

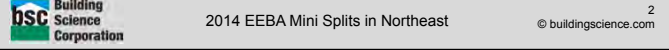
Kohta Ueno

Heating and Cooling with Mini Splits in the Northeast

September 24, 2014





Background



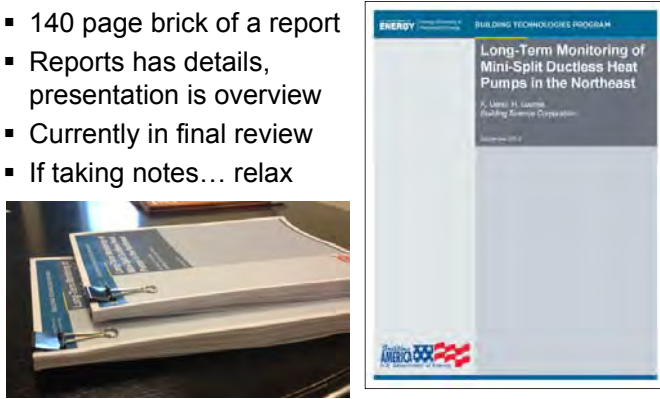

Supporting Zero Energy Ready Homes

- Transformations, Inc. currently building net-zero homes in Massachusetts
- Mini split heat pumps (MSHPs) part of builder's strategy: tradeoffs
- Single point of heating/cooling on each floor
- Researching how well does this work? How widely can it be applied?

Full Report Available

- 140 page brick of a report
- Reports has details, presentation is overview
- Currently in final review
- If taking notes... relax

Transformations, Inc. Construction

- Triple glazed windows
- 1 ACH 50 typical
- Tankless DHW

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Mini-Split Heat Pumps (MSHPs)

- Installations in Asia/Europe for 40+ years
- More expensive per ton BUT if ductless...
- Mitsubishi equipment: full heat capacity @ -5°F
 - Rated to -13°F, still operating at -20°F (H2i/HyperHeat)
- Modulates to meet load
 - Best performance @ part load (worst @ full load)
- COPs in 2.5-3 range in cold winter conditions

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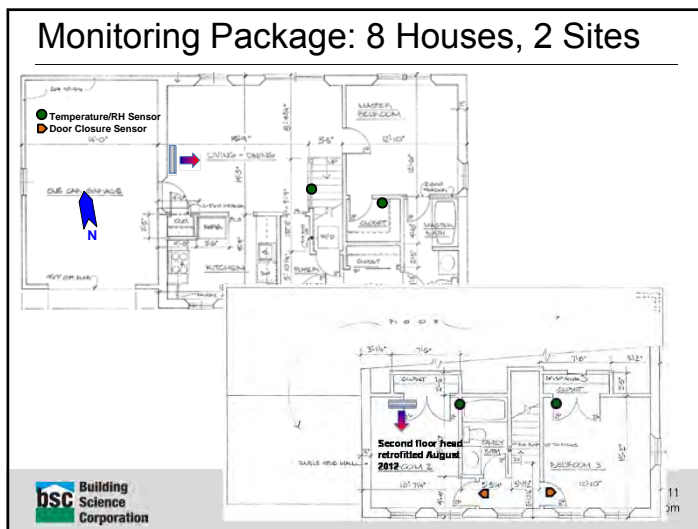
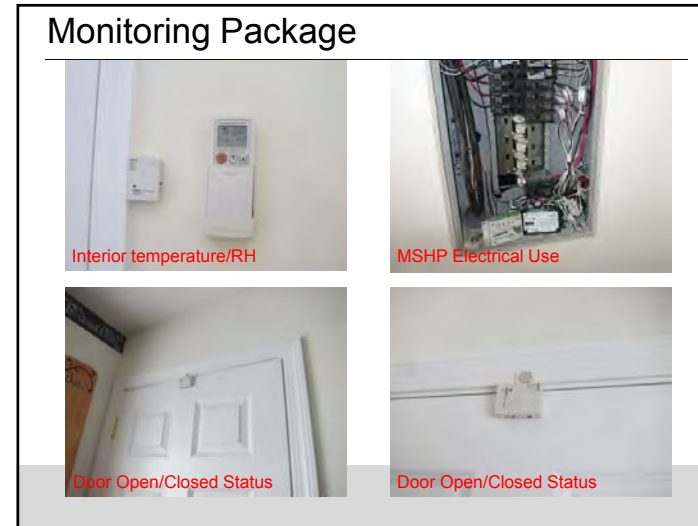
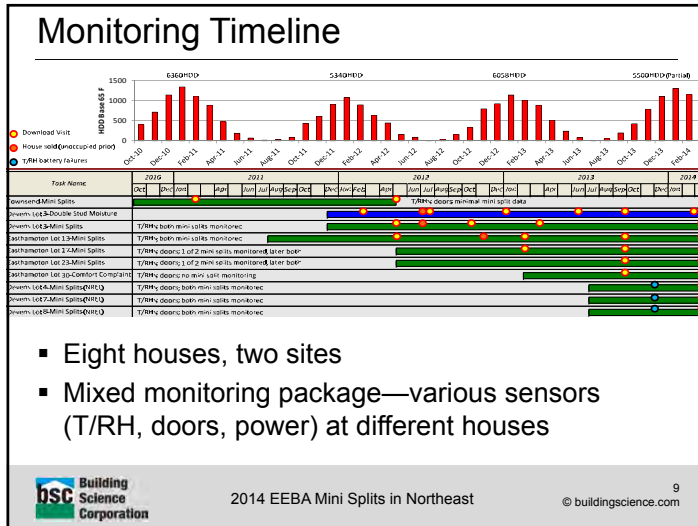
Builder's MSHP Experience

