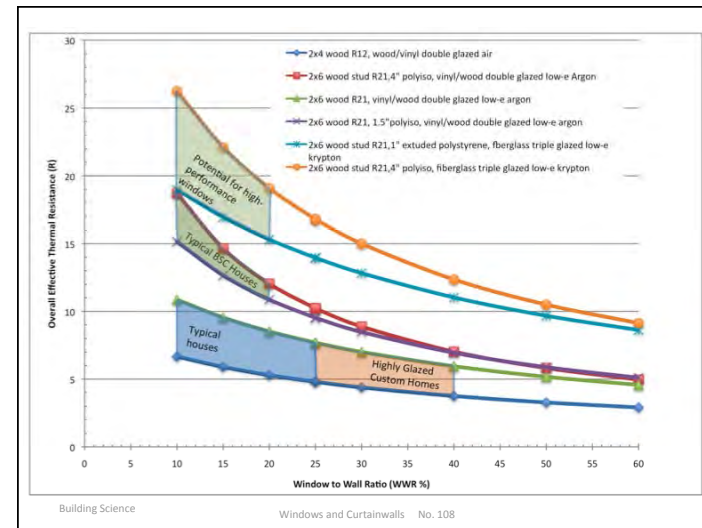
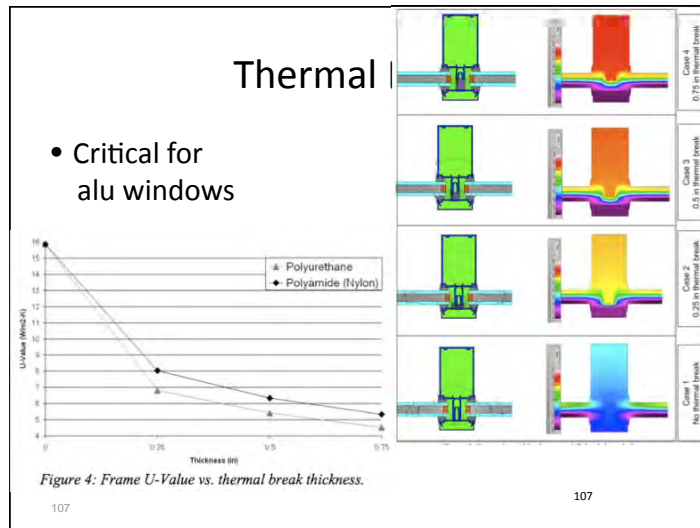
SEALED UNIT GLAZING TYPE

- A = 6mm clear / 1/2" air / 6mm clear / metal spacer
- B = 6mm clear / 1/2" air / 6mm low-e¹ / metal spacer
- C = 6mm clear / 1/2" argon / 6mm low-e¹ / metal spacer
- D = 6mm clear / 1/2" argon / 6mm low-e² / Helima thermally broken spacer
- E = 6mm clear / 1/2" argon / 6mm low-e² / Helima thermally broken spacer
- F = 6mm clear / 1/2" argon / 6mm low-e² / Edgetech Super Spacer®

- 1 - low-e coating emittance = 0.10
- 2 - low-e coating emittance = 0.03

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Windows and Curtainwalls No. 10680



Solar Heat Gain Coefficient

- SHGC = Solar Heat Gain Coefficient
= % of solar heat that enters
- Typical clear, dbl-glazed window SHGC = 0.72
- Higher SHGC?
 - Maybe small residential buildings in heating climate
- Low SHGC? (<0.4)
 - Commercial buildings (less than 0.30 even better)
 - Houses with large glazing ratios (big window area)
 - Buildings in cooling or mixed climate

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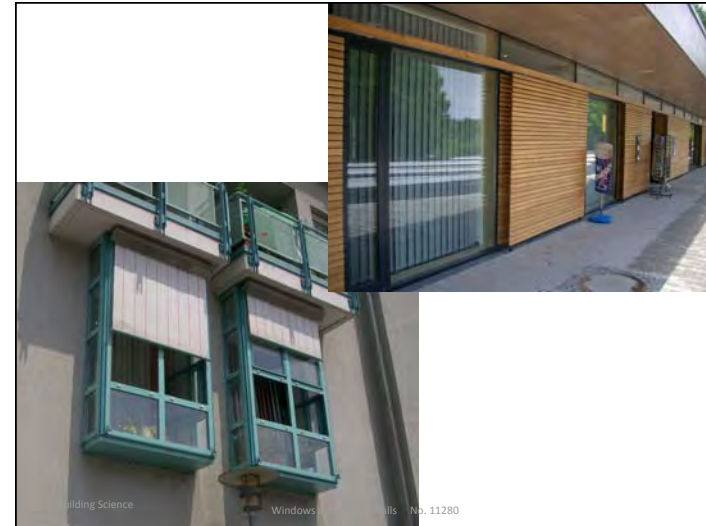
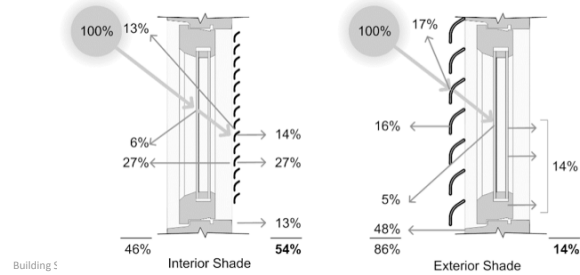
Visible Transmittance

