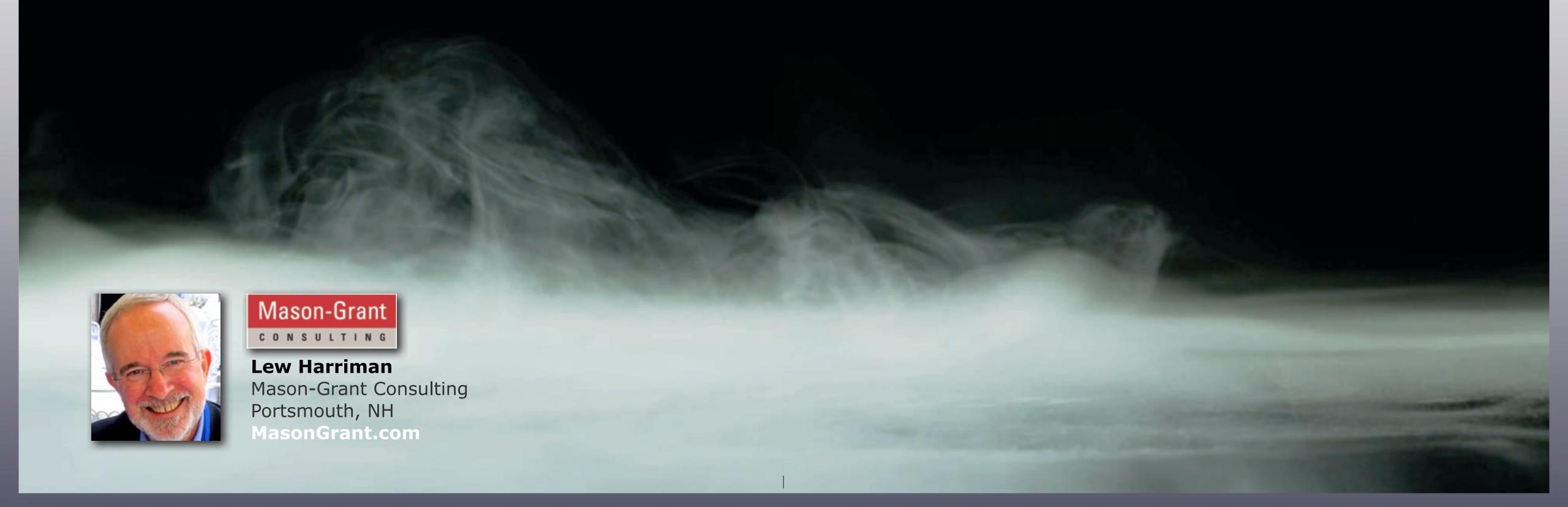
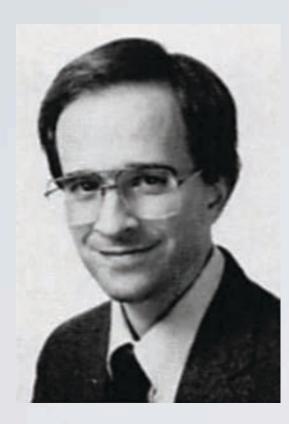
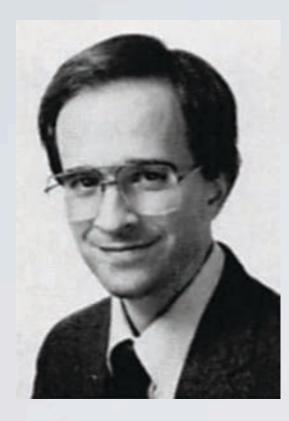
Wet'n Wild

40 Years of Hard Lessons About Humidity Control





Lewis G. Harriman III is the Market Manager for semiconductor and electronics manufacturing facilities at Cargocaire Engineering Corporation in Amesbury,



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Phone call from Senior Purchasing Manager - Intel