- Low load houses: 10-18 kBtu/hour heating
- All production has MSHPs as single heat source (one per floor, ~1800 sf houses typical)
- Savings from mechanicals into enclosure
 - ~\$15,000 enclosure upgrade cost (Δ\$)
 - ~\$5000 savings on simplified mechanicals (Δ\$)
- Trouble-free operation—few equipment callbacks

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Monitoring Overview

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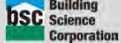


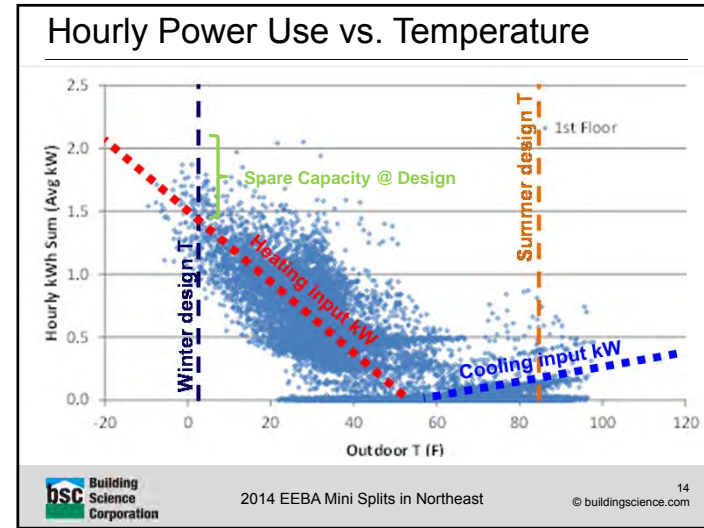
Equipment Capacity

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Did MSHPs Meet Setpoint? (Capacity)

- Heat pumps as a single source of heating in Massachusetts (Zone 5A) (design T +2, -2°F)
- NREL testing (2011)—matches equipment specs
- Monitored data: no sign of low equipment capacity** (i.e., long runtimes/high wattage and declining indoor temperature)—excess available
- Included winter 2013-2014 (“Polar vortex”): 6730 HDD 65°F vs. 6220 HDD 65°F normal
- When temperature was down, unit wasn’t running (or other issues)

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Equipment Sizing


- Oversizing provides heating capacity at low Ts
- Oversizing not as big of a problem with MSHPs—modulating.