- VT = Visible Transmittance
= Ratio of daylight that hits a window that enters the room
- Typical clear, dbl-glazed window VT = 0.70-0.75
- Windows with VT > 0.50 are perceived to be clear
- Tinting changes the color of light that passes
- Low-e coating does not change color
- Spectrally selective
 - Control solar heat gain (SHGC << 0.50)
 - Allow plenty of daylight (VT > 0.50)

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Interior or Exterior Shade

- Exterior Shades always beat low SHGC
 - But the cost capital and maintenance
- Interior shades don't work well with good windows



Spectrally Selective

- Allows low SHGC and high VT
- Coolness Factor (LSG)
 - $VT / SHGC$
 - Look of 1.7-2.0
 - E.g. $VT=0.60, SHGC=0.30, LSG=2$

Windows: More than U-value

- Finding the air-water-thermal layer can be challenging
- Usually, best air and water seal is inner edge
 - few chances for water leaks at corners
- Alu windows have thermal line at TB
 - Line up with thermal control in wall

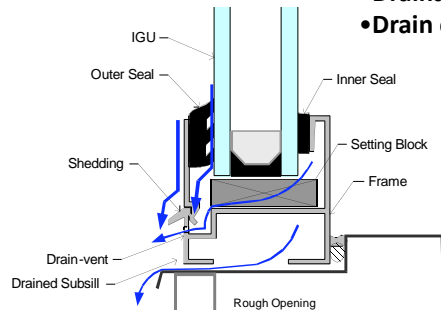
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Leaky windows

- Windows and RO leak rain water

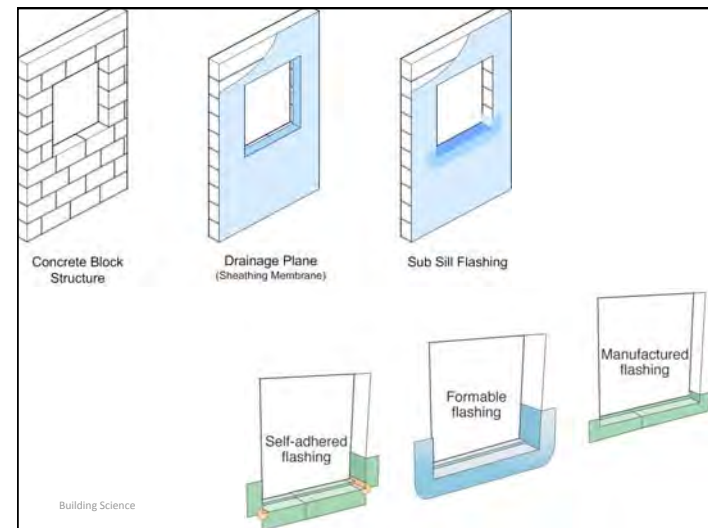


- ### Window Joints
- Control Surface Drainage
 - Control Rain at Multiple (tightening) Levels
 - Drainage at all Levels
 - Drain opening

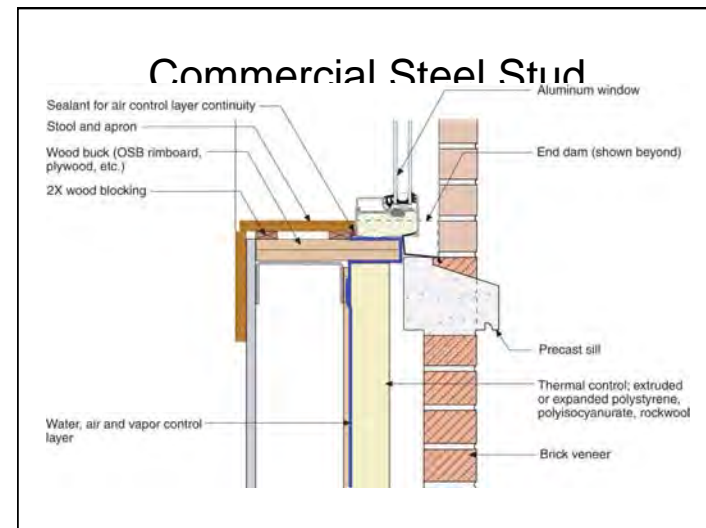
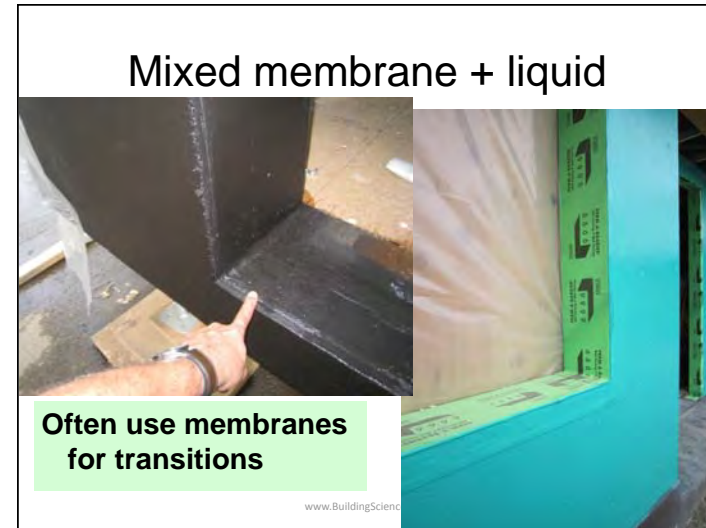


