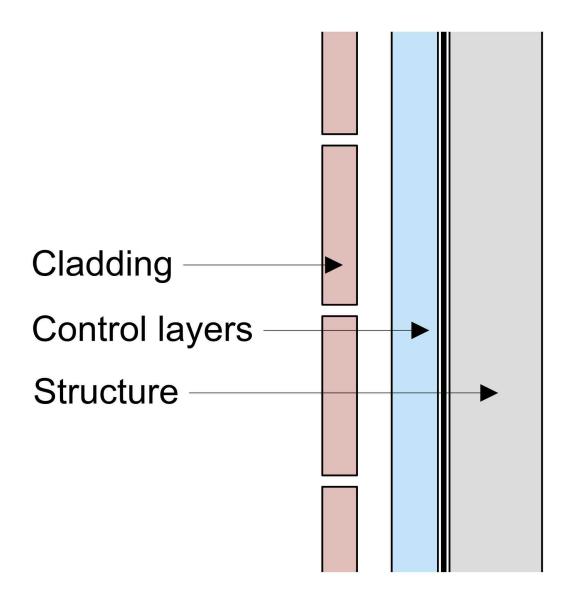
Bayer Building Sciences

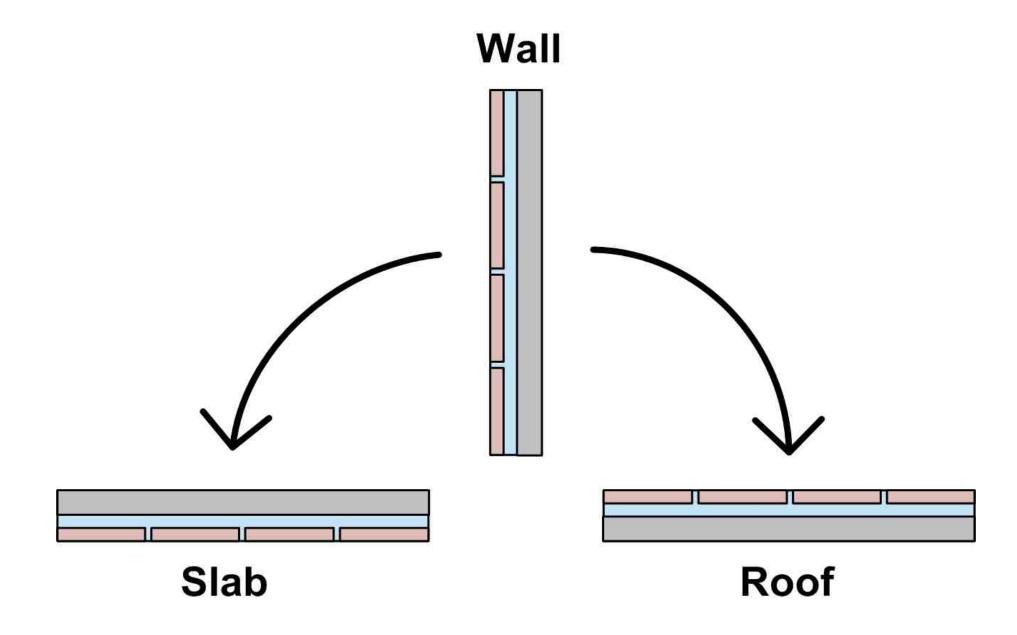
Spray Polyurethane Foam

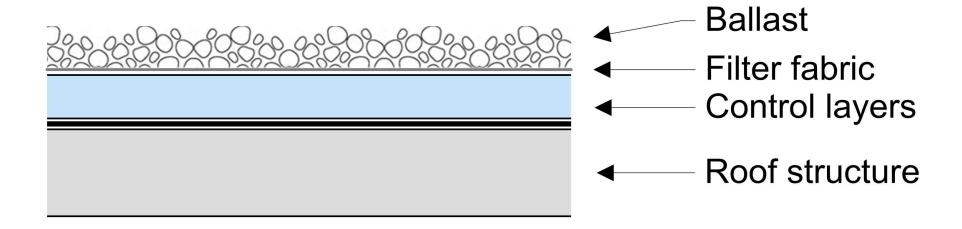
Building Enclosures

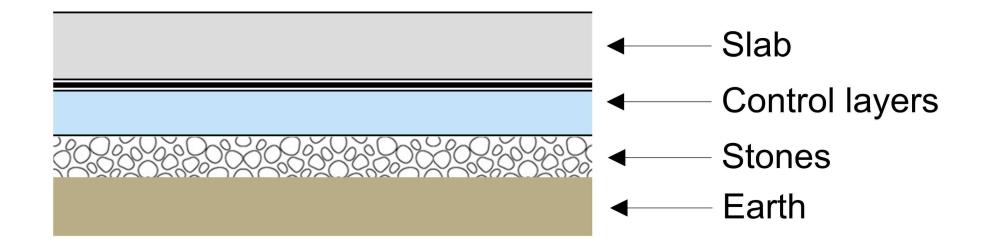
The Perfect Wall

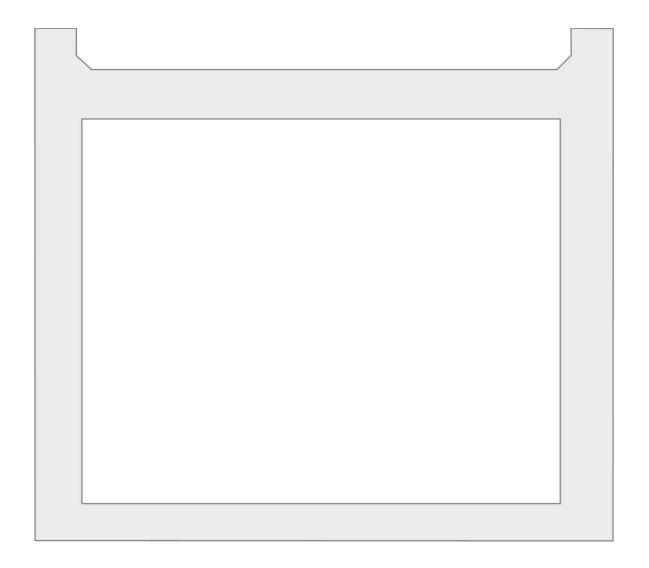
Water Control Layer
Air Control Layer
Vapor Control Layer
Thermal Control Layer

