3. ARK VENTURES – GREENBRIER PROTOTYPE, OAKDALE, CT

3.1 Executive Summary

Greenbrier Prototype, Gate 3

Overview

This is a first foray into Building America level performance for the builder, Jim Pepitone and his company, Ark Ventures, LLC. Building Science Corporation (BSC) supported Ark Ventures on the design and construction of the Greenbrier model home. This home is the model home for a 14 unit subdivision in which the builder intends to demonstrate his concept of "attainable sustainable".

With the model home, the builder set out to push the envelope of what he could accomplish within a budget that the expected sale price of the home would support. To extend this budget, the builder leveraged donated product and media exposure extensively. The home has a high performance thermal enclosure with thick exterior insulation on both the roof and the walls (donated). The heating system is a dual fuel, heat pump furnace system (not donated). Whole house ventilation is provided by a central fanintegrated supply (CFIS) system. Installation of thick exterior sheathing proved very challenging for the builder. A critical seal approach as well as attention to detail during the framing stage resulted in very good air tightness.

Key Results

BSC developed details needed to reconcile flashing with the thick exterior insulation. The recurrence of particular problems resulting from application of standard practice sequencing to high-performance enclosures spurred BSC to design standard details for use with exterior insulation. On a subsequent project not involving BSC, the builder applied experience gained from working with BSC on the Greenbrier Prototype to resolve flashing errors.

The builder is very encouraged by the level of performance achieved in this prototype and is working with BSC on more economical ways to achieve high performance levels in the absence of donated materials. Ark Ventures and BSC look forward to working together on the build out of "The Houses at Greenbrier" community starting in 2010.

Gate Status

Table 6.7: Stage Gate Status Summary

"Must Meet" Gate Criteria	Status	Summary	
Source Energy Savings	Pass	The prototype home exceeds the projected source energy savings target of 50% savings relative to the Building America Benchmark.	
Prescriptive-Based Code Approval	Pass	The products and methods employed in the construction of the prototype home met applicable prescriptive code requirements	
Quality Control Requirements	Pass	Continued successful implementation of exterior insulating sheathing and drainage plane will require inclusion of developed details in project plans and demonstration of proper techniques.	
		Advanced framing details must be included in project plans and could also be supported by code references to aid in approvals and contractor acceptance.	
		Air drywall approach requirements must be explained in framing and drywall sub-contractor scopes	
		Support documents are needed to guided successful implementation of CFIS	

"Should Meet" Gate Criteria	Status	Summary	
Neutral Cost Target	Pass	Estimated annual energy savings relative to incremental finance costs for energy performance measures yields a positive cash flow.	
Quality Control Integration	Pass	Process is in place to document lessons learned in the prototype and apply these to a community-scale development	
Gaps Analysis	Pass	Additional details and construction sequence guidance is expected to resolve water management issues.	
		Continued improvement is needed in the feasibility of cladding attachment over thick insulating sheathing.	
		Engineering guidance is needed to move builders to realize better savings in deliberately and conscientiously designed framing.	

Conclusions

Cladding attachment over thick exterior insulation remains a significant hurdle in the builder's quest to develop a system to build high performance, "attainable sustainable" homes. The Prototype home did not realize expected savings from advanced framing due primarily to 1) the approach taken to meet high wind zone requirements and, 2) the framing contractor's reluctance to implement advanced framing. BSC has facilitated a relationship between Ark Ventures and an engineer proficient in efficient wood frame structural design. For the succeeding projects in the development, Ark Ventures intends to use a different framing contractor. BSC has also identified a builder willing to share with Ark Ventures their more positive and less costly experience with exterior insulation and use of furring strips to support cladding. BSC expects that this communication will change Ark Venture's perception of the cost of exterior insulation and that careful engineering of the structure will realize savings that will allow greater investment in the thermal enclosure system.

The Builder is please with the choice of the dual fuel HVAC system. BSC hopes to conduct research into the operation of such systems in order to advise on the optimal operation parameters (e.g. switch over temperature, whether it is safe to disable defrost) of these systems.

Given the steps identified to improve the builders system and the lessons learned on the Prototype, Ark Ventures should be well positioned to meet an improving housing market with a high performance, "attainable sustainable" Building America community.

3.2 Introduction

3.2.1. Project Overview

The Greenbrier Prototype, the model home for a new subdivision, represents a first foray into Building America level performance for the builder, Jim Pepitone and his company, Ark Ventures, LLC. The builder intends the entire subdivision to be a model of his concept of "attainable sustainable" whereby he can offer high performance homes at mid-market prices. The subdivision is located in Oakdale, Southeastern Connecticut in a cold climate (5a) with strong maritime influence. It is in a 110 mph wind zone.

Building Science Corporation (BSC) supported Ark Ventures on the design and construction of the Greenbrier model home, the pilot home for the subdivision. With the model home, the builder set out to push the envelope of what he could accomplish within a budget that the expected sale price of the home would support. To extend this budget, the builder leveraged donated product and media exposure extensively. The builder positioned this home as a showcase entering it in the CT zero energy challenge 2009-2010 and pursuing NAHB National Green Building Program certification at the Emerald level.

The home contains 2,700 sf of finished space in a relatively compact design. The design achieves the generous floor area by fully occupying the space under 12:12 pitch compact roofs. A stair chase continue from the conditioned basement to the conditioned third floor. The builder designs his home to include features that he believes will attract mid-market buyers. These features include an open ground floor plan, central AC, fiber cement siding, hardwood-laminate flooring, and a semi-finished basement.

The home has a high performance thermal enclosure with thick exterior insulation on both the roof and the walls (donated). A critical seal approach as well as attention to detail during the framing stage resulted in very good air tightness. The heating system is a dual fuel, heat pump furnace system (not donated). The building is prepared to receive a 10 kW PV array designed for the house.

An undeniable success for the thermal enclosure system is the air tightness achieved: 1.5 ACH50. The Builder is please with the choice of the dual fuel HVAC system. This system was installed with only a modest cost increase over a premium efficiency split cooling-only system. Since energy modeling of this system suggests the potential for significant savings, BSC hopes to conduct research into the operation of such systems in order to advise on the optimal operation parameters (e.g. switch over temperature, whether it is safe to disable defrost) of these systems.

The Builder wrestled with challenges posed by thick exterior insulation. One of these challenges was reconciling conventional flashing practice with the sequence imposed by the addition of exterior insulation. BSC observed several water management errors during construction and either demonstrated proper detailing (with the window installation demonstration) or prepared detail drawings showing proper remediation.

The need for furring strips to attach cladding and for long fasteners to attach the furring strips and insulation panels entailed significant cost increases over the framing contract. This frustration was compounded by the fact that the builder did not realize expected savings from advanced framing. The failure to realize savings from advanced framing can be attributed to 1) the approach taken to meet high wind zone requirements and, 2) the framing contractors reluctance to implement advanced framing. The cost of fasteners was likely augmented by use of fasteners to attach insulation panels as well as to attach furring strips. BSC expects that continued communication will change Ark Venture's perceived

cost of exterior insulation and that careful engineering of the structure will realize savings that will allow greater investment in the thermal enclosure system.



Figure 3.1: Greenbrier model home



Figure 3.2: Roof overhang provides partial shading for glazing on South elevation



Figure 3.3: Premium efficiency, sealed combustion propane furnace is paired with a premium efficiency heat pump



Figure 3.4: On demand, sealed combustion hot water heater is located close to plumbing fixtures



Figure 3.5: Ark Ventures uses open floor plans to attract buyers in the target market

3.2.2. Project Information Summary Sheet

PROJECT SUMMARY			
Company	Ark Ventures, LLC		
Company Profile	Ark Ventures and Ark Contractors are focused on creating conveniently located, energy efficient neighborhoods that celebrate the unique heritage of the New England communities in which they build. Ark Ventures is driven by a mission to make homes accessible for its target homebuyers' unique budgets and lifestyles. House plans strive to take into account community values, energy use and flexibility. Ark Ventures believes that Green building should be easily accessible for everyone, and that there are environmentally friendly alternatives that are also budget friendly too.		
Contact Information	Jim Pepitone Ark Ventures, LLC 46 East Wharf Road Madison, Connecticut 06443 (203)-770-9066		
Division Name			
Company Type	Small volume spec and custom home builder		
Community Name	Greenbrier		
City, State	Oakdale, CT		
Climate Region	Cold (5A)		
SPECIFICATIONS			
Number of Houses	1 (+13 planed in subdivision)		
Municipal Address(es)	8 David Lane, Oakdale, CT 06370		

Municipal Address(es)	8 David Lane, Oakdale, CT 06370
House Style(s)	single family
Number of Stories	3
Number of Bedrooms	3
Plan Number(s)	n/a
Floor Area	2696
Basement Area	896
Estimated Energy Reduction	56% over BA Benchmark
Estimated Energy Savings	\$3,684
Estimated Cost	[estimated construction cost - total or per sq ft]
Construction Start	March, 2009
Expected Buildout	October, 2009

3.2.3. Targets and Goals

The goal for this prototype was to exceed 50% savings relative the Building America benchmark and also to meet the performance and quality criteria. The prototype is an example of a spec-built, cold climate home achieving 50% savings relative the Building America benchmark.

3.3 Whole-House Performance and Systems Engineering

3.3.1. Energy Analysis Summary

ESTIMATED WHOLE HOUSE ENERGY USE			
Source (10 ⁶ BTU/yr) Site (10 ⁶ BTU/yr) Area + Bsmt (sq ft)			
101	53	2696 + 896	
124	% Electric	No. of Bedrooms	
	54%	3	

With the enclosure and mechanical characteristics presented in **Error! Reference source not found.** and **Error! Reference source not found.**.5, this plan achieves a performance level of 56% reduction relative to the Building America Benchmark.

3.3.1.1. Parametric Energy Simulations

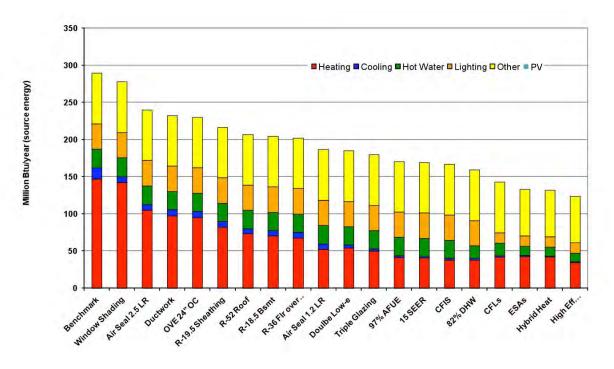


Figure 3.6: Parametric energy simulations for Greenbrier model home

3.3.1.2. End-Use Site and Source Energy Summaries

	Annual Site Energy			
	BA Benchmark		Prototype	
End-Use	kWh gallons		kWh	gallons
Space Heating	883	1291	1346	148
Space Cooling	1307		64	
DHW	0	241	0	115
Lighting*	2976		1225	
Appliances + Plug	5926	0	5432	0
OA Ventilation**	72		287	
Total Usage	11164	1532	8354	263
Site Generation	0	0	0	0
Net Energy Use	11164	1532	8354	263

Table 3.2: Summary of End-Use Site-Energy

*Lighting end-use includes both interior and exterior lighting

**In EGUSA there are currently no hooks to disaggregate OA Ventilation, therefore it is included in Space Heating and Cooling

Table 3.3: Summary of End-Use Source-Energy and Savings				
			Source Ene	rgy Savings
	Estimated Annua	al Source Energy	Percent of End-Use	Percent of Total
	BA Benchmark	Prototype	Prototype savings	Prototype savings
End-Use	10^6 BTU/yr	10^6 BTU/yr		
Space Heating	146	31	79 %	40%
Space Cooling	15	1	95%	5%
DHW	25	12	52%	5%
Lighting*	34	14	59%	7%
Appliances + Plug	68	62	8%	2%
OA Ventilation**	1	3	-300%	-1%
Total Usage	289	124	57%	57%

0

124

57%

0

289

Notes:

The "Percent of End-Use" columns show how effective the prototype building is at reducing energy use in each end-use category.

The "Percent of Total" columns show how the energy reduction in each end-use category contributes to the overall savings.

As shown in Error! Reference source not found.3.4, the prototype exceeds the target of 50% savings relative to the Building America Benchmark.

3.3.2. Discussion

Site Generation

Net Energy Use

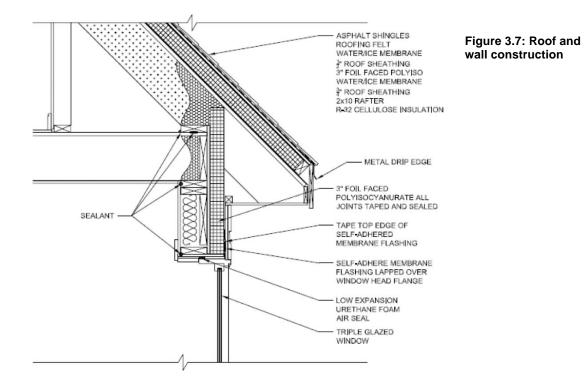
3.3.2.1. Enclosure Design

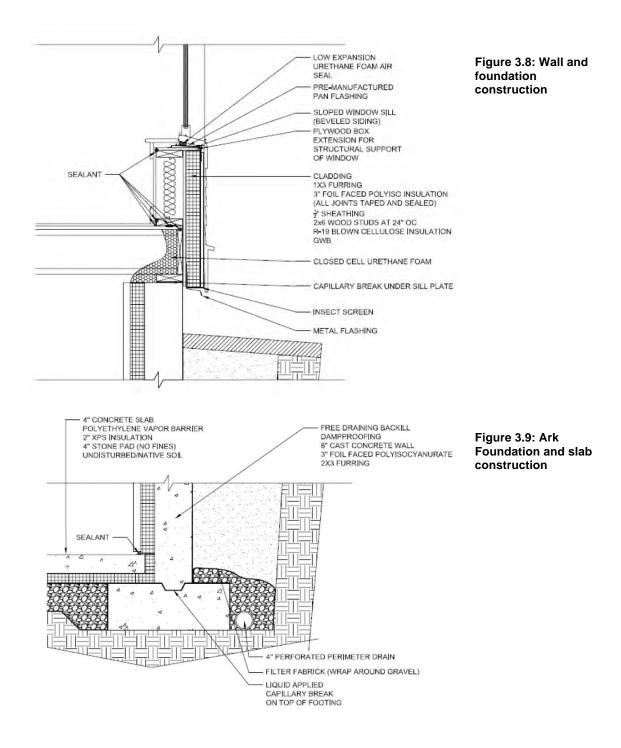
Table 3.4 (below) summarizes the building enclosure assemblies used for this project.

0%

57%

ENCLOSURE	SPECIFICATIONS
Ceiling	
Description -	Cool Vent [™] roof panel with fiberglass batt insulation in rafter cavities
Insulation -	R-38 fiberglass in rafter bases, 5" Cool-Vent panel (R-21.7)
Walls	
Description -	2x6 wd framing with fiberglass cavity insulation and polyisocyanurate insulating sheathing
Insulation -	R-19 fiberglass batt with 3"(R-21) foil-faced polyisocyanurate insulating sheathing
Foundation	
Description -	Cast concrete with insulating nail-base panel interior
Insulation -	3 $\frac{1}{2}$ " Insulating nail base panel with OSB laminated to
	polyisocyanurate (R 18.5)
Windows	
Description -	Triple Pane Vinyl Spectrally Selective LoE Krypton
Manufacturer -	Harvey Industries
U-value -	0.20
SHGC -	0.19
Infiltration	
Specification -	2.5 in ² leakage area per 100 ft ² envelope (1803 cfm50, 4.2 ACH50)
Performance test -	1.2 in ² leakage area per 100 ft ² envelope (842 CFM 50, 1.5 ACH 50)]





3.3.2.2. Roof Assembly

The builder was interested in a compact roof assembly in order to be able to make full use of the space under the 12:12 pitch roof. The builder was also interested in maintaining a shingle warranty. The builder secured a donation from Hunter Panel of Cool-Vent[™] roof panels. This product combines a ventilated nailbase with an insulation panel. The faced polyisocyanurate insulation layer is laminated to wood spacer blocks to which the OSB nailbase is attached. The spacer blocks allow ventilation both along the run of the slope

and across the roof slope. These panels were attached over a structural roof deck. The 5" Cool-Vent panels used provided R-21.7 insulation above the roof deck. Framing cavities were then filled with R-38 fiberglass batt insulation. The builder designed special eave and rake details to provide a screened air path into the ventilation cavity.

The Cool-Vent panel manufacturer's instructions require 24 fasteners per 4'x8' panel. The builder reported a cost for the long fasteners of \sim \$0.50 per fastener. This, together with the framing subcontractor's charge for installation of the panels made the system appear expensive to the builder despite the donation of material.

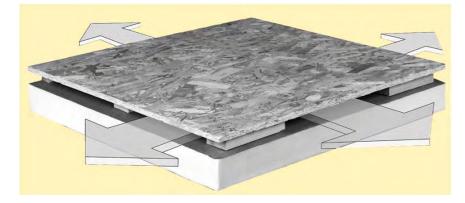


Figure 3.10: Hunter Panel Cool-Vent ventilated nailbase insulation panel

3.3.2.3. Wall Assembly

The wall assembly employs 2x6 wood framing at 24" o.c. The wall is fully sheathed with wood structural sheathing and then sheathed with a 3" foil-face polyisocyanurate insulating sheathing. The builder had applied a low-emissivity housewrap (DuPont[™] Tyvek[®] ThermaWrap[™]) which had been donated over the insulating sheathing on approximately ½ the wall area of the home. When the BSC project manager pointed out that the low-emissivity housewrap offered little advantage when applied over foil-faced sheathing, he abandoned the housewrap and began taping the face of the insulating sheathing sheathing for a continuous drainage plane.