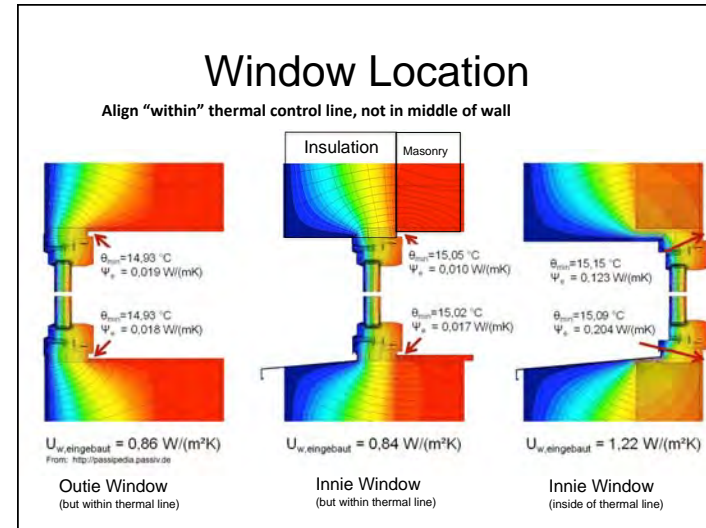
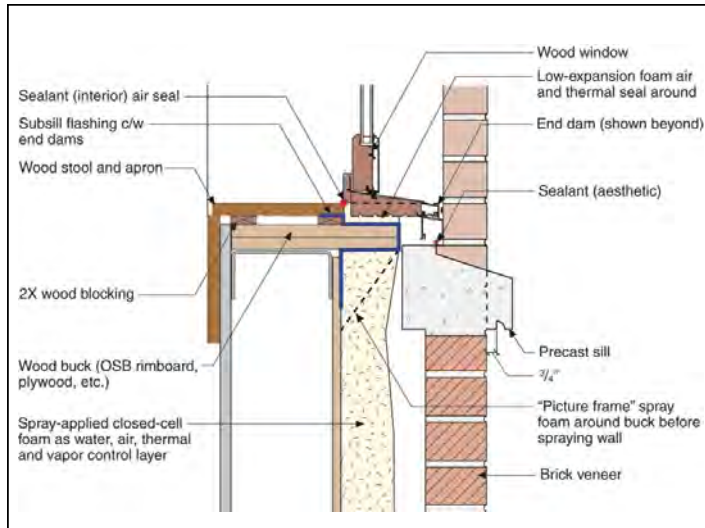
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Windows and Curtainwalls No. 11780



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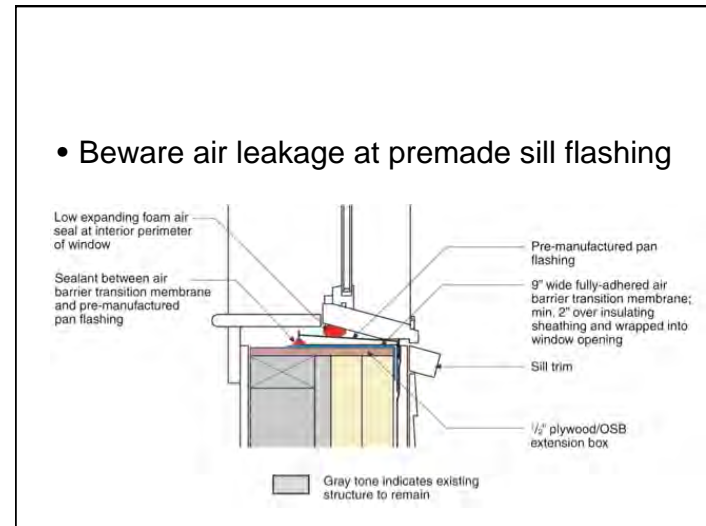