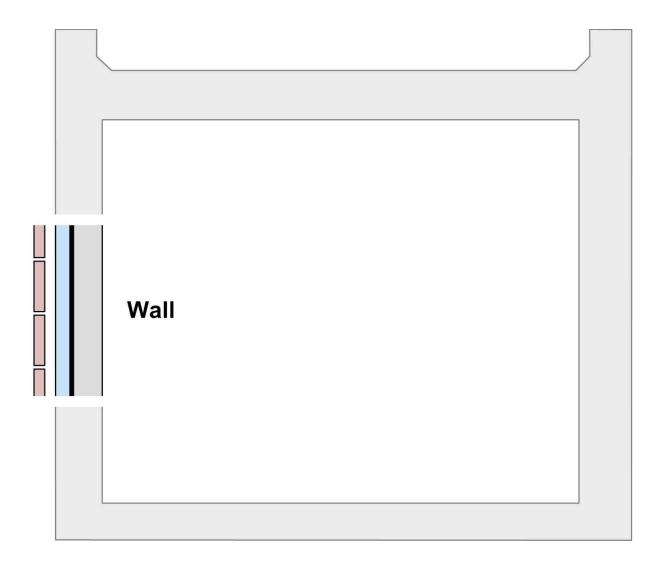


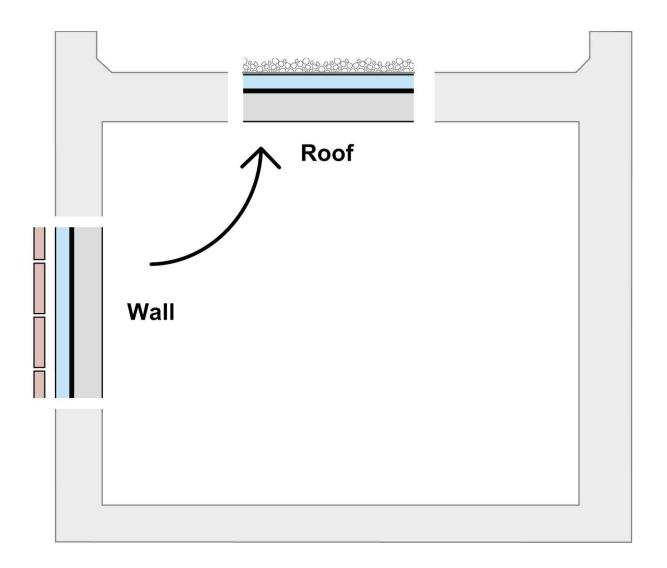


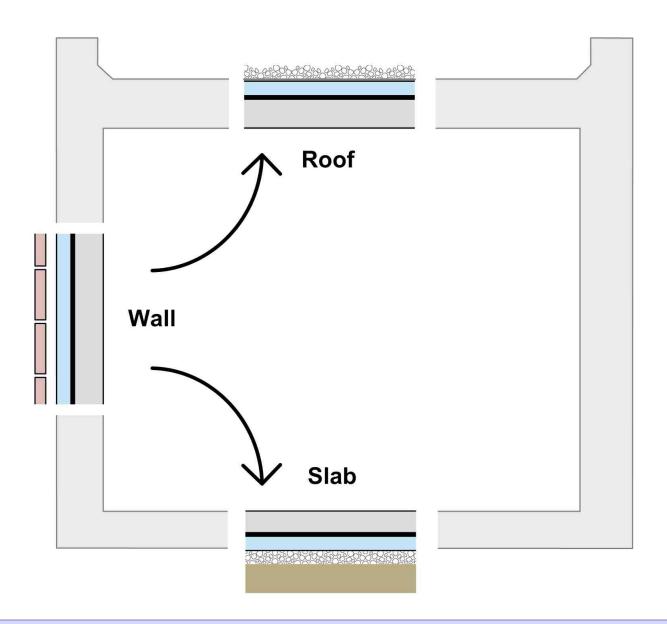


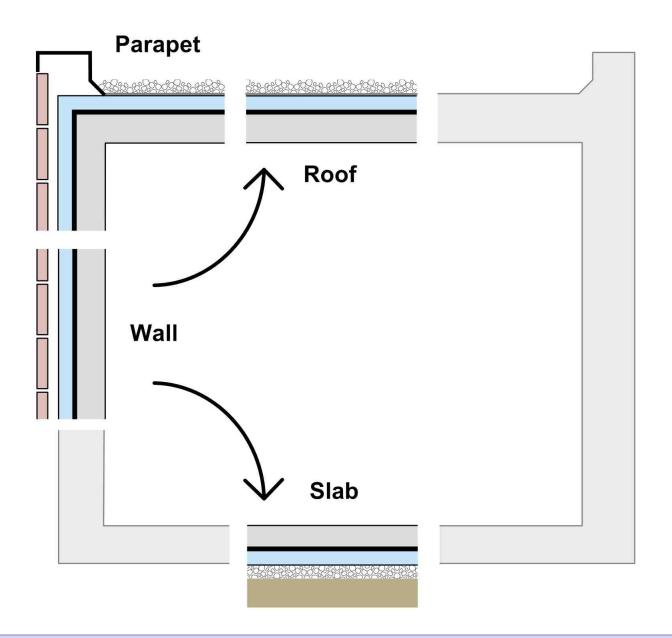


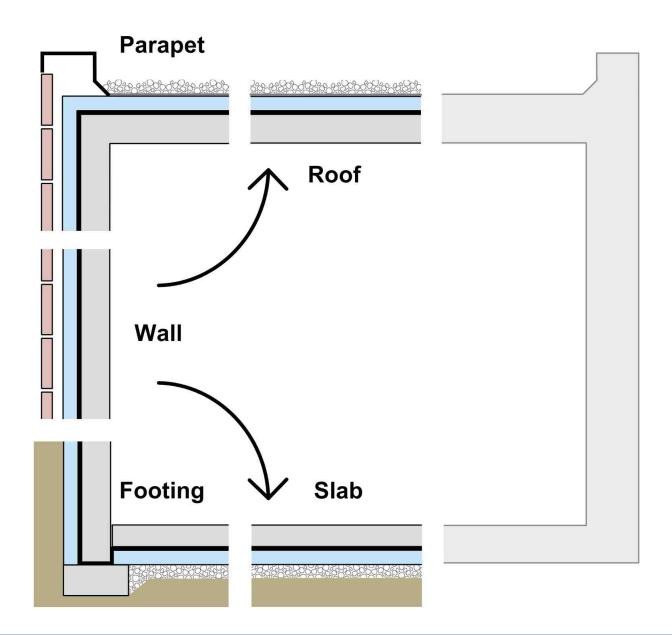


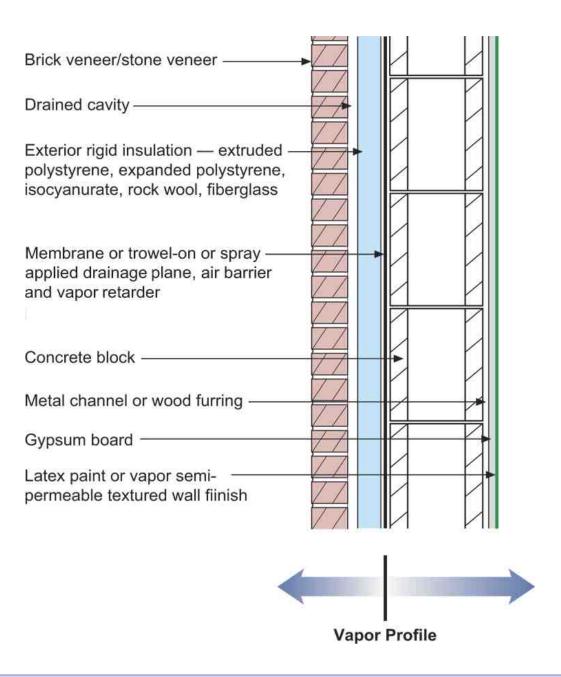


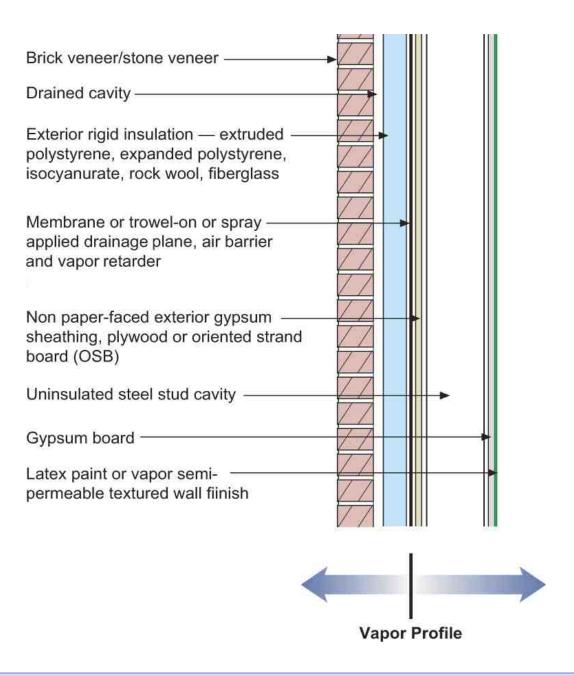


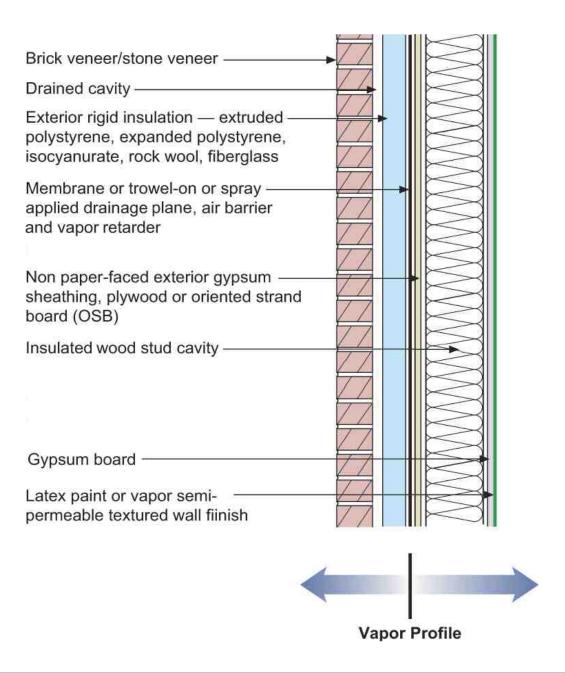




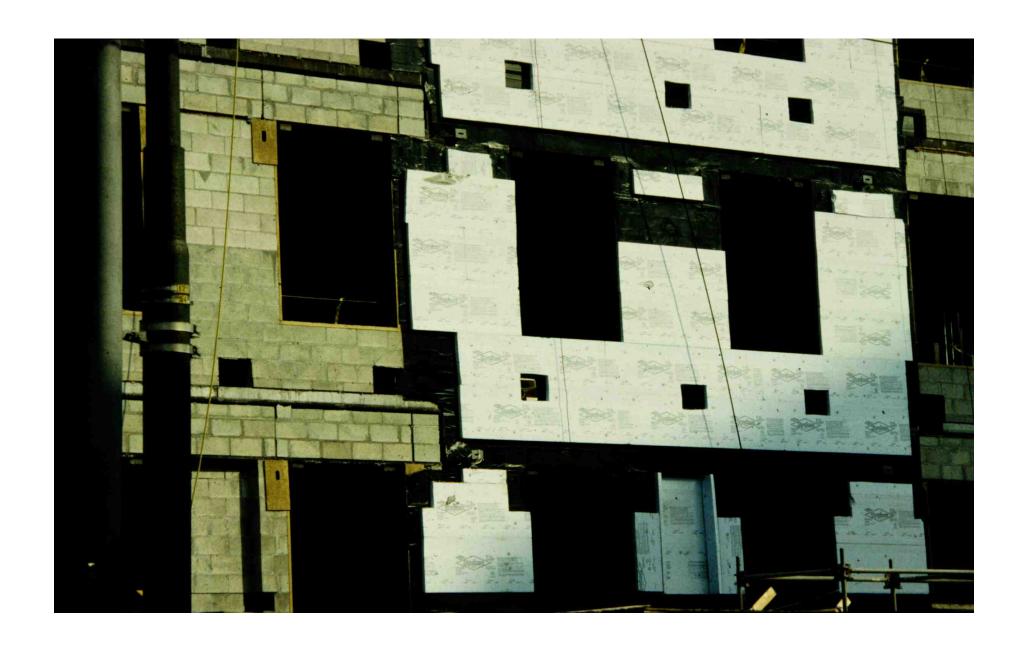






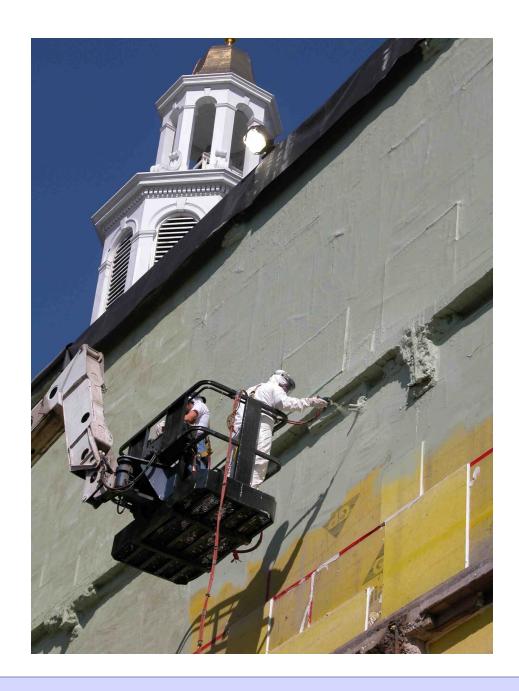


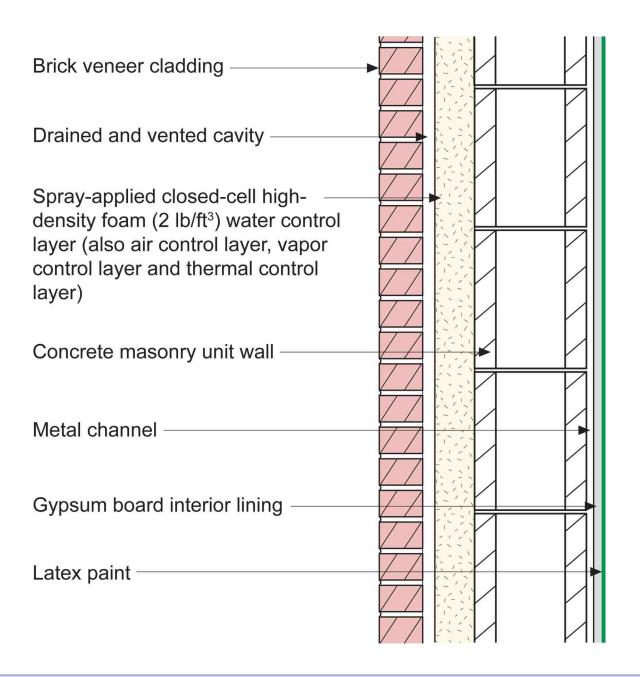


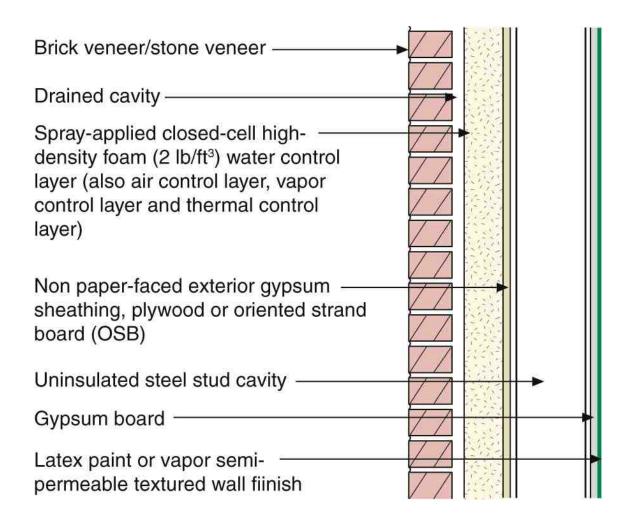


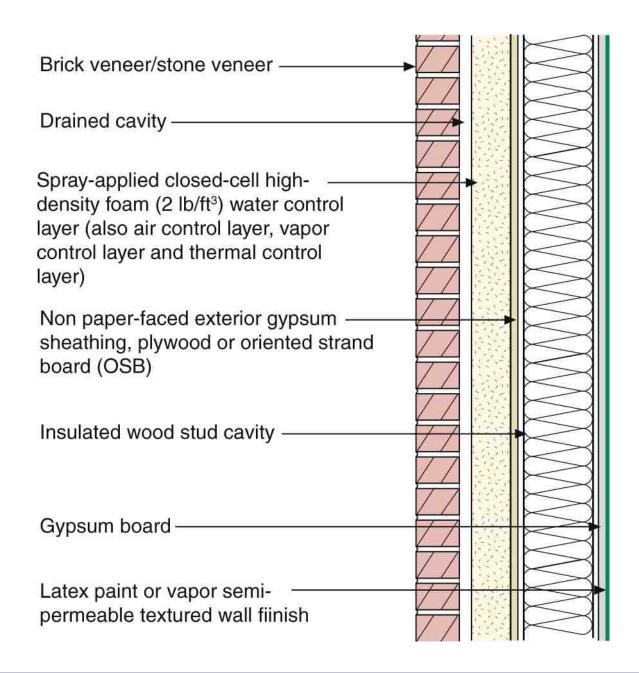


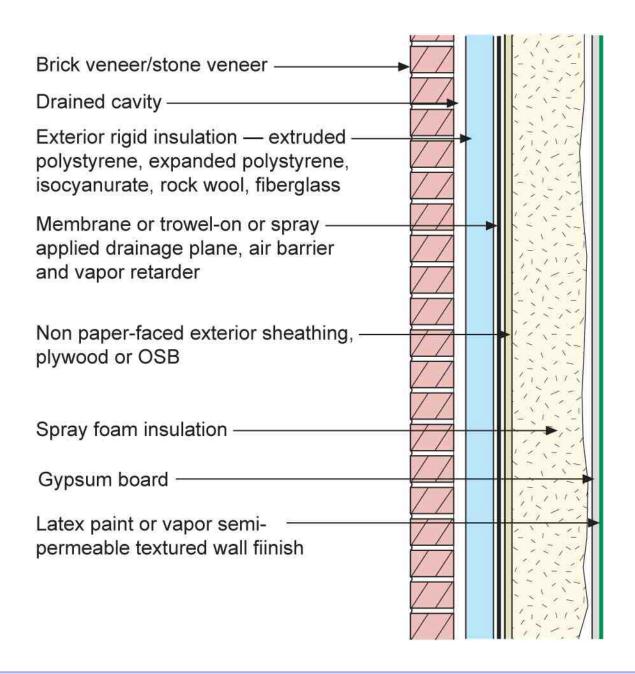


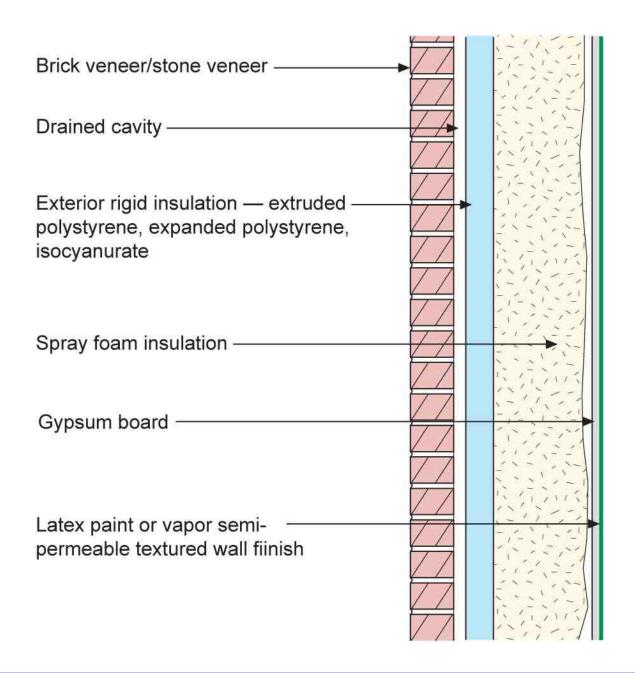


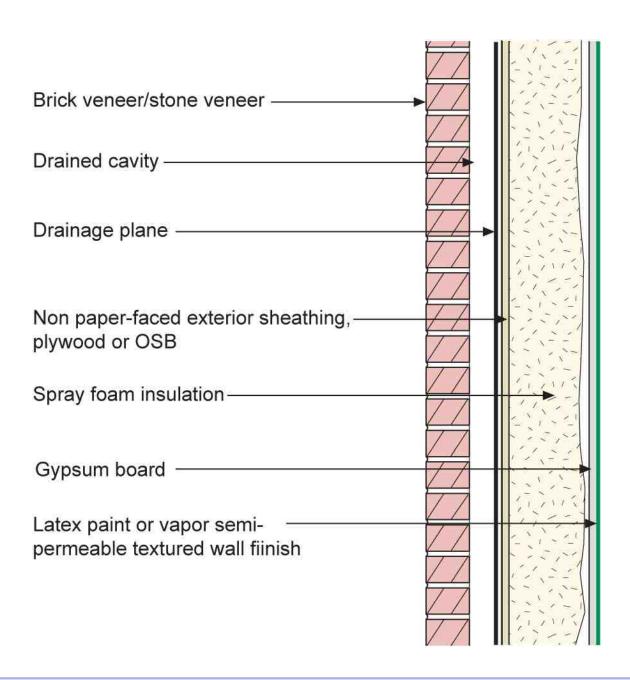