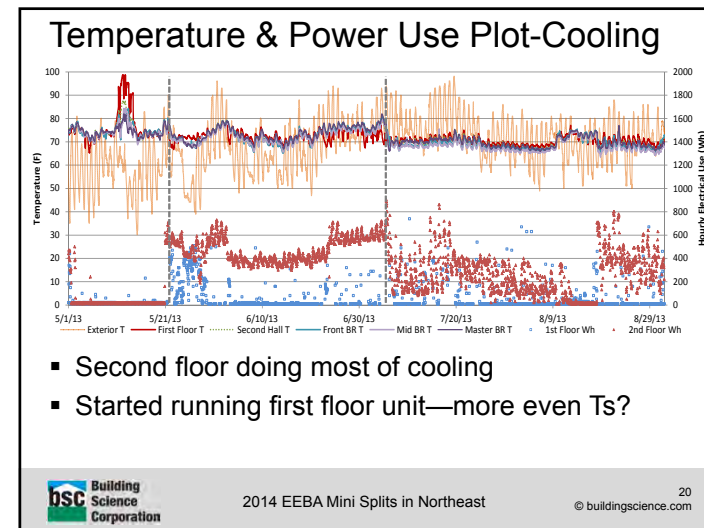
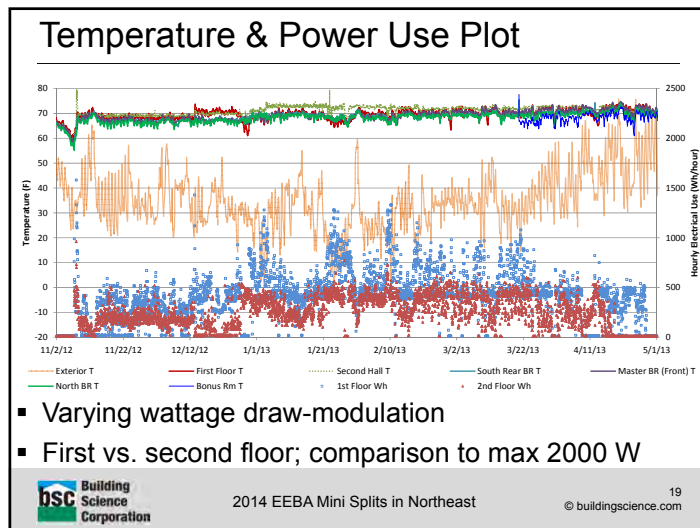
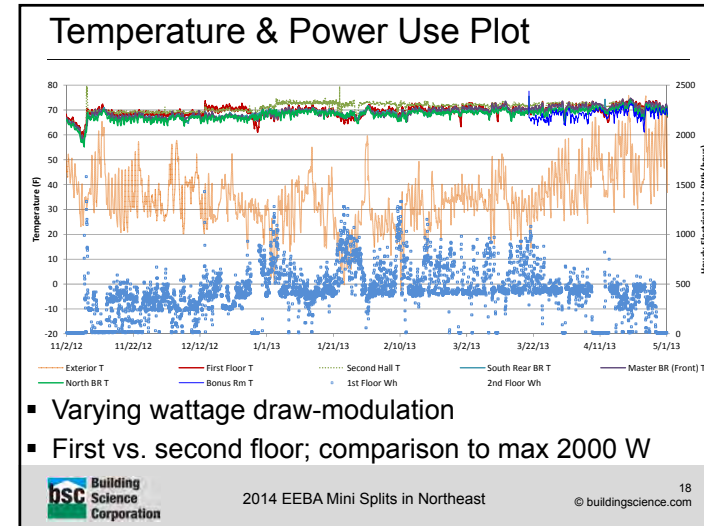
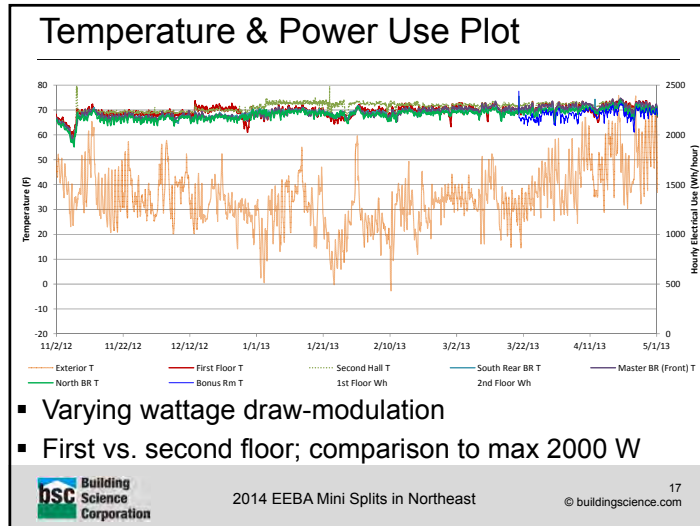
Location	Lot	A.G. Square Feet	Heating Design Load kBtu/hr	Installed Equipment Capacity kBtu/hr	Oversizing Factor
Devens	3	1728	16.8	25.0	149%
Devens	4	1728	16.3	25.0	153%
Devens	7	1952	18.2	37.5†	206%
Devens	8	1524	13.0	25.0	192%
Easthampton	13	1728	12.1	22.0	182%
Easthampton	17	1239	11.0	11.0 [22.0]‡	100% [200%]
Easthampton	23	1132	10.0	11.0 [22.0]‡	110% [220%]
Easthampton	30	2266	18.1	22.0 [33.7]*	121% [186%]