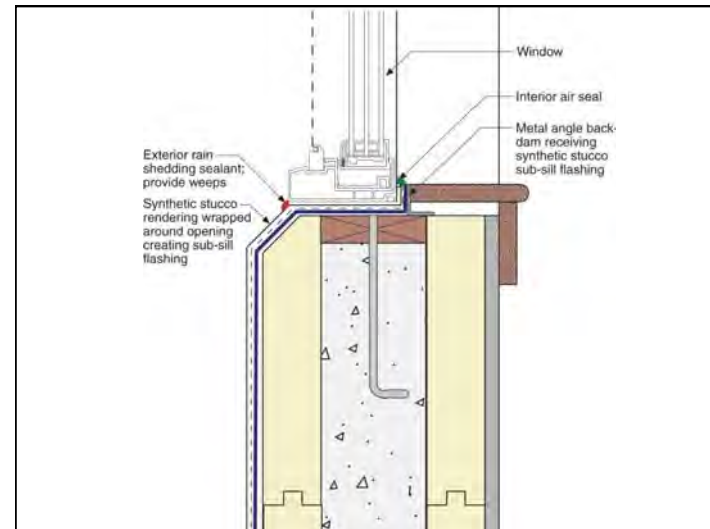
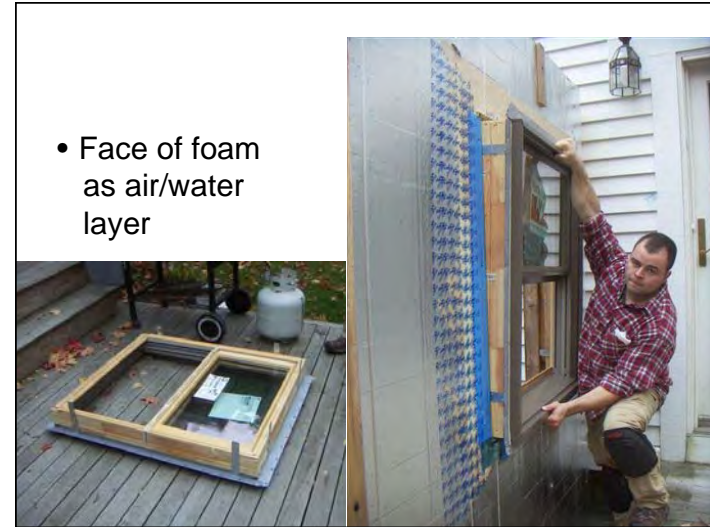
- Foam all around is a good thermal detail
- Be careful of airtightness