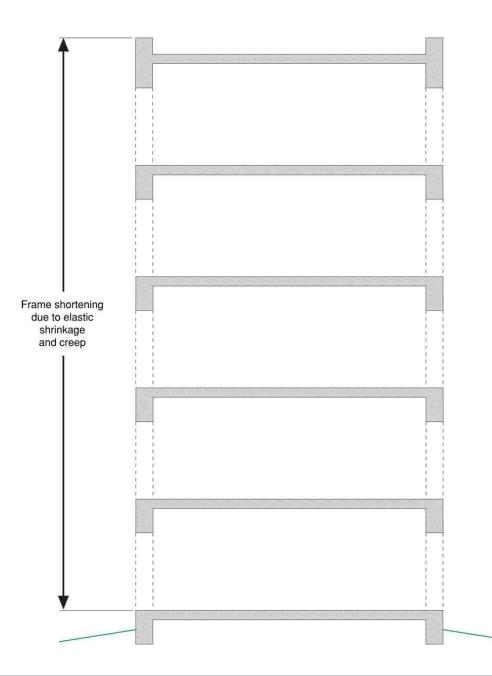


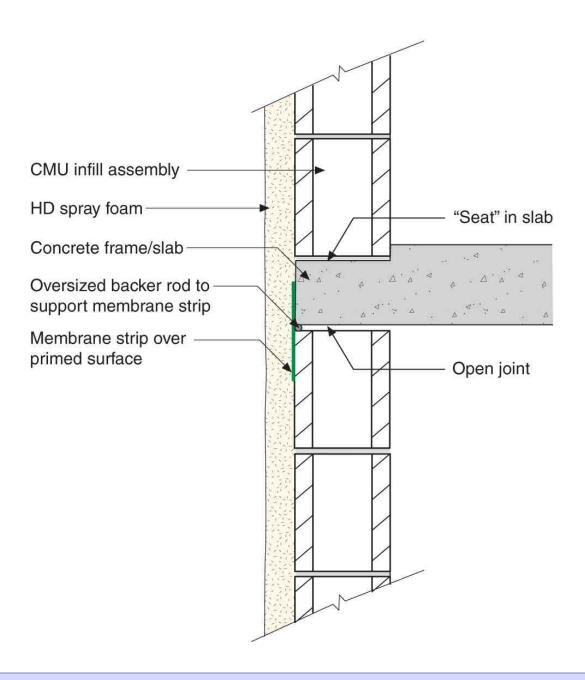


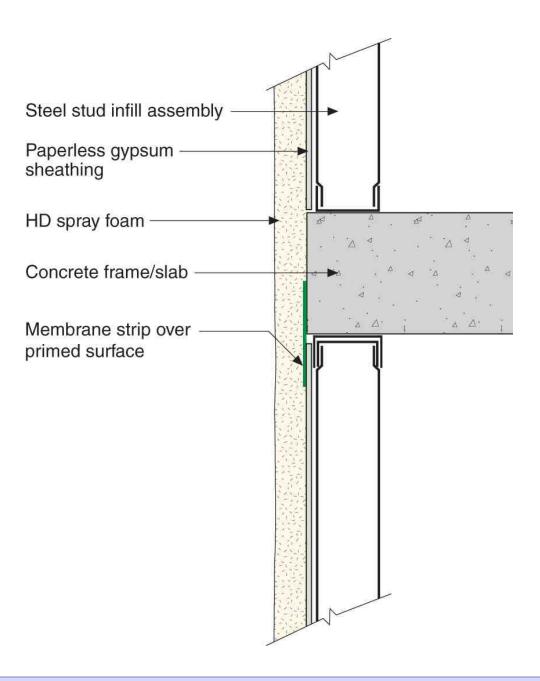


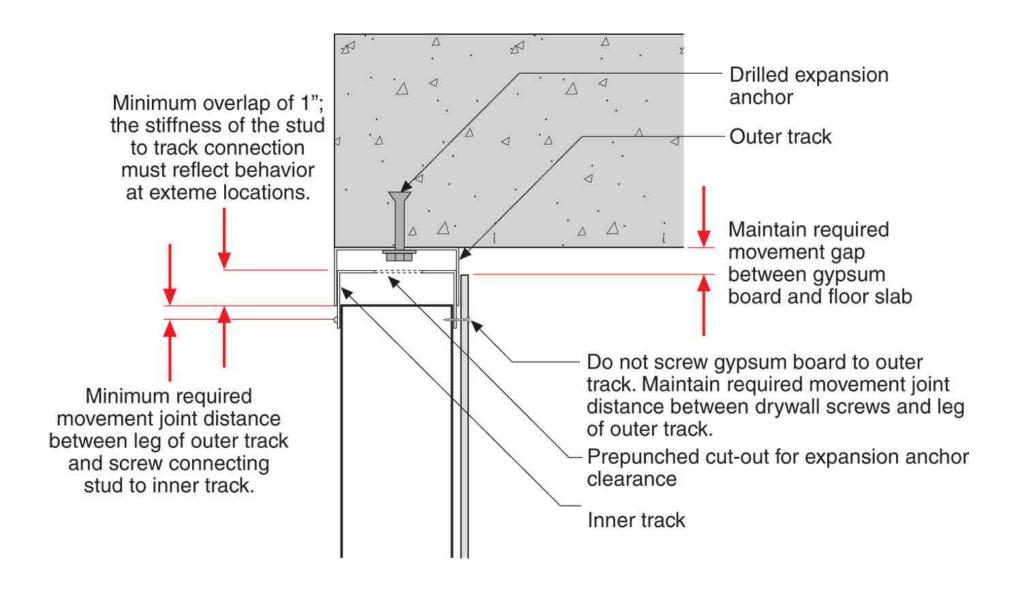


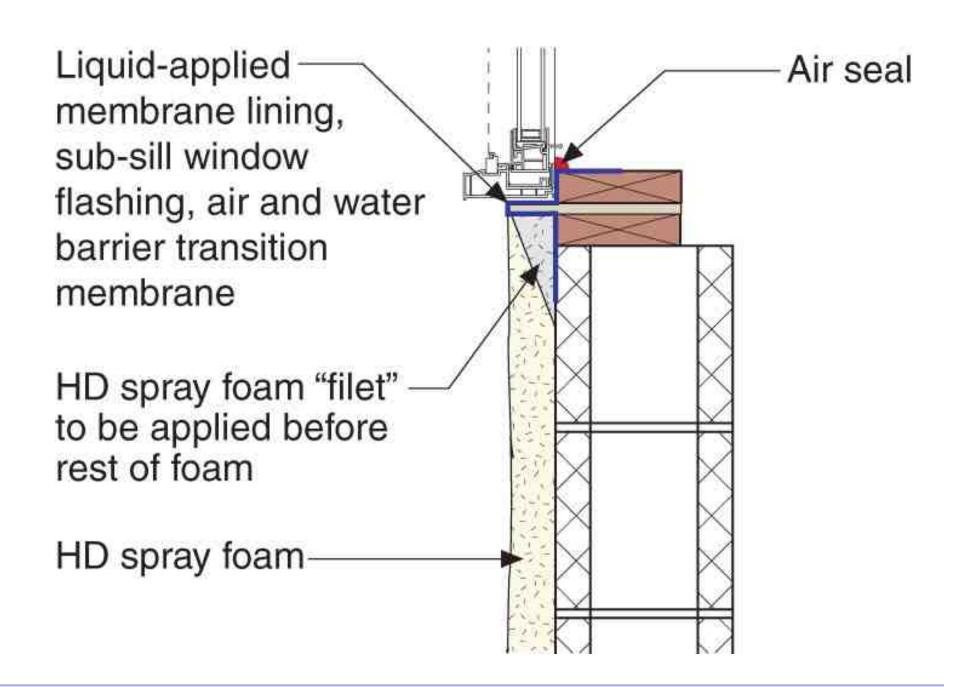


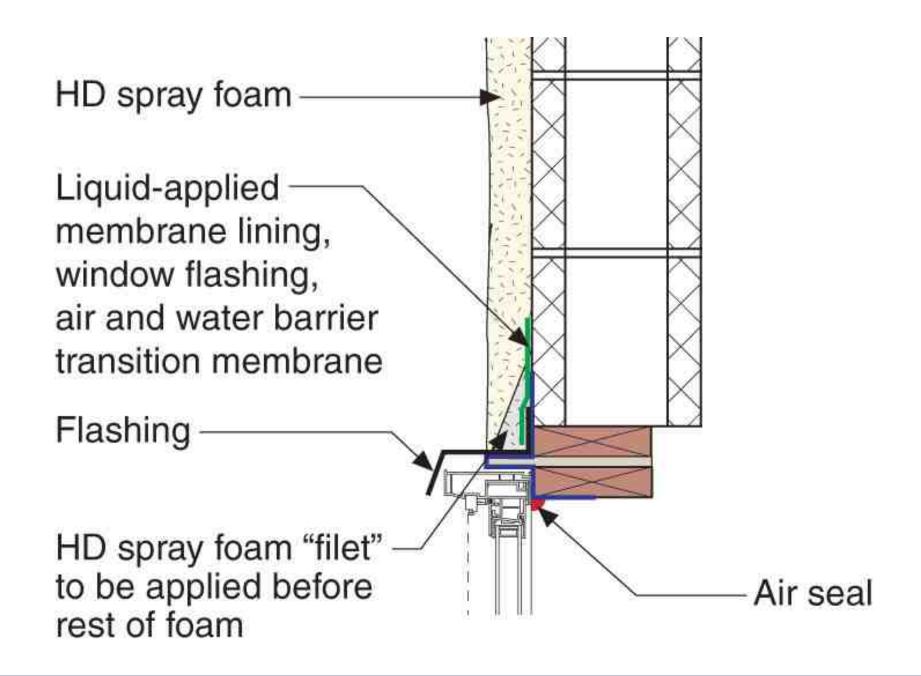


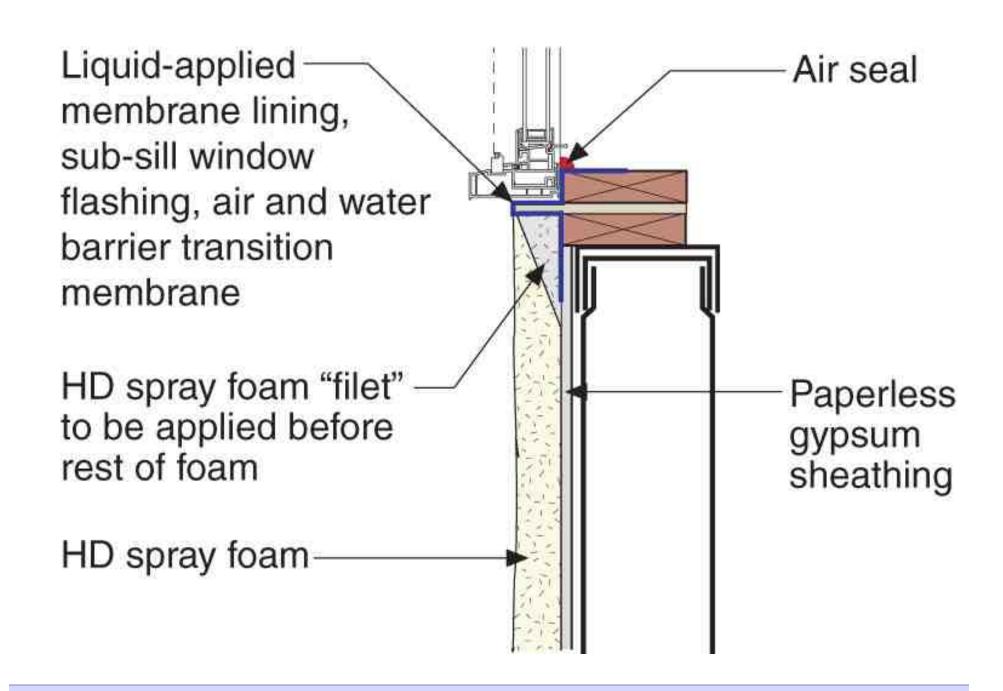


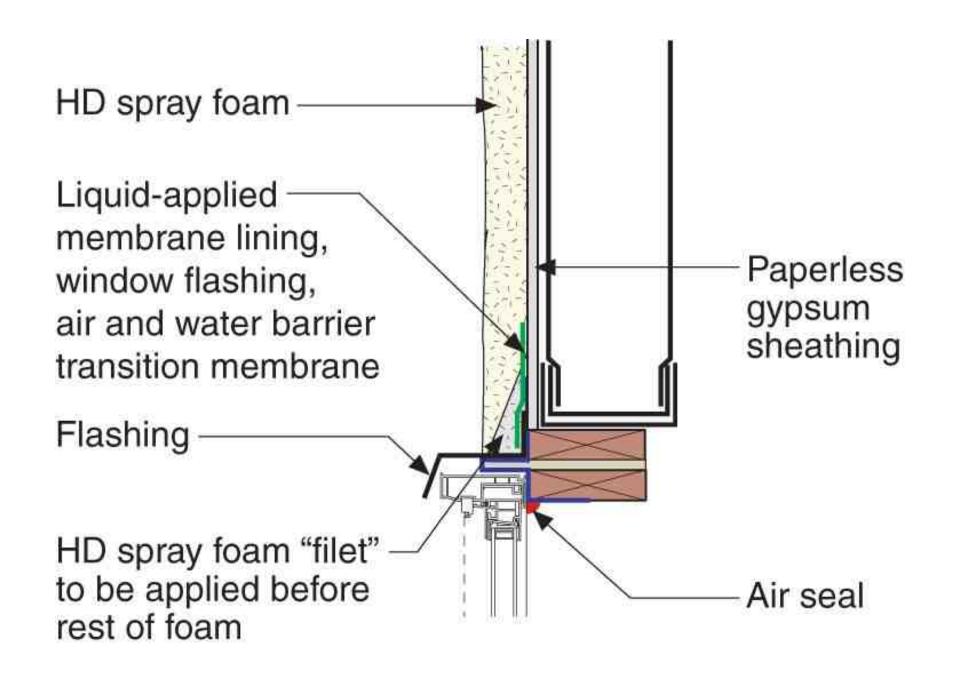


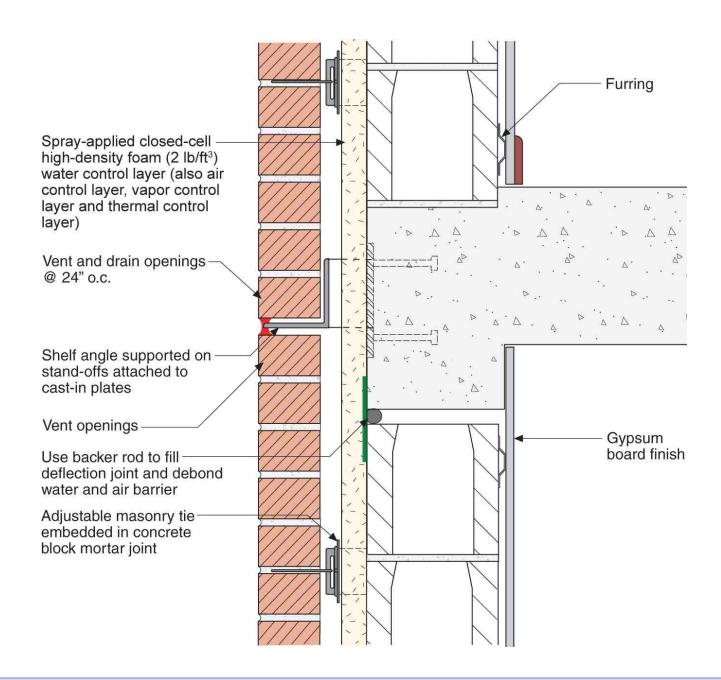


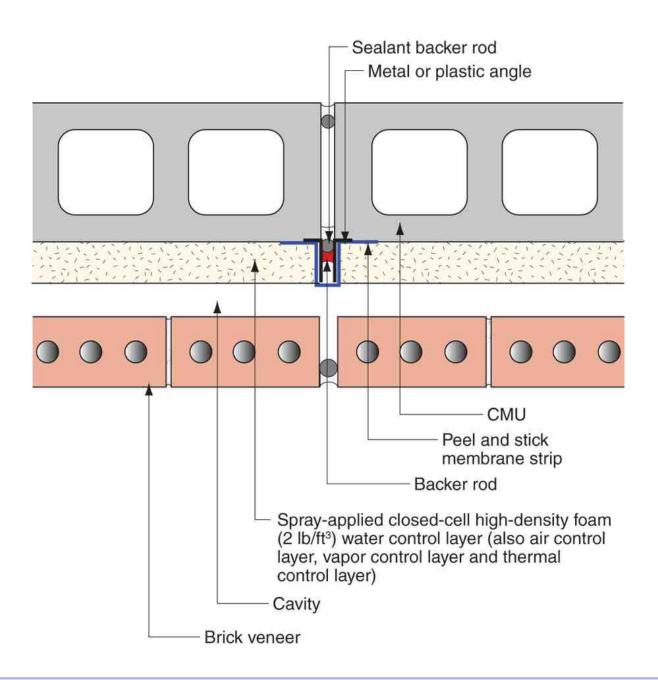


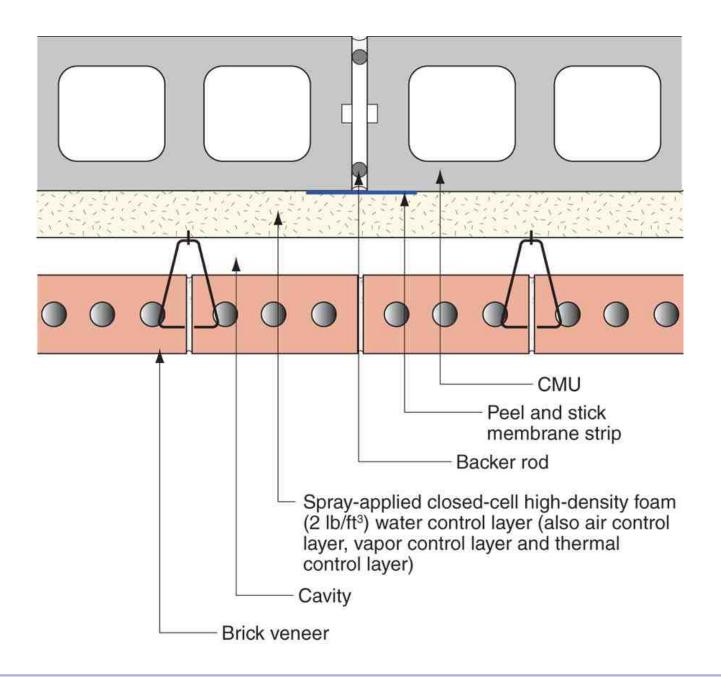


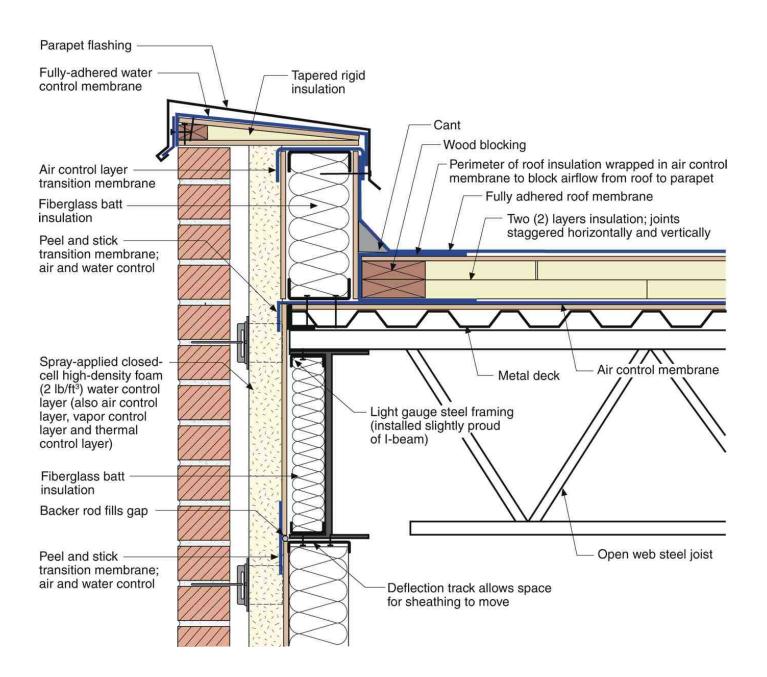


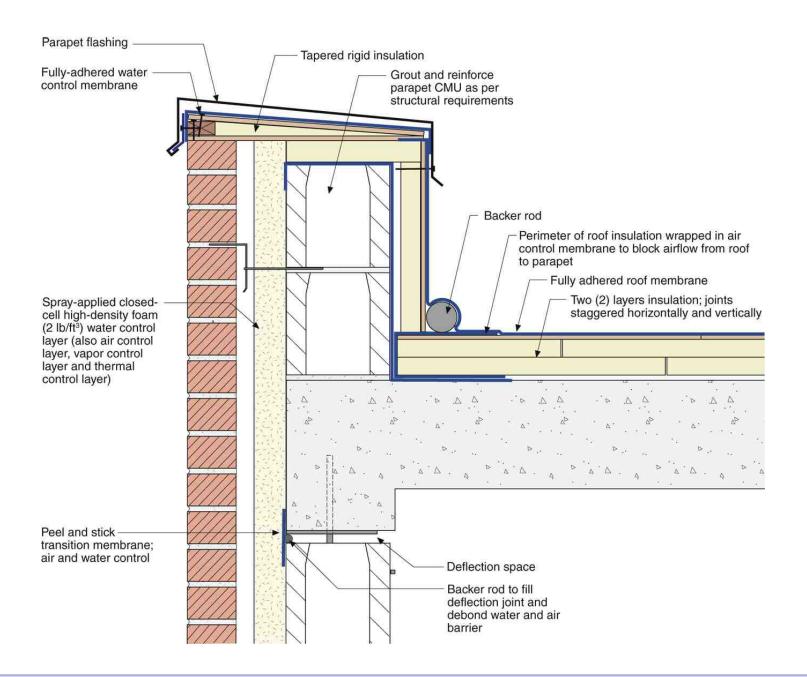


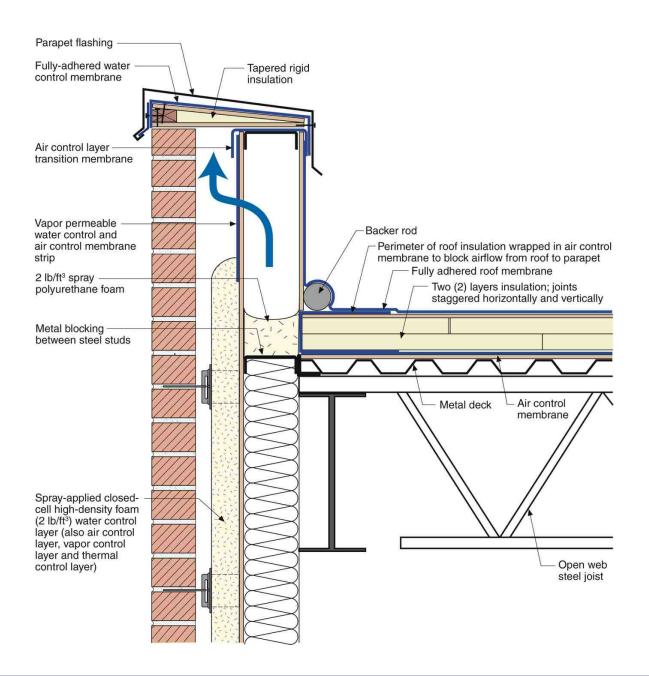


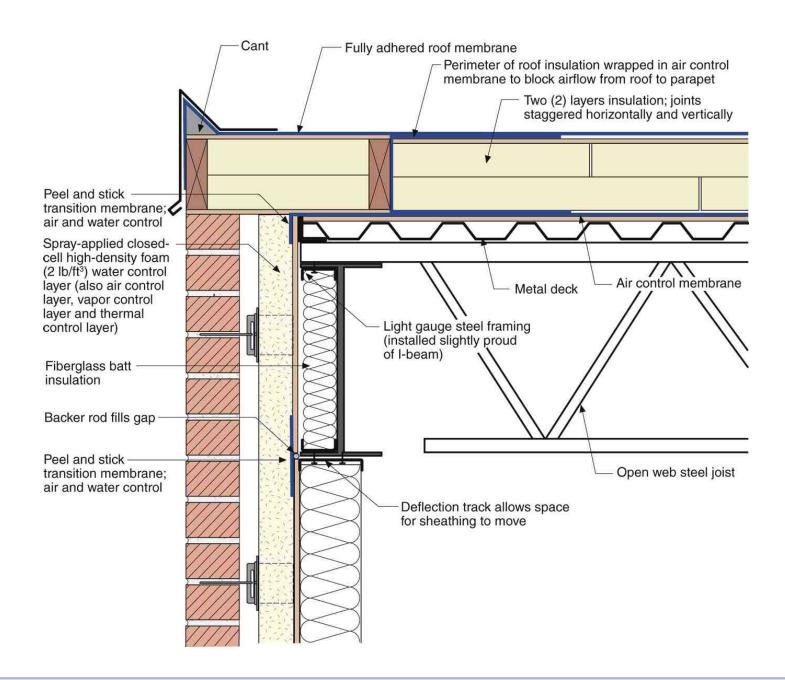












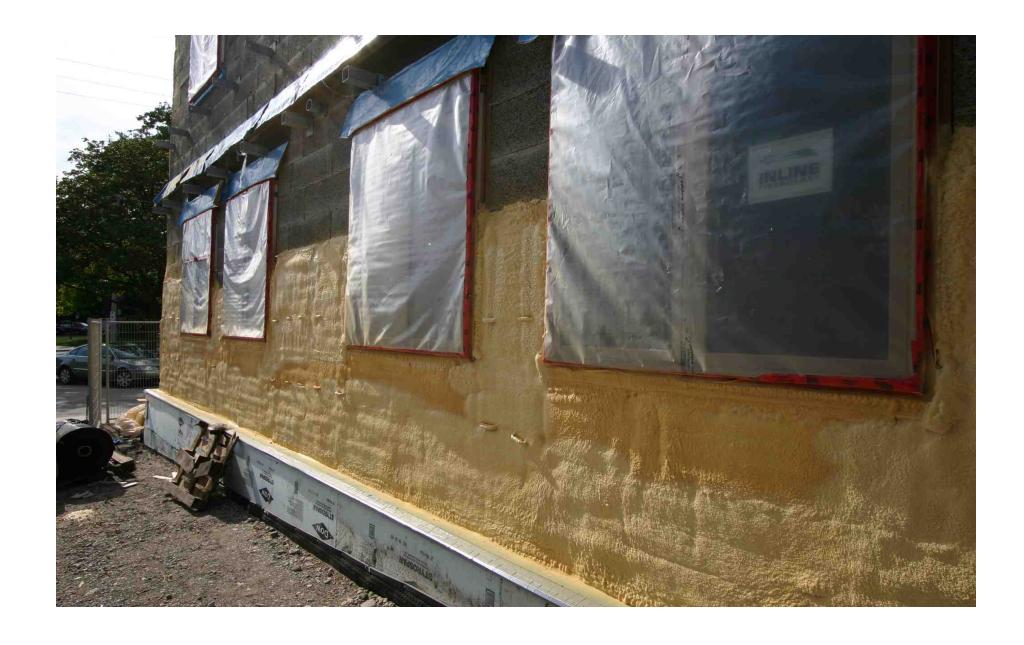