3.3.2.4. Foundation Insulation

The builder desired a cost effective solution to create a semi-finished basement. The builder accepted a donation of Hunter Panel H-Shield NB panels for use on the basement walls. These panels incorporate a polyisocyanurate insulation panel laminated to an OSB facer. Rather than directly attaching these to the concrete, the builder first installed pressure treated 2x4 strapping against the wall and then fasten the panels to these furring strips. Given the relatively impermeable OSB facer, there is some concern about elevated moisture in the furring strip cavity behind the panels.

3.3.2.5. Mechanical System Design

Table 3.5 (below) summarizes the mechanical systems used by this project.

Table 3.5: Mechanical system specifications

MECHANICAL SYSTEMS

SPECIFICATIONS

Heating

MECHANICAL SYSTEMS	SPECIFICATIONS
Description -	97.5 AFUE Furnace with 9.5 HSPF Heat Pump
Manufacturer & Model -	York Affinity Furnace - YP9C060B12MP12C, Heat Pump – YZH02411C
Cooling (outdoor unit)	
Description -	17 SEER Heat Pump
Manufacturer & Model -	York Affinity Heat Pump – YZH02411C
Cooling (indoor unit)	
Description -	
Manufacturer & Model -	York HC42
Domestic Hot Water	
Description -	0.82 EF on-demand propane water heater
Manufacturer & Model -	Rinnai R75 LSi
Distribution	
Description -	R-4.2 flex duct runouts in conditioned space
Leakage -	none measurable to outside
Ventilation	
Description -	CFIS, 57 CFM 33% Duty Cycle: 10 minutes on; 20 minutes off
Manufacturer & Model -	Aprilaire model 8126 Ventilation Control System
Return Pathways	
Description -	Jump ducts at bedrooms and other second floor rooms, 2 returns
Dehumidification	
Description -	None installed
Manufacturer & Model -	
PV System	
Description -	None installed
Manufacturer & Model -	
Solar Hot Water	
Description -	None installed
Manufacturer & Model -	

The development is in a location without natural gas service. The builder had already decided to install a propane tank at each home in order to serve water heating and cooking. The HVAC subcontractor suggested the use of a dual fuel system involving an air-source heat pump and a gas (propane) furnace. This system allows the heat pump to serve the heating load under low load, mild temperature conditions when the heat pump is most efficient. The system would then switch to the propane furnace as temperatures approached freezing. The builder saw only a small price increase for this configuration as compared to the high efficiency furnace + split AC that he had initially intended to install. Given the typical high price of propane relative to energy content, and given the problems with capacity and efficiency of heat pumps in a cold climate, the dual fuel configuration appears to provide significant advantages as compared to a propane-only or heat-pump-only system in this climate.

3.3.2.6. Lighting and Miscellaneous Electrical Loads

The builder chose ENERGY STAR CFL lighting for 100% of the lighting in this home. The refrigerator and dishwasher are also ENERGY STAR models. Initially, the builder did not intend to provide the laundry machines but was persuaded to install a high efficiency horizontal axis clothes washing machine and dryer when he learned from his NAHB Green Building Program rater that this would garner additional points needed toward the certification goal.

3.3.2.7. Site-generated Renewable Energy

The builder has planned this home to accommodate a 7.3 or 10 kW PV system. A 10 kW system was designed for the home. The builder opted to have the eventual buyer contract with the solar installer for the PV system if the buyer chose to purchase this system. The reason for this is that the homeowner would have access to greater incentives (tax credits and rebates) than the builder.

3.4 Construction Support

3.4.1. Construction Overview

The builder very boldly leapt toward high performance objectives and showed flexibility, and attention to detail that helped the project succeed despite the challenge of new techniques. Donated materials and guidance from BSC encouraged the builder to push the performance of this model home far beyond what he had achieved in previous homes.

The builder was also very successful at garnering media attention for the innovation exhibited by this construction. This media attention was further leveraged into additional donations of materials. For example, when the builder arranged for the spray-foam insulation contractor to be on site at the same time as a TV news crew, the insulation contractor applied spray foam insulation to the entire garage walls and ceiling surfaces because the lighting in the garage proved to have better lighting for the filming of spray foam insulation.

While the builder, local realtors, and local home builders associations where very enthusiastic about the high performance measures being pursued in this project, some of sub-contractors were less so. Despite the push toward advanced framing with 24" o.c. framing, the building includes significant amount of non-structural lumber in the form of headers in non-bearing walls, multiple jack and king studs where these are not needed, solid partition blocking and >2-stud corners.

It also appeared that changes brought by exterior insulation to the overall construction process and to systems of the building (water management and insulation) were not fully grasped. In several instances application of conventional water management and flashing practices resulted in construction errors that needed remediation. BSC noticed water management errors during site visits and prepared detail drawings and instructions to guide remediation.

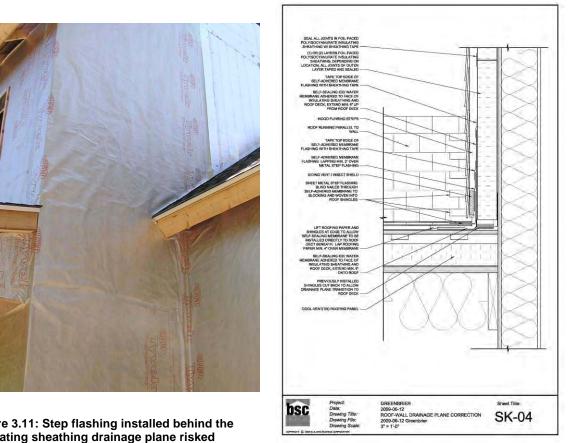


Figure 3.11: Step flashing installed behind the insulating sheathing drainage plane risked injecting water into the wall assembly

Figure 3.12: Flashing remediation detail

Integration of the drainage plane over 3' of exterior insulation proved a challenge. Attachment of insulating sheathing, furring strips and thick roof panels also proved difficulty and unanticipated expense for the builder.

In addition to providing support on implementation of the high performance enclosure, BSC worked with the mechanical subcontractor to design the heating and cooling distribution system. The relationship between BSC and the mechanical contractor was very cooperative in nature. This proved useful when the mechanical contractor arrived on site to install ductwork and found that the second floor room layout was constructed differently than on the plans. Rather than proceed with the HVAC distribution, the contractor immediately called BSC. The BSC team was able to ascertain the changes to the design and provide a revised duct layout in time to allow the mechanical system contractor to maintain his schedule.

3.4.2. Educational Events and Training

Before the framing crew installed windows in the building, the builder arranged for a window installation demonstration involving representatives from the window manufacturer (Harvey), the flashing membrane manufacturer (DuPoint) and BSC. BSC's guidance proved critical in adjusting the window installation plan so that the window could be properly flashed and integrated into the drainage plane.



Figure 3.13: Framer installing back dam material before application of sill pan flashing



Figure 3.14: Prior to BSC guided demonstration window openings had been prepared with 2x bucks over the drainage plane and proud of the sheathing plane, strapping applied around window

3.4.3. Systems Testing

BSC conducted building air tightness testing (blower door testing) just prior to drywall installation and again at project completion. BSC also conducted duct system air flow and leakage testing at project completion. At the pre-drywall testing, building air tightness was measured to be 1.65 ACH50. At project completion the airtightness measure had improved to 1.48 ACH50.

The total air distribution system leakage was much higher than expected given the obvious attention to duct sealing by the HVAC contractor. The system leakage of the two-ton nominal system was 244 cfm at 25 Pa pressurization. Inspection of the cabinet of the high performance air-handler and furnace reveal inspection ports without covers and wiring sleeves without gaskets. The system leakage test measuring leakage to the outside found zero cfm leakage to the outside.



Figure 3.15: Supply plenum showing mastic applied to the inside of the duct



Figure 3.16: Gasketed register boot

3.4.4. Monitoring

The builder has indicated that the sales contract for the home will include a provision granting the builder access to utility billing information. The builder has pledged to share this data with BSC.

3.5 Project Evaluation

The following sections evaluate the research project results based on the ability to integrate advanced systems with production building practices in prototype homes. References are made to the results from field tests and energy simulations, which are included as an appendix to this report.

3.5.1. Source Energy Savings

Requirement:	Final production home designs must provide targeted whole house source energy efficiency savings based on BA performance analysis procedures and prior stage energy performance measurements.
Conclusion:	Pass

EnergyGauge modeling performance according to BA performance analysis procedures and incorporating the systems testing data confirm that the target whole-house source energy savings exceeds the 50% savings goal. Principal energy savings strategies include:

- **Super insulated enclosure** achieved by vented nailbase insulation panels on the roof deck in combination with framing cavity insulation, thick insulating sheathing on the walls in combination with framing cavity insulation, continuous insulation of foundation walls, spray foam insulation at critical transitions and at the separation between the home and the garage.
- *High-performance windows* Triple glazed windows with a U-value of 0.20 and SHGC of 0.19.
- **Building Airtightness** Careful sealing of framing members, application of spray foam at transitions and rim joist areas, and multiple sheathing layers contribute to impressive building air tightness.
- *High performance dual fuel heating system* (new approach) Hybrid system that matches the capacity and efficiency advantages of fossil fuel heating at low temperatures with the efficiency and cost advantages of electric air-source heat pump heating at milder temperatures.
- *High efficiency, sealed combustion on-demand water heater* Propane water heater at 0.86 EF. Although not represented in our analysis, the builder also located the water heater in the living space near plumbing fixtures. The plumber supplied these fixtures with a structured distribution system.
- 100% CFL lighting
- Full ENERGY STAR appliance package

Requirement:	Must meet prescriptive or performance safety, health and building code requirements for new homes.
Conclusion:	Pass

3.5.2. Prescriptive-based Code Approval

The home meets the prescriptive safety, health and building code requirements for new homes. The interpretation of prescriptive codes as they relate to wind loads, may have prevented the realization of advanced framing benefits in this project. Future Building America work with this builder will focus on applying building codes and wood frame engineering in a way that meets structural performance requirements and allows for more efficient framing.

3.5.3. Quality Control Requirements

Requirement:	Must define critical design details, construction practices, training, quality assurance, and quality control practices required to successfully implement new systems with production builders and contractors.
Conclusion:	Pass

The prototype experience highlighted several systems that need further support for successful implementation in a productions setting. These include:

- Installation of windows with a drainage plane to the outside of thick exterior insulation,
- Water management details with a drainage plane on the outside face of thick exterior insulation,
- Cladding attachment over insulating sheathing,
- Air sealing for air-drywall approach,
- Advanced framing details,
- Central-fan integrated supply ventilation integration with central system and location of o.a. intake,
- Ducted distribution sizing and location of registers for high performance homes, and
- Jump ducts and transfer grilles for pressure balancing.

Successful installation of windows to allow integration with a drainage plan to the outside of thick insulation is demonstrated in standard BSC details and installation sequence drawings. In addition to these drawings, BSC has found it important to demonstrate window installation for the first installed window in a building.

Standard practice often eschews proper attention to flashing details in conventional construction. Often proper flashing of such items as wall penetrations would require work that is outside of typical construction sequences. These issues are compounded when the project involves a super insulated home with exterior insulation. BSC often prepares details and sequence drawings to demonstrate proper flashing of common situations. Drawings and instruction prepared specifically for this project can be found in the appendix. BSC has also found improper execution of flashing at roof-wall intersections to be particularly common for builders unpracticed with exterior insulation and drainage plane techniques. Rather than a new detail, BSC has found that a new approach to the roof construction sequence is needed to provide the opportunity for proper flashing at the roof-wall interface. That approach is illustrated in Figures below.

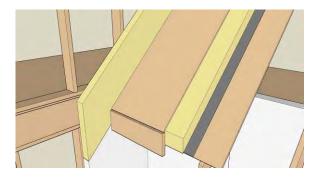


Figure 3.17: Roof construction with exterior insulation and drainage plane 1 – insulation "curb" installed prior to roofing nailbase.

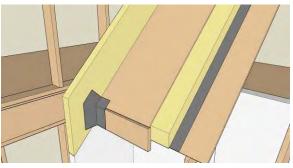


Figure 3.18: Roof construction with exterior insulation and drainage plane 2 – flashing membrane applied at junction of fascia, roof nail base and insulating sheathing

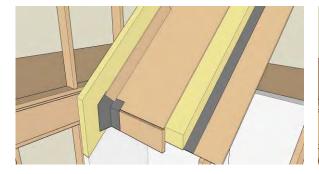




Figure 3.19: Roof construction with exterior insulation and drainage plane 3 – nailer for step flashing installed.

Figure 3.20: Roof construction with exterior insulation and drainage plane 4 – membrane applied over roof-wall connection

Cladding attachment over insulating sheathing is an area of continuing research for BSC. Guidance provided is generally specific to each project at this point.

BSC has developed standard details and an Information Sheet to illustrate the air-drywall approach.

BSC has developed standard details and an Information Sheet to illustrate the common advanced framing details.

Contractors unfamiliar with central-fan integrated supply ventilation will need support to implement this successfully. While installation instructions accompanying fan cycling and damper controls are relatively straight forward, guidance on best practices with regard to CFIS would still be needed. BSC has developed an Information Sheet addressing the location of ventilation intakes. Resources to explain the intent and application of CFIS as well as resources for equipment is publically available at <u>www.fancycler.com</u>.

BSC has developed resources to explain best practices of duct distribution sizing and location of registers for high performance homes. It is our experience that, for the first several homes that a builder builds through Building America program, it is still important to perform distribution sizing calculations and suggest duct locations for specific house

plans. It is also necessary to perform these services each time a new HVAC contractor is involved.

BSC has developed standard details and an Information Sheet to demonstrate transfer ducts and grilles for pressure balancing.

3.5.4. Neutral Cost Target

Requirement:	The incremental annual cost of energy improvements, when financed as part of a 30 year mortgage, should be less than or equal to the annual reduction in utility bill costs relative to the BA Benchmark.
Conclusion:	Pass

Builder Perspective				
	Cumulative		Annual	Simple cash
	Cost ¹	Savings	Finance Cost	flow
	(\$000s)	(\$000s)	(\$000s)	(\$000s)
Without PV	22.6		1.80	3.14
Add third party inspections @\$1,500	24.1	4.94	1.92	3.02
Subtract tax credit @ \$2,000	22.1		1.76	3.18
With PV	61.8		4.93	0.86
Add third party inspections @\$1,500	63.3	5.79	5.05	0.74
Subtract tax credit @ \$2,000	61.3		4.89	0.90

Buyer Perspective				
	Sales Price		Annual	Simple cash
	Increment	Savings	Finance Cost	flow
	(\$000s)	(\$000s)	(\$000s)	(\$000s)
Without PV	25.0	4.94	2.00	2.94
With PV	35.0	5.79	2.79	3.00
Subtract PV system rebates @ \$3/Watt	13.1	5.18	1.05	4.74

3.5.5. Quality Control Integration

Requirement:	Health, Safety, Durability, Comfort, and Energy related QA, QC, training, and commissioning requirements should be integrated within construction documents, contracts and BA team scopes of work.
Conclusion:	Pass

BSC employed a detailed quality control checklist during the construction monitoring process. This document will serve to identify specific areas needing improvement on successive Building America projects. It will also serve as a foundation for preliminary discussions on the next projects.

3.5.6. Gaps Analysis

Requirement:	Should include prototype house gaps analysis, lessons learned, and evaluation of major technical and market barriers to achieving the targeted performance level.
--------------	---

Conclusion:	Pass
-------------	------

Coordination of water management and flashing with the insulating sheathing proved a challenge in this project. BSC has developed several details to address common flashing situations. These details must be included in drawing sets before these are reviewed for bidding by contractors. It is also apparent that the location of the drainage plane must be thoroughly explained and understood be all involved before the construction commenced.

The builder was discouraged in this project by the cost incurred for cladding attachment over thick insulating sheathing. Indeed, installation of insulating sheathing and furring strips needed for cladding attachment did require the framing crew to "go around the house" more times than they typically do. In addition to this labor cost, the cost of fasteners was also a concern for the builder. The thickness of the exterior sheathing necessitated the use of long fasteners which cost the builder between \$0.35 and \$60 each. The cost of fasteners was likely augmented by use of fasteners to attach insulation panels as well as to attach furring strips securing these panels. Also, the furring strips may have had more closely spaced fastening than necessary. With the use of furring strips, it is only necessary to tack the insulating sheathing in place until it can be secured by a furring strip. The challenge with this is also to be aware of drainage plane continuity and implement taping of joints before these are covered by furring strips. Cladding attachment over exterior sheathing is an area of continuing research for BSC.

Even though the application of exterior insulation could likely be further optimized, it will still represent an added cost relative to the use of framing cavity insulation only. Our analysis has found that it is very difficult to achieve 50% targets *and* provide an assembly that offers robust moisture management without the use of exterior insulation.

Framing is one of the areas where deliberate and conscientious design effort is expected to yield cost savings to support additional investment in the enclosure system. In the Greenbrier prototype, there were numerous examples of unnecessary framing lumber and of framing material that was not efficiently used. Given the practices employed, it is no surprise that the builder reported only modest lumber savings. Compounding the disappointing lumber savings, the cost of metal fastening and anchoring specified to meet structural wind loading requirements overwhelmed the savings in lumber.

The experience of the Greenbrier prototype clearly identified desiderata for effective advanced framing:

- 1) Contractor familiarity with- and acceptance of advanced framing practices,
- 2) Engineering guidance to make the best use of wood connections already inherent in the system to provide the required restraints.