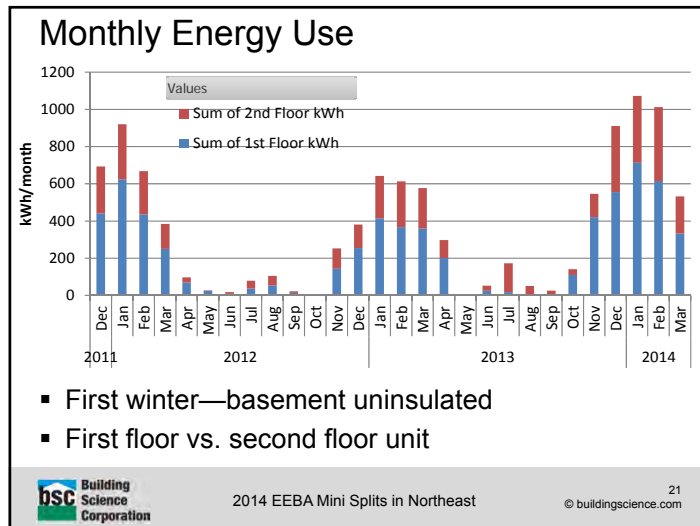
Original installed capacity [Retrofitted Equipment Capacity]

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Operating Patterns

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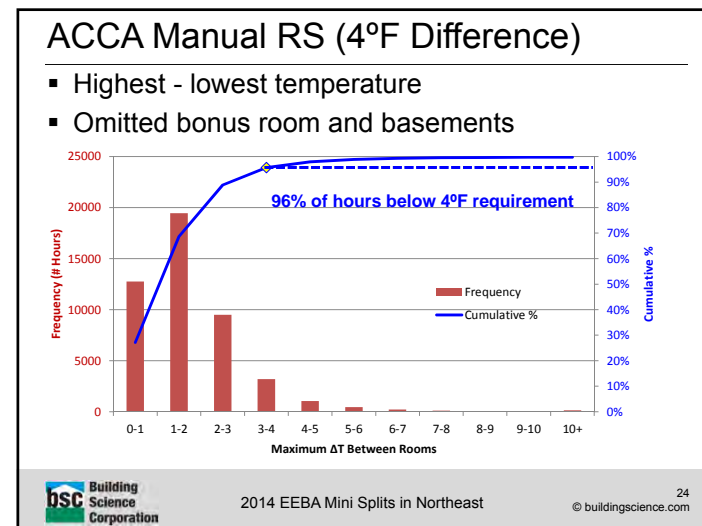
Simplified (2-Point) Space Conditioning

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Simplified Space Conditioning

- Takes advantage of low heat loss enclosure (“superinsulated buildings”)
- Heat “filters through” interior (partitions, floors, open doorways, interior gains) as fast as is lost through exterior shell
- Previous work: best with smaller houses, bedroom doors open often, constant setpoint
- Being “completely safe”—with a fully ducted system—you still see temperature variations between spaces (but it is “standard practice”!)