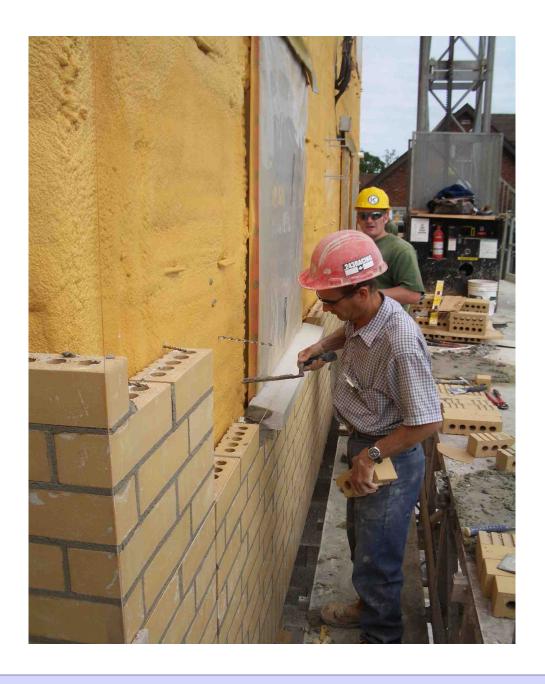


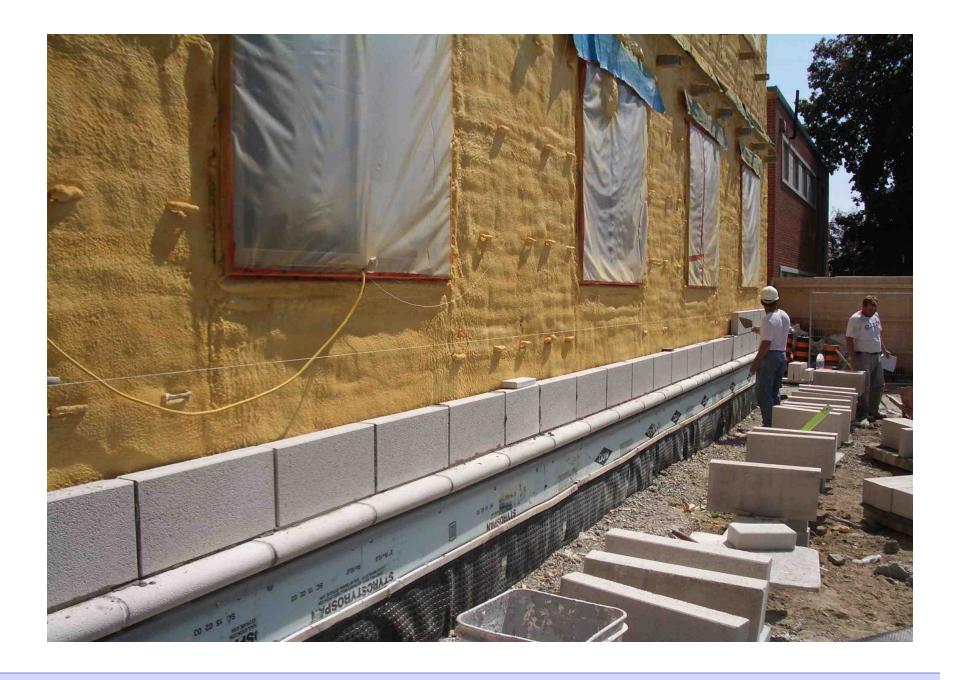








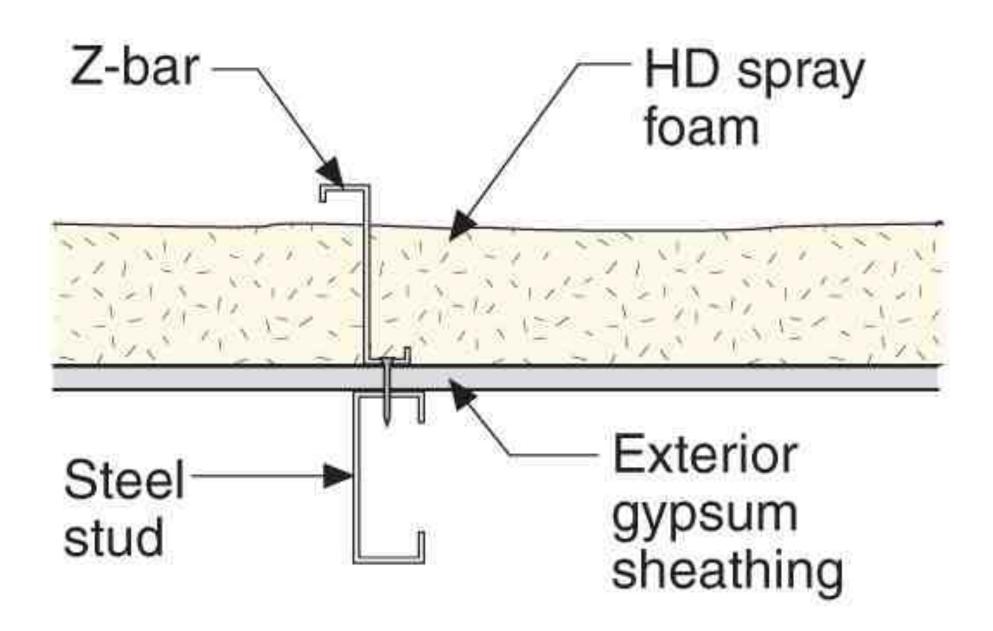


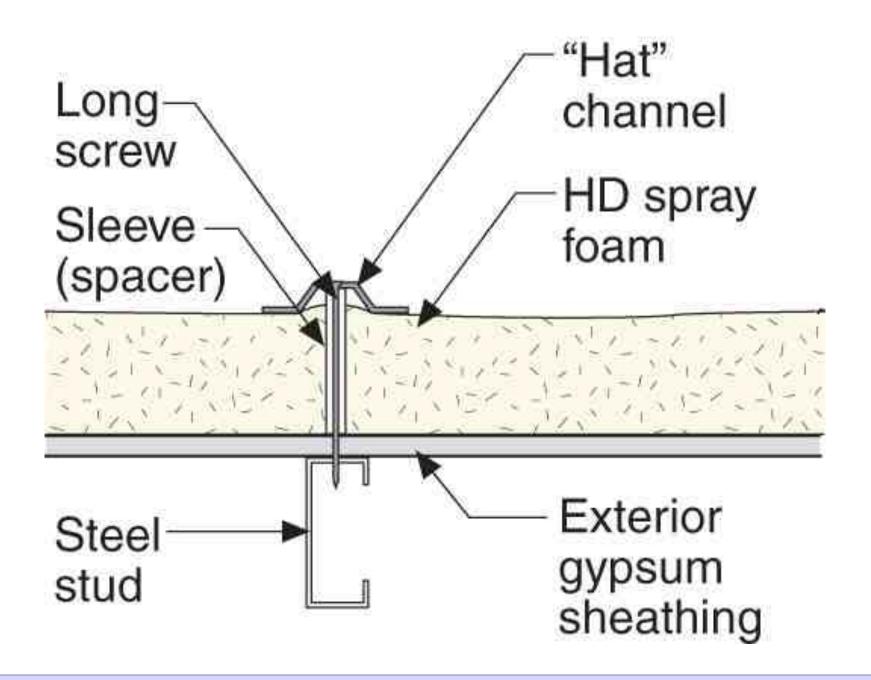


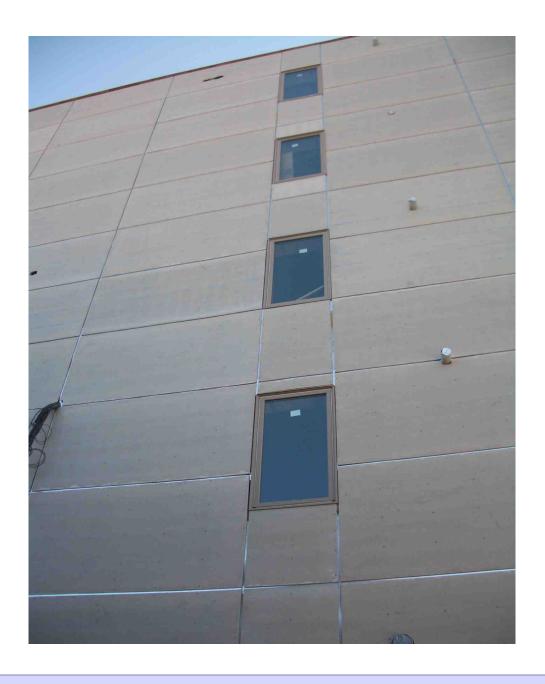


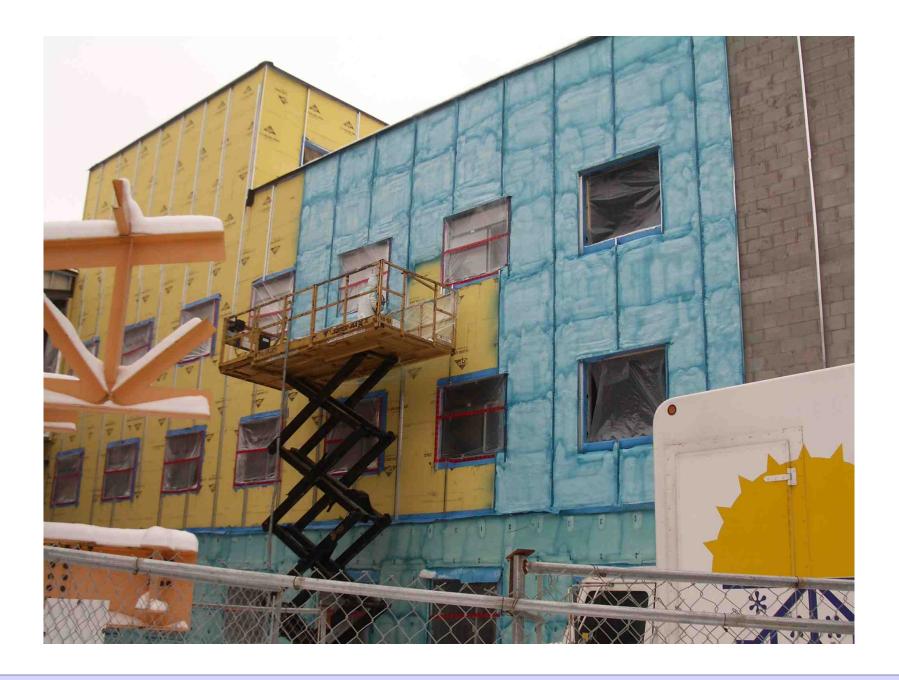


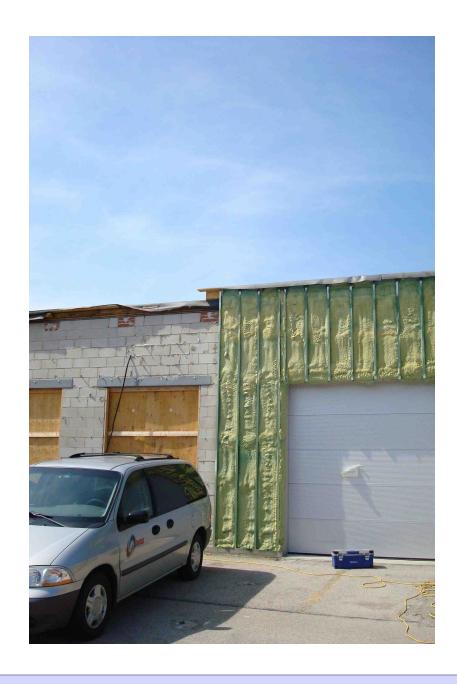


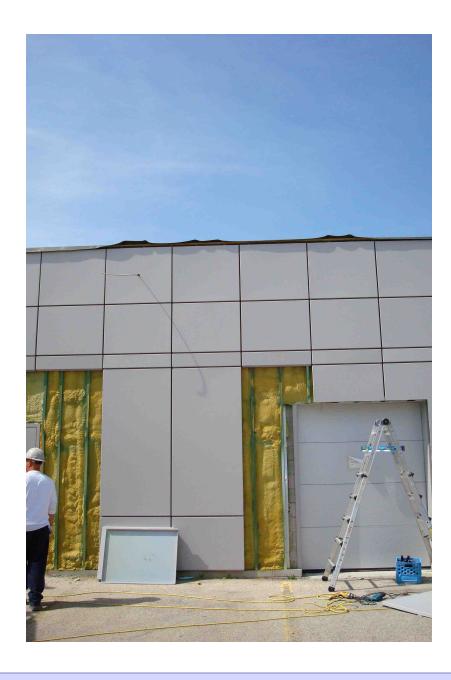








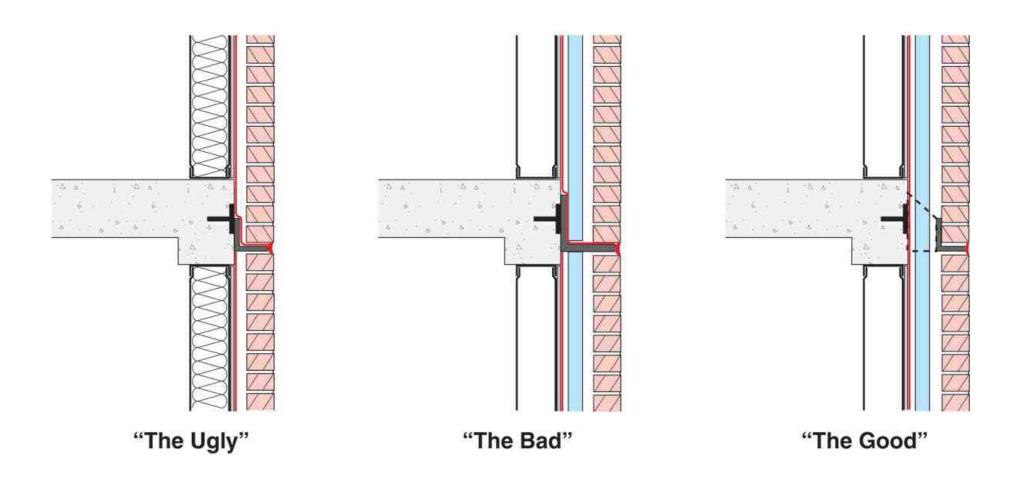




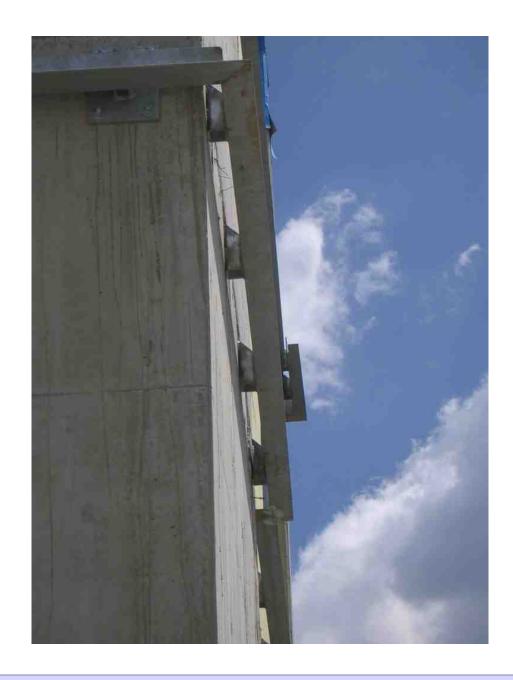






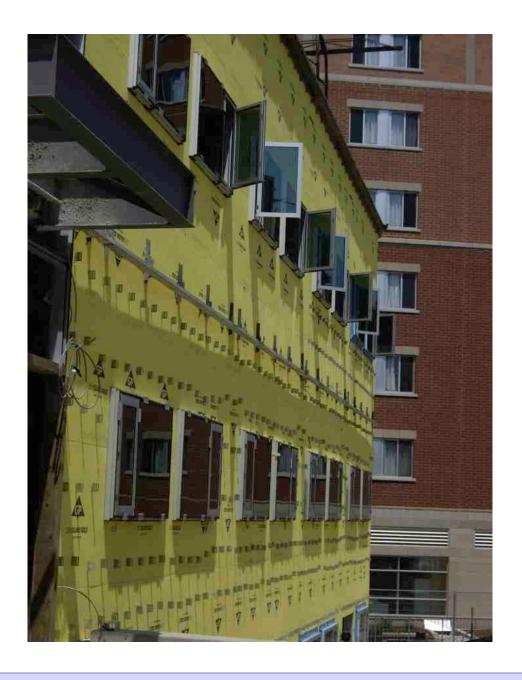












Beware Thermal Flanking

Beware heat flow around window frame

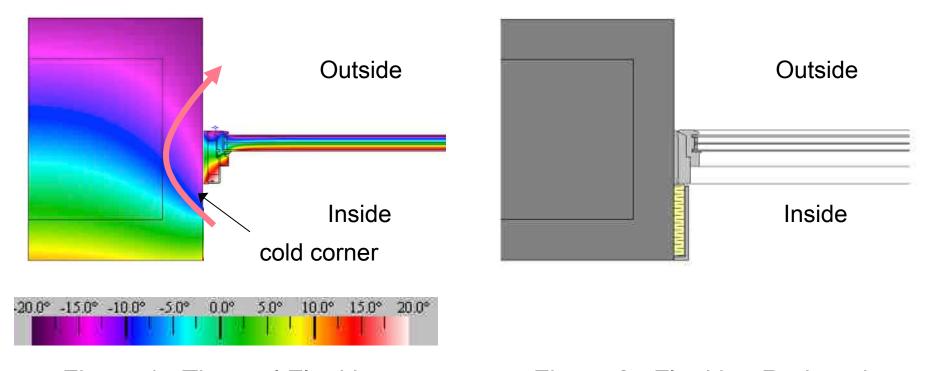
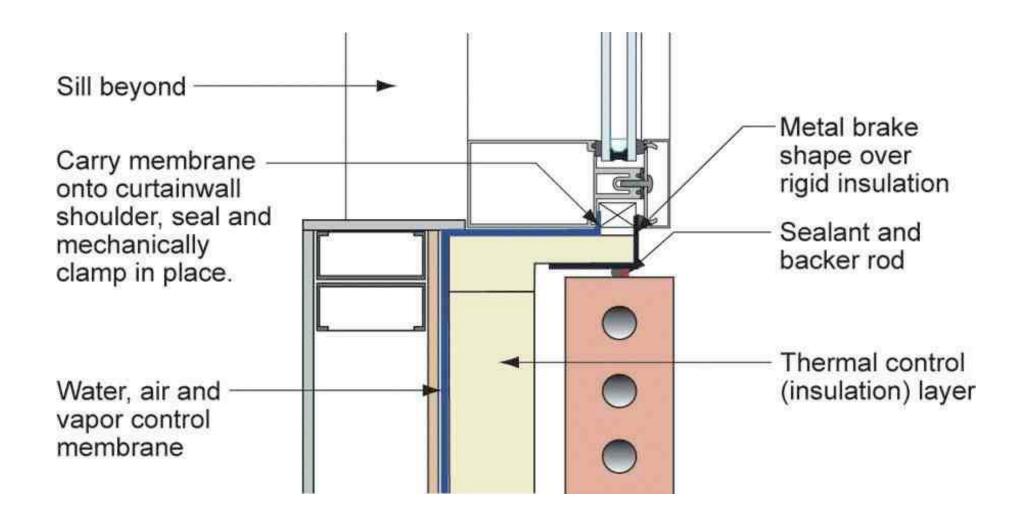
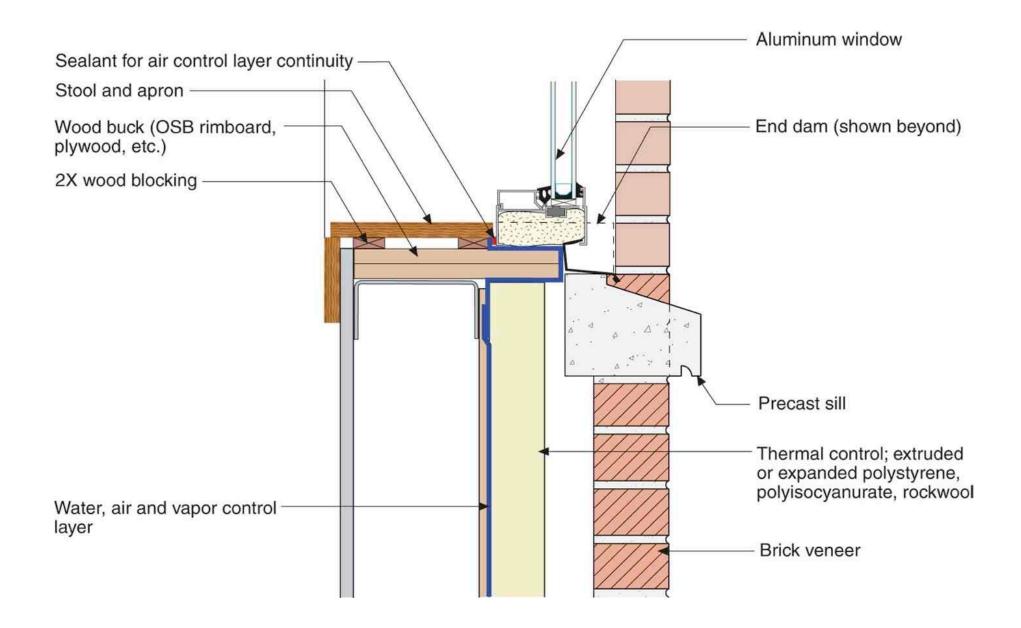


