

# Building America Special Research Project: Enhanced Dehumidification

Building America Report - 1008

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Abstract:

*The main focus for this research project is on the AAON heat pump system with digital scroll compressor and modulating hot-gas condenser reheat installed in the GreenCraft Builders prototype house in Lewisville, TX.*

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# Research Project: Enhanced Dehumidification

Highlights for the last quarterly report/year-end report to NETL

A.Rudd, 11/11/2010

The research plan for this project was finalized by February 2010. BSC then continued with its main focus on the AAON heat pump system with digital scroll compressor and modulating hot-gas condenser reheat installed in the GreenCraft Builders prototype house in Lewisville, TX.

After the initial heat pump installation in December 2009, BSC identified that the refrigerant receiver was not installed with the proper vertical dip-tube orientation specified in the installation manual. That was later corrected.

An issue came up regarding hard starting of the compressor during low outdoor temperature heating operation. To resolve that, a hard-start kit was installed that boosted power to the compressor motor when starting at low outdoor temperatures.

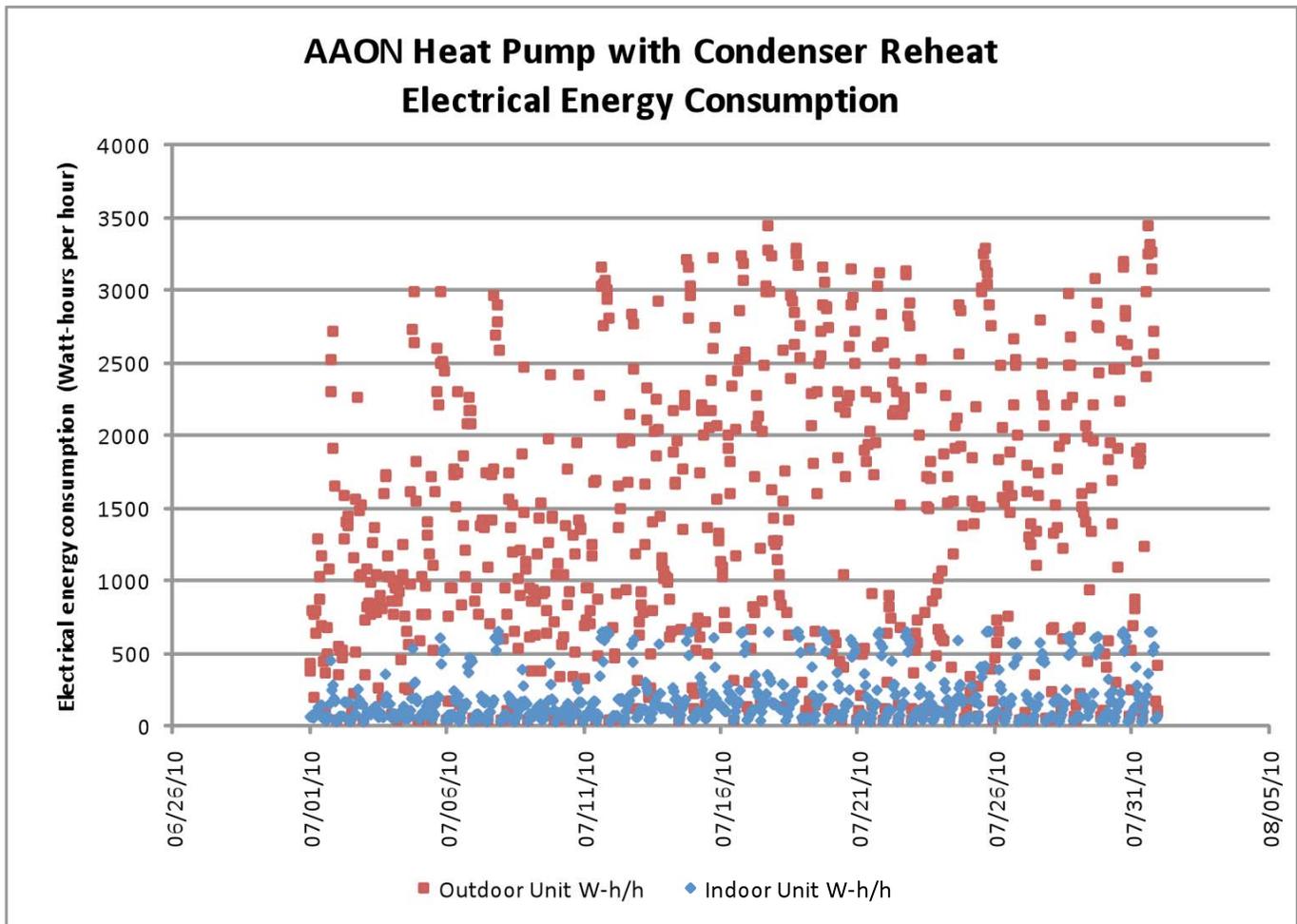
Issues related to use of electric resistance backup heat during defrost operation and during recovery from programmed thermostat setback were addressed. Control system improvements for more efficiently handling backup heat were implemented in coordination with the project team. A small improvement involved extending the time between defrost cycle to 90 minutes from 30 minutes. A much bigger improvement involved changing the thermostat from one with 2 stages of heat pump heat control to one with 3 stages of heat pump heat control. That was necessary in order to avoid excessive use of backup electric strip heat use during recovery from daily programmed thermostat setback. The original Robertshaw, 2-stage heating thermostat worked such that if the measured space temperature was more than 2 °F from the setpoint temperature, 2<sup>nd</sup> stage heating (i.e. electric strip heat) was energized until the setpoint was met, or in other words, electric strip heat was being used for entire recovery period from the 4 °F programmed thermostat setback. An interesting feature of this low-energy prototype house was the decorative, exposed, stained and polished concrete floor throughout the house. However, an unintended consequence was that, because the exposed thermal mass took a long time to heat up, and once heated it took a long time to cool down, the house was mostly being heated with electric strip heat. An additional complication was that the Honeywell 3-stage heating thermostat had the reverse logic needed by the AAON equipment for energizing a dehumidification call (requires loss of 24 Vac to activate condenser reheat), which is why the Robertshaw thermostat was used in the first place. That was corrected by adding another relay to reverse the reverse logic.