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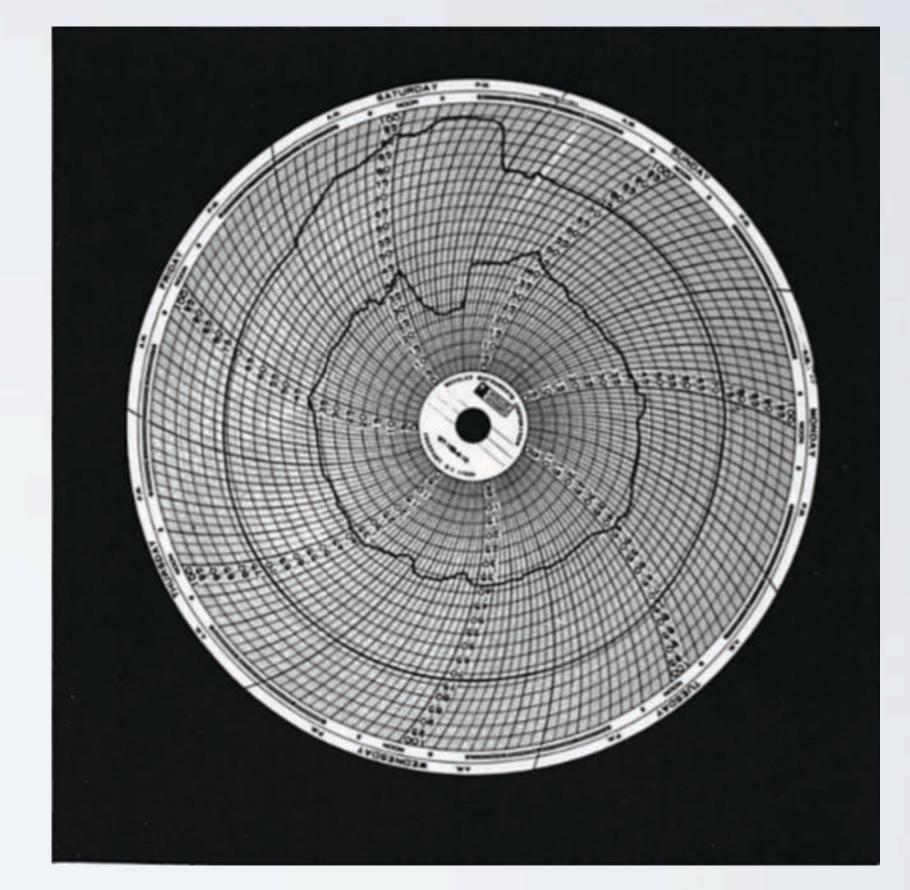
"We have a wafer fab down - We can't hold 35% RH in the photolithography room. We need a 50,000 cfm desiccant dehumidifier delivered to Chandler, AZ by Monday... Let me know what it costs, and we'll arrange the air transport for this afternoon"



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February 2009



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Contractor for the
Ministry of Health of
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"The Ministry has hired us to remediate fungus (3rd time) in a new community clinic. We want to understand why this keeps happening, and how to prevent it."

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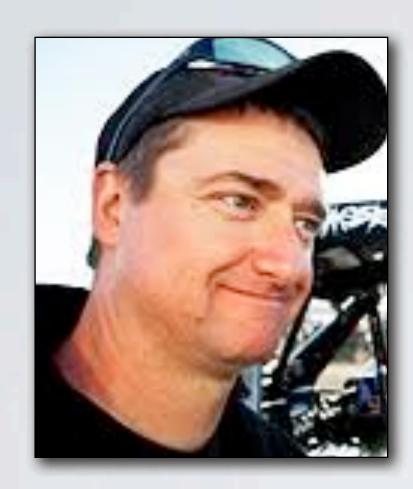


September 2012



Phone call from the House Manager: Newly-built \$6M 9,700 ft2 house near Chicago, IL