Figure 1: Thermal Flanking

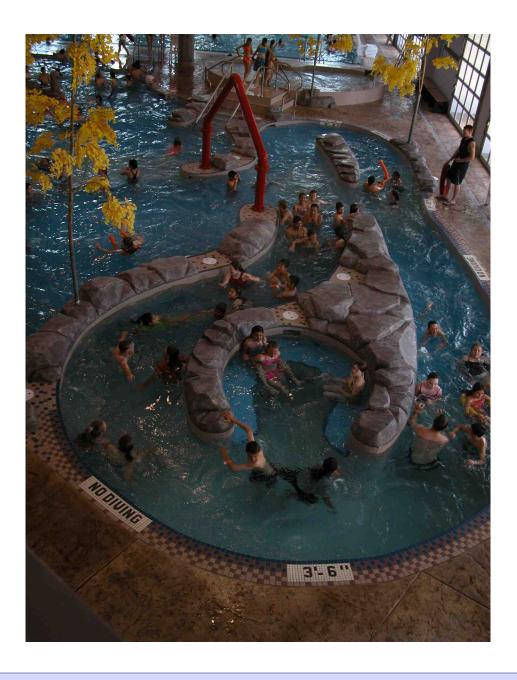
Figure 2: Flanking Reduced

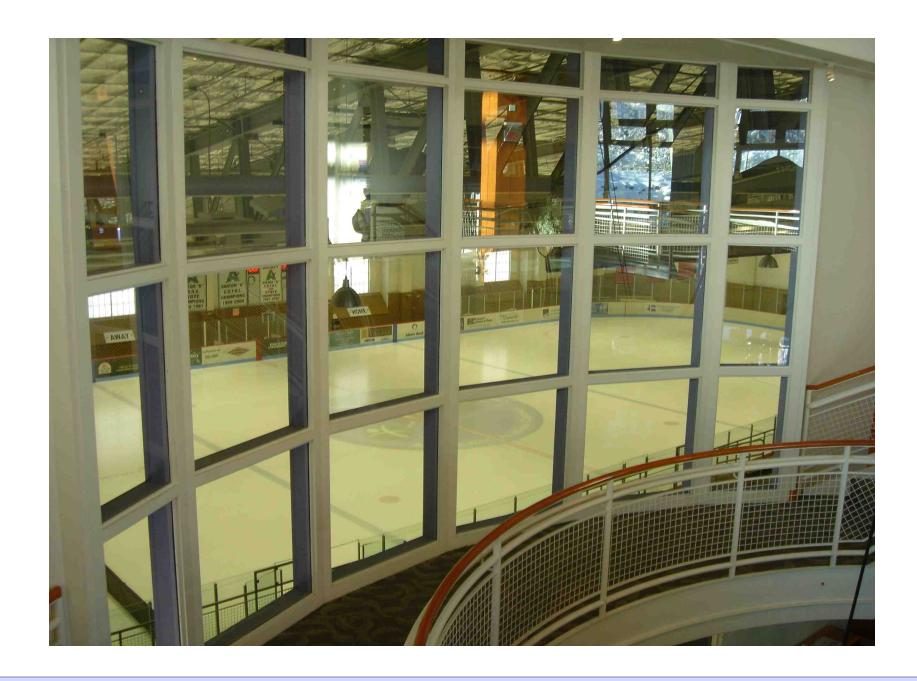








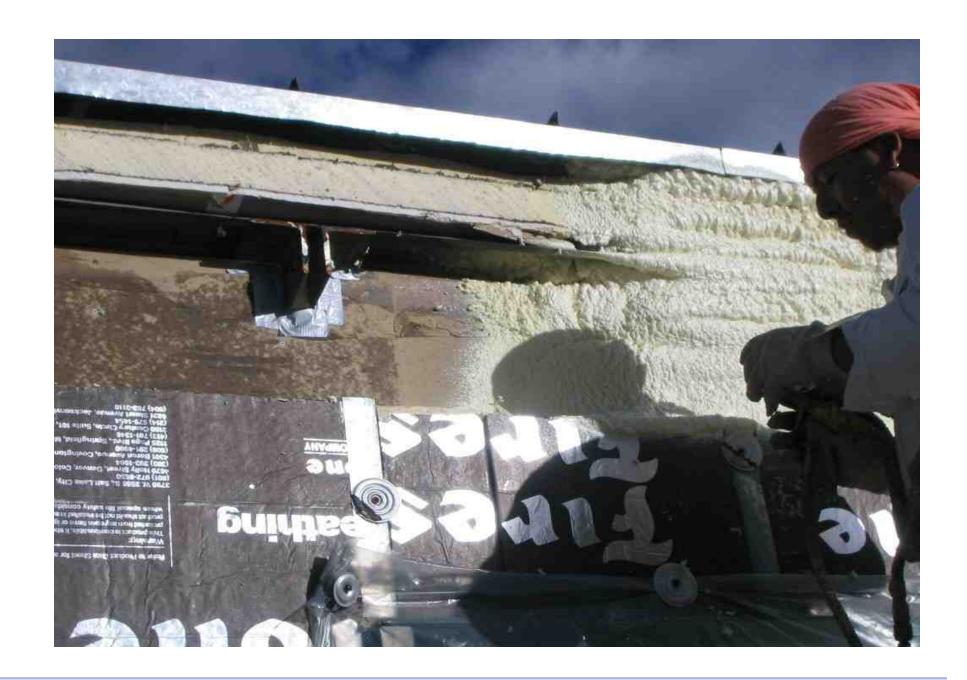


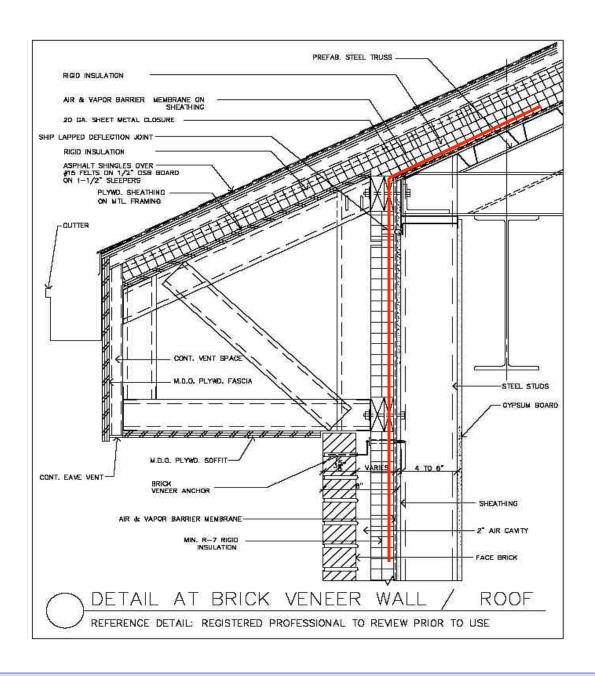






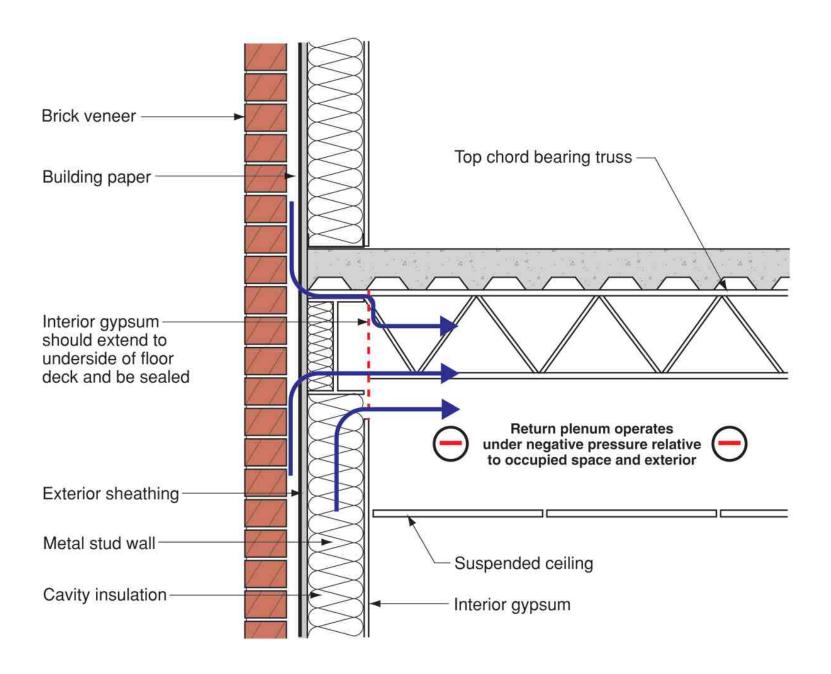




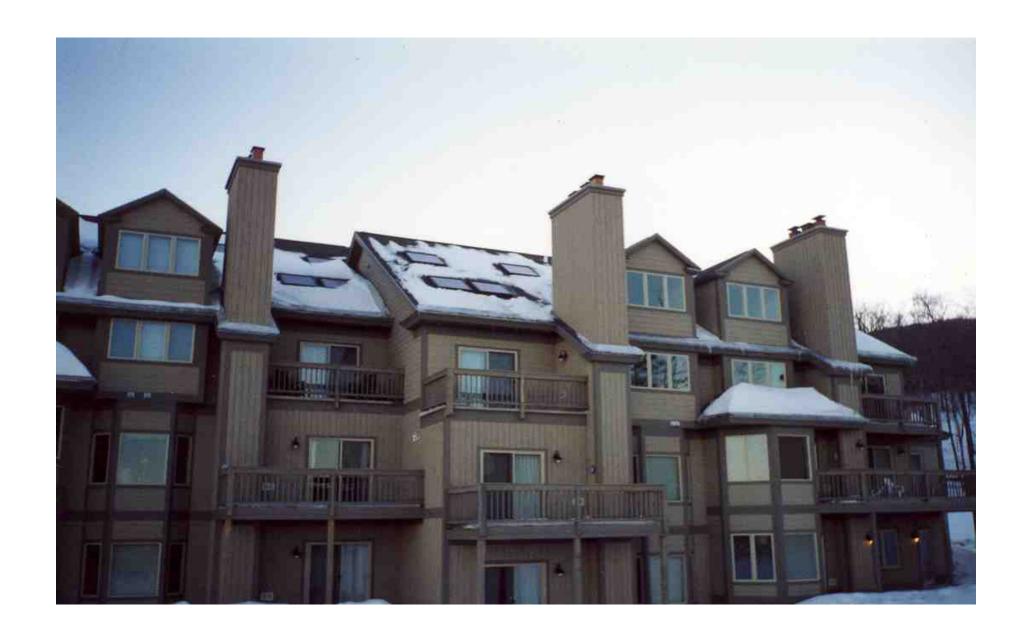




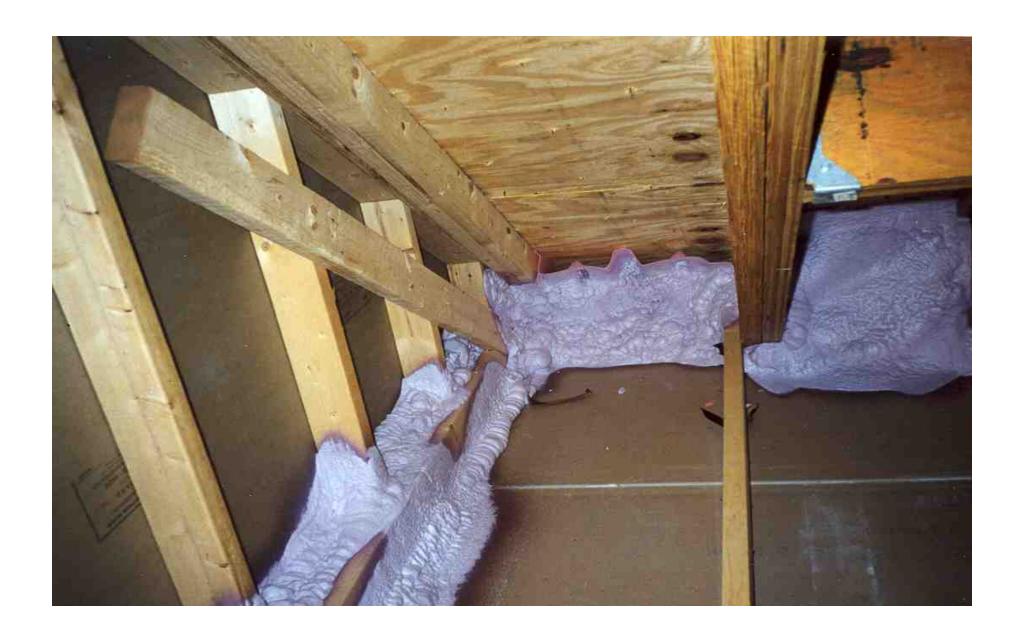










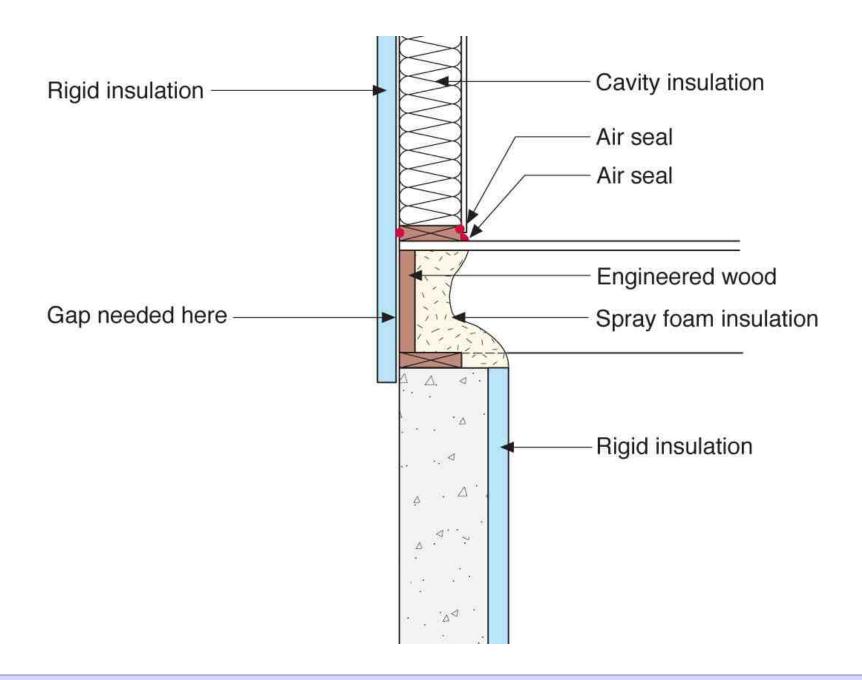


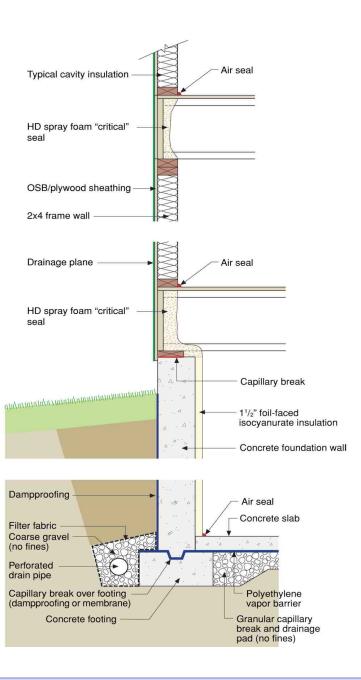


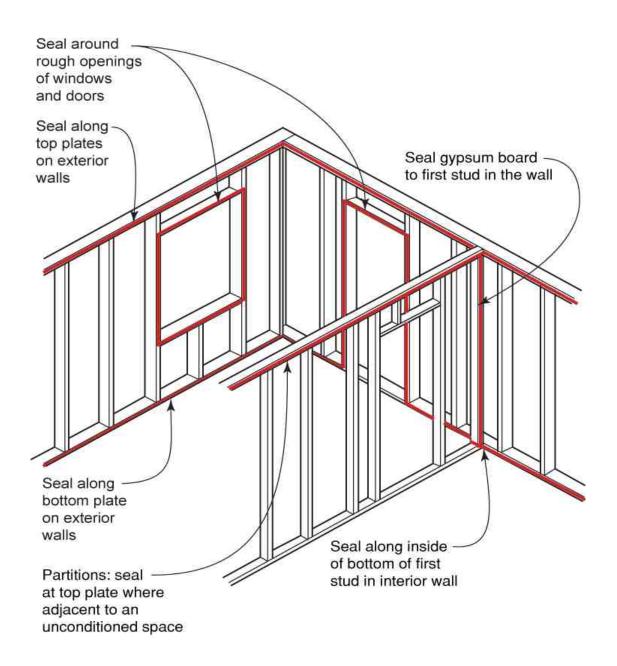






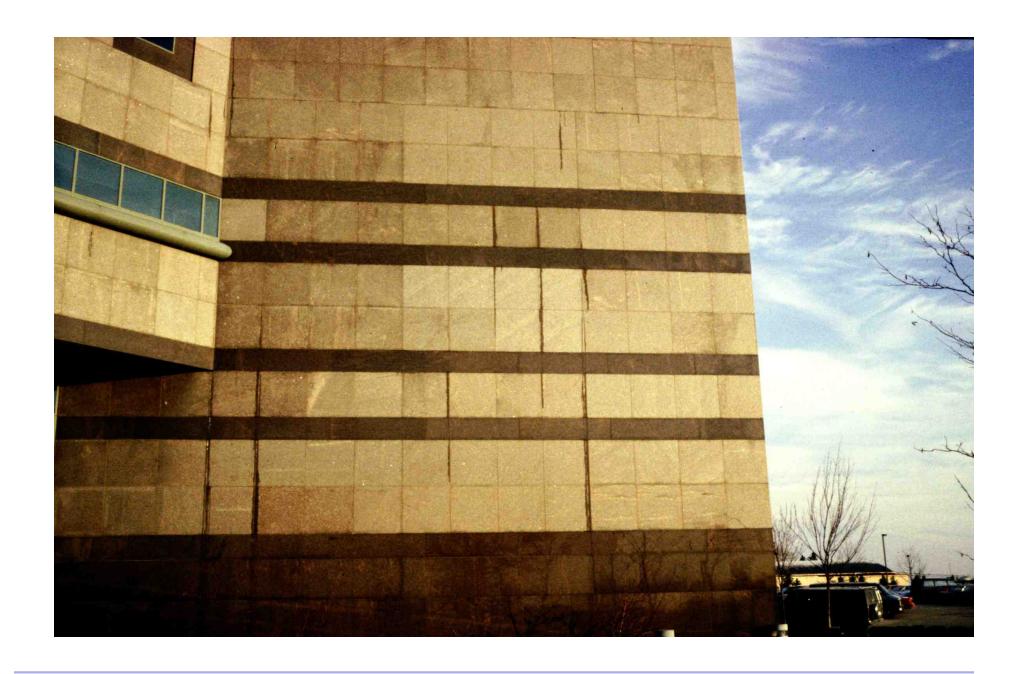


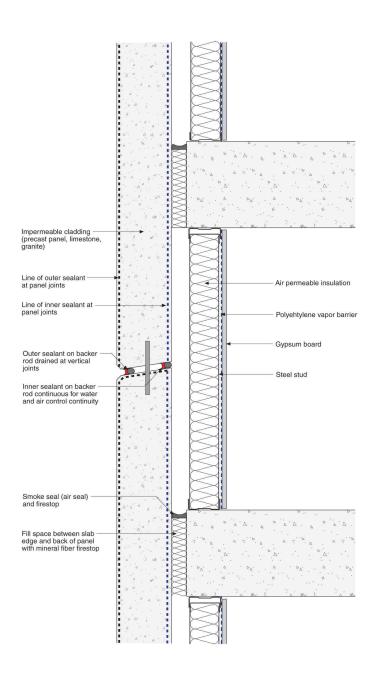


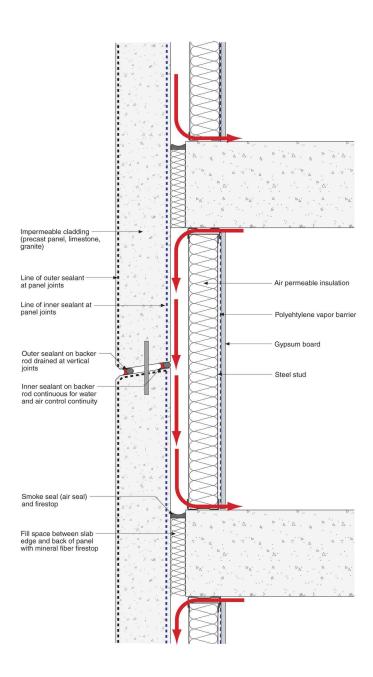


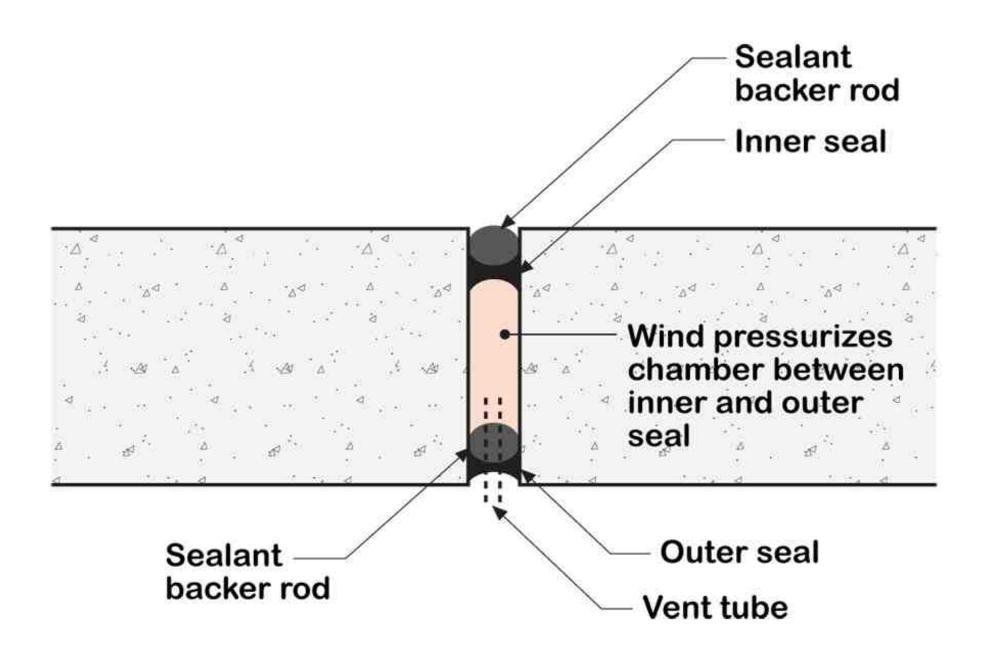


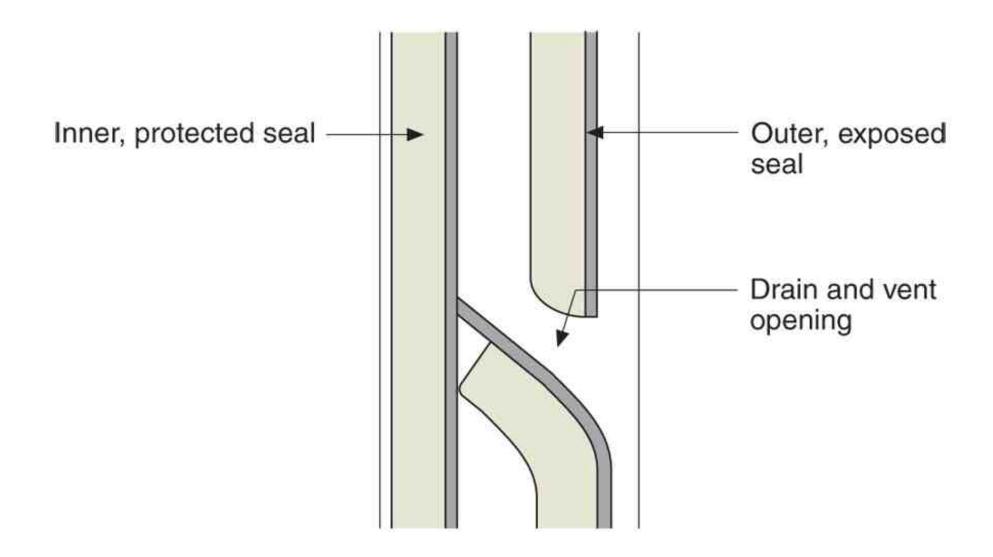


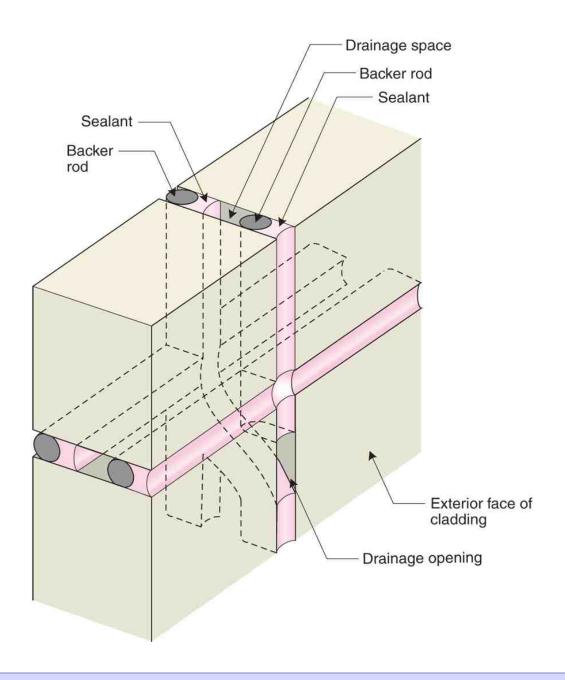


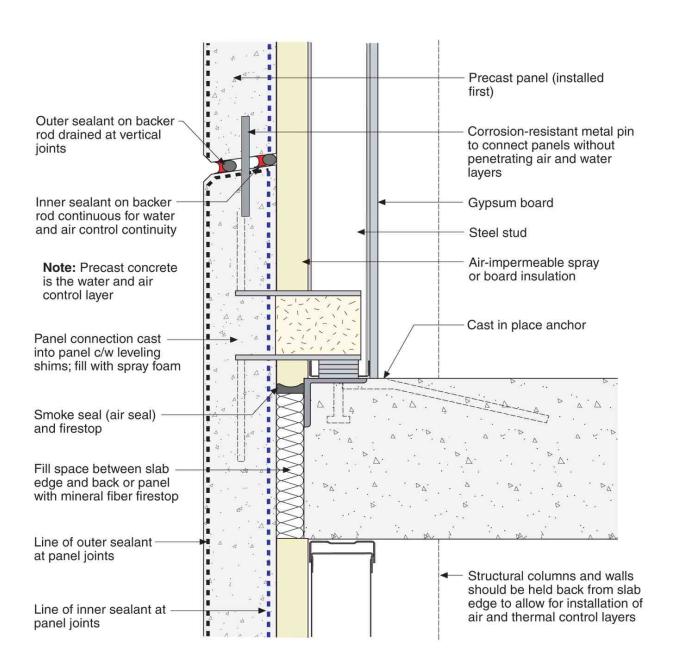