BSC has identified a structural engineer whose collaboration we will encourage Ark Ventures to seek on the next project. While we believe that the investment in structural design will yield dividends of a more cost effective system, it is also true that a builder may need more than one construction iteration of a home plan to recoup this investment in design.

3.6 Conclusions/Remarks

Ark Ventures achieved an extraordinary mark in its first attempt at high performance building. The recognition that the builder has earned through this project encourages the builder to maintain this level of performance on successive homes. In light of the fact that future projects are unlikely to garner as much donated product, the builder and BSC will need to work hard to find cost and process efficiencies. Areas of research and support needs have been identified. The lessons learned in the prototype home are sure to yield efficiencies in successive homes. Given the steps identified to improve the builders system and the lessons learned on the Prototype, Ark Ventures should be well positioned to meet an improving housing market with a high performance, "attainable sustainable" Building America community.

3.7 Appendices

- 3.7.1. Drawings and Specifications
- 3.7.2. Details Prepared by BA Team
- 3.7.3. Sample HVAC Guidance
- 3.7.4. Mechanical System Design
- 3.7.5. Water Management Memo
- 3.7.6. Quality Control Checklist
- 3.7.7. Zero Energy Challenge
- 3.7.8. Publicity: News Articles
- 3.7.9. Publicity: Websites
- 3.7.10. Builder's Challenge Certificate

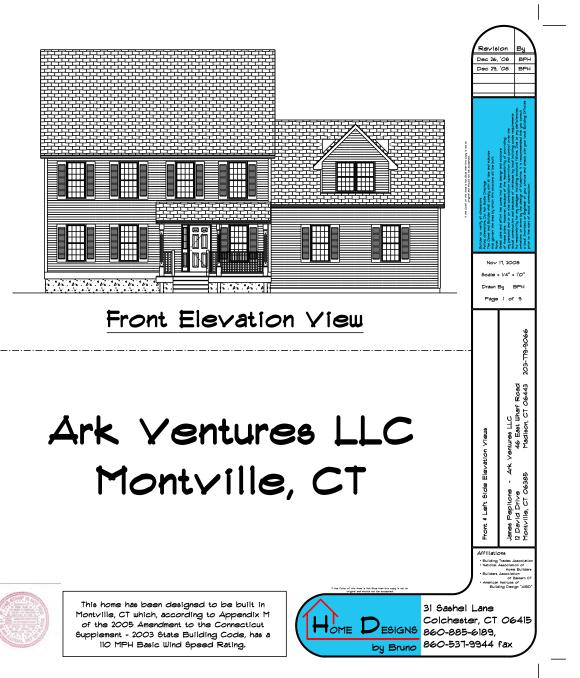
BA-0911: Prototype House Evaluations—Ark Ventures, Greenbrier Prototype

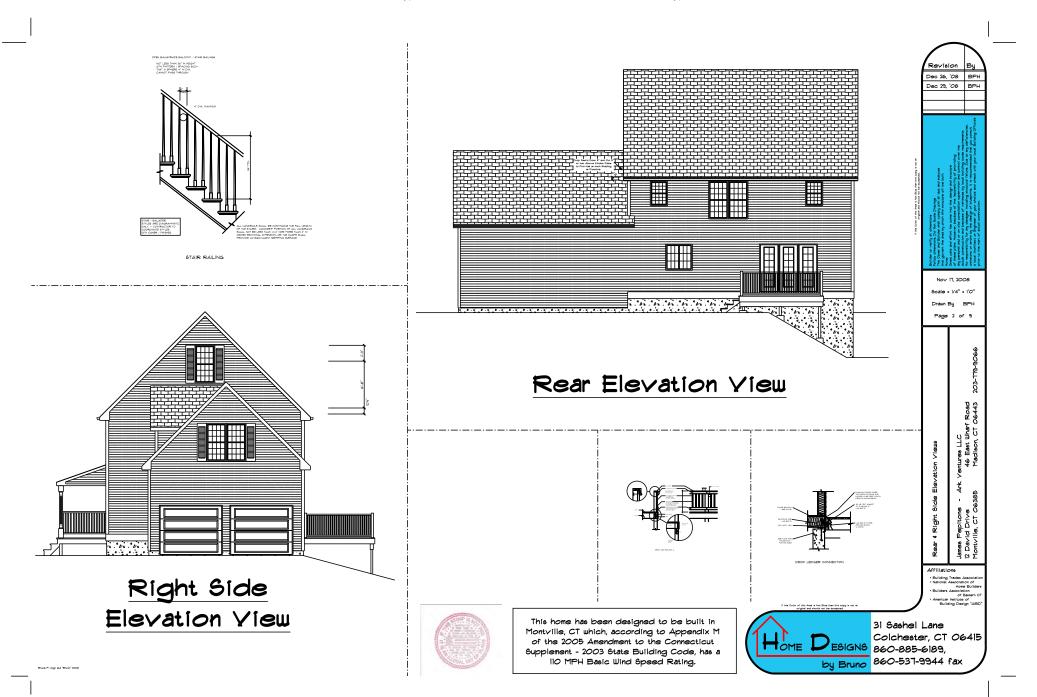
Square Footage

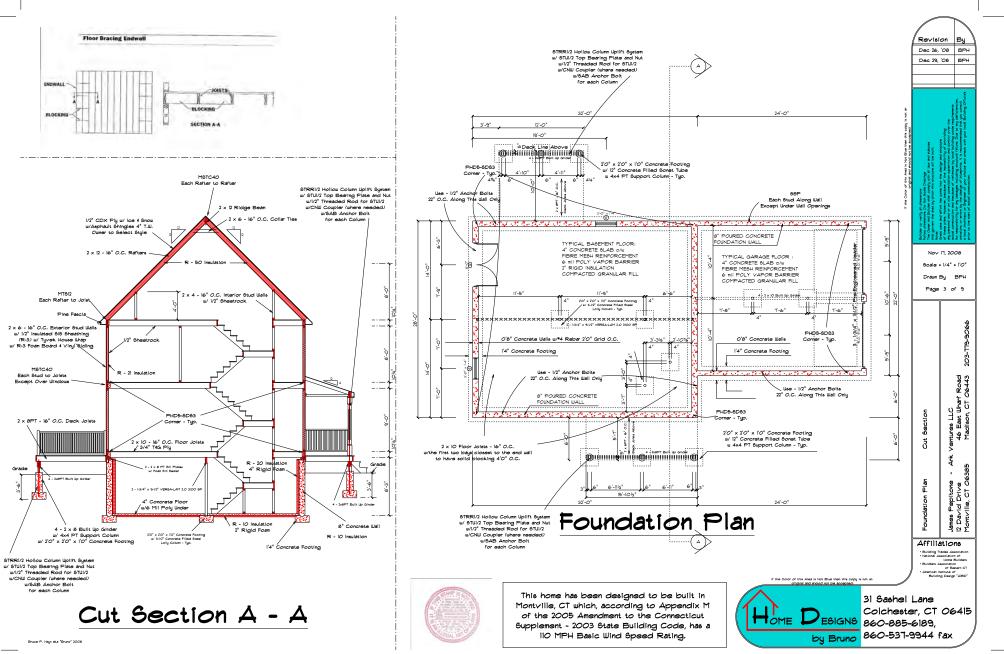
First Floor	896 sq.ft.
Second Floor	896 sq.ft.
Second Floor Flex *	328 sq.ft.
Third Floor Flex *	576 sq.ft.
Total	2,696 sq.ft.
Garage	528 sq.ft.

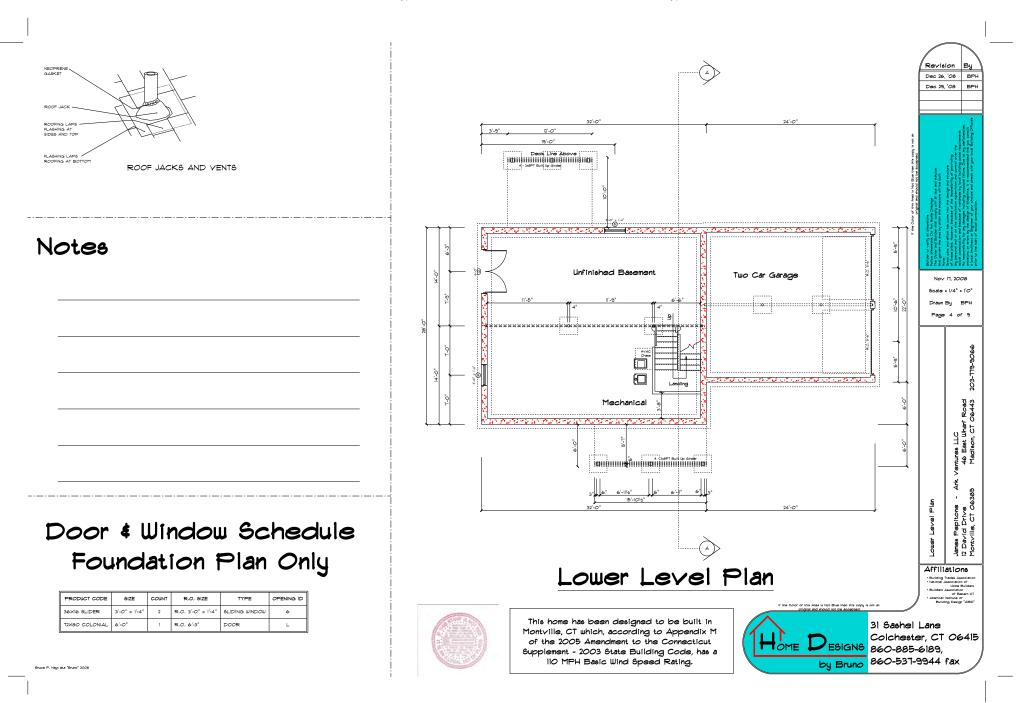
* Flex Areas Measured at 5' High Knee Walls











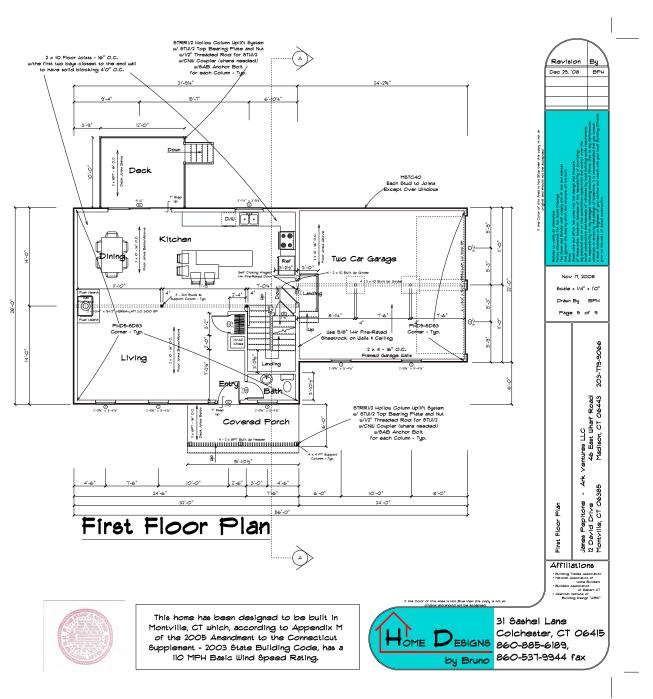
Notes

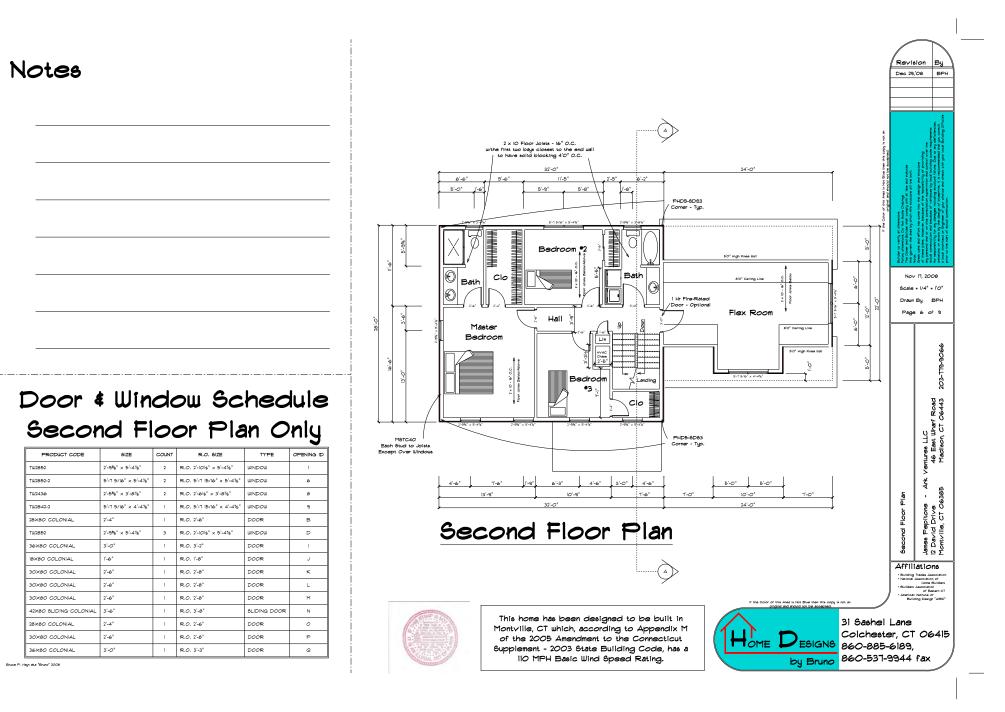
Bruce P. Hayn aka "Bruno" 2006

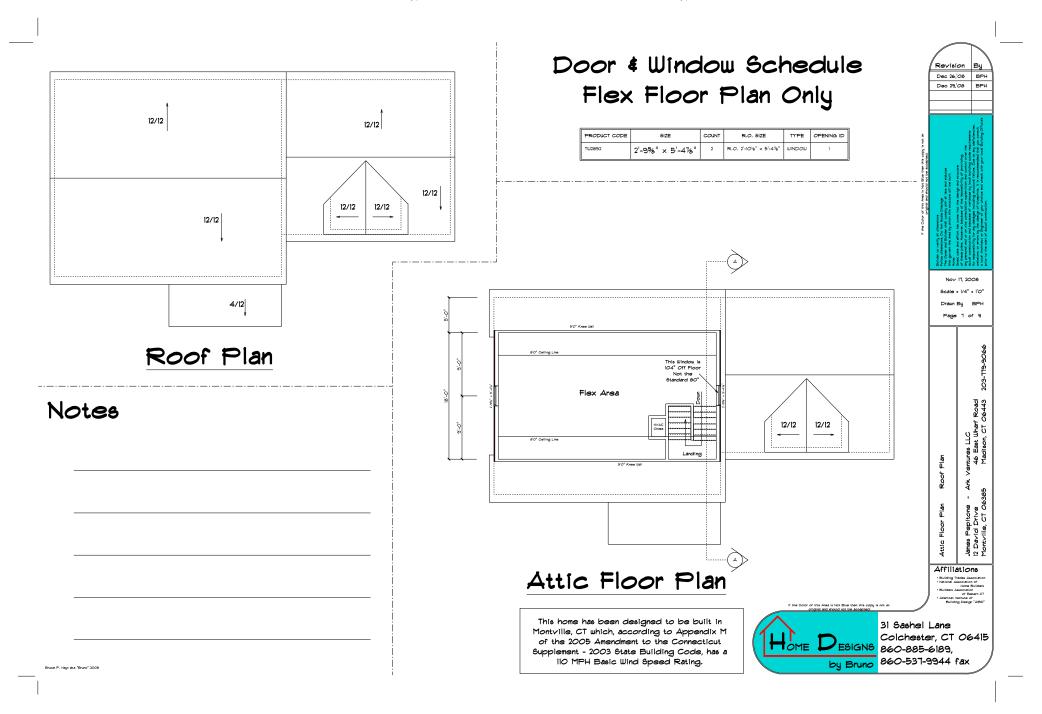
Use Douglas Fir-Larch SS for Rafters, Floor Joists, Ceiling Joists, and Stud Walls unless Otherwise Noted Here in These Plans

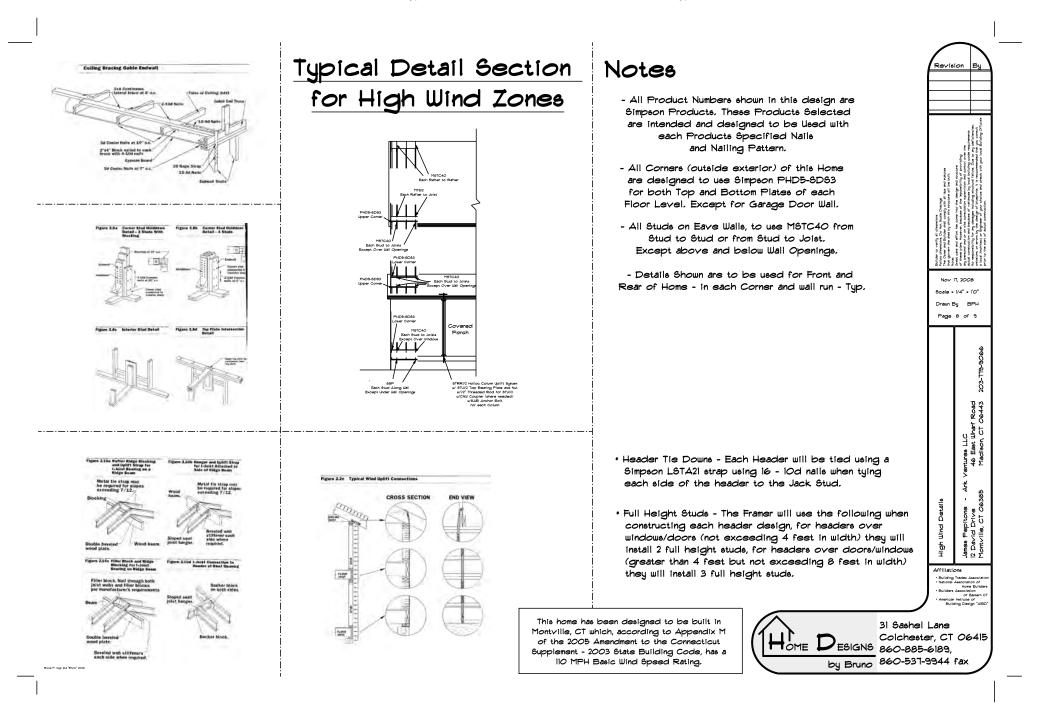
Door & Window Schedule First Floor Plan Only