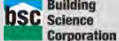
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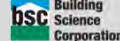
Simplified Space Conditioning

Location	Lot	Square Feet	% Under 4°F	Sub-Case
Devens	3		67%	Full data set; bonus room omitted
			73%	Winter 2012-2013, MSHP on
			19%	Winter 2013-2014, MSHP on
			91%	Summer 2013
			96%	Summer 2012
Easthampton	13	1795	96%	Full data set
Easthampton	17	1348	86%	Full data set
			95%	After 2 nd MSHP retrofitted
Easthampton	23†	1620	75%	Full data set
			82%	After 2 nd MSHP retrofitted
Easthampton	30	2151	-	Not analyzed (1 head per bedroom)

- Many houses 70%+ under 4°F, complaints rare
- Devens 4, 7, 8 not analyzed—missing data
- Summer performance better than winter—BUT low SHGC, glazing ratios



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Two Stories, One MSHP


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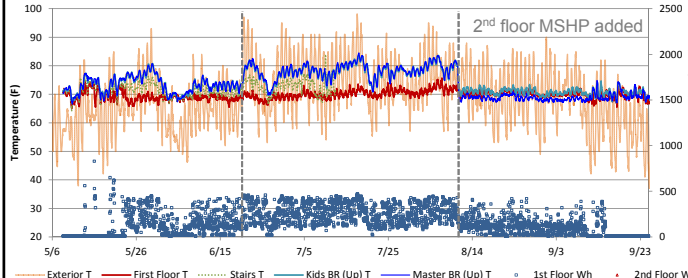
One Mini Split, Two Floors?

- Design Heating & Cooling Loads:
 - 11 kBtu/hr heating (left); 10 kBtu/hr heating (right)
 - 12.5 kBtu/hr mini split heating capacity at 5 F
- Second floor unit rarely runs (20 F days)
- Design: single mini-split head on first floor





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One Mini Split, Two Floors?



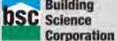
- Comfort problems even with “redistribution fan” (continuous exhaust fan from MSHP to master bedroom, ~40 CFM)
- Redistribution fan—edge cases vs. bad cases


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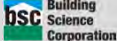
Retrofitted MSHPs on 2nd Floor



- Thermal buoyancy matters for distribution, even in very airtight houses (~1.0 ACH 50)!
- 1 MSHP & 2 floors = choose heating or cooling
- Or a really big redistribution system!


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Bonus Room Geometry


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Comfort Complaint

- Many superinsulated/airtight houses running successfully with two mini split heads
- Comfort complaint in Central MA house
- Custom house plan (first floor bump out, bonus rm)