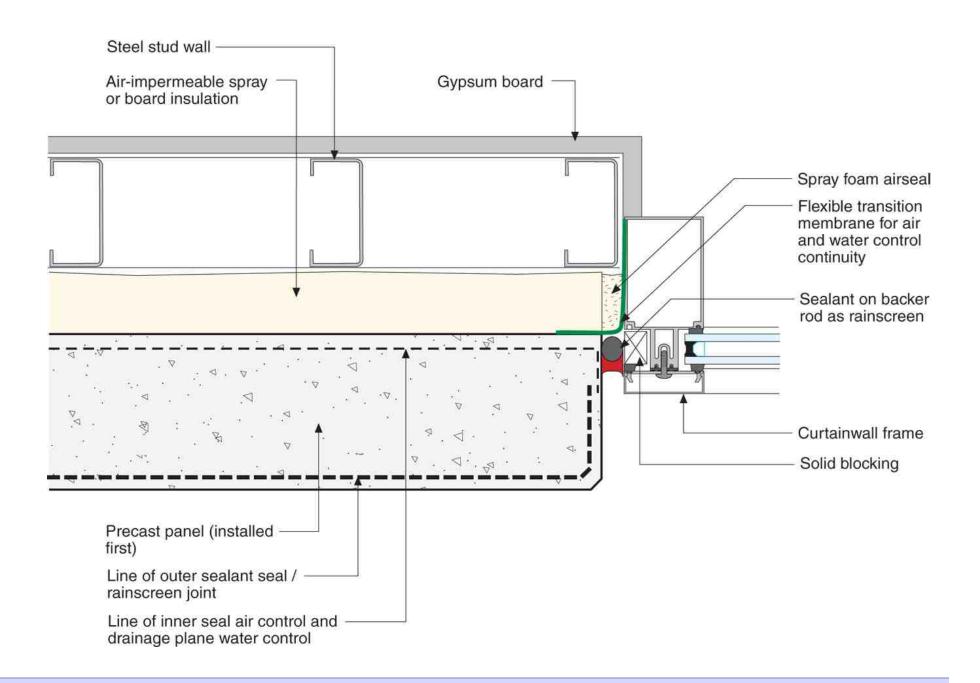




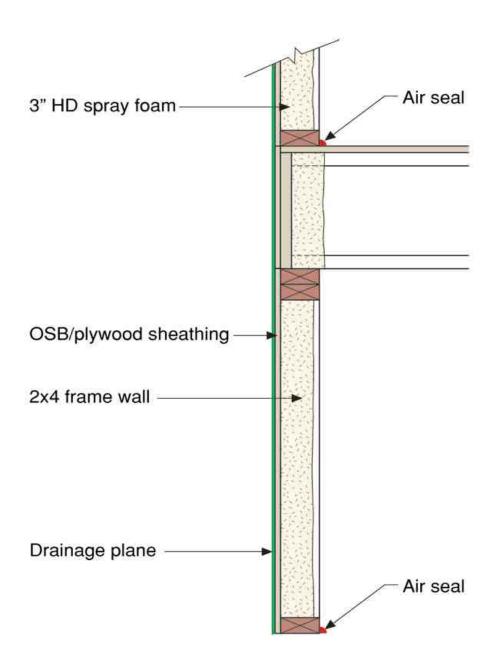












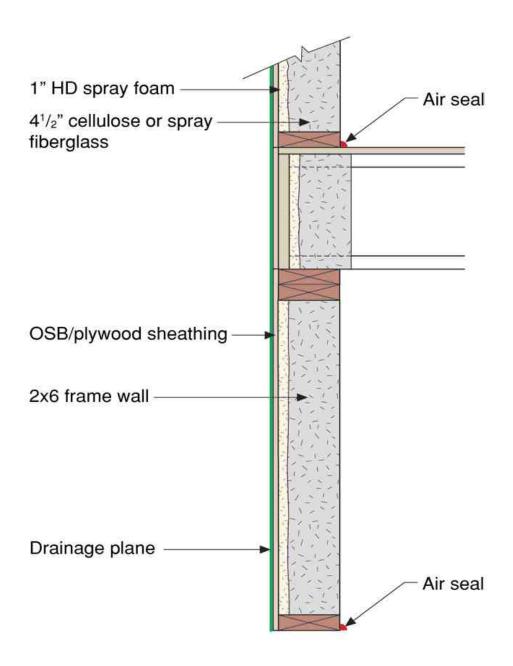


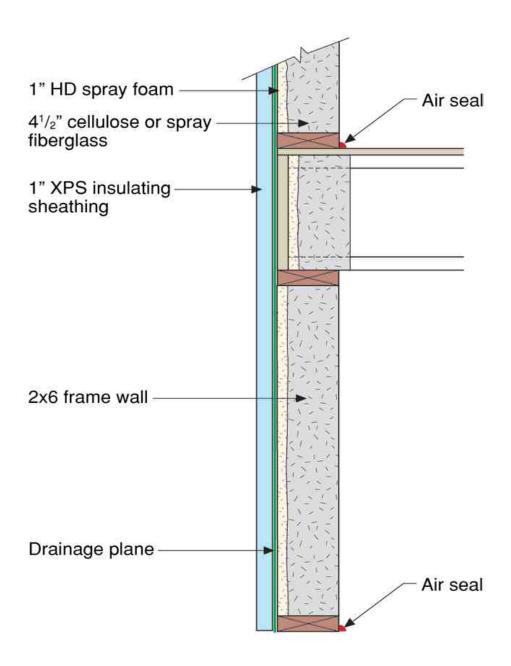


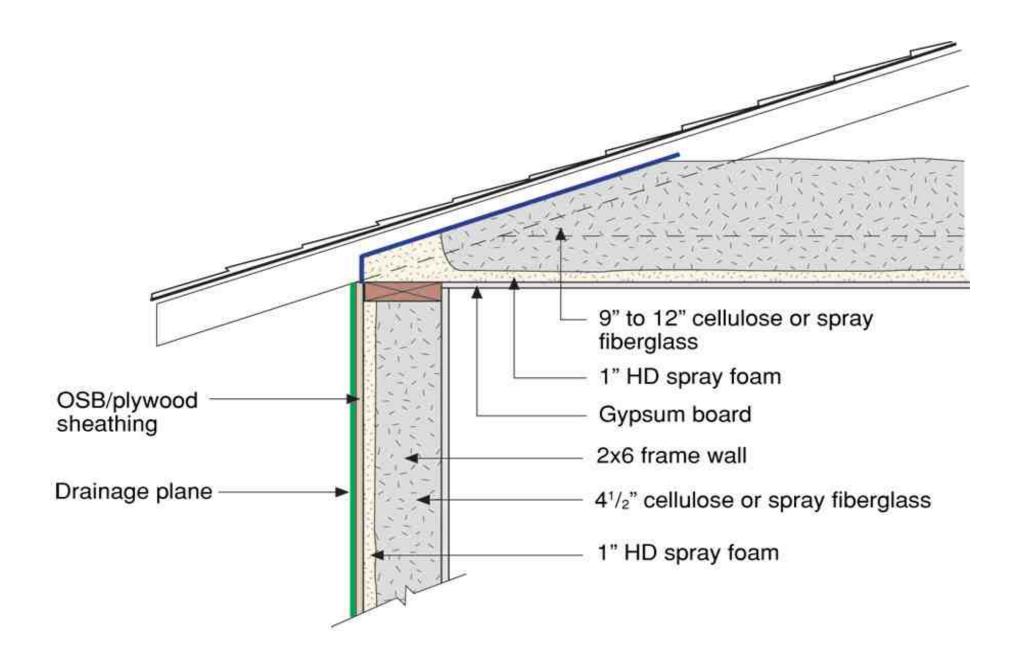


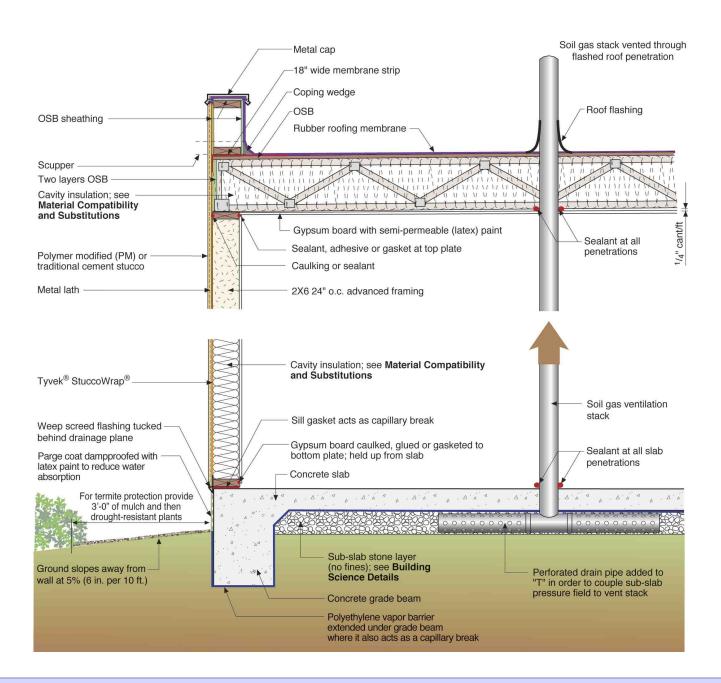


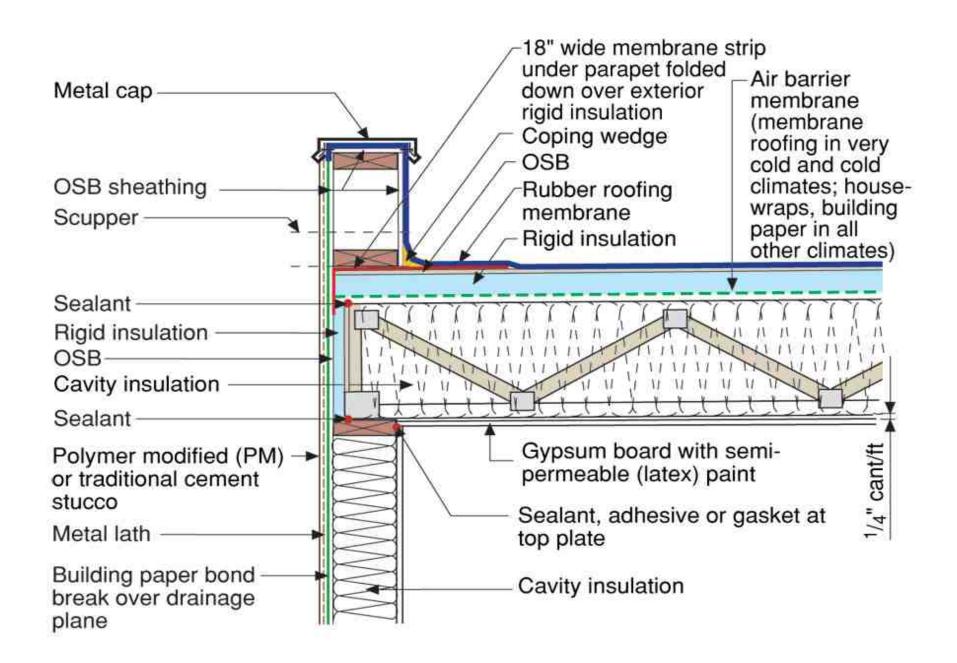


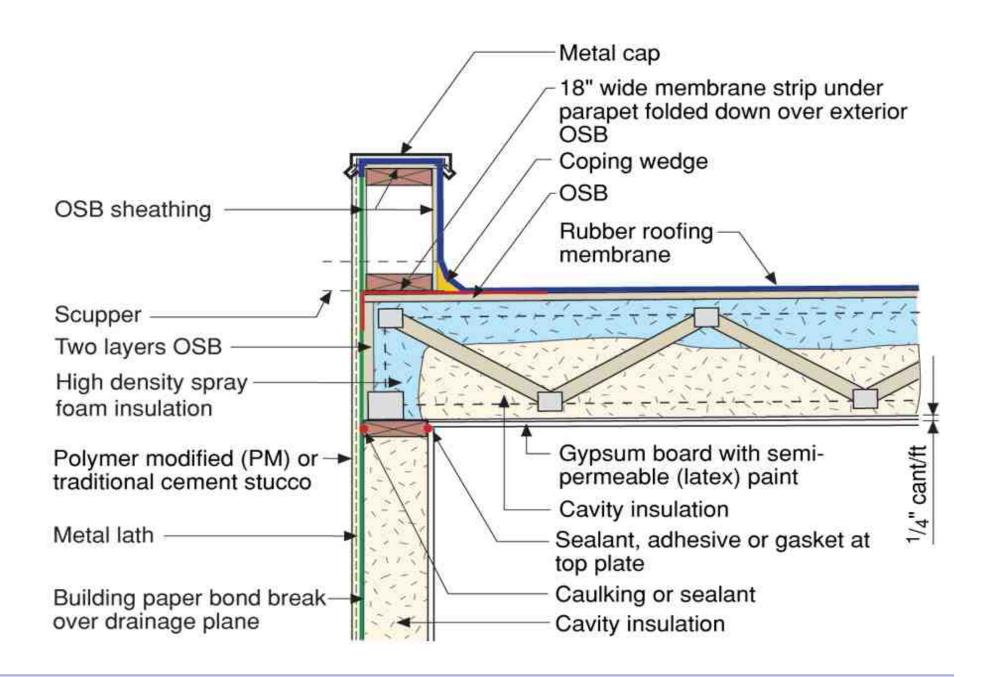




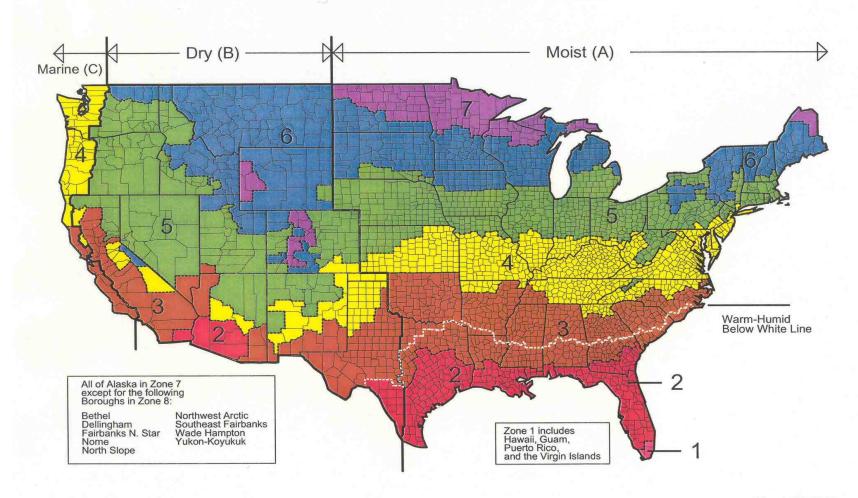




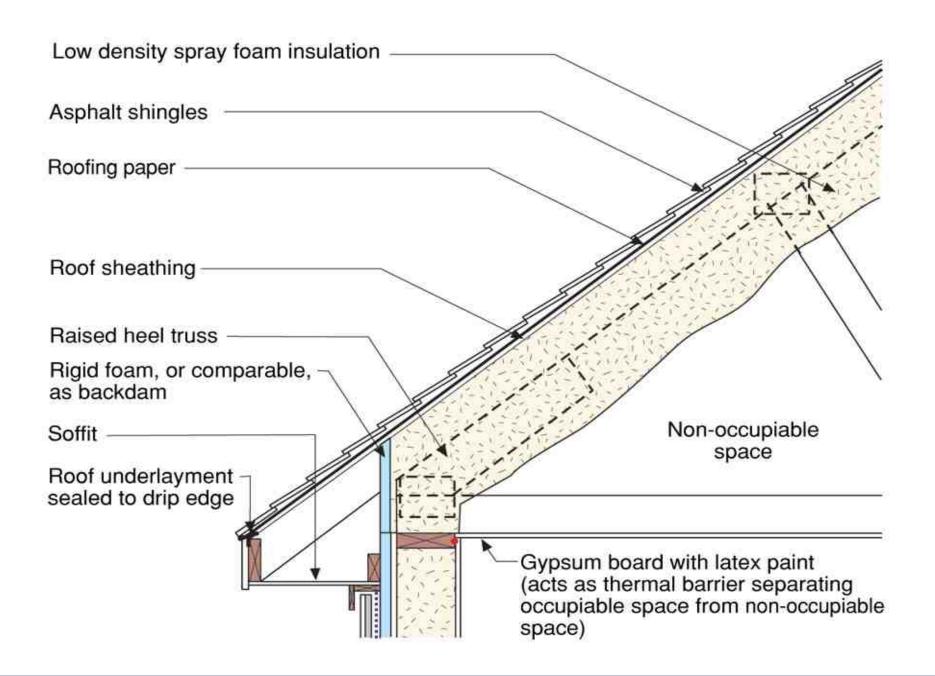


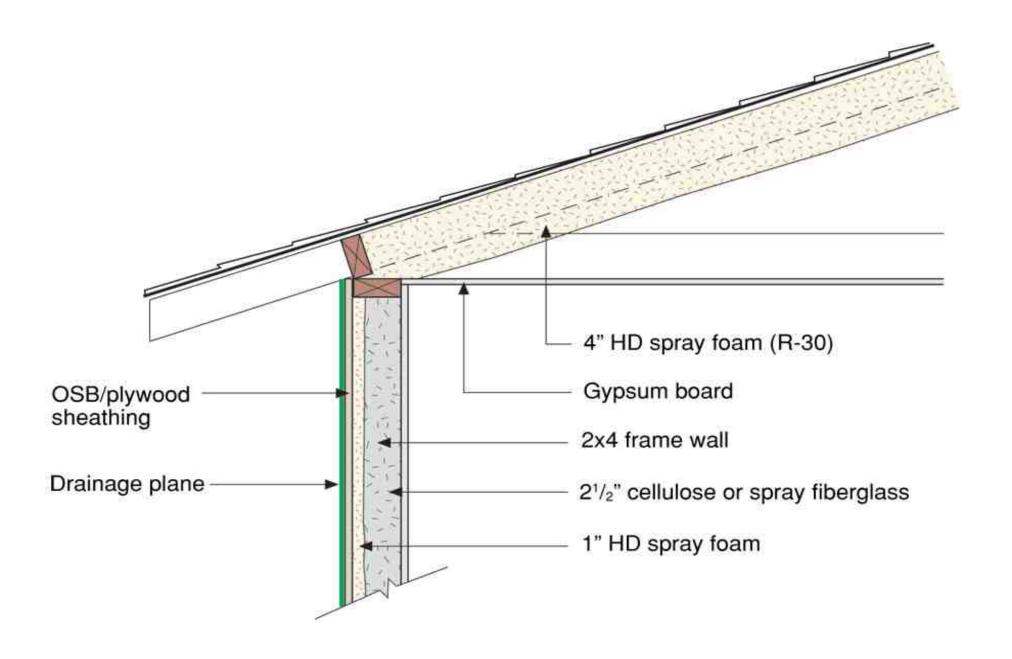


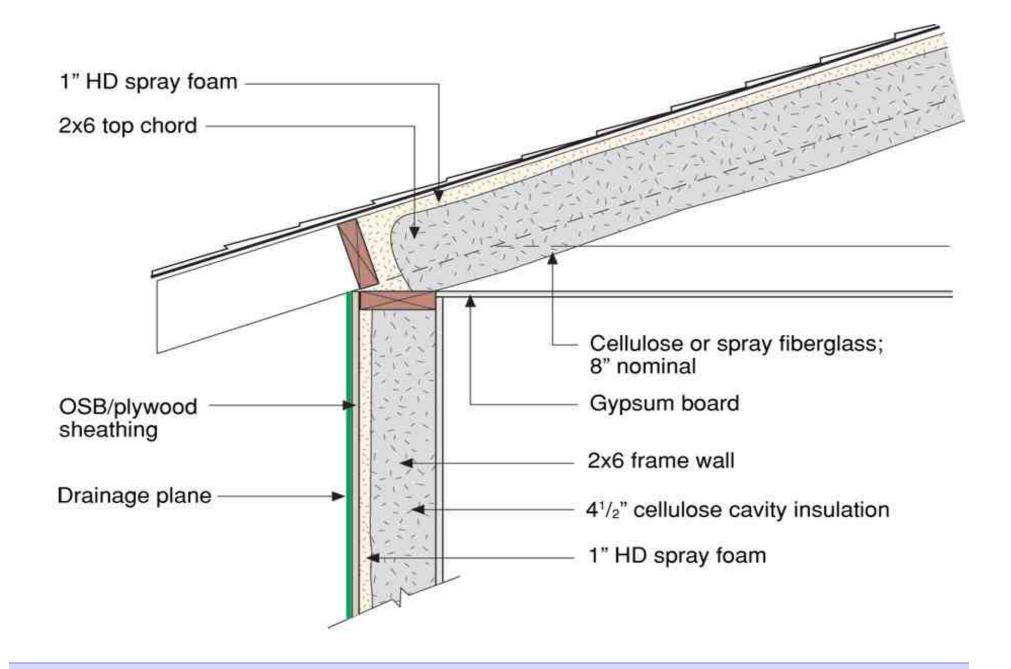
Map of DOE's Propused Climate Zones

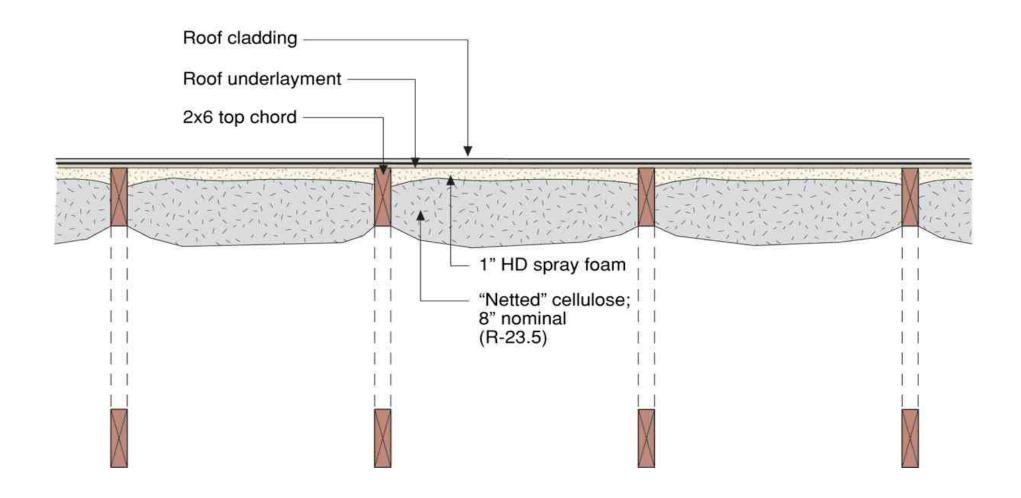


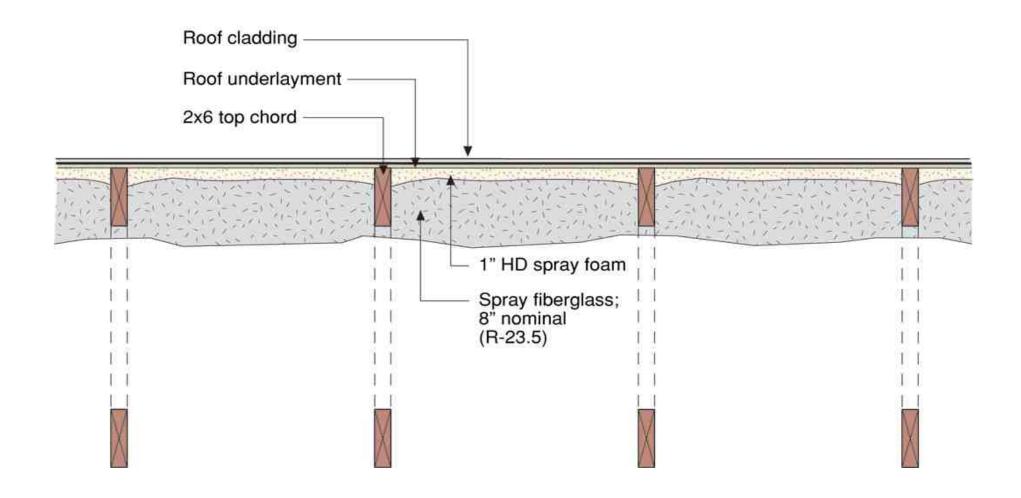
March 24, 2003

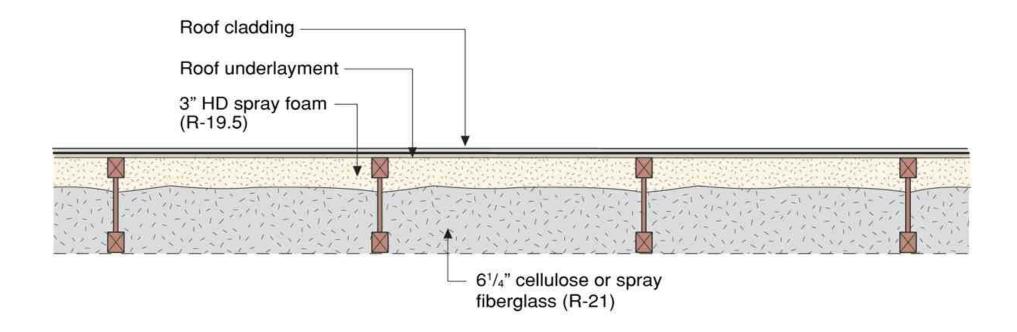




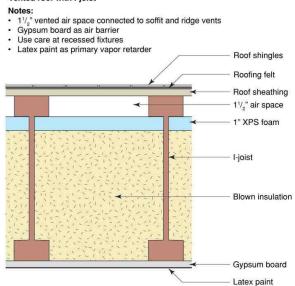


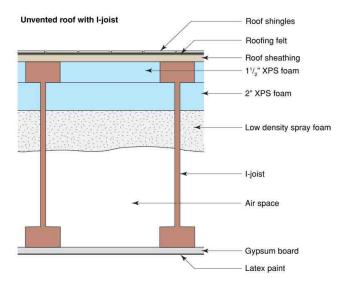






Vented roof with I-joist