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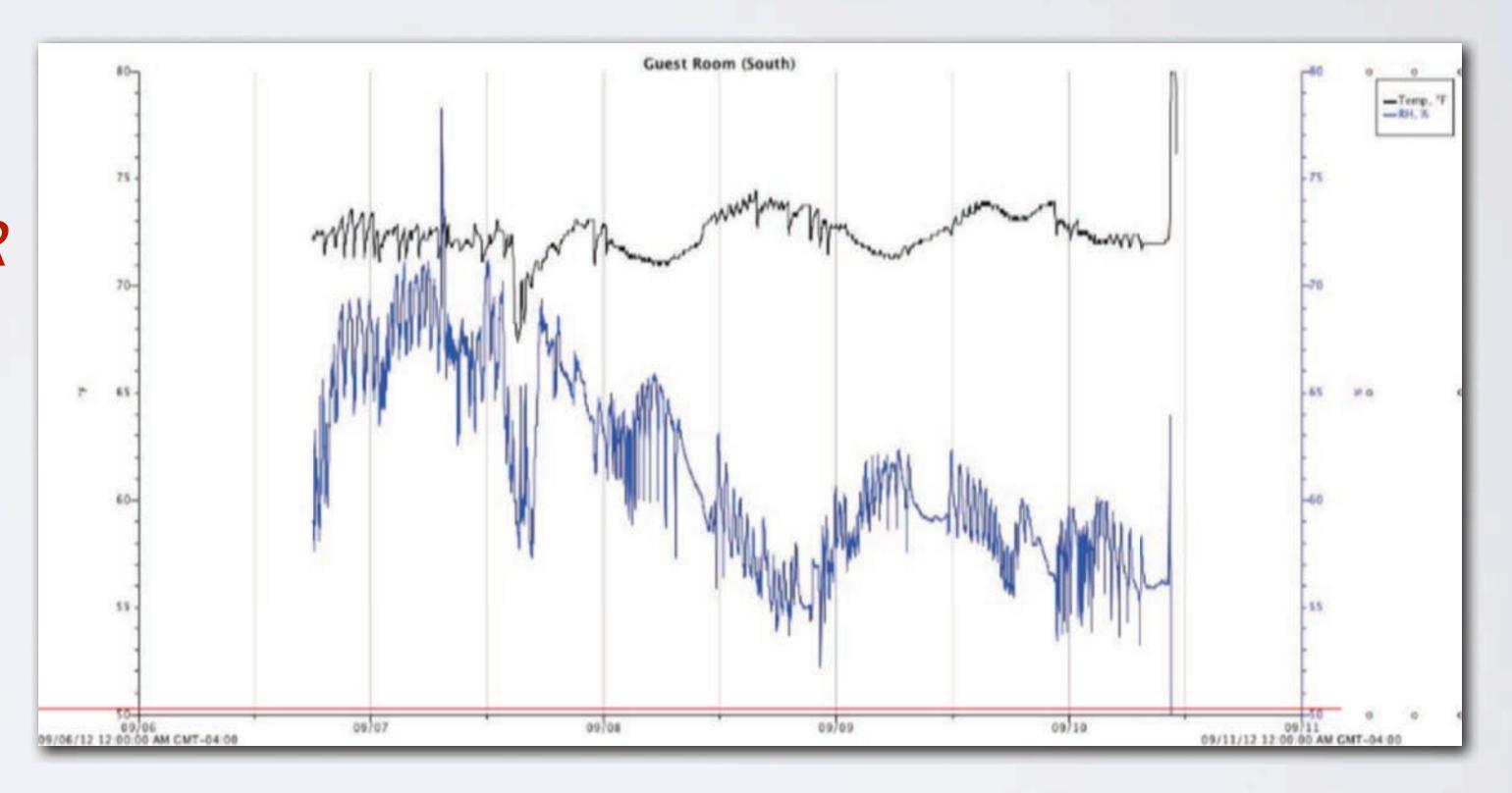
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SUMMARY...