In March, a new outdoor digital scroll compressor unit was installed to correct uncertainties about the previous systems compressor performance due to shipping damage. An airflow restriction in the air handler was removed, dropping the high speed fan power by about 30%.

Installation of monitoring equipment occurred over two trips to the site, spanning March to June. Data is being downloaded via communications over the internet. The field monitoring data BSC is collecting at the Lewisville site is complimenting AAON lab test data, and is expected to continue through June 2001. The field test data is being shared with the manufacturer to aid in product evaluation and improvement. BSC continued to work with manufacturing partner AAON to obtain more rated performance data for the NIST lab house project which is slated to use the AAON heat pump equipment with dedicated dehumidification mode. In the future, it is expected that NREL will be conducting additional lab tests.

Figure 1 shows the electrical energy consumption, separately monitored for the indoor and outdoor units on a 1 minute interval, for the month of July 2010. This short interval data allows us to accurately track energy consumption in all modes of operation, including 1<sup>st</sup> and 2<sup>nd</sup> stage cooling and heating, and dehumidification mode. Note that the peak electric demand is 3500 W, which is less than the 5000 W peak output of the solar electric energy system on the

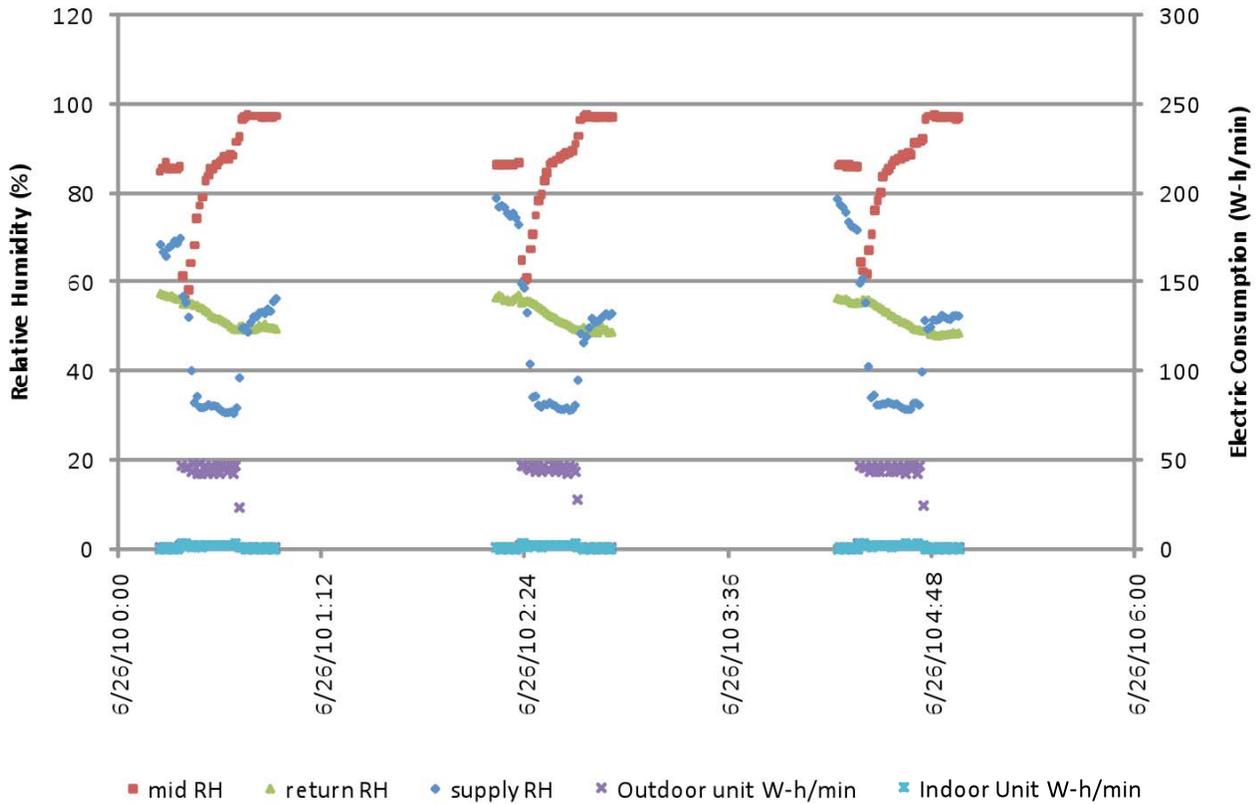
roof of this low energy home. In some months, the solar PV system generated more energy than the occupied and conditioned home consumed.



**Figure 1. Indoor and outdoor unit electrical energy consumption, for the month of June 2010, for the AAON heat pump with dehumidification mode via modulating hot gas condenser reheat**