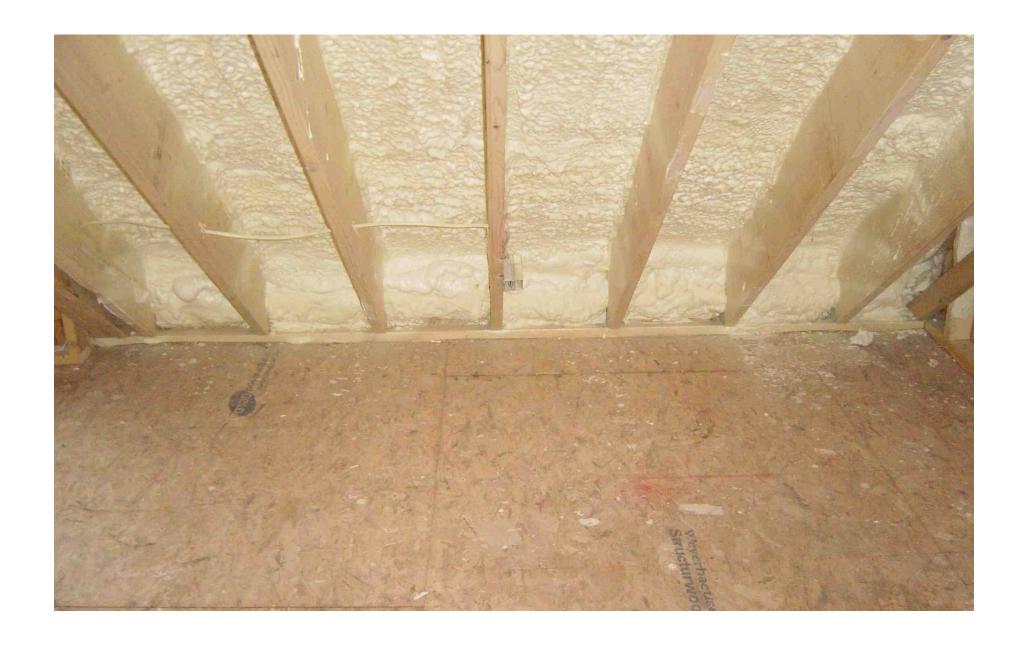










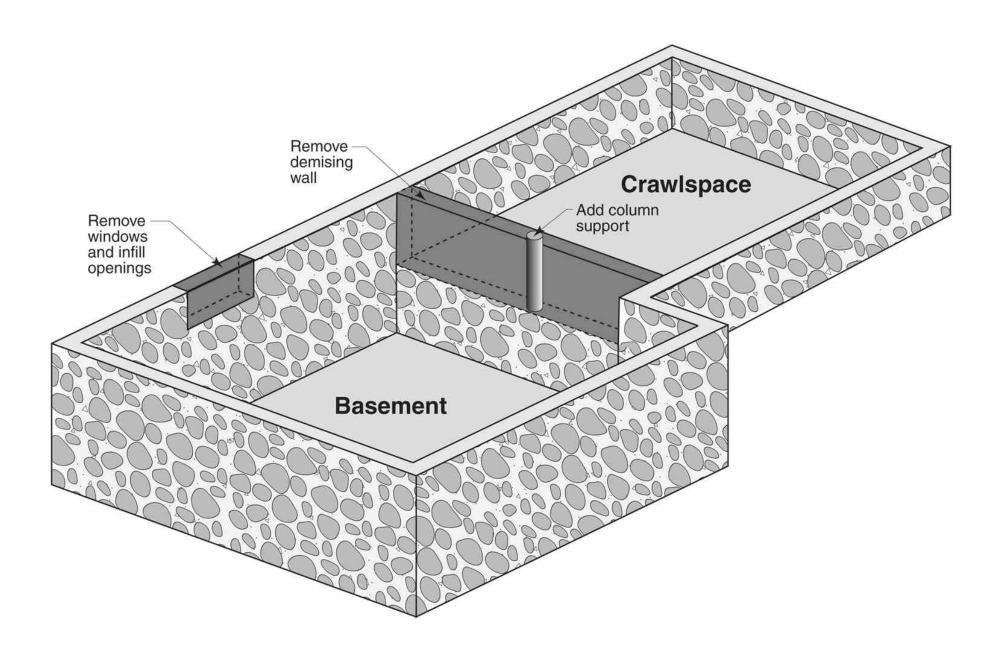




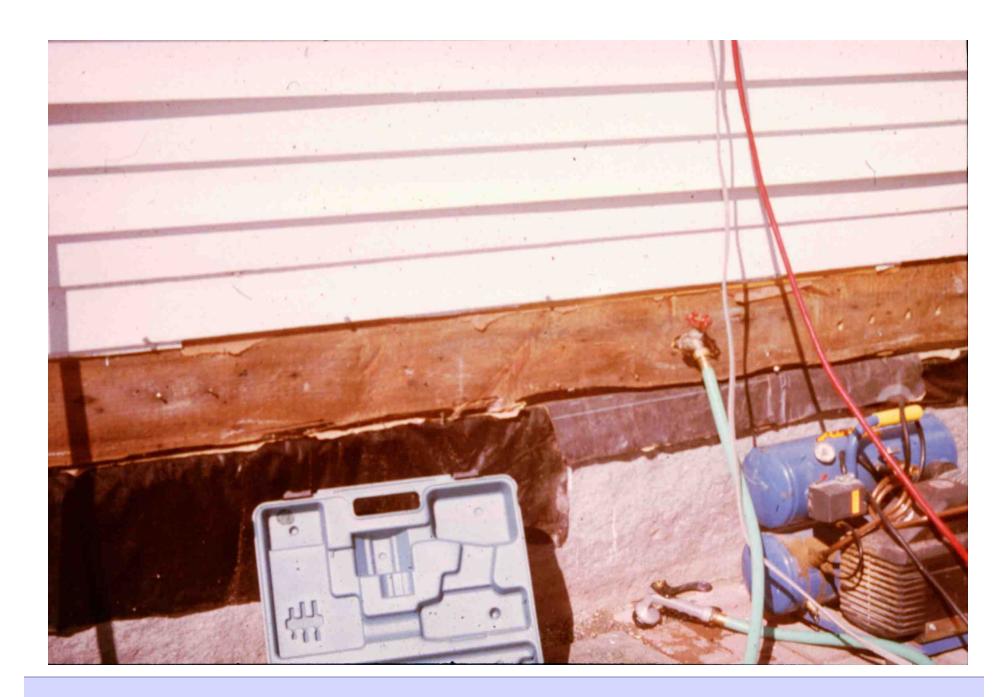




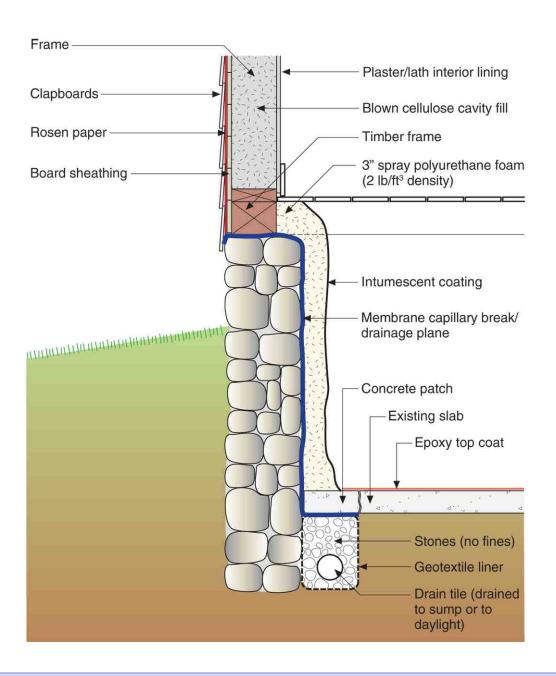








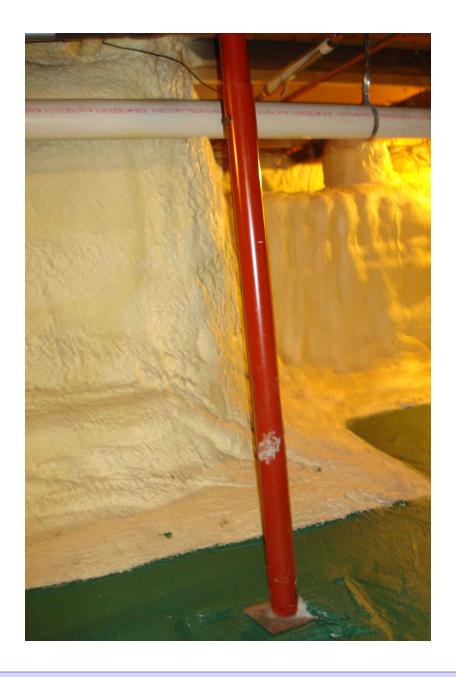


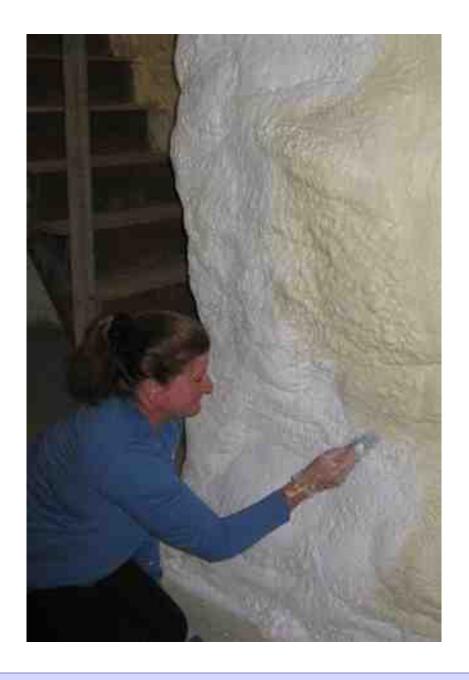


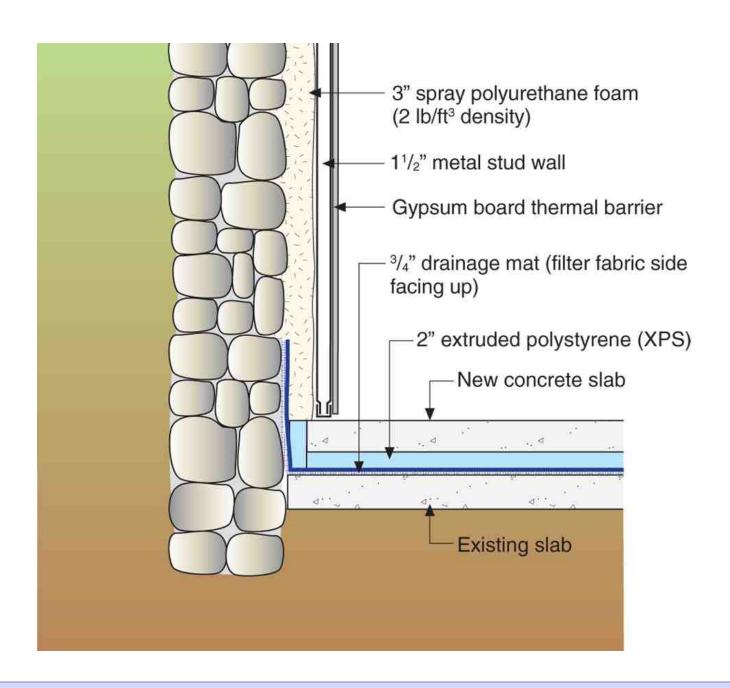


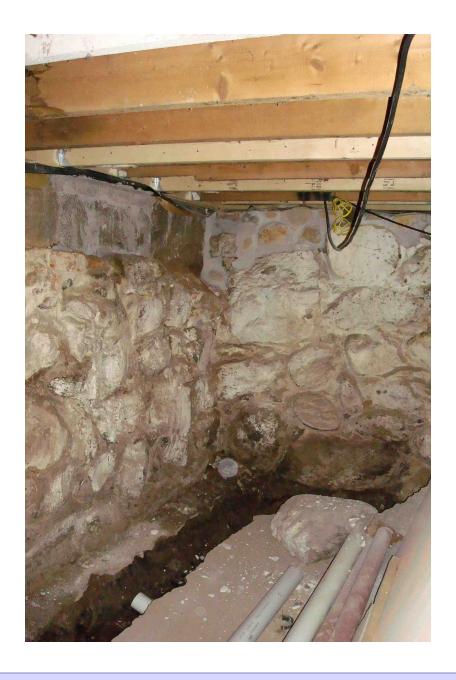










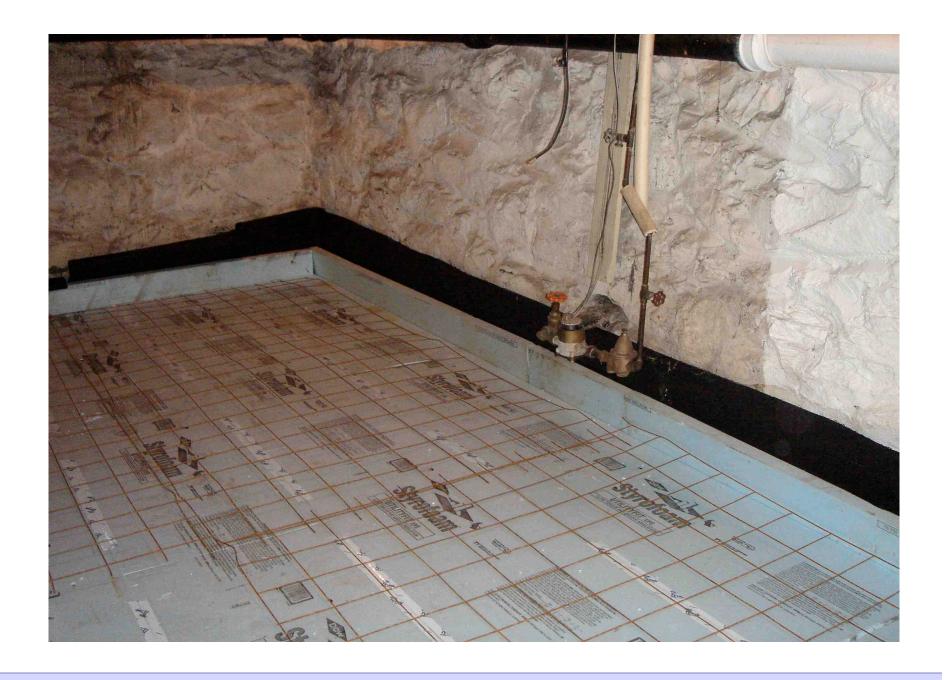


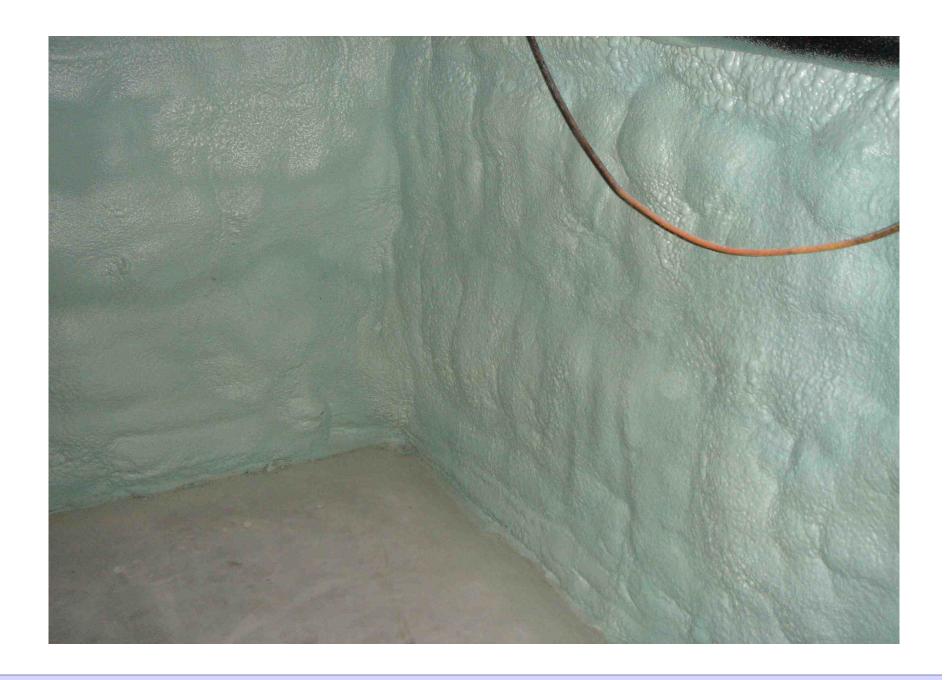




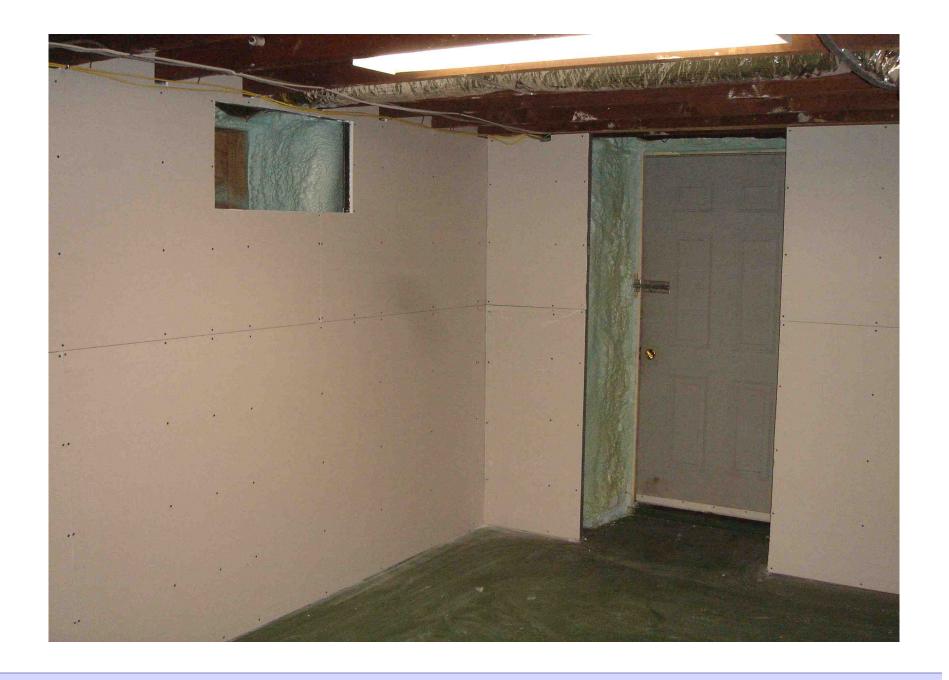


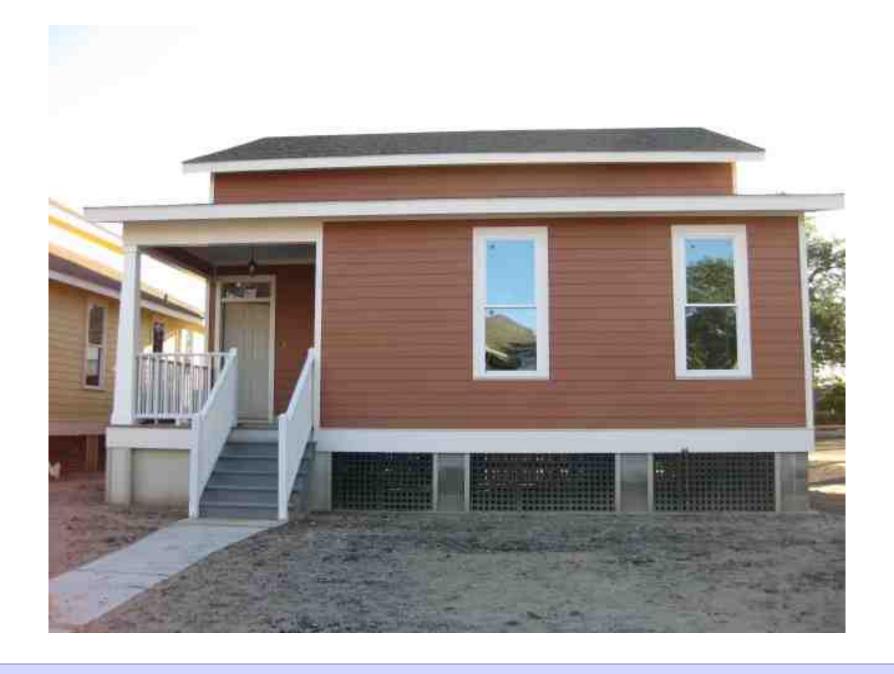








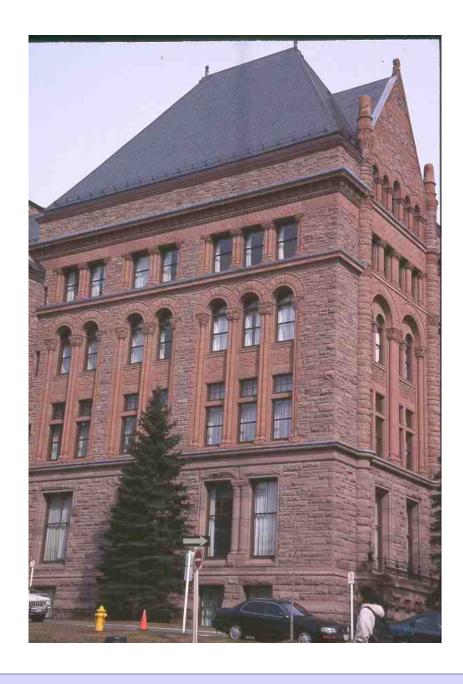


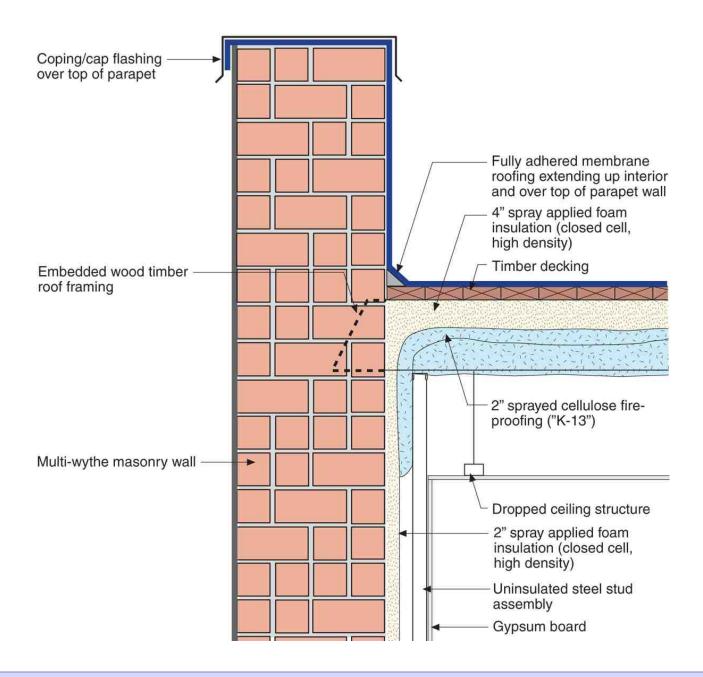


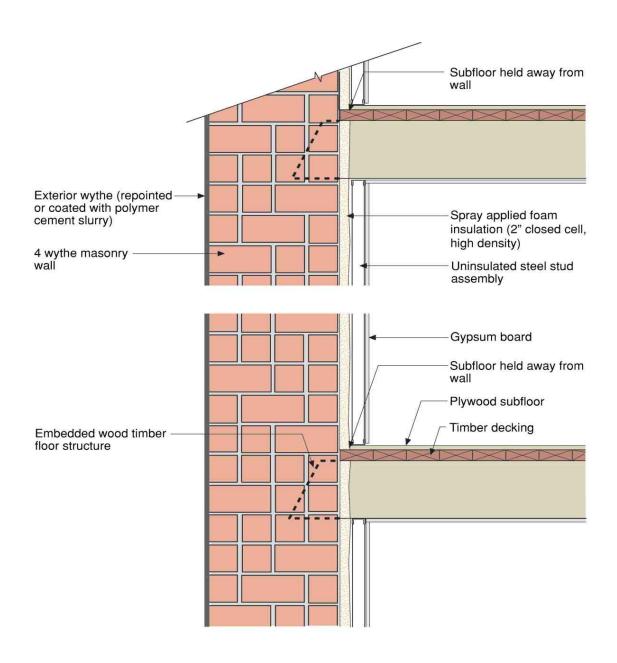


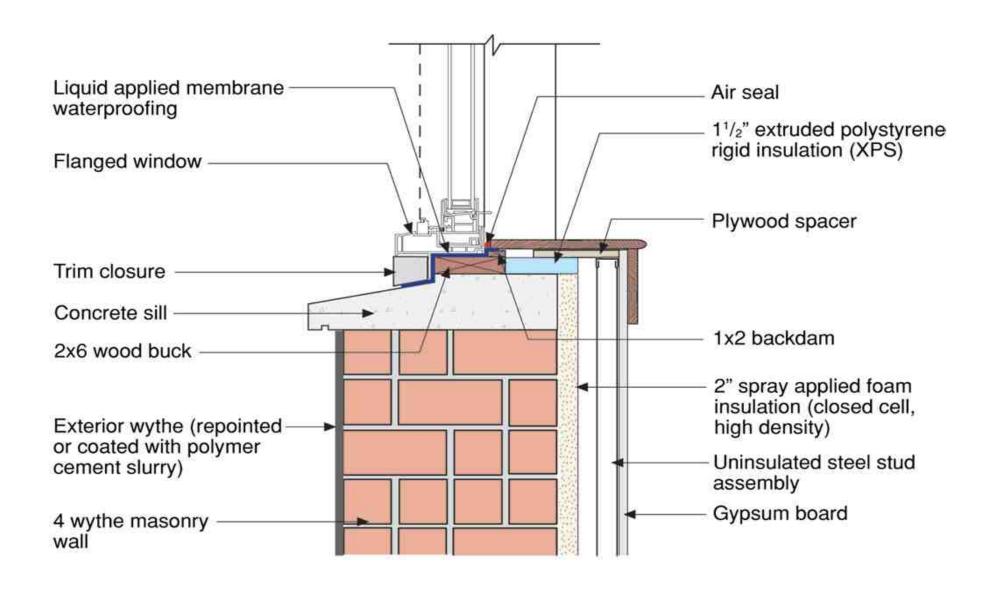


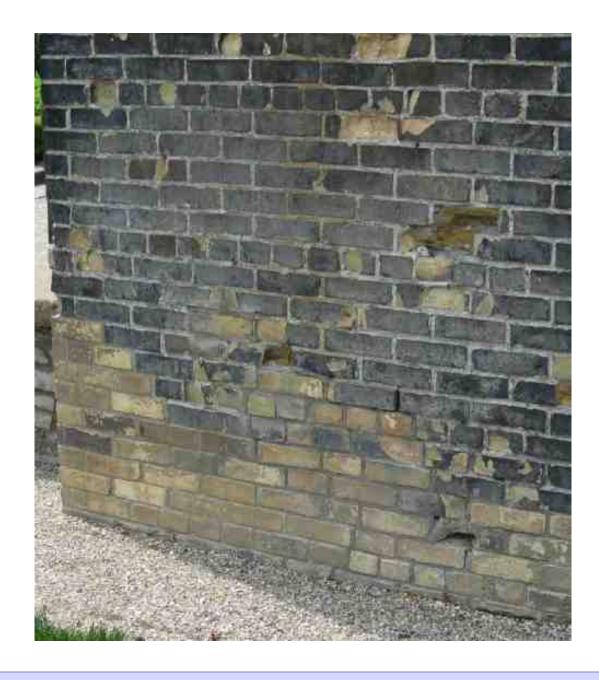




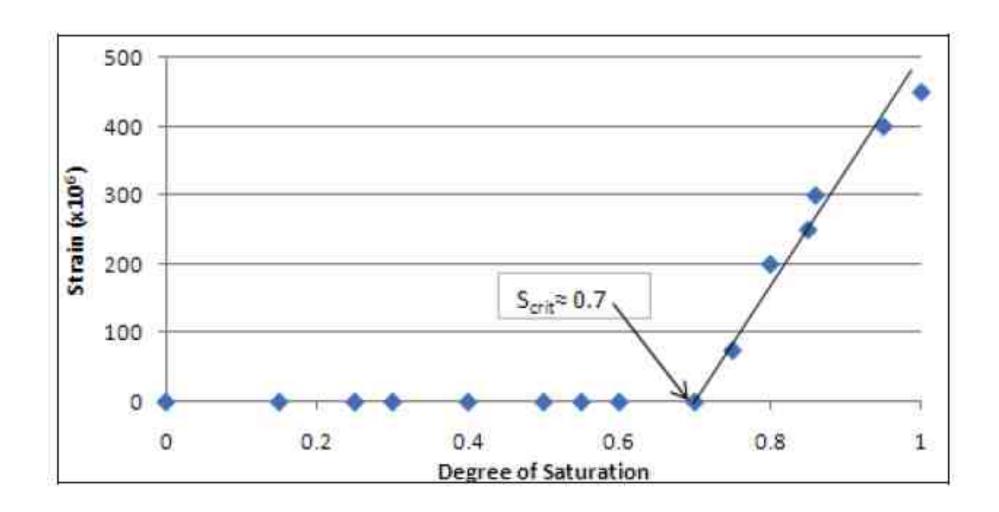