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"Secret Guide to Humidity Control and Mold Avoidance"

1. Build air-tight insulated enclosures with great windows.

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- 2. Dry the ventilation air, using ASHRAE peak dew point design data to size the ventilation dehumidifier.
- 3. STOP ventilation + exhausts when nobody's in the building.
- 4. Keep unoccupied buildings DRY (not cool) by recirculating and operating the ventilation dehumidifier.

Who IS this guy Harriman?...

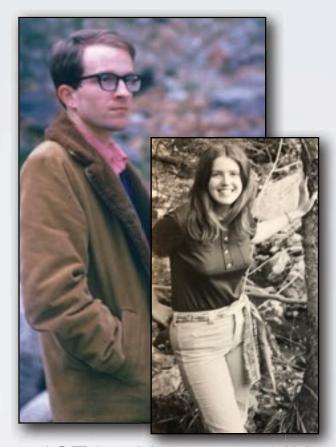
and HOW did he get to BE that way?



1959 - Buffalo, NY Calasanctius School



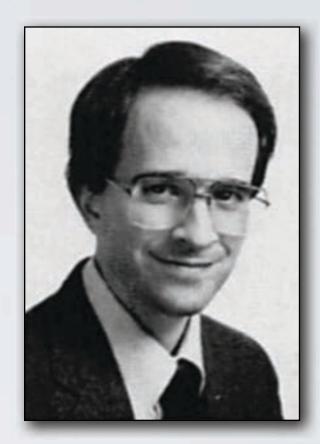
1964 - Catalunya, España Escolápios de Puigcerdá



1971 - Hanover, NH Dartmouth College



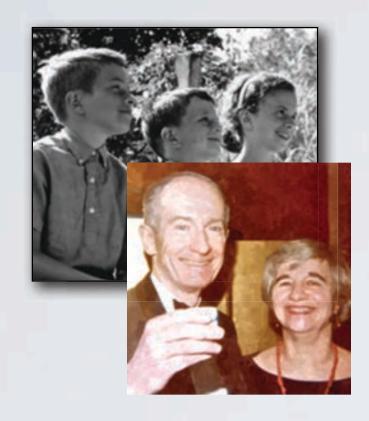
'71 - '76 - Captain USAF Engineering + Services