PRODUCT CODE	SIZE	COUNT	R.O. SIZE	TYPE	OPENING ID
TW2852	2'-9% × 5'-4%	5	R.O. 2'-1016" × 5'-476"	WINDOW	1
G436	3'-11¼" × 3'-5¼"	1	R.O. 4'-0" x 3'-6"	SLIDING WINDOW	з
12×80 COUNTRY	1'-0" × 6'-9½"	1	R.O. 1'-O" × 6'-9½"	WINDOW	٦
28×80 COLONIAL	2'-4"	1	R.O. 2'-6"	DOOR	в
28×80 COLONIAL	2'-4"	1	R.O. 2'-6"	DOOR	с
36×80 COLONIAL	3'-0"	1	R.O. 3'-3"	DOOR	P
30X80 COLONIAL	2'-6"	1	R.O. 2'-8"	DOOR	E
36×80 COLONIAL	3'-0"	1	R.O. 3'-3"	DOOR	F
108×84 - COUNTRY	9'-O"	1	R.O. 9'-3"	GARAGE	T
108×84 - COUNTRY	8'-0"	1	R.O. 9'-3"	GARAGE	J
108×80 SLIDING FRENCH	108×80 SLIDING FRENCH	1	R.O. 9'-0"	SLIDING DOOR	к









- 1

General Structural Notes

- All work shall conform to the IRC 2003 Building Code \$ 2004 Connecticut Amendments.
- The General Contractor shall bear sole responsibility for means and methods of construction and safety on the job site.
- The General Contractor shall furnish complete sets of architectural and structural drawings to all
- subcontractors for use in shop drawing preparation. - The General Contractor shall design and provide
- temporary shoring as required to support construction.

Foundation / Soils

- Foundation elements have been designed for the following allowable bearing capacities. Contractor to field verify soll capacity at bottom of footing elevation.
- Allowable Soil Bearing Pressure 4000 PSF - Structural fill material shall consist of predominately granular soil with the following gradation:

ranular soil with the	following gradation:
Percent Passing	Sieve Size
100	3.5"
50 - 100	3/4"
25 - 75	•4
0 - 10	*200

- Compaction: All fill material shall be compacted to at least 95% of maximum modified optimum dry density (ASTM 1557-D) in 8" thick loose lifts.
- All footings shall be below existing fills
- and organic materials.
- All excavtion work shall conform to OSHA 29CFR 1926 subpart P - Excavations.
- General Contractor is to coordinate exact location and elevation of all penetrations through building walls.
 All footing shall be centered under columns
- unless otherwise noted.

Concrete

- Concrete mix design: Footing, Walls & retaining f'c = 3500 P61 (min.) at 28 days w/c Ratio = 0.50 (max) Min. Cement per C.Y. = 540 lbs Slump = 4" Air Entrainment = 6% for exterior

exposed concrete

Wood Notes

- See architectural drawings for dimensioned layout of interior partitions and door/window opening locations.
- All framing lumber shall be Douglas Fir/Larch (north) NO. 2 grade or better, unless otherwise shown.
- Double joists shall be placed under all partition walls running parallel with joist span.
- For openings 6'-0" in width or under, install 1 Jackstud + 1 full height stud. For openings over 6'-0" install 1 Jackstud + 2 full height stude, unless otherwise noted.
- All openings shall be framed with double members unless otherwise noted on plans.
- Lally columns shall be constructed of 16 gauge tubular pipe consisting of low carbon steel with a minimum yield of 33,000 P.S.I. Lally columns shall be filled with concrete having a 26 day compressive strength fo 2500 P.S.I. which complies with ASTM CI50 and AA&HTO M-85.

- Engineered Lumber:

- Wood I Joists shall be TJI Pro Series Joists (unless otherwise noted), or equivalent. Parallael strand lumber (PSL) shall be Parallel 2.0E by Truss Joist or equivalent.
- Laminated veener lumber (LVL) shall be Microlam I.9E by Truss Joists or equilivalent. Laminated strand lumber (LSL) shall be Timberstrand I.5E by Truss Joists or
- equilvalent. Alternate products will only be permitted if approved in advance in writing by the structural engineer. Engineered lumber shall
- be installed per manufacturer's recommendations.
 All plywood product and installation shall conform to the requirements of the American Plywood Assoc. (APA). Leave gaps at edges as
- recommended. • All metal framing connections shall be Simpson or equal
- or equal, APA rated floor sheathing to be 3/4" T4G Plywood subfloor glued with PL400 adhesive and nailed w/8d at 12" 0.C. Intermediate framing members and 6" 0.C. around perimeter.
- All metal hangers to be galvanized as follows: Pressure Treated Wood : G-185 All other wood : G-60
- All other wood : G-60 See plan for skew/slope requirements
- All hangers to be fully nailed per manufactures nailing schedule. All bolts, nails and associated fasteners exposed to the weather shall be hot
- dipped galvanized with a minimum weight of zinc coating = 1.00 oz./ft. - All wood framing connections shall be fastened
- in accordance with Table R602.3(1) of the IRC 2003.
- Plywood shear wall nailing schedule: fasten panels not less than 8d common spaced 4" O.C. along edges and 9" O.C. Intermediate all vertical joints of panel sheathing shall
- occur over stude. Wall sill plates shall be anchored to foundation
- wall with 1/2" dia. A30T Hot-Dip galvanized anchor bolts w/washers spaced as per plan. There shall be a minimum of 2 anchor bolts per section of plate. Anchor bolts shall have a minimum 1" embedment into concrete.
- -All lumber exposed to the weather shall be pressure treated. (CCG types B 4 D or CBA -A, CA-B) level of treatment shall be in accordance w/AWPA standards for restention
- based on end use application (above ground use, ground contact, decking, etc.) Wind Design Information

- This house is located in a wind borne debris region

- as defined in the IRC 2005 Building Code.
- The owner/contractor shall provide wood structural panels with a minimum thickness of T/16" pre-cut to cover all glass on the first and second stories of the home, or convert all glass to tempered high wind impact glass - DPBO Andersen as example. The panels shall be stored on site in a readily accessible area with all hardware necessary for proper installation - see fastaning chart below. In advance of a high wind event, the owner shall install the pre-cut panels over the glass openings on each floor 4 all openings wider than 8 feet shall have impact resistance glazing.

JIND BORNE DEBRIS PROTECTION	
FASTENING SCHEDULE FOR WOOD	

STRUCTURAL PANELS

	Fastening Spacing		
Fastener Type	Panel Span < 4 Foot	4 Foot < Panel Span < 6 Foot	6 Foot < Panel Span < 8 Foot
2-1/2" *6 Wood Screws	16"	12"	9"
2-1/2" *8 Wood Screws	16"	16"	12"
- Easteners shall be installed at opposing ends			

 Fasteners shall be installed at opposing ends of the wood structural panel.

General Notes

- I. Owner shall, at its own expense, construct and build this construction project in accordance with the following provisions, supplying all material and performing all labor. Such construction shall comply with all respects with applicable codes and shall be completed in a first class workmanlike manner. All construction shall comply with all building and fire regulations to include all fire-resistant regulations and materials as so noted in this design. Any modifications of this design, requiring the movement of any structural members or redesigns of, must first be consulted with this designer or like designer, and be brought up to the local building officials for their approval and acceptance.
- PERMITS. The owner/builder is responsible for any and all building permits and shall pay for such permits, licenses, and inspections necessary to complete this project.
- 3. DEMOLITION (if Needed). Any demolition required to prepare this project for construction will be completed as part of this project by the owner or its representative. Adequate bracing and dunage required to sustain structural integrity during construction have not been designed into this design and is therefore the responsibility of the owner to ensure safe and secure construction during this time.
- HEATING, VENTILATION, AND AIR CONDITIONING SYSTEMS. Owner shall furnish and install all related equipment adequate to serve the entire home as required by applicable building codes and requirements.
- . Contractor shall maintain continuous control of surface and subsurface water to ensure that the work is done under dry conditions on compacted fill.
- 6. Builder to verify all dimensions
- 7. Follow dimensions, Do Not Scale Drawings

8. The Owner and Builder shall comply with all laws and statutes that govern the area by which this structure will be built

> This home has been designed to be built in Montville, CT which, according to Appendix M of the 2005 Amendment to the Connecticut Supplement - 2003 State Building Code, has a IIO MPH Basic Wind Speed Rating.

 NEW STRUCTURE. All new construction shall include all connections, reinforcements, and bracing required and not explicitly stated on drawings.

a. EXTERIOR WALLS. New exterior walls shall be 2 x 4 - 16" O.C. stud wall framing with 1/2" CDX Plywood. This plywood will then be wrapped using Tyysk House Wrap material, or the like, with siding applied over. Actual siding to be used is so noted in Cut Sections provided in this drawing, insulation will be open faced standard batt insulation placed inside each open framing. 4 mil plastic will then be applied over the inside of the exterior wall stude and secured. Actual "R" value to be used is so noted in Cut Sections provided in this design b. INTERIOR WALLS. Interior walls shall be 2 x 4 - 16" O.C. stud wall framing.

- c. 8HEETROCK. 1/2" sheatrock will be used in all areas of this project accept where noted. 5/8" I Hour Fire Rated 8heat Rock must be used in all garage spaces that connect to any and all living spaces of the home. Proper tapping and compounding must be adhered to to complete proper seal and desired appearance.
- d. INSULATION. All insulation will comply with all Federal and State requirements. A RECHecks report is included with this design and provided under separate document. All required "R" values are so noted in this document and will take prescent over any other note indicating insulation and/or R values. All black plumbing pipe must be wrapped with insulation. All bathroom fiberglas fixtures must be wrapped or stuffed with insulation.
- e. CONCRETE. All concrete must use a minimum of 3,000 lb mix with 3/4" stons. Any and all indication of higher requirements will be noted in this design and will take presient over. Back fill shall be placed and compacted simultaneously on both sides of the foundation walls. Concrete wall must be sealed with asphalt based sealer, either rolled on but preferribly sprayed on to ensure seal. Use 6 mil poly under concrete floore.
- f. HEADERS. All doorway and window headers, with widths not exceeding $3^{(0)}$ will be 2 x 8 built up beams with 1/2" plywood sandwiched in between them. All wider openings will be as follows: $3^{(1)}$ to $6^{(0)}$ must use 2 x 10 header with $3/4^{(0)}$ plywood sandwiched in between, $6^{(1)}$ to $8^{(0)}$ must use 2 x 12 header with $3/4^{(0)}$ plywood sandwiched in between, $6^{(1)}$ to $8^{(0)}$ must use 2 x 12 header with $3/4^{(0)}$ plywood sandwiched in between the design as to 1ts requirement.
- g. SOIL CONDITIONS ASSUMED. Soil conditions are based on the test pits for the septic system from the site plan reviewed described as 3" of Top soil, 2" to 20" of sandy sub soil, 20" to IOO" of gravel with some stone 4" to 12" in diameter. The soil is considered to be 4,000 pound per square foct.

IO. Great care and effort has come into the design and structure of these plans. However, because of the impossibility of providing any personal and or on site consultation supervision and control over the actual construction and because of variances by local building code requirements No responsibility for any damages including structural failure. Due to any deficiencies, omissions, or errors by the design of blueprints. It is reacommended that you consult a local Architect or Engineer of your choice and check with your local Building Official prior to the start of actual construction.



Ventures LLC Ventures LLC 46 East Uther Road A6 East Uther Road Medison, CT 06443 203-119-9066