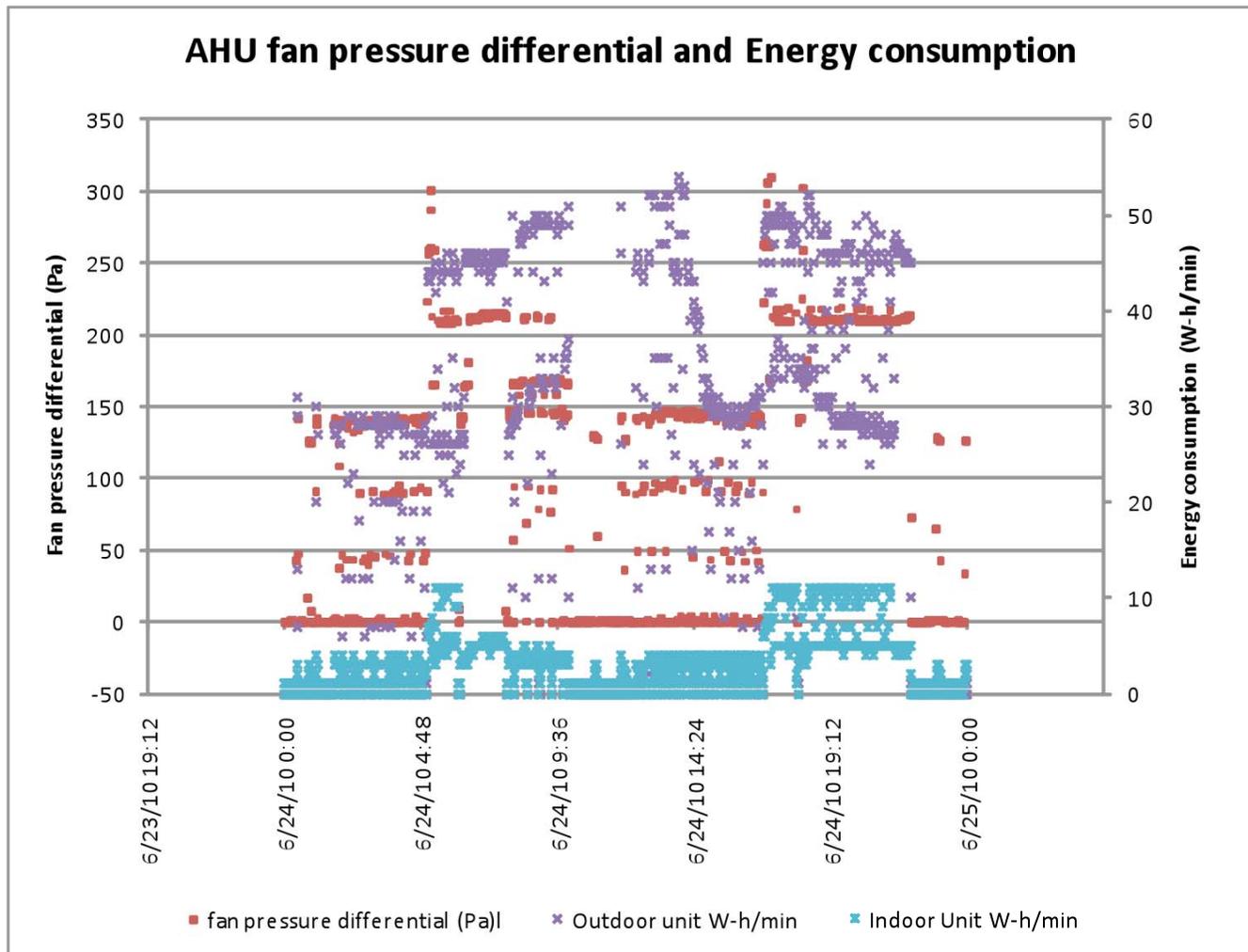
Focusing on a few examples of dehumidification operation in June 2010, Figure 2 shows the air relative humidity profile of the process air stream before and after the evaporator coil, and after the reheat coil, for 3 dehumidification cycles. Ten minutes of data are included on both sides of the dehumidification (DH) cycle to bracket the room conditions before and after the DH cycle. The data is one minute average. Following the return air relative humidity trace it is clear how the DH operation pulls indoor relative humidity down as needed to keep it in check when cooling operation is not needed. The supply air relative humidity approaches 30% RH after a few minutes of DH operation. The relative humidity after the evaporator coil is high, as expected, as the air is cooled down to saturation to condense water from the air. The coincident indoor and outdoor unit energy consumption is also included and shows repeatable operation.

## AAON Heat Pump with Condenser Reheat (Lewisville, TX) showing three cycles of dehumidification



**Figure 2. Relative humidity profile of the process air stream, and indoor and outdoor unit energy consumption during three cycles of dehumidification mode**

Although the air handler unit uses an efficient electronically commutated motor (ECM), the data of Figure 3 revealed that improvements can be made with fan energy. The pressure drop across the blower is low (~80 Pa, 0.32" wc) during dehumidification, but it is relatively high in 1<sup>st</sup> and 2<sup>nd</sup> stage cooling operation (140 Pa and 215 Pa, respectively). Airflow resistance could be further optimized to reduce fan energy consumption.