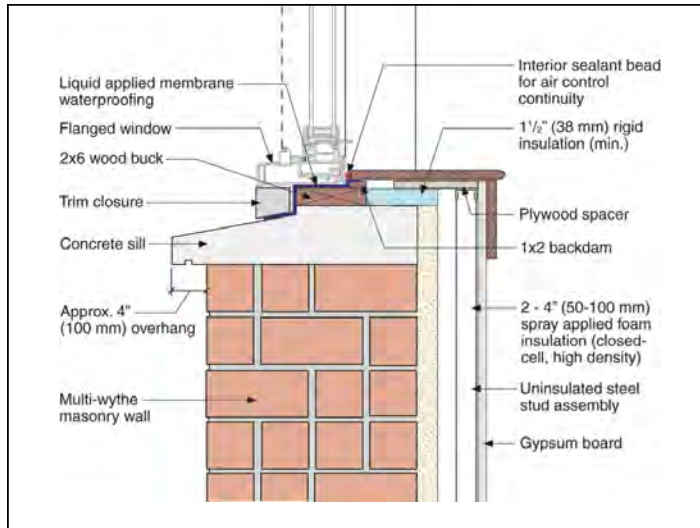


• Beware strap anchor air leakage

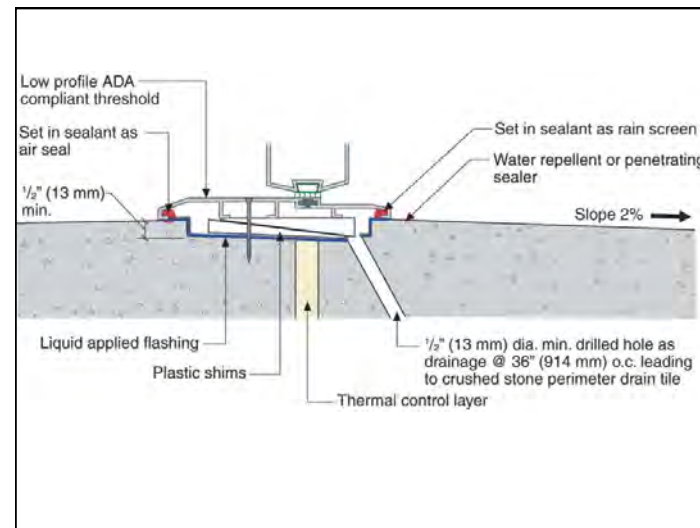
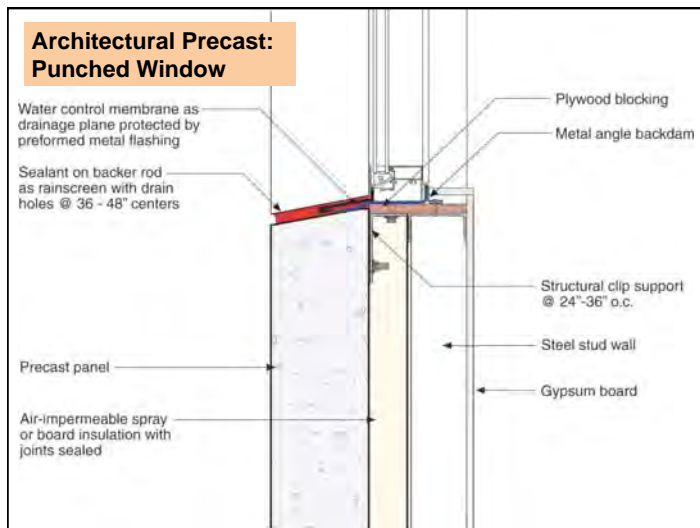


• Beware air leakage at pre-made sill flashing





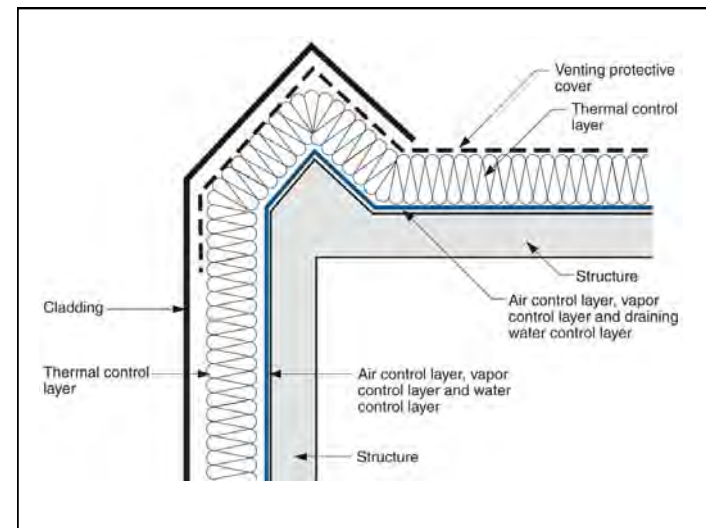
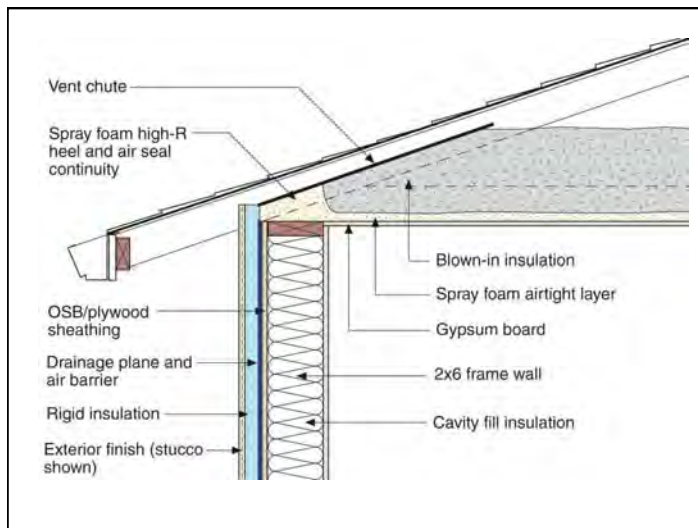
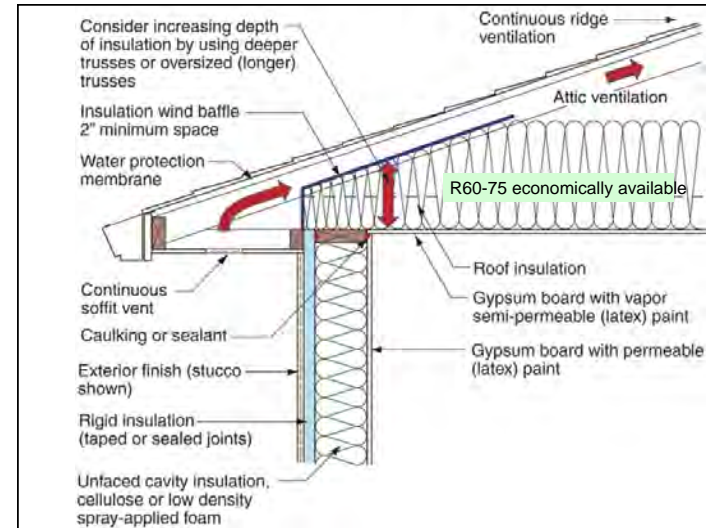
Continuous interior angle provides backdam and airtight continuity