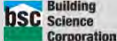
View from Southeast
View from Northeast

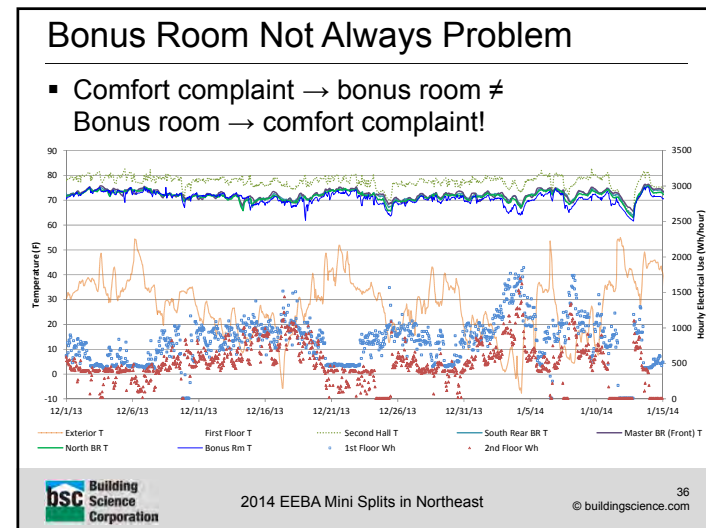
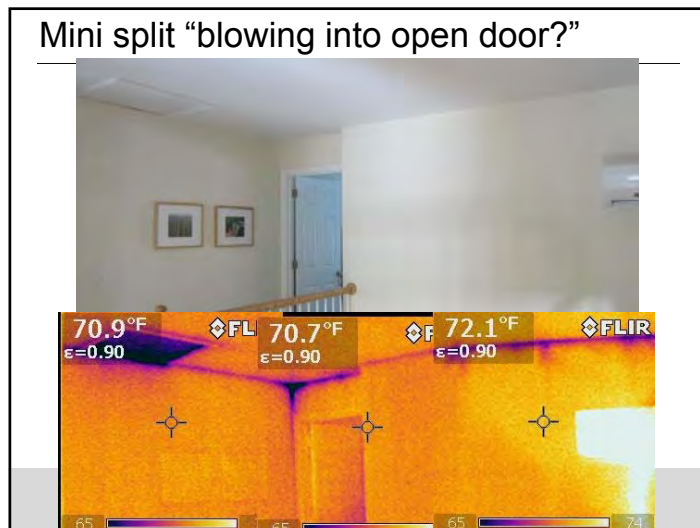
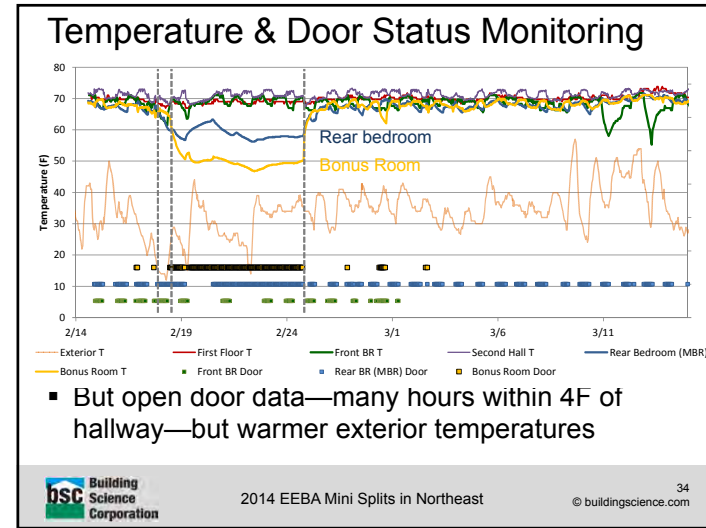
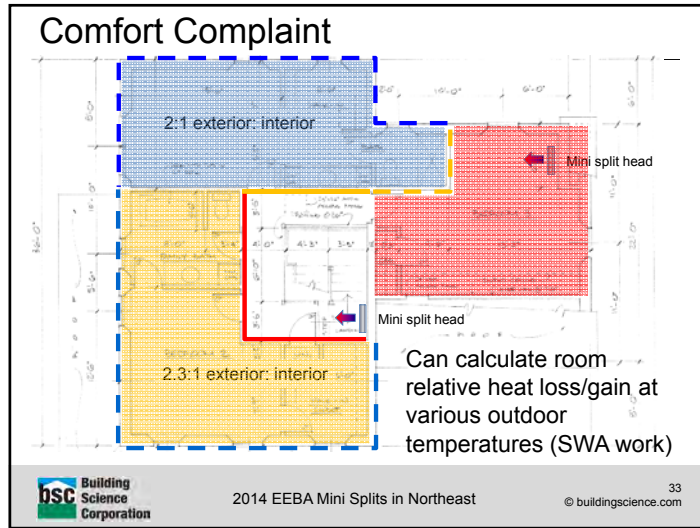

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Comfort Complaint

- Downstairs Ts even
- Constant setpoint
- Front BR warmest
- Rear BR colder
- Bonus room ~50 F (homeowner)
- Worse w. garage open
- BR doors open/closed
- ~300 CFM 50 (0.8 ACH 50)
- Not capacity problem: 2nd floor = 6200 Btu/hour load




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Bonus Room Not Always Problem

- Comfort complaint → bonus room ≠ Bonus room → comfort complaint!