'76 - '86 - Munters Applications + Marketing

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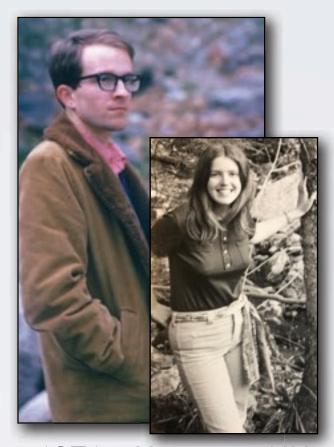
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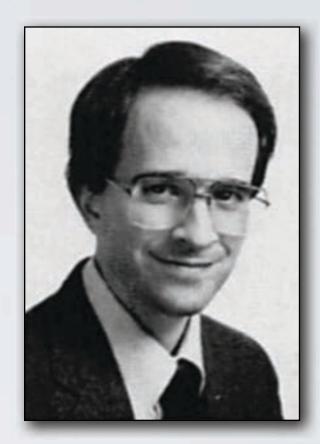
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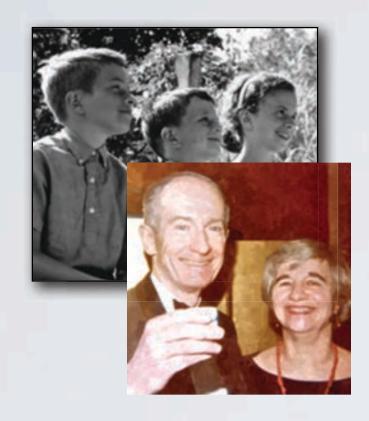
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Since 1986
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Humidity Control Consulting
Moisture Problem Diagnostics
IR building Investigations
Remote Monitoring + Diagnostics
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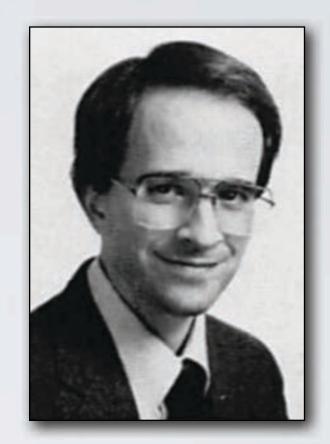
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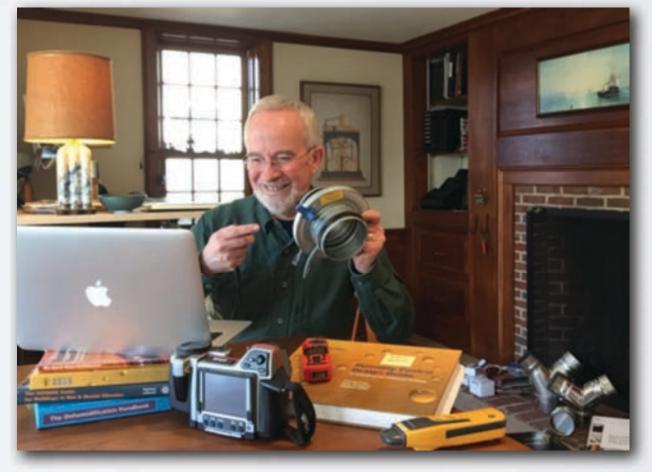
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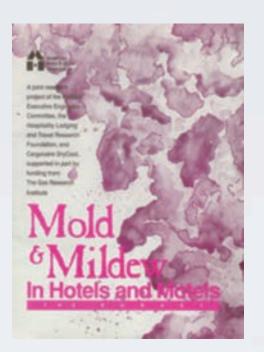
Books, Articles & Guidance



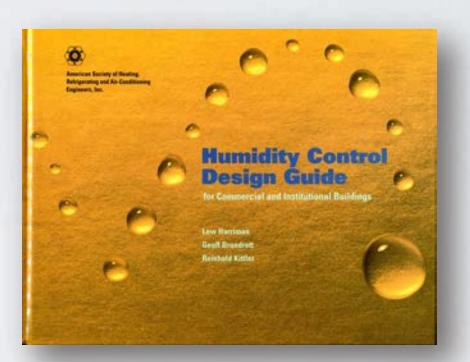
1976-1986 Industrial DH and Heat Recovery



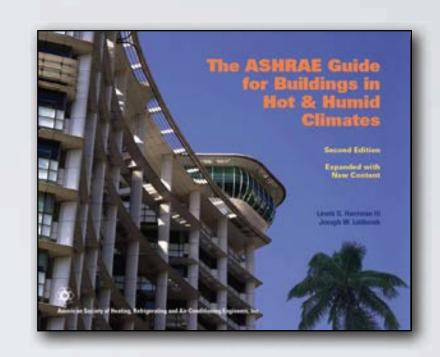
1990 Dehumidification Handbook



1992 AHMA Hotel Mold Survey



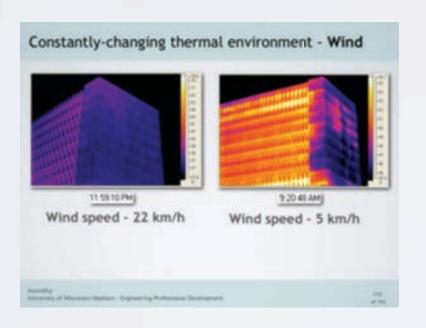
2001 - ASHRAE Humidity Control



2006 - ASHRAE Guide for Buildings



1997 Ventilation (Humidity) Load Index



2002 GSA Building IR Investigation + RIA IR Training



2012 California Home Energy Retrofit