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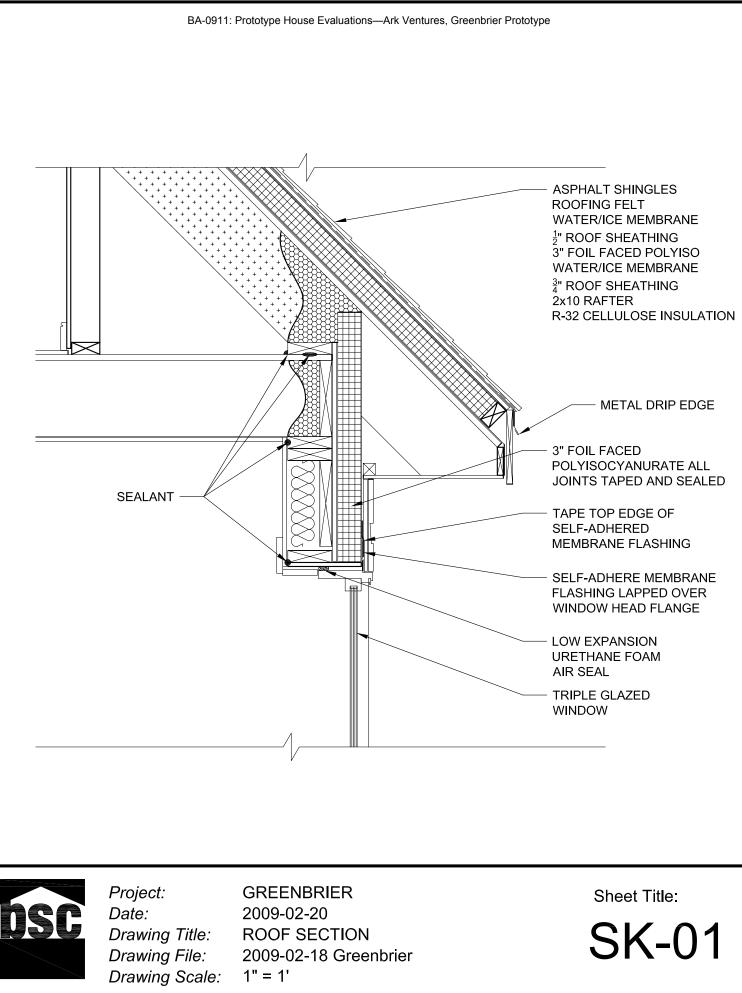
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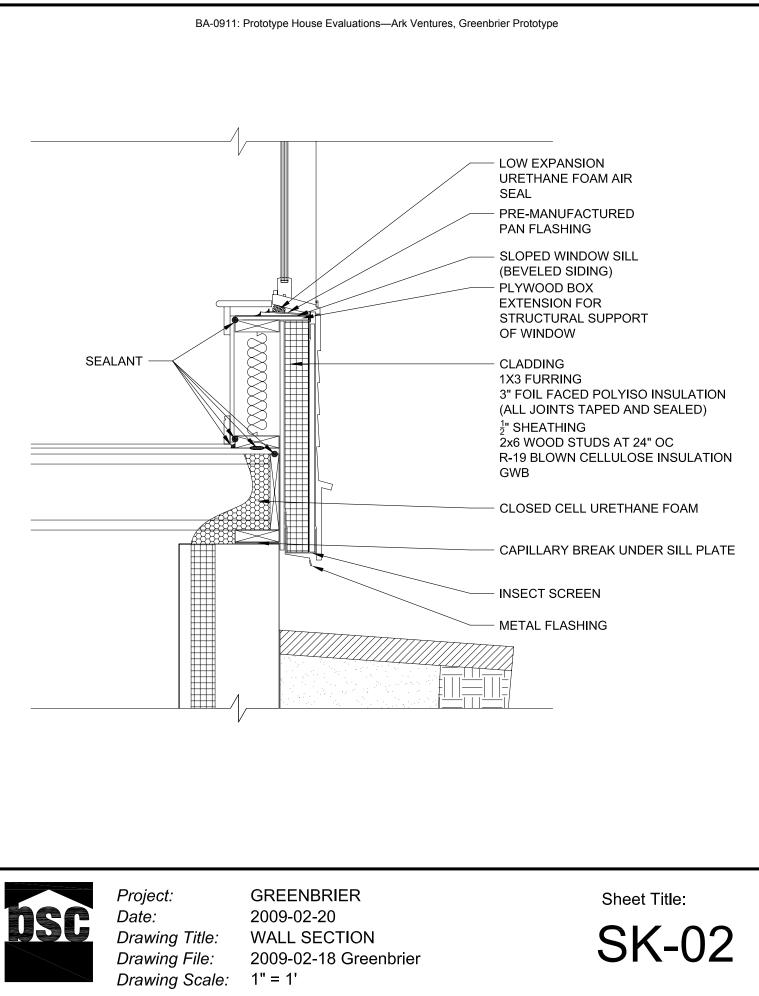
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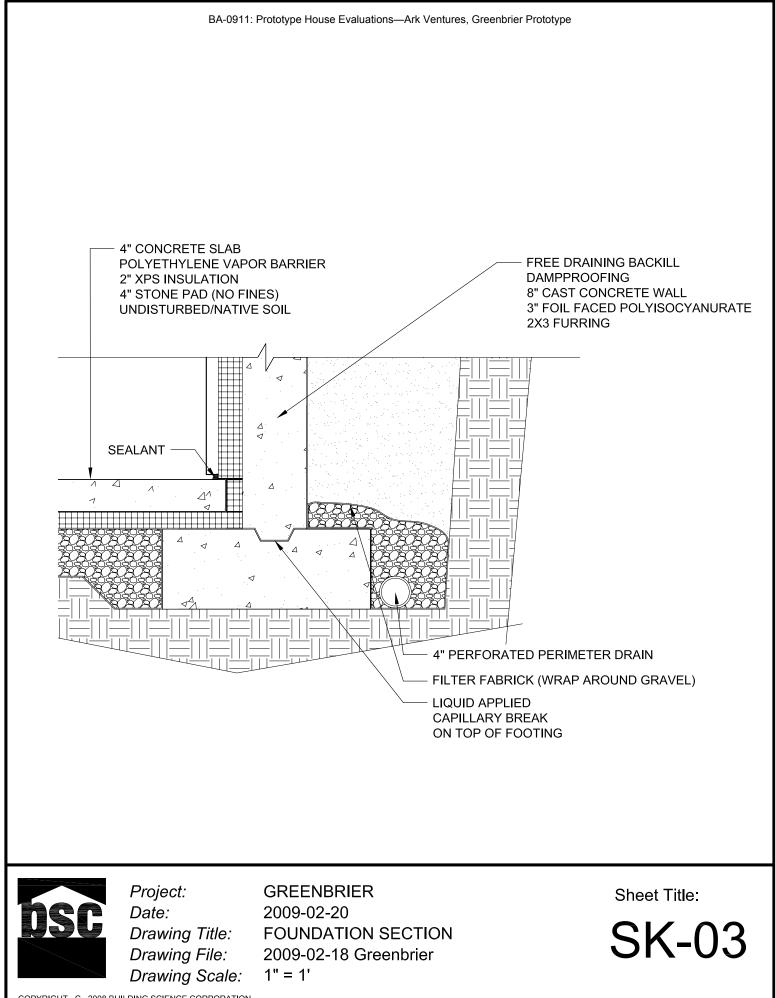
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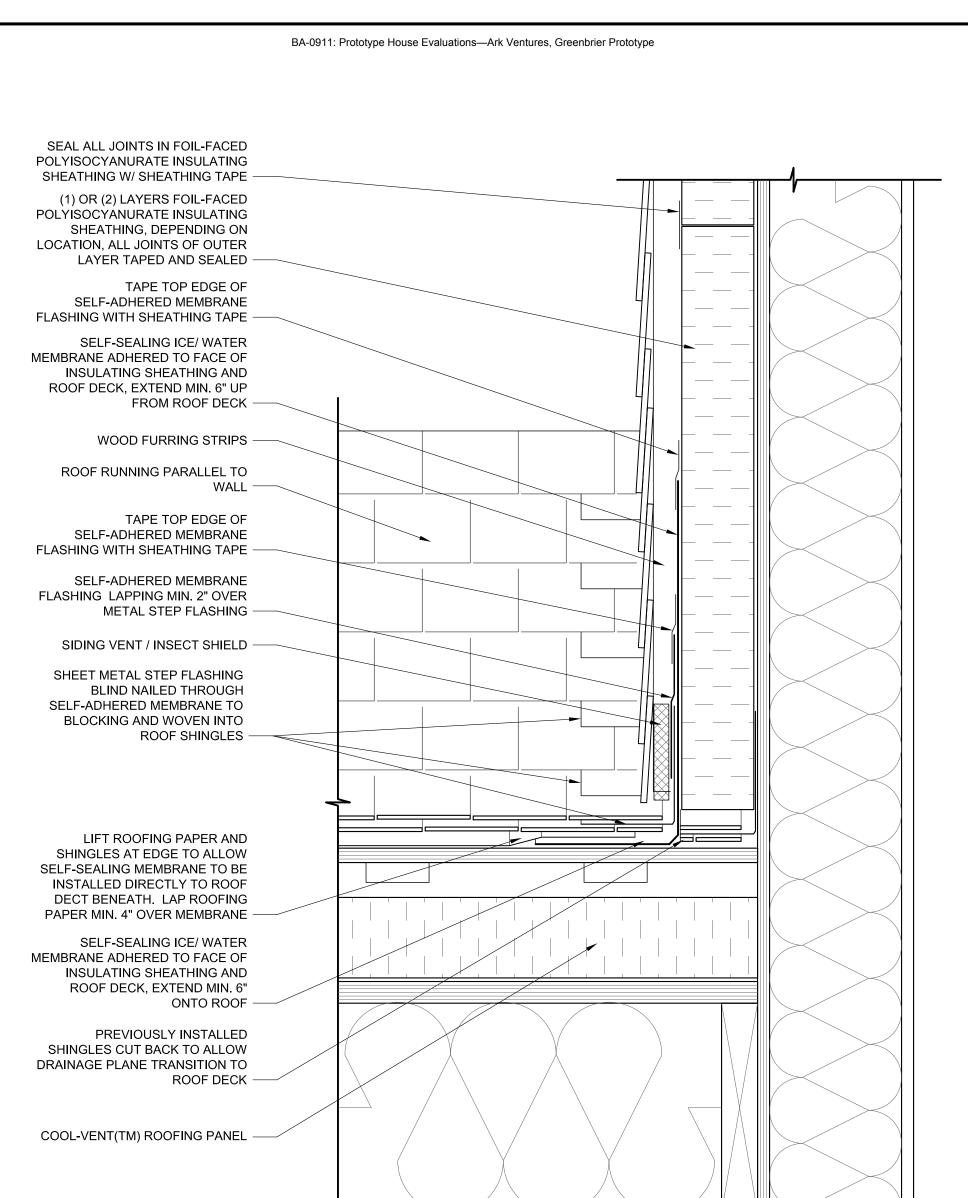
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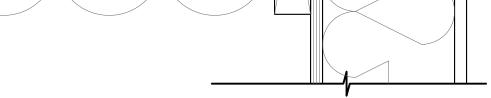
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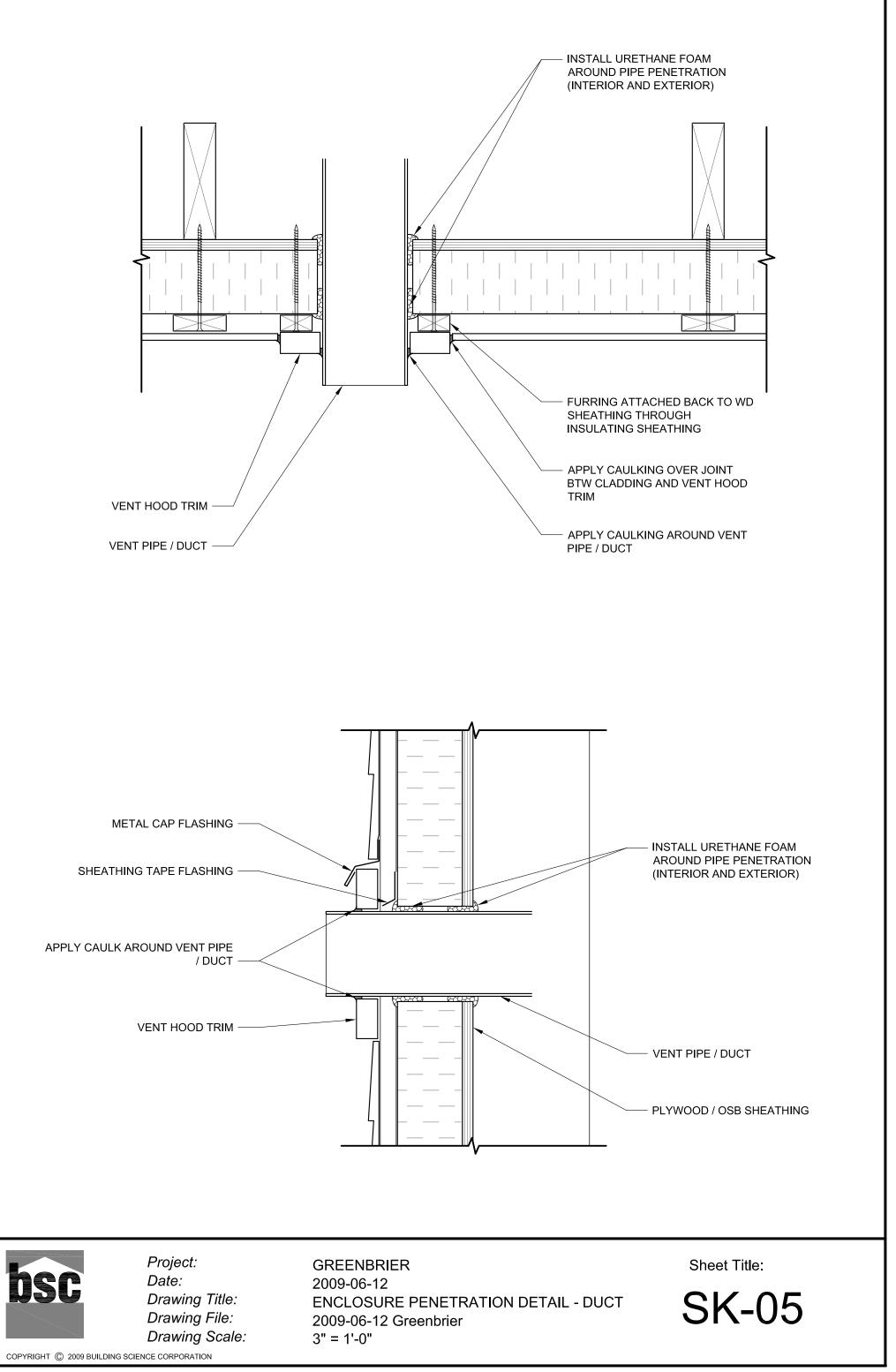


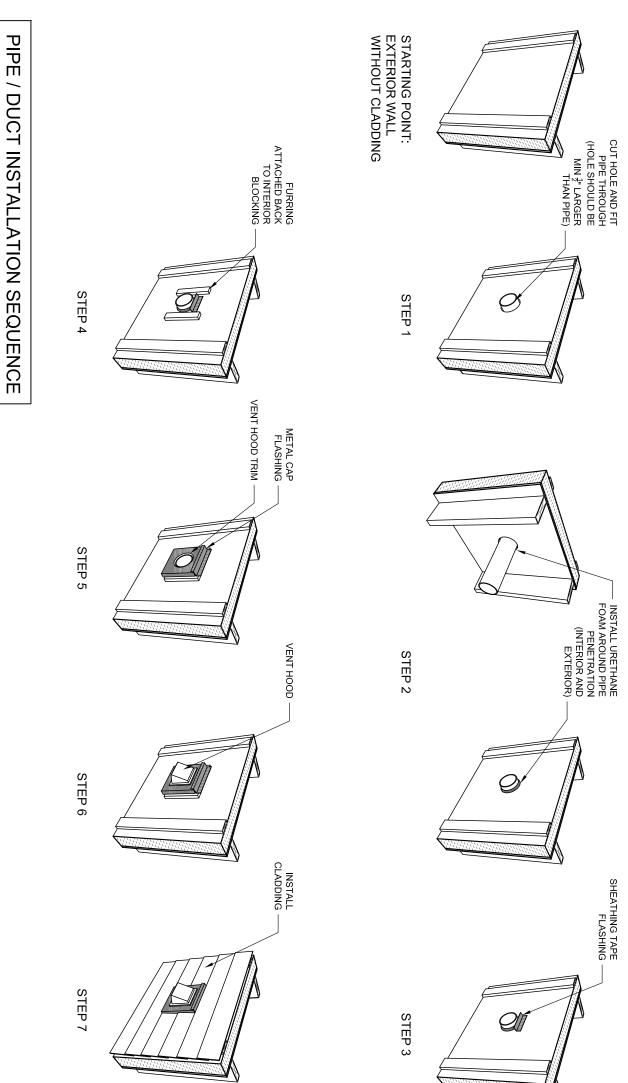




GREENBRIER 2009-06-12 ROOF-WALL DRAINAGE PLANE CORRECTION 2009-06-12 Greenbrier 3" = 1'-0" Sheet Title:

SK-04



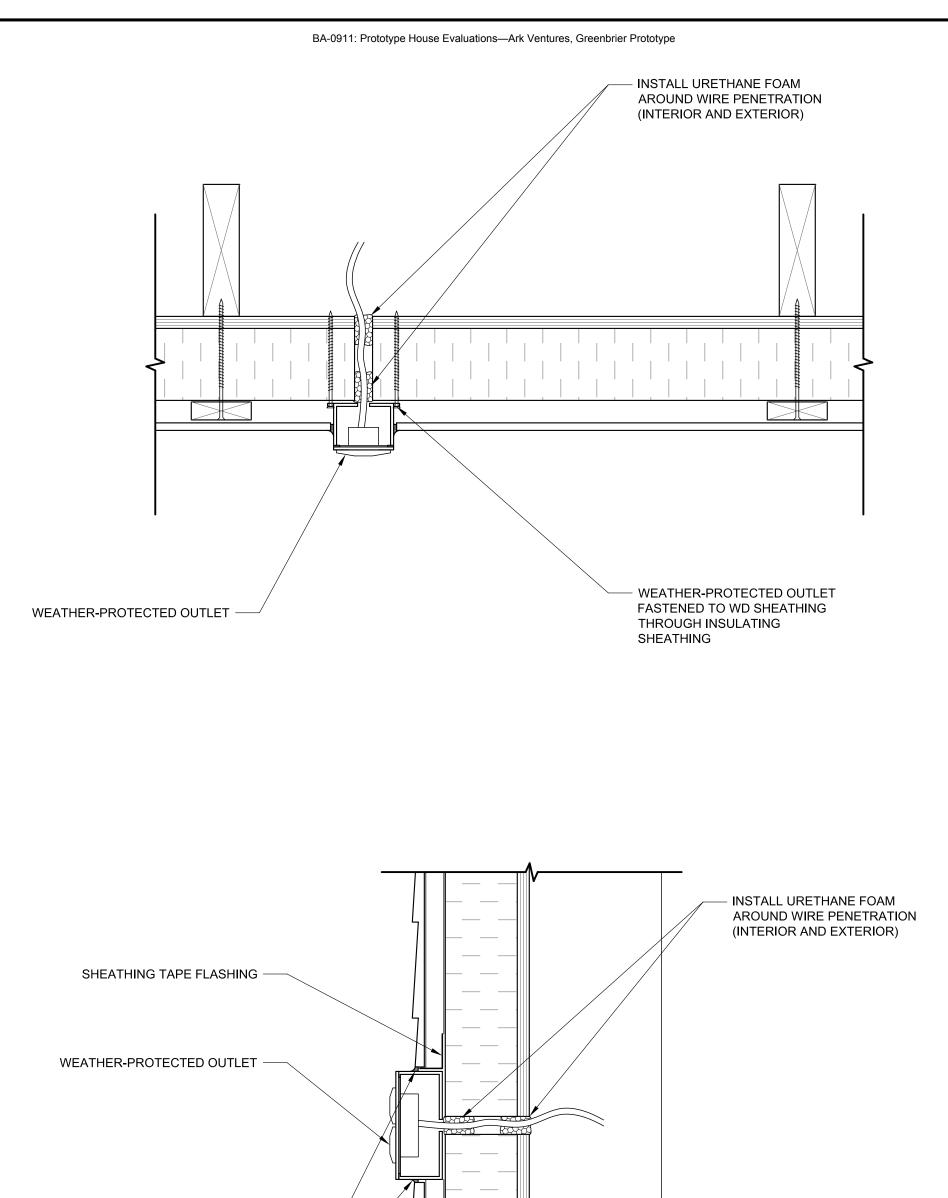


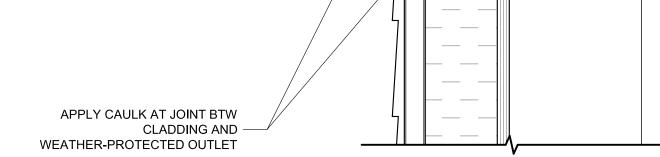


GREENBRIER 2009-06-12 ENCLOSURE PENETRATION SEQUENCE - DUCT 2009-06-12 Greenbrier N.T.S.