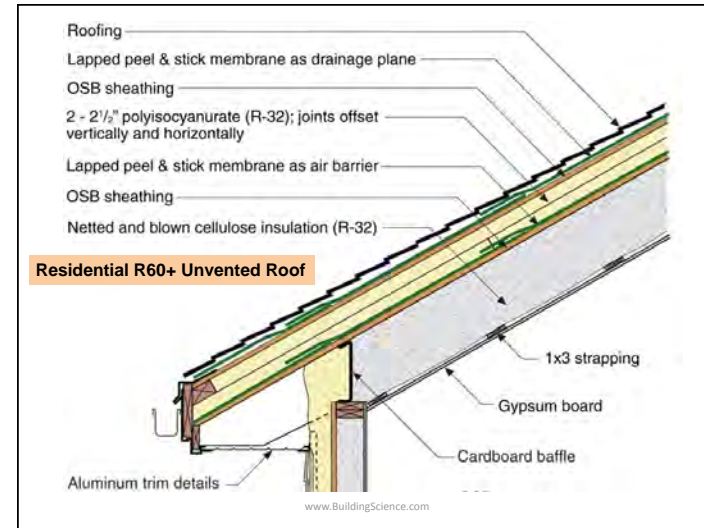
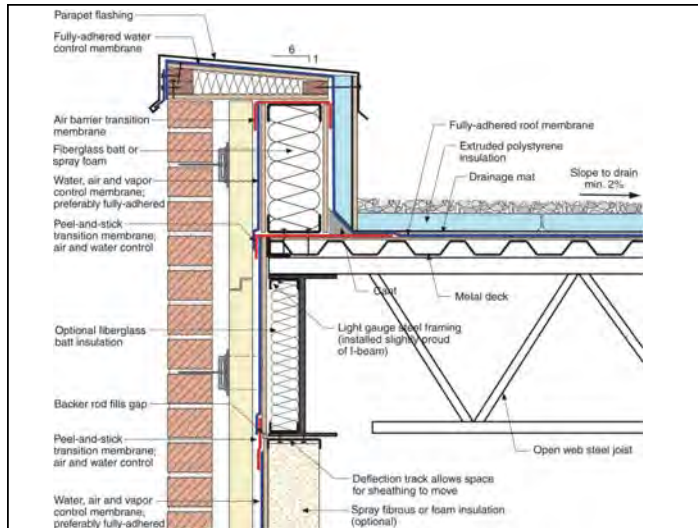


Roof-Wall

- Water control
 - sometimes overhangs, sometimes continuous
- Air control
 - Sometimes roof membrane, sometimes ceiling plane