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On-Off Temperature Control/Setbacks

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Constant-Setpoint Operation

- MSHP works at best efficiency—no big “slug of heat” required (max ~1000 W)
- Single point works best @ constant—heat “filters out” from the core to exterior rooms

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On-Off Setpoint Operation

- Temperature swings between 60 and 70 F
- System turned off, “coasting” down, then max capacity
- Many hours near maximum capacity (2000 W)

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On-Off vs. Constant Setpoint Energy Use

- Hourly kWh vs. outdoor temperature
- Constant setpoint—max ~1500 W for hour
- On-off—many hours 2000 W+
- Little relationship with outdoor T

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On-Off vs. Constant Setpoint Energy Use

- Setbacks and on/off usually “done to save energy”
- Superinsulation + airtightness → less benefit from setback (less energy lost during “off” cycle)
- MSHP → recovery from setback (max capacity) is lowest efficiency operation, at worst time of day
- Winter 2012-2013 heating use:
 - 1200 sf constant setpoint = 1385 kWh**
 - 1100 sf on-off operation = 2561 kWh**
- On off operation—worst outlier vs. REM/Rate prediction (157% of prediction)

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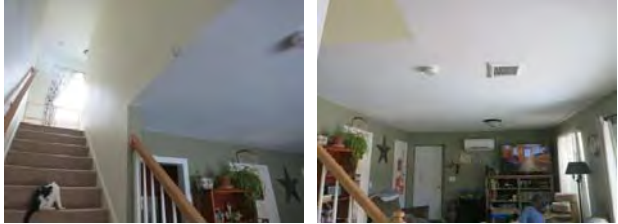
Single Floor Distribution Issues

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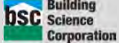
Single Floor Distribution

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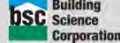
Single Floor Distribution



- Think about the path that thermally buoyant or denser/cooled air will take!
- In general, open floor plans had few problems—point air leak issue instead


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Other Items

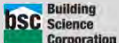

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MSHP Heads per Square Foot

- Square footage sizing methods are suspect
- But square footage per head—provided for reference
- Not intended as “general guidance”

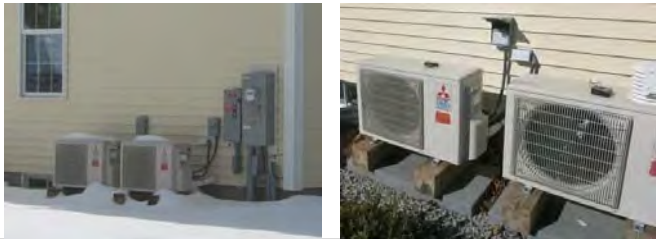
Model	AG Square Feet	# MSHPs	sf/MSHP
Victorian	1728	2	864
Farmhouse	1728	2	864
Custom Saltbox	1952	3	651
Ranch	1524	2	762
Farmhouse	1728	2	864
Small Saltbox	1239	1 [2]	1239 [620]
Cottage	1132	1 [2]	1132 [566]
Custom Home	2266	2 [4]	1133 [567]


Original installed capacity [Retrofitted Equipment Capacity]


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Snow Blockage

- Heat pumps: risks of snow blockage of outdoor unit cutting heating capacity in winter
- No evidence of issues at two Zone 5A sites
- **Riser blocks or wall brackets recommended**




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Summer Dehumidification

- MSHPs modulate → size matched to house load, less oversizing causing humidity problems
- # hours over 60% RH inside measured
- Summer hours over 60% RH
 - 10-20%; 15-25%; 2-10% for various houses
- **MSHPs not a panacea for controlling RH BUT:**
 - Data not compared with 1 or 2 speed ducted systems
 - No complaints
 - No sign if used MSHP “dry mode”
 - Northeast window opening/night cooling operation (would increase interior moisture levels)



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Future Work With Transformations

- At Easthampton, change to 3:1 indoor: outdoor MSHPs on 2nd floor
 - More costly equipment (+50%), less efficient
 - Loss of Massachusetts energy incentive ~\$5750/house
- Small ducted air handler in second floor hallway



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Conclusions

- MSHPs as single heating source in Zone 5A
- Two-point heating works great in many cases, but problems cases included:
 - Problem geometries (exterior conditions on 5 sides)
 - Single point in two-story houses
 - Extended bedroom door closures
 - Setbacks and on/off cycling (worse energy use too!)
- ~1100+ sf/head were the problem cases
- Oversizing MSHPs for heating okay strategy
- Use of small air handler on second floor—door closures no longer a concern



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Questions?

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