Sheet Title:

SK-06

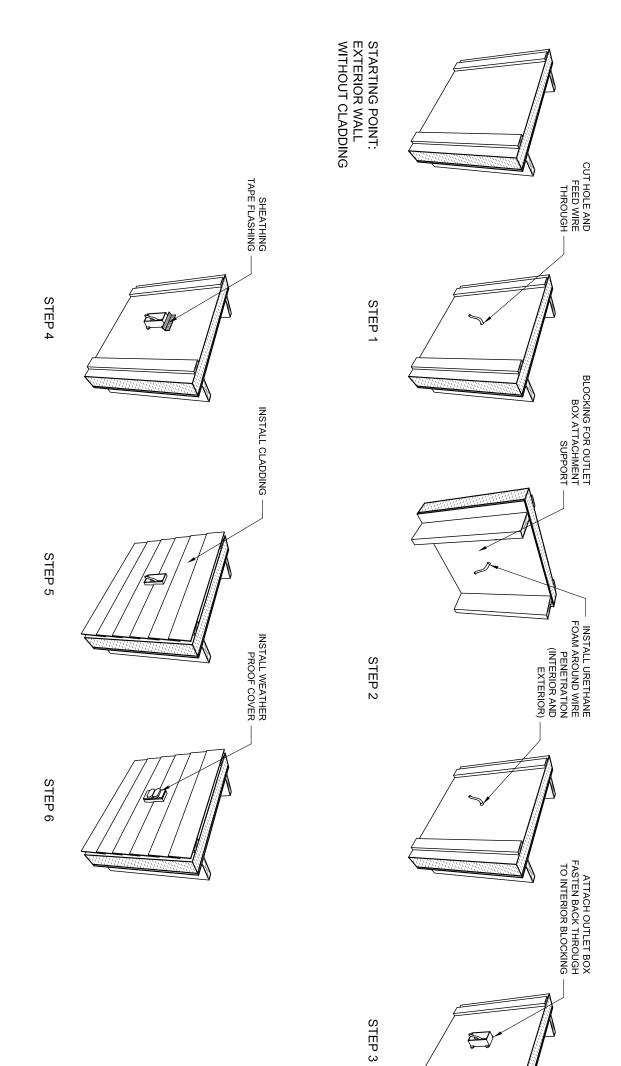




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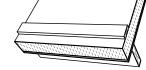
GREENBRIER 2009-06-12 ENCLOSURE PENETRATION - ELECTRIC BOX 2009-06-12 Greenbrier 3" = 1'-0" Sheet Title:

SK-07



EXTERIOR ELECTRICAL BOX INSTALLATION SEQUENCE





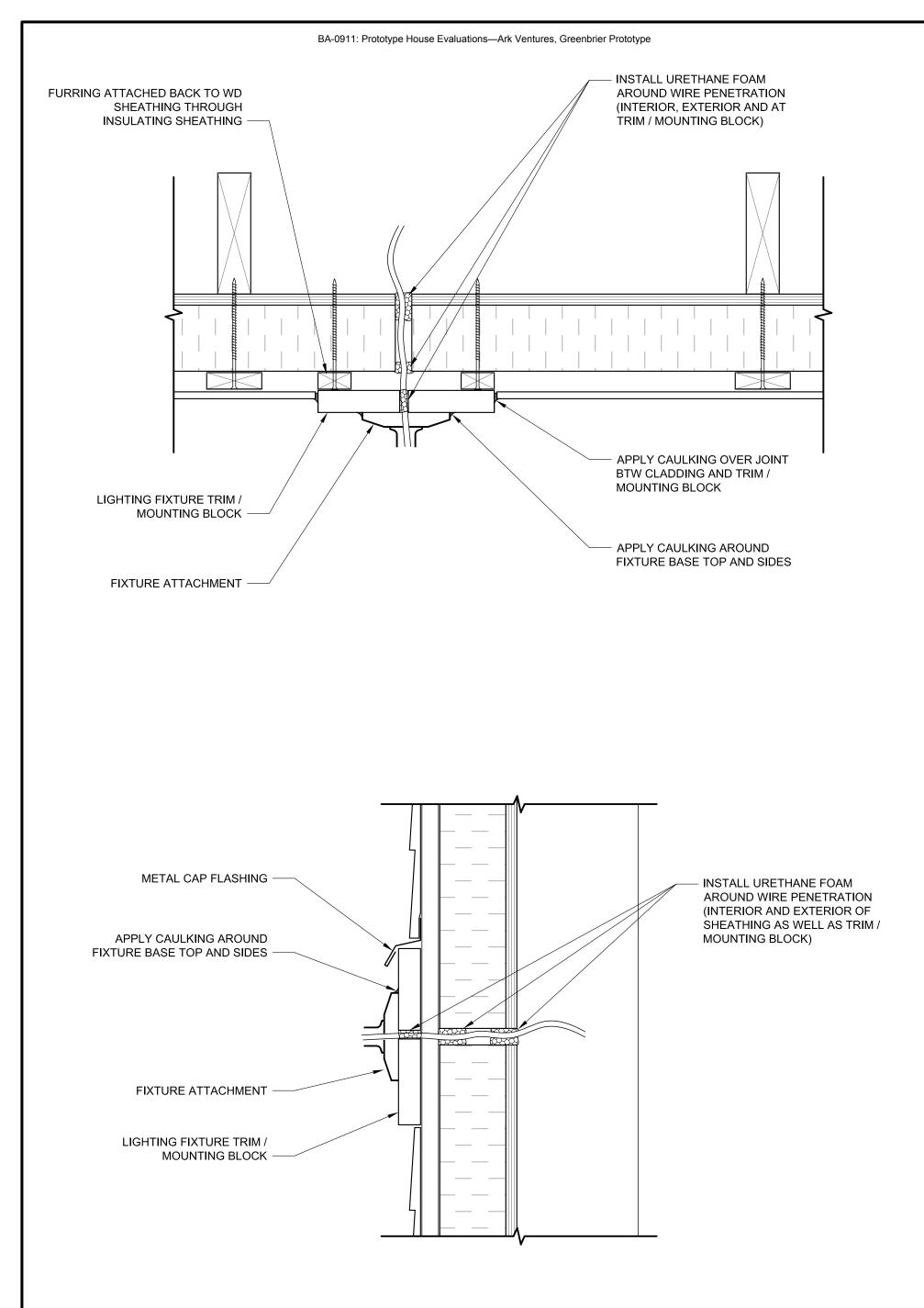


Project: Date: Drawing Title: Drawing File: Drawing Scale:

GREENBRIER 2009-06-12 **ENCLOSURE PENETRATION SEQUENCE - ELEC** 2009-06-12 Greenbrier N.T.S.

Sheet Title:

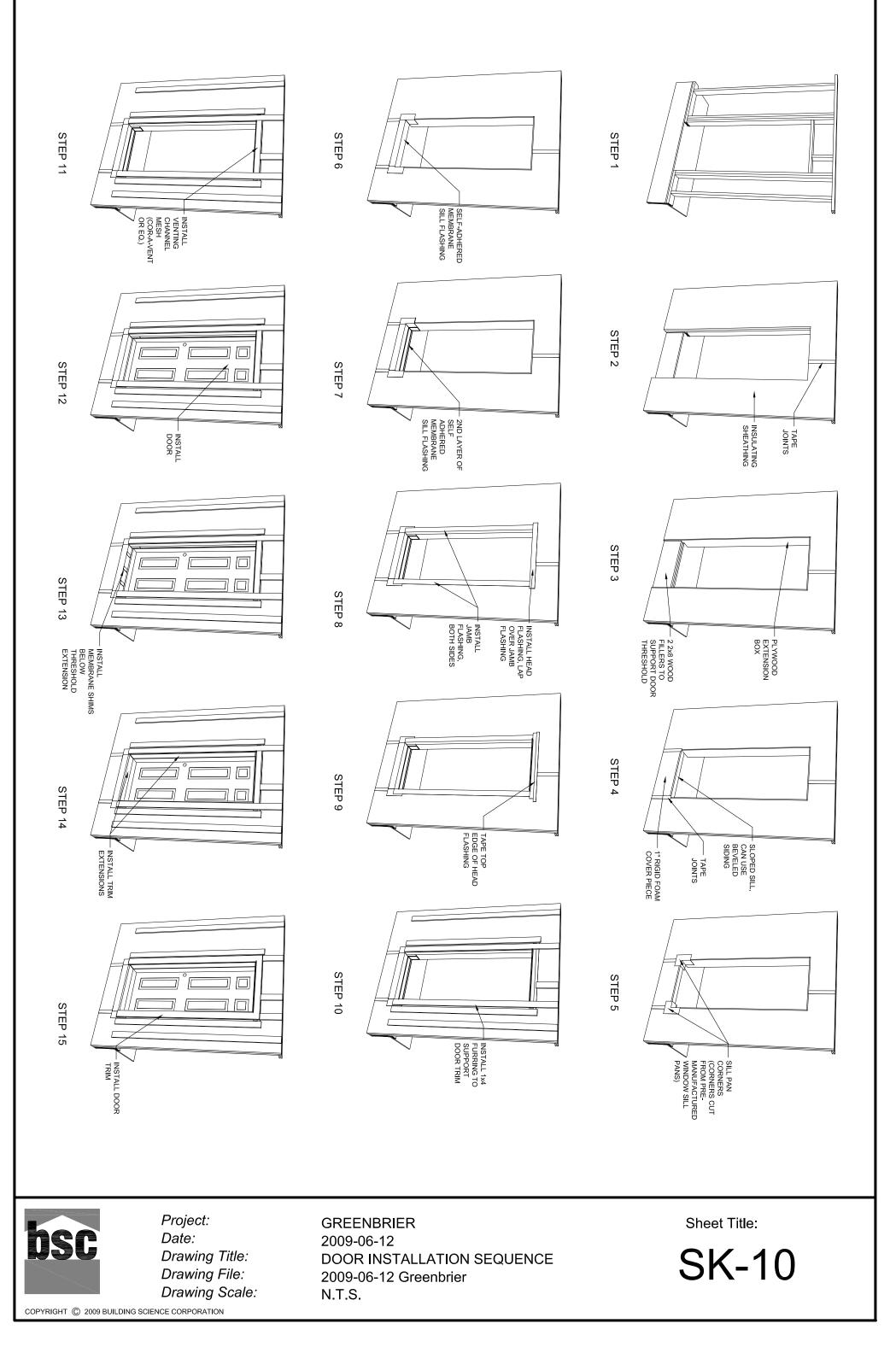
SK-08

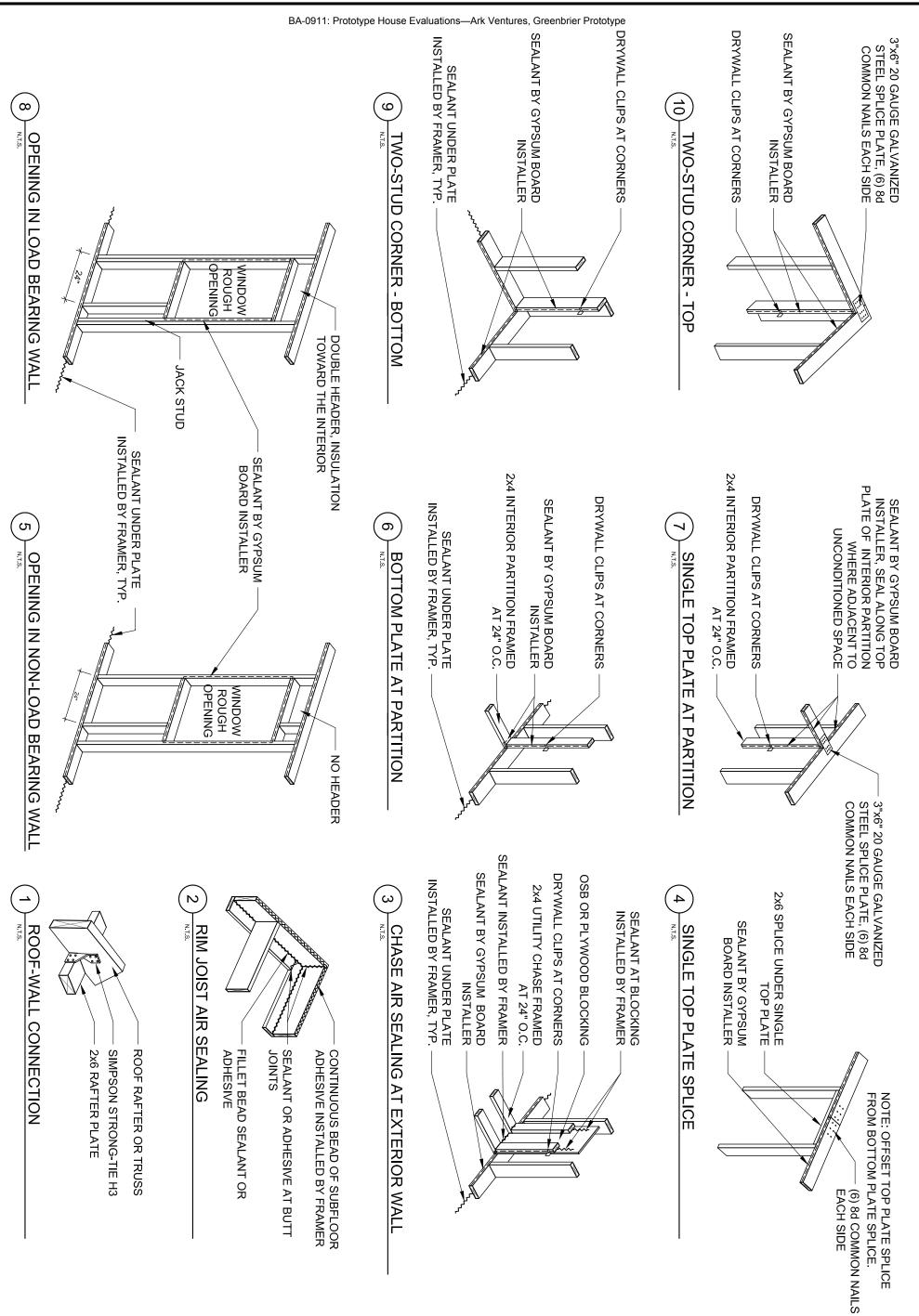




GREENBRIER 2009-06-12 ENCLOSURE PENETRATION - ELEC FIXTURE 2009-06-12 Greenbrier 3" = 1'-0" Sheet Title:

SK-09





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GREENBRIER 2009-06-17 ADVANCED FRAMING AND AIR SEALING DETAILS 2009-06-12 Greenbrier N.T.S.

SK-11

Sheet Title:



2009.06.11

James Pepitone Ark Ventures 46 East Warf Road Madison, Connecticut 06443

Re: Location of HVAC supply registers

Cc: Keith Tetrealt, HVAC contractor

Dear Jim:

Although, our company has produced many documents to guide HVAC design and installation, we do not presently have a prepared document addressing the placement of supply registers. Nonetheless, this issue is important to building performance. The list below conveys guidance from Armin Rudd and other HVAC experts on our team.

- Ceiling or high wall placement is preferred for supply registers. Ceiling and high wall registers give better distribution and mixing as compared to floor registers.
- Care must be taken to locate registers so that they will not cause comfort complaints. Reasonable care should be taken to avoid blowing air directly on beds. The distribution system should keep air flow velocities below 500 fpm and bedroom supply register flows below 100 cfm.
- Ceiling registers, whether one-way, two-way, or three-way, should have adjustable curved blades. The extra cost is warranted by the ability to adjust flows to control comfort and noise.
- One-way and two-way registers with the adjustable straight blades are acceptable for high wall supplies.
- Floor registers should be avoided where possible as these are easily blocked by furniture and curtains and also tend to collect debris.
- Floor registers are to be avoided in "wet" areas such as bathrooms, kitchens and mud rooms.
- Under cabinet registers tend to provide poor performance and are to be avoided.

Please keep in mind that the distribution system will need to be protected from dust, debris, etc. between rough-in and finish.

If you have any questions, you can reach me as per the contact information below.

Thank you,

Mulfum

Ken Neuhauser <u>ken@buildingscience.com</u> 978 589 5100 x5279

Table 1: Round Ducts by Room

Room	Duct Size
Basement	3-5
Kitchen	2-6
Dining	1-5
Bath1	1-5
Entry	1-4
Living	1-5
Bath2	1-5
Bed2	1-5
MaCloset	1-4
MaBath	1-5
MaBed	1-6
Sitting	1-4
Computer	1-4
Laundry	1-6
Bed3	1-6
Attic	2-5

Table 2: Supply and Return Trunks

Supp	ly Trunks	Dimensions
	Combined	13" x 14"
	First	9" x 10"
	Second	11" x 12"
Retu	rn Ducts	
	Combined	14" x 15"
	First	9" x 10"
	Second	10" x 13"
Retu	rn Grilles	
	First	12" x 14"
	Second	14" x 18"

Building Science Corp Westford, MA 01886	& Light Commerce poration	ial HVAC Load	ds			Elite So	oftware Development, li
Project Repo	ort						Page
General Project In Project Title:	Iormation						
Project Date:	Мо	nday, May 11	1, 2009				
Design Data Reference City:			Hartfor	d, Connecticut			
Building Orientatio	n.			oor faces Nort			
Daily Temperature			Medium				
Latitude:	5		41 Degree	S			
Elevation:			19 ft.				
Altitude Factor:			999				
Elevation Sensible			000				
Elevation Total Ad Elevation Heating			000 000				
Elevation Heating			000				
			000				
	Outdoor	Outdoor	Outdoor	Indoor	Indoor	Grains	
A.C	Dry Bulb	Wet Bulb	<u>Rel.Hum</u>	<u>Rel.Hum</u>	Dry Bulb	<u>Difference</u>	
Ninter: Summer:	2.9 91.3	2.14 73.5	80% 43%	n/a 50%	72 75	n/a 31	
builliner.	91.5	73.5	43 /0	50%	75	31	
Check Figures							
otal Building Sup			800		er Square ft		0.223
Square ft. of Room /olume (ft ³) of Cor			3,595	Square	ft. Per Ton	:	2,893
、 <i>,</i>	id. Space:		32,219				
Building Loads	uired Including	Vontilation A	ir: 21	,590 Btuh	21.590	MRH	
Total Sensible Gai		Ventilation A		,184 Btuh	21.590		
				,452 Btuh	18		
Total Latent Gain:			ir: 13	,636 Btuh			On Sensible + Latent)
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Building Science Corporation Westford, MA 01886 ,

Page 2

Load Prev	iew R	<i>leport</i>
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Scope	Has AED	Net Ton	ft.² /Ton	Area	Sen Gain	Lat Gain	Net Gain	Sen Loss	Sys Htg CFM	Sys Clg CFM	Sys Act CFM	Duct Size
Building		1.14	3,164	3,595	11,184	2,452	13,636	21,590	400	800	800	
System 1	Yes	1.14	3,164	3,595	11,184	2,452	13,636	21,590	400	800	800	14x14
Ventilation					340	400	740	1,443				
Zone 1				1,794	4,205	753	4,958	9,902	197	310	310	7x11
1-Basement				896	673	79	752	4,517	90	50	50	15
2-Kitchen				305	1,617	61	1,678	1,390	28	119	119	17
3-Dining				144	578	68	646	1,407	28	43	43	14
4-Bath1				24	136	30	166	484	10	10	10	14
5-Entry				159	400	23	423	802	16	30	30	14
6-Living				266	801	492	1,293	1,302	26	59	59	15
Zone 2				1,801	6,639	1,299	7,938	10,245	203	490	490	9x12
7-Bath2				84	219	16	235	334	7	16	16	14
8-Bed2				169	641	240	881	872	17	47	47	15
9-MaCloset				52	0	0	0	0	0	0	0	00
10-MaBath				115	247	54	301	727	14	18	18	14
11-MaBed				272	1,144	482	1,626	1,481	29	84	84	16
12-Sitting				92	516	52	568	1,357	27	38	38	14
13-Hall				113	33	16	49	163	3	2	2	14
14-Computer				107	311	40	351	733	15	23	23	14
15-Laundry				64	927	45	972	1,033	21	68	68	16
16-Bed3				157	1,030	286	1,316	1,690	34	76	76	16
17-Attic				576	1,571	68	1,639	1,855	37	116	116	17

Elite Software Development, Inc.