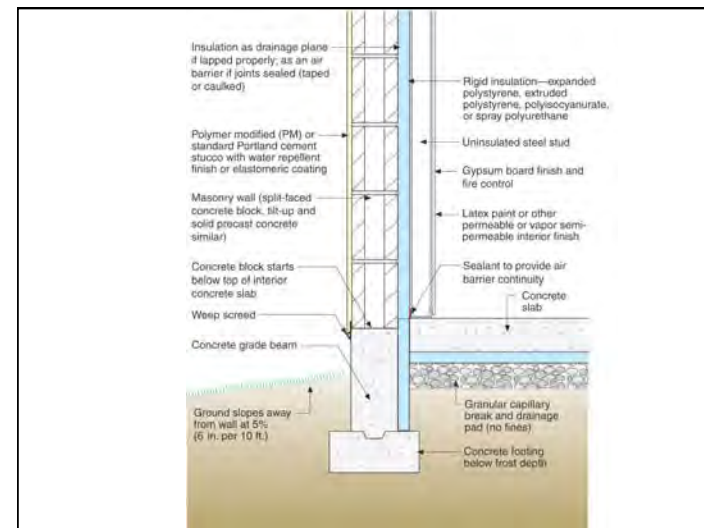
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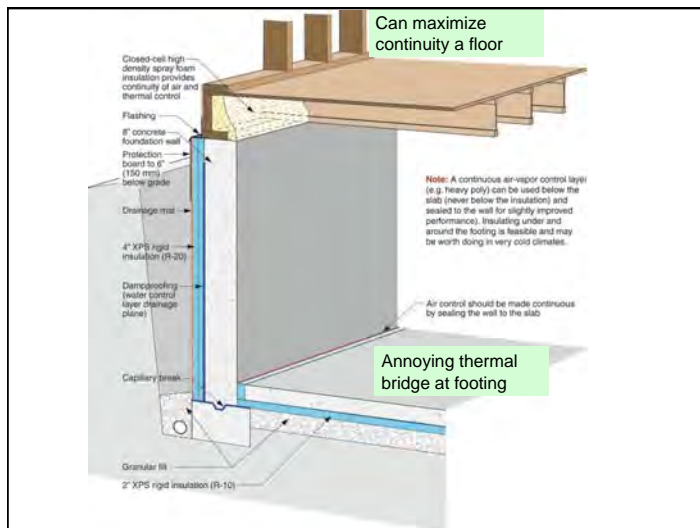
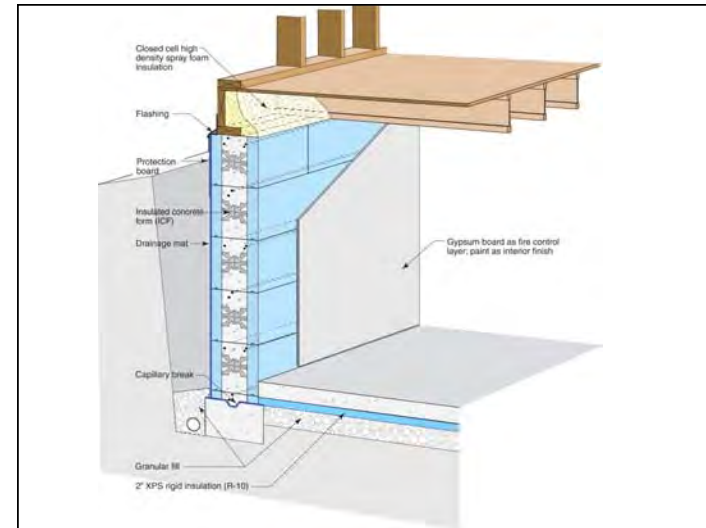
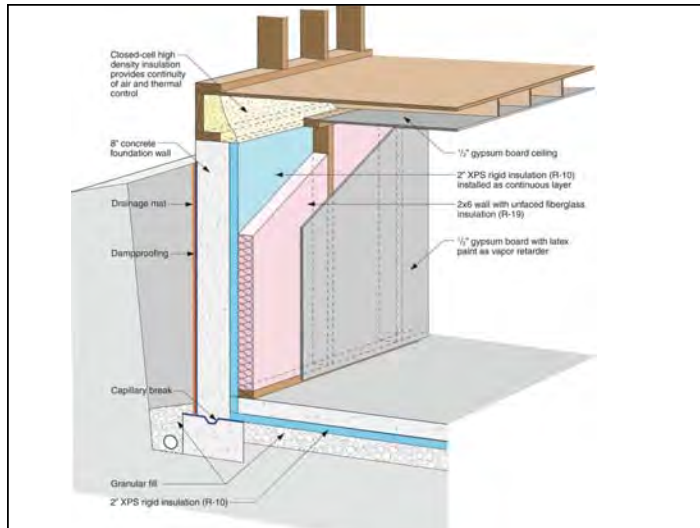




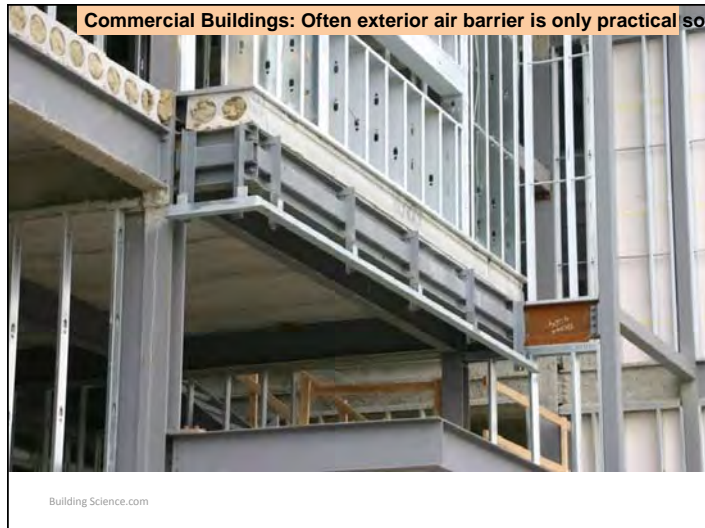
Basement Wall-Slab

- Continuity of air-thermal barrier a challenge at slab
- Continuity at floor slab also!