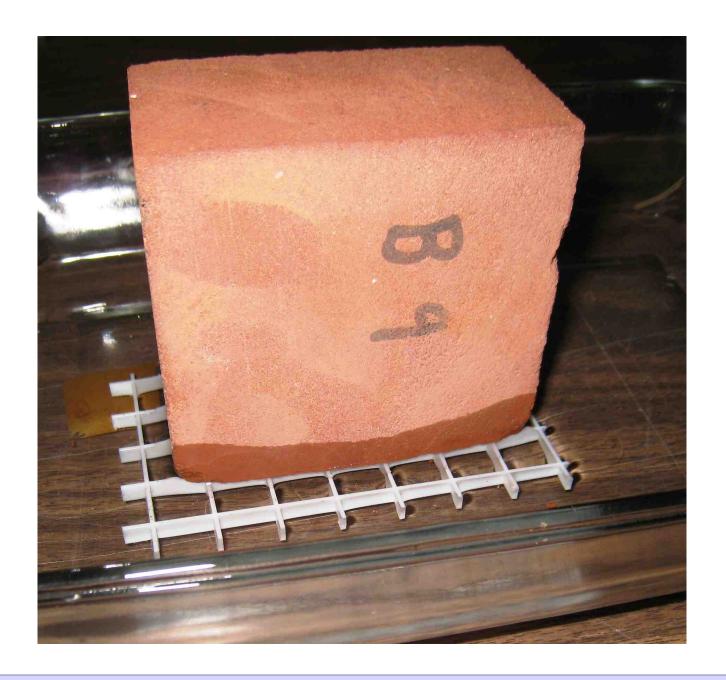


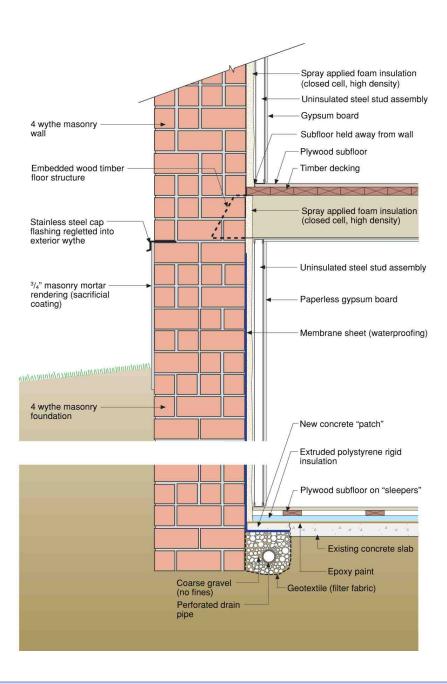


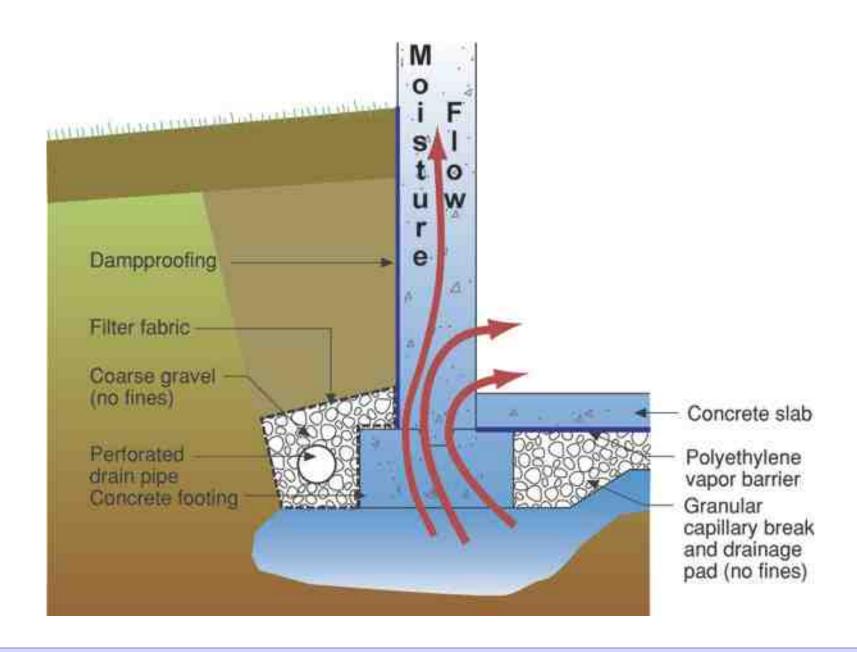


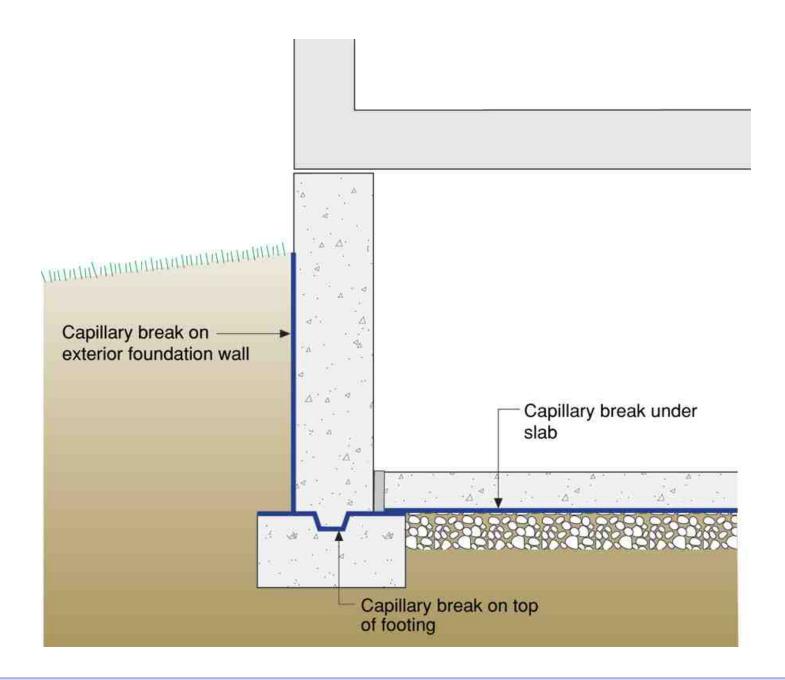






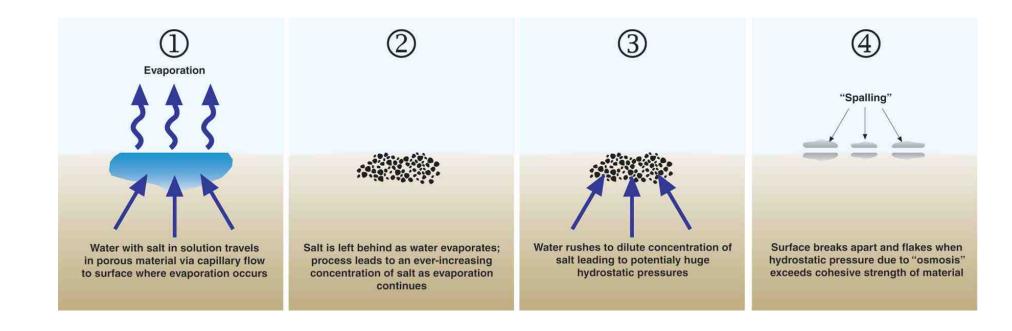






Capillarity + Salt = Osmosis

- Mineral salts carried in solution by capillary water
- When water evaporates from a surface the salts left behind form crystals in process called efflorescence
- When water evaporated beneath a surface the salts crystallize within the pore structure of the material in called subefflorescence
- The salt crystallization causes expansive forces that can exceed the cohesive strength of the material leading to spalling



Diffusion + Capillarity + Osmosis = Problem

Diffusion Vapor Pressure 3 to 5 psi

Capillary Pressure 300 to 500 psi

Osmosis Pressure 3,000 to 5,000 psi