Page 3

Westford, MA 01886 Total Building Summary Loads

Building Science Corporation

Total Dulluling Summary Load	13						
Component			Area	Sen	Lat	Sen	Tota
Description			Quan	Loss	Gain	Gain	Gai
Harvey Triple: Glazing-Harvey Triple Pane color drapes with medium weave with 5 u-value 0.2, SHGC 0.19			370.6	5,122	0	3,154	3,154
11P: Door-Metal - Polyurethane Core			96	1,889	0	718	71
15B0-20sf-6: Wall-Basement, , R-20 board i floor, no interior finish, 6' floor depth	nsulation to		940	2,229	0	120	120
R-37: Wall-Frame, , R-21 batt, R-19.5 foam		2	330.9	4,350	0	799	79
R-37: Part-Frame, , R-21 batt, R-19.5 foam			316.6	313	0	417	41
R-52: Roof/Ceiling-Under Attic with Insulation Floor (also use for Knee Walls and Parti Ceilings), Custom, R38 batt, R-21.7 foat (Greenbrier)	ition		1003	1,317	0	1,358	1,35
R-45: Roof/Ceiling-Roof Deck (roofing, wood or SIP Panels Supported on Beams, Cu rafter (R-32) polyiso on deck (R-19.5)			221	336	0	113	11
21B-28: Floor-Basement, Concrete slab, any or more feet below grade, R-3 or higher installed below floor, any floor cover, sh floor slab is 28' wide	insulation		896	929	0	0	1
20P-38: Partition Floor (STD=26.3, WTD=59 open crawl space or garage, Passive, R insulation, any cover			328	581	0	258	25
Subtotals for structure:				17,066	0	6,937	6,93
People:			6	,	1,200	1,380	2,58
Equipment:					0	1,800	1,80
Lighting:			0			0	,
Ductwork:				0	0	0	
Infiltration: Winter CFM: 41, Summer CFM:	41			3,081	852	727	1,57
Ventilation: Winter CFM: 19, Summer CFM	: 19			1,443	400	340	74
Total Building Load Totals:				21,590	2,452	11,184	13,63
Check Figures							
Total Building Supply CFM:	800			Per Square ft			0.223
Square ft. of Room Area:	3,595		Squar	e ft. Per Ton:			2,893
Volume (ft ³) of Cond. Space:	32,219						
Building Loads							
Total Heating Required Including Ventilation	n Air:	21,590	Btuh	21.590			
Total Sensible Gain:		11,184	Btuh	82			
Total Latent Gain:		2,452		18	%		
Total Cooling Required Including Ventilation	n Air:	13,636	Btuh			d On Sensible d On 75% Ser	
Notes		1			· ·		

Calculations are based on 8th edition of ACCA Manual J.

All computed results are estimates as building use and weather may vary.

Be sure to select a unit that meets both sensible and latent loads.



2009.06.14

James Pepitone Ark Ventures 46 East Warf Road Madison, Connecticut 06443

Re: Flashing to address before cladding: 1) roof-wall, 2) rake return, 3) drainage plane using face of foam, 4) enclosure penetrations, 5) exterior doors with thick exterior insulation

Cc: Betsy Pettit, Building Science Corporation

Dear Jim:

I am aware that the cladding of your high performance prototype is to be conducted very soon. Since the drainage plane is behind the cladding, it is imperative that flashing and drainage plane integration is properly executed throughout before the cladding is installed. As you had noted, the sequence of the exterior insulation installation and the location of the drainage plane at the face of the foam sheathing both clashed with your framing contractor's habitual practices relating to flashing and drainage planes. There are some areas where flashing details will need to be remediated.

There are also areas of work occurring more recently that may require unfamiliar detailing to successfully integrate the drainage plane and maintain air barrier continuity.

Accompanying this letter are several sketches that show flashing details and critical installation sequences. The text below also attempts to explain other important drainage plane measures not addressed in sketches.

Roof flashing

Roof-Wall Connection

We have previously discussed the problem observed at the intersection of the bonus room roof and the house wall. The step flashing had been installed prior to the insulating sheathing resulting in a situation where the flashing drains behind the insulating sheathing. The remediation for this involves cutting and lifting roof shingles to allow a transition membrane to be adhered to the roof deck and face of the insulating foam sheathing. This membrane should extend a minimum of 6" over the roof deck and 6" up the wall. The roofing paper can be returned over the membrane. Metal step flashing is then installed over the transition membrane at the face of the insulating foam sheathing. Step flashing is to be woven into the roof shingles as these are reinstalled. The top 2" of the top leg of the step flashing should be covered with a flashing membrane. Tape is then applied over the top edge of both the flashing membrane covering step flashing and the top edge of the transition membrane running up the wall from the roof.

Please refer to SK-04 which represents the flashing remediation detail.

Roof Rake Return

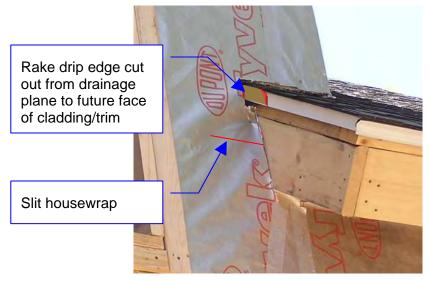
The roof rake return presents another situation where the flashing is not integrated into the drainage plane and, therefore, not at the correct location. Also at this location, there is un-flashed openings in the drainage plane. Refer to Figure 1 below.



Figure 1 - Roof Rake Return

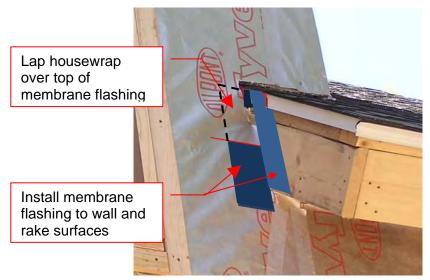
There should be an inside corner flashing as well as a straight flashing at the roof-wall interface extending over the inside corner to project this area. Recommendations for drainage plane remediation for this situation is described and illustrated below.

1. Cut rake drip edge to accommodate inside corner flashing

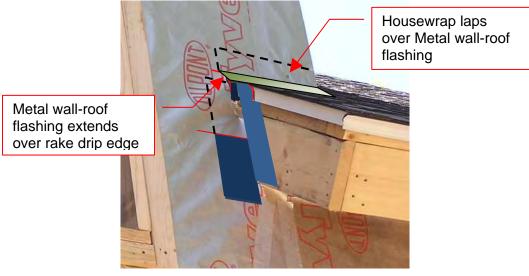


- Cut rake drip edge flush with drainage plane to let in inside corner flashing.
- Slit housewrap at location shown to allow shingle lapping of drainage plane components.

2. Install inside corner flashing



- Install single piece of membrane flashing to cover inside corner.
- Membrane flashing on wall is installed beneath housewrap above slit in housewrap and over housewrap below slit in housewrap.
- 3. Install metal flashing at wall-roof



- Install metal flashing at roof-wall. Top leg under housewrap.
- Bottom leg of flashing loose on roof to allow water to drain beneath it.
- Flashing extends past rake slightly (~1") to protect inside corner and cover cut in rake drip edge.

4. Tape slits in housewrap



At rake returns where you do not have housewrap, tape the top edge of flashing to the foil-facing of the insulating sheathing. See discussion of foil facing as drainage plane below.

Foil Facing as Drainage Plane

When the foil facing of the exterior insulation is used as the drainage plane (i.e. where there is no Therma WrapTM installed over the foil-faced foam sheathing) the top edge of metal- and membrane flashings must be taped to the foil facing. Since the foil facing cannot be lapped shingle style over flashings, these need to be integrated into the drainage plane using durable tapes. With metal flashings it is good practice to use an adhered membrane strip over the top edge and then tape over the top edge of the membrane strip. We have found that self-adhered membranes can curl away from the substrate slightly at the edges. This is generally not a concern for the side and bottom edges, but a top edge curling away from the substrate could form a dam interrupting the drainage flow.

Enclosure Penetrations

Penetrations through the enclosure – such as for electrical services, vent ducts, or pipes – present a challenge both to air barrier continuity and drainage plane function. While exterior electrical fixtures, fixture mounting blocks and duct/pipe penetrations are typically flashed to the cladding, the critical flashing and water management details need to be implemented at the penetration through the drainage plane which occurs behind the cladding.

Accompanying sketches, SK-05 and SK-06 represent water management details for duct/vent pipe penetrations. Sketches SK-07 and SK-08 show water management details for exterior electric outlets. Sketch SK-09 shows water management details for electric wire penetration and a trim mounting block. Certainly these do not exhaustively represent enclosure penetrations encountered in the Greenbrier project. Still, I expect that they represent a wide enough range of conditions such that conditions encountered in the field will be at least analogous to those represented in the Sketches. If you encounter conditions for which the drawings do not provide adequate guidance, please let me know.

Exterior Doors with Thick Exterior Insulation

The use of thick exterior insulation ("*outsulation*") presents a challenge to standard door installation practice. Issues of special concern for installing a door in this situation are 1) the drainage pan, 2) threshold support, 3) trim extension, and 4) head flashing. For reasons of door swing and threshold support, a door is typically installed in plane with the wall framing even when windows are projected out to be roughly in plane with the outer surface of the wall. This placement of the door will present challenges different than those already resolved for the window openings. SK-10 shows a recommended installation sequence for an exterior door in a wall of thick exterior insulation.

Installing a drainage pan or pan flashing beneath an exterior door is always recommended. Thick exterior insulation often requires two or more runs of flashing, lapped shingle style, in order for the flashing to be under the door and extend fully to the drainage plane. In order for the pan flashing to have a drainage gap and be able to drain to the outside, the threshold of the door must be supported on plastic shims.

There are many acceptable methods for providing threshold support. For this project, a threshold support built up of two layers of 2x framing lumber will match the exterior insulation thickness. It would also be acceptable to use a layer of 1 ¹/₂" XPS to space a single layer of 2x threshold support.

A three-sided trim box is needed to extend the exterior jambs to the jamb trim and to bridge between the door head and the head casing trim. Unless the door is directly beneath a sheltering overhang (e.g. if the door is in a deeply recessed opening or porch) it will need a means to drain the drainage cavity above the door head. This drainage can be provided by creating a gap ($\sim 1/8$ ") along the length of the door head extension between this and the head casing. Alternately, or in addition to this, a metal head flashing can be used to direct water from the drainage plane surface out over the head casing. It is important that the head flashing have a positive slope to the outside and that it extend past the ends of the head casing..

If you have any questions, you can reach me as per the contact information below.

Thank you,

in Marfam

Ken Neuhauser ken@buildingscience.com 978 589 5100 x5279

sert Logo Here	Builder Name: Ark Ventures, James Pep	tone
	Project: Greenbrier Prototype	lione
SC Building America Quality Control Checklist	Lot Number:	
Int 1 - Pre-drywall Inspection		
		Completio
Foundations		Verified
A drainage plane must be provided with sub-grade drainage for below grade spaces Exterior or interior perimeter footing drainage system is installed	ref: BSC Information Sheet 101	
Drainage membrane or draining insulation is installed around below grade walls		
Free-draining backfill is installed over perimeter drainage Sub-slab gravel bed is connected to perimeter drainage		
Perimeter drainage is connected to storm water drain or sloped to daylight		
capillary break separating the entire foundation from the soil must be provided	ref: BSC Information Sheet 101	
A below-slab capillary break has been installed A capillary break has been installed on the foundation wall and footings (horizontal and vert	ical surfaces)	
se soil gas resistant construction techniques	ref: BSC Information Sheet 110	
Floor openings, concrete joints, and foundation checks have been sealed against gas entry Floor drains and sumps have been sealed against gas entry		
Passive vent stack with "T" in sub-slab gravel bed has been installed		
Pre-Cladding		Completio Verified
rotect construction materials from moisture before installation	ref: n/a	
Keep all building materials dry during storage on-site		
eparate wood from concrete or masonry with appropriate capillary break Sill plates separated from foundation wall with capillary break	ref: n/a	
drainage plane must be provided that is integrated with flashings	ref: BSC Information Sheets 300, 302	
Drainage plane has been installed in a continuous manner		
Sheet material has been properly lapped to drain water All flashing elements specified have been correctly installed		
Drainage plane overlaps flashing or connected by a transition membrane		
drainage plane must be accompanied by a drainage space	ref: BSC Information Sheet 300	
Materials to create drainage gap have been installed as specified		
Intentional drainage spaces are clear of construction debris ubsill flashing: windows and doors must be "pan-flashed"	ref: BSC Information Sheet 301	
All windows and door openings are "pan-flashed"		
Pan-flashing installed with end dams and positive slope towards the exterior		
Flashing materials are correctly lapped eservoir claddings must be "uncoupled" from wall assemblies	ref: BSC Information Sheet 304	
Reservoir claddings (such as brick, stucco and fiber cement) are back-ventilated with min.		_
1/4" ventilation space (1" for brick) or are installed over a moisture-tolerant and vapor impermeable material		
continuous air barrier must be provided	ref: BSC Information Sheets 403, 404, 405, 40	6 🗖
Air sealing provided between bottom plates and floor deck		
Rim joists areas are caulked or sealed with sprayed foam Carrying beams running to outside walls and beam pockets are sealed		
Perimeter of windows and doors are sealed on the interior side with low-expansion foam or s	sealant	
Bathtubs on exterior walls have draftstopping materials installed behind tub		
Fireplace enclosures have draftstopping material installed to line enclosure Cantilevered floors (including floors over attached garages) are sealed with spray-foam or se	colont as appropriate	
Bay and Bow Windows are sealed	alant as appropriate	
Walls and ceilings separating attached garages from living space are properly sealed by:		
installing gas-proof membrane, taping gypsum board, and sealing all penetrations Chimney chases and interior soffits running to exterior walls have been draftstopped and air	sealed	
Electrical wiring or outlets on exterior walls and other penetrations have been sealed		
Only airtight-rated recessed lights installed in insulated ceilings		
apor control of wall, roof and foundation assemblies must be provided as specified Materials with vapor permeability characteristics matching the products specified for each	ref: BSC Information Sheet 311	
assembly in the construction documents have been installed		
re-insulation		Completio Verified
et rooms have water resistant flooring	ref: BSC Information Sheet 305	
Water resistant flooring installed in bathrooms Water resistant flooring installed in laundry rooms		
Water resistant flooring installed in mud rooms		
Install floor drain and drain pan where water heater is installed over living space		
aper faced gypsum board should not be used in multi-family party walls or any part of the building postructed before the roof is applied	ref: n/a	
lumbing should not be located in exterior walls, floors over unconditioned space, insulated	ref: n/a	
eilings, or in unconditioned spaces lake plumbing easy to inspect and repair and insulate plumbing pipes to keep them warm (above		
ewpoint temperatures)	ref: BSC Information Sheet 305	
Access panels for plumbing inspection have been installed where specified on plans. Pipe insulation has been installed on exposed hot and cold runs not located in walls.		
re-drywall		Completio Verified
stall insulation to meet HERS Insulation Installation Grade 1	ref: BSC Information Sheet 501	
Few installation defects, only very small gaps around wiring, electric outlets, etc. and		
incomplete fill amounts to 2% or less. Gaps running clear through the insulation amount to no more than 2% of the total surface area covered by the insulation. Wall cavity insulation		
The more than 2 % of the total surface area covered by the insulation. Wall cavity insulation		
is enclosed on all six sides and in substantial contact with the sheathing material on at least one side (interior or exterior) of the cavity.		