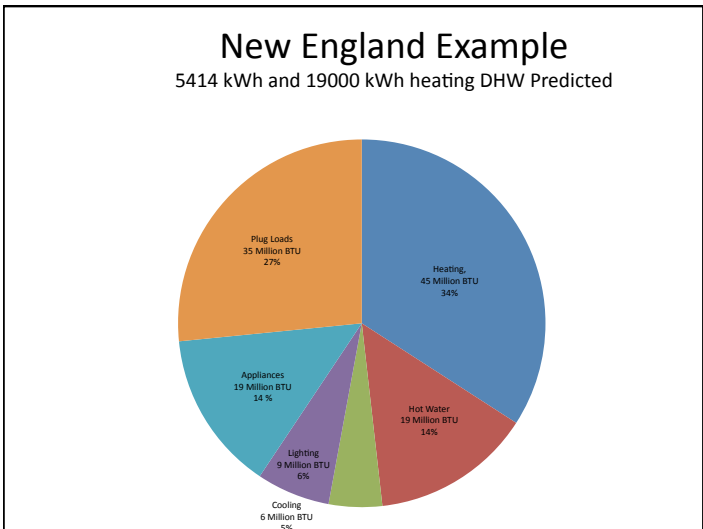
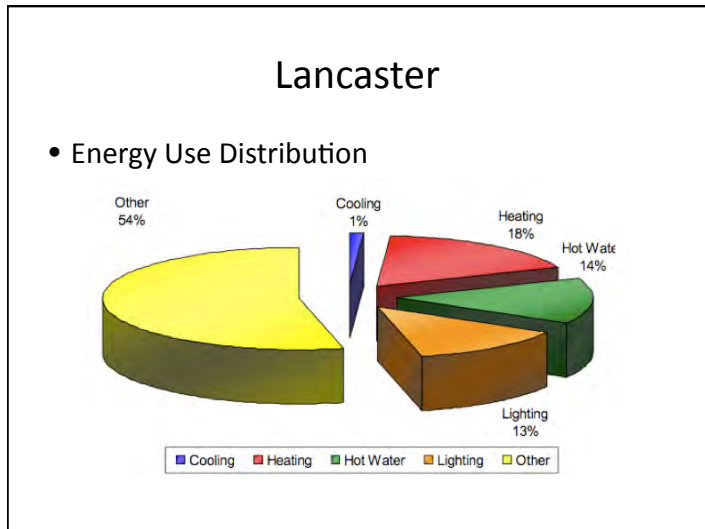


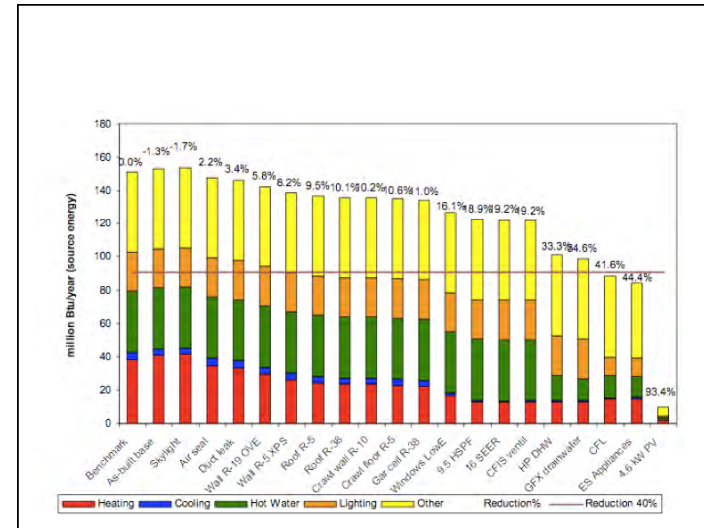
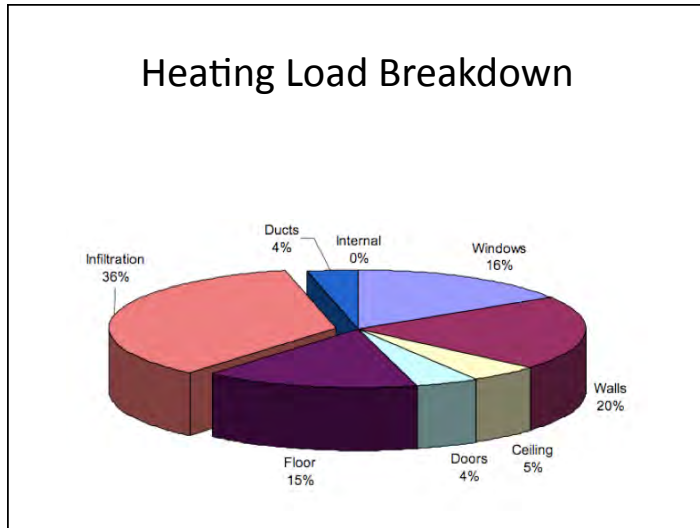
walls



Lancaster V1

- Net Zero Energy Prototype
- Bay Area is very different climate: Goldilocks
 - Not too hot
 - Not too cold
- Solar is a good resource here
 - Subsidies are great





HVAC for Low-load houses