**Figure 3. Indoor unit fan pressure differential (inlet to outlet of blower) and electrical energy consumption for June, 24 2010 (1 minute data interval)**

Refrigeration leak issues at two pressure monitoring transducers were resolved at the Green Dream I prototype house in New Orleans where an AAON dehumidifying heat pump system has been operational since July 2009. Data collection by NREL continues on that system, and BSC is working with NREL to obtain an improved performance map for that system for better computer modeling.

Distributed, battery-powered monitoring equipment was installed in two homes to begin to get more detailed humidity control performance data from the Green Dream II house and from one house at Project Home Again community, both also in New Orleans. The New Orleans Project Home Again community represents the most unique opportunity for the Building America program to compare the humidity control performance of low-sensible-gain homes since the 2001-2003 study of 30 homes BSC conducted in Houston, TX. Plans were being developed and submitted to the Building America builder partner to monitor the humidity control performance and energy consumption of ten of these homes. Five of these homes have a supplemental dehumidifier installed, and five homes do not have supplemental dehumidification. All of the homes have fully distributed whole-building ventilation. It is expected that this project will continue through 2011 and provide very useful comparative information on high performance homes of the same type, in the same climate, both with and without supplemental dehumidification.

## **BA-1008: Building America Special Research Report Enhanced Dehumidification**

### About this Report

This report was prepared with the cooperation of the U.S. Department of Energy's, Building America Program.

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