Insert Logo Here

nsert Logo Here			
	Builder Name:	Ark Ventures, James Pepitone	
	Project:	Greenbrier Prototype	
SC Building America Quality Control Checklist	Lot Number:		
art 2. Finish Inspection			
art 2 - Finish Inspection			A
Nechanical System Inspection			Completio Verified
Sealed Combustion Equipment	ref: BSC Informa	tion Sheet 601	
Sealed combustion equipment provided as specified Sealed combustion equipment installed as specified			
entilation system design must have the capacity to meet the requirements of ASHRAE 62.2 and	ref: BSC Informa	tion Sheet 610	
nust be commissioned at 60% of ASHRAE 62.2 Ventilation system provided and installed as specified			
Ductwork to inside and outside are properly installed and connected			
Ventilation system control has been installed and commissioned as specified Air filter housings must be airtight to prevent bypass or leakage			
nterior spaces must be air pressure balanced (less than 3 Pascals between all spaces). Transfer		Kar Ohaata CO.4	_
rilles or jump ducts to be provided for any closed room without a return grille (except bathrooms, losets, pantries and laundry rooms)	ref: BSC Informa	tion Sheets 604	
Transfer grilles have been installed where indicated on the plans			
uct systems properly sized and placed Duct runs are placed where indicated on the drawings or layout has been revised with	ref: n/a		
mechanical designer conditioning system design loads must be determined according to ACCA Manual J and equipment			
nust be sized using ACCA Manual S	ref: n/a		
Air conditioning system supplied and installed as specified art load dehumidification must be provided in IRC Zones 1 and 2 ("Hot-Humid Climates") for			
uildings and units less than 2000 square feet	ref: BSC Informa	tion Sheet 620	NA
If included in the design, part-load dehumidification system has been provided and installed as specified			NA
Dehumidification system controls have been installed and commissioned as specified		Kan Ohant 000	NA
Jucts should be located inside the enclosure air barrier.	ref: BSC Informa	tion Sheet 602	
If located outside, leakage must be limited to 5% of the total air handling system rated air flow at high speed (nominal 400 CFM per ton) determined by pressurization testing at 25 Pa.			
Building cavities not used as part of the forced air supply or return system			
upply and return ductwork sealed to be airtight	ref: BSC Informa	tion Sheet 603	
Ductwork has been air sealed at joint locations and equipment connections Ductwork is sealed to supply and return boots			
rotect ductwork during construction	ref: n/a		
Ductwork rough-in protected from construction debris			
Supply and return duct boots have been covered during interior finishing Exhaust vents and intake ducts correctly placed	ref: BSC Informa	tion Sheet 606	
Supply and return duct boots have been covered during interior finishing	ref: BSC Informa	tion Sheet 606	
Supply and return duct boots have been covered during interior finishing Exhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors	ref: BSC Informa	tion Sheet 606	
Supply and return duct boots have been covered during interior finishing Exhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors		tion Sheet 606	Completic Verified
Supply and return duct boots have been covered during interior finishing Exhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping Provide strips around buildings free of planting and organic mulch	ref: BSC Informa	tion Sheet 606	Completic
Supply and return duct boots have been covered during interior finishing Exhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping rovide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building	ref: n/a		Completie Verified
Supply and return duct boots have been covered during interior finishing xhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping rovide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building			Completic Verified
Supply and return duct boots have been covered during interior finishing Exhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors AndScaping Provide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building Bite surface water is controlled by appropriate grading and landscape measures	ref: n/a		Completie Verified
Supply and return duct boots have been covered during interior finishing Exhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping rovide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building Grade on all sides of building slopes away from building Garage floor is lower than the finished floor and slopes away from the building	ref: n/a		Completie Verified
Supply and return duct boots have been covered during interior finishing xhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping rovide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building its surface water is controlled by appropriate grading and landscape measures Grade on all sides of building slopes away from building Patios and decks are installed lower than the finished floor and slope away from the building Garage floor is lower than the finished floor and slopes away from the building Driveway is lower than garage floor and slopes away from the building	ref: n/a		Completi Verifier
Supply and return duct boots have been covered during interior finishing xhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping rovide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building ite surface water is controlled by appropriate grading and landscape measures Grade on all sides of building slopes away from building Patios and decks are installed lower than the finished floor and slope away from the building Garage floor is lower than the finished floor and slopes away from the building	ref: n/a ref: BSC Informa		Completi Verified
Supply and return duct boots have been covered during interior finishing xhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping rovide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building ite surface water is controlled by appropriate grading and landscape measures Grade on all sides of building slopes away from building Patios and decks are installed lower than the finished floor and slope away from the building Driveway is lower than the finished floor and slopes away from the building Finished grade is lower than main floor and slopes away from the building Stoops, porches and walkways are lower than the main finished floor and slope away from the	ref: n/a ref: BSC Informa		Completi Verified
Supply and return duct boots have been covered during interior finishing xhaust vents and intake ducts correctly placed Exhaust and intake ducts installed where indicated on plans Clothes dryers vented outdoors andscaping rovide strips around buildings free of planting and organic mulch A 24" wide strip free of organic mulch and planting has been provided around buildings Bushes and trees are at least 36" away from building ite surface water is controlled by appropriate grading and landscape measures Grade on all sides of building slopes away from building Patios and decks are installed lower than the finished floor and slope away from the building Garage floor is lower than the finished floor and slopes away from the building Finished grade is lower than main floor and slopes away from the building Stoops, porches and walkways are lower than the main finished floor and slope away from the xterior Finish	ref: n/a ref: BSC Informa		Completi Verified
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BA-0911: Prototype House Evaluations-Ark Ventures, Greenbrier Prototype



PARTICIPANTS

ABOUT THE CHALLENGE

ZERO ENERGY HOMES

WHAT'S NEW

CT ZEC HOME





Project Address: Greenbrier - Williams Rd., Oakdale, CT Bdrms./Sq. Footage: 3 BD, 2800 sq ft Builder Website: <u>arkventures.com</u>, <u>arkgreenbrier.com</u> Project Photos: <u>View Project Photos</u>

PROJECT OVERVIEW

PROJECT SPECIFICATIONS

This Zero Energy finalist home located in Oakdale, CT is also the Builders Association of Eastern CT Green Showcase Home of the year. The Greenbrier model home is the first in the Northeast and Connecticut and the second in the USA to be awarded the Emerald level of Certification by NAHB. The home has received certification as a DOE Build America prototype and an ENERGY STAR® certified home.

BUILDER BIO

Building Science recommends a formula of 5,10,20,40,60; R-5 triple glazed Harvey windows, R-10 under the slab, R-20 basement walls, R-40 exterior walls and an R-60 roof. The resulting systems designed residence concentrates first on the enclosure and second on mechanical systems. Anchor insulation used a variety of materials in order to attain the highest R-values with the least financial strain – attainable and sustainable. A high performance healthy home uses only a small amount of energy. M&W Sheetmetal designed the 2800 sq ft home so it can be heated on the coldest day using less than 30,000 btu of energy and can be cooled using only 1.5 tons of AC.

A major portion of the insulation is attached outside of the frame to reduce thermal bridging and moisture build up in the wall cavity. Hunter Panel (Portland, ME), supplied a 5.5" Cool Vent Polyiso roof panel that provides for air circulation above the insulation and below the roof. The exterior wall system includes 3" of foil faced and sealed Polyiso and a 1" air chamber between the Hardplank siding and the insulation.

Norwich Overhead Door installed eco-insulated garage doors. Stock supplied the ENERGY STAR® Therma-tru[™] exterior doors and UBS supplied MoistureShield® decking and the Mohawk engineered oak hardwood floor. Osterman Gas supplied the Rinnai boiler and Empire direct vent condensing fireplace. Moffit painting used Benjamin Moore® Eco Spec® paint and The Kitchen Guy supplied KraftMaid® cabinets and granite counters.

Waldo Renewable will be installing a 10 kW PV system.

Sticking to our goal of attainable and sustainable, we have determined that the HVAC system with the fastest payback and most efficient back up is the Hybrid Air Source Heat Pump. Like a hybrid car, electric is used to generate heat down to 40° F when a 98% efficient, fully modulating, gas fired direct vent furnace will kick in to supplement the heat pump. Hot water is supplied by a wall hung, direct vent, instant on gas boiler.

Eastern CT Flooring provided the eco bath floor tiles. Budnick plumbing installed a manifold home run water distribution system and Brite Way Electric installed the ENERGY STAR® Fixtures supplied by Major Electric. Kohler® and The Granite Group supplied the dual flush toilets and low flow faucets. Goodale Sheetrock nailed and glued drywall to the exterior frame to assist in preventing air infiltration. A rain barrel is used to collect rainwater and a rotating barrel is provided for composting. Bruno Hayn originated the passive solar heating and cooling aspects of the systems-designed home. ENERGY STAR® appliances were supplied by Coogan and Gildersleeve. Cyclone Home systems installed the alarms

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and central vacuum. CRS completed the site work after CTF Forest selectively cut and pruned trees. Site material was provided by Lombardi and landscaping was accomplished by New London County Landscaping. Peter Fusaro of Preferred Builders has provided the certification services for the ENERGY STAR® and NAHB Green programs.



Connecticut's Energy Efficiency Programs are funded by a charge on customer energy bills. The Programs are designed to help customers manage their energy usage and cost.

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Homepage / Connecticut News

Builder: Prototype Home Exceeds Standards

Energy Consumption On Green Home Minimal, **Builder Says**

POSTED: 5:40 pm EDT May 20, 2009 UPDATED: 9:03 pm EDT May 20, 2009



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MONTVILLE, Conn. -- When the foam being installed on a Colonial-style house in Montville is in place, the developer said the energy consumed by the house will be so minimal that it will exceed even the best efficiency standards.

The prototype home at Greenbrier, a 14-lot subdivision, is being wrapped in insulation using the most energy-efficient products available, builder Jim Pepiton said. He said the homes also include factory-made, foam-insulated panels that are being installed on the roofs.

"You notice that there is an air gap, so the asphalt roof will be attached to this three-quarter-inch plywood, and the air will circulate under this," Pepiton said.

The house is the Builders Association of Eastern Connecticut's green showcase home for 2009. The inside of the 2,800-square-foot, three-bedroom home is very open, and the association said residents can check it out for themselves.

"On Saturday mornings, we're going to be running education seminars here for homeowners & builders, just to show, 'What does green mean?"" Pepiton said.

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 Developer: Homes To Exceed Efficiency Standards

Green, he said, means angling the house for a southern

exposure for the solar panels on the roof, using a heat pump to keep the house warm and installing tripleglazed windows.

The three-inch Styrofoam on the side of the house also includes an air filtration barrier.

Energy-efficient homes cost more to build, Pepiton said, in the \$300,000-plus range.

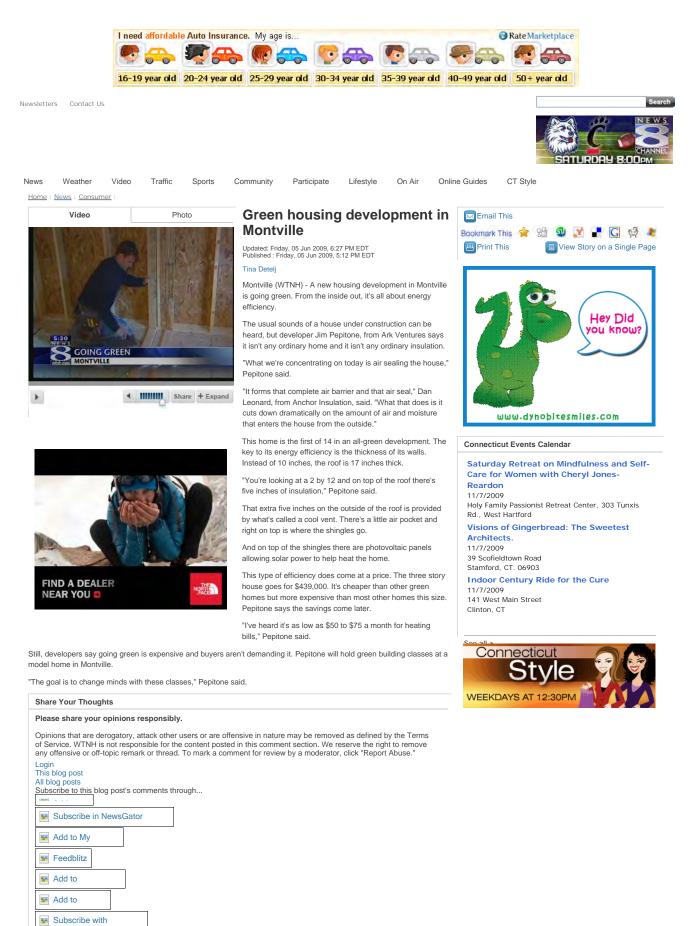
But he said homeowners will save tens of thousands of dollars in the long run.

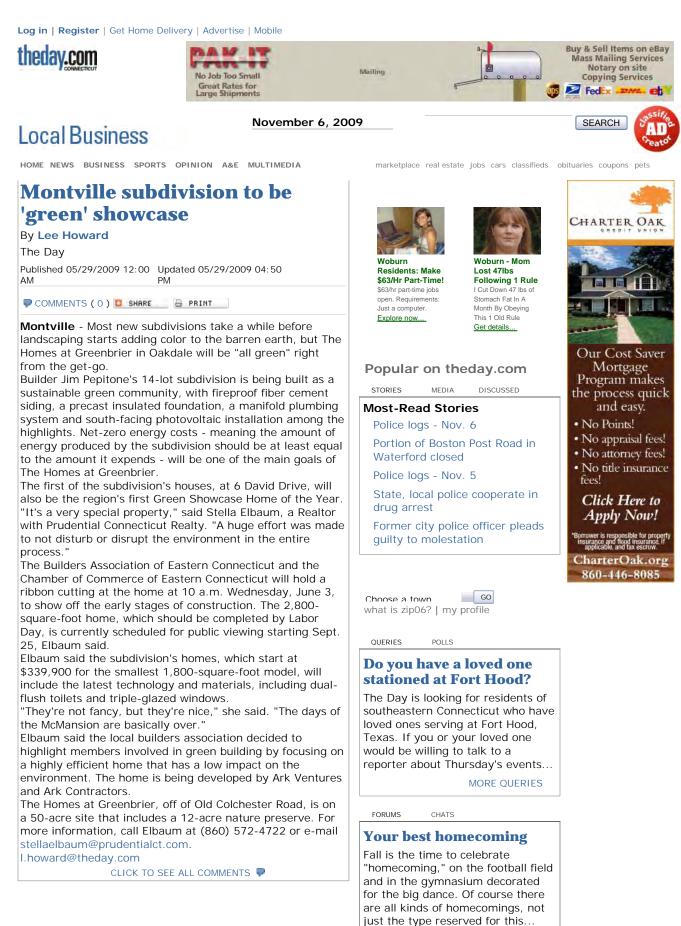
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Green housing development in Montville | wtnh.com

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Hot property: Homes at Greenbrier offers green and enjoyable eco-friendly living

By FRANCESCA KEFALAS For The Norwich Bulletin Posted Sep 25, 2009 @ 08:35 AM

Going green can mean different things to different people. For James Pepitone, the developer of the Homes at Greenbrier in Oakdale, going green means starting from the bottom.

Pepitone is building 14 homes on individual two-acre lots to create a sustainable and attainable green community. The first home, 12 David Dr., is near completion and ready to be shown to prospective buyers. Pepitone is offering buyers three levels of green to choose from, all of them more efficient than required to be considered an Energy Star home.

With the Colonial at 12 David Dr., Pepitone has built a home that far exceeds the Energy Star ratings. Using the Home Energy Rating System, a home must score an 85 to be considered Energy Star. The lower the rating, the better the home's efficiency. The Colonial's rating is 40, with each point equaling one percent greater efficiency.

To accomplish this fantastic rating, Pepitone has created an insulated envelope the home sits in. It starts with insulation under the basement floor and around the basement walls. It extends to walls 10-inches thick and a roof 17-inches thick. They are insulated with a highly rated and non-toxic foam insulation.

Heating

The insulation is so effective, the furnace can be significantly smaller than the average home furnace and yet is more than adequate to heat the home. Pepitone has also engineered the home to allow the correct amount of fresh air to enter to ensure healthy air quality.

The home also has an instantaneous gas boiler, which means there is no tank of water that needs to be constantly heated by the furnace to ensure the home has hot water.

All the homes are built to be passive solar. They are oriented to take advantage of the sun's warming rays, and have features such as eyebrow roofs to ensure the summer sun does not overheat the home.

The Colonial has a lovely open floor plan on the first floor. The living room, kitchen and dining room create a wonderful space. It is a perfect space to keep the family together and also to entertain. A gas fireplace will not only add ambiance, it will help heat the home.

The kitchen has wonderful wood cabinets and granite countertops. The cabinets are stained with non-toxic material. All of the appliances are Energy Star.

Off the dining room, sliding doors lead to a deck. There is plenty of room for a table, chairs and grill. Off the deck are a rainwater collection barrel for watering outdoor plants and a compost barrel.

The staircase leading to the upper floors creates a column of air where venting fans allow for passive cooling of the home. Just off the landing to the second floor is an open den area. It is the perfect spot for the family computer or an entertainment area.

Bedrooms

The home's three bedrooms are on the second floor. The master suite is sizeable and has a full bathroom. The walk-in closet is tremendous and is

Hot property: Homes at Greenbrier offers green and enjoyable eco-friendly... Page 2 of 2

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meant to be both a closet and dressing room.

The two secondary bedrooms share a full bathroom and are generously sized. There is also a large laundry room on the second floor.

The home has a third floor that can easily be finished for additional bedrooms, a home office, playroom or more.

The material in the home is also green. All the paint in the home is free of volatile organic compounds, meaning there is nothing to give off gas and cause problems with indoor air quality.

There are also special touches throughout the home, such as crown moldings, oak flooring and elegant fixtures. Large windows are efficient, yet also add style and character to the home.

Pepitone said he wanted to create green homes that were also enjoyable to live in - he has succeeded.

At a glance

Address: 12 David Dr., Oakdale. Price: \$439,000. Bedrooms: 3. Bathrooms: 2.5. Style: Colonial. Lot size: 2 acres Development: Homes in the development start at \$339,000 and are offered in a range of styles. For more information, e-mail Stella Elbaum of Prudential Realty at StellaElbaum@prudentialct.com or call (860) 463-3891.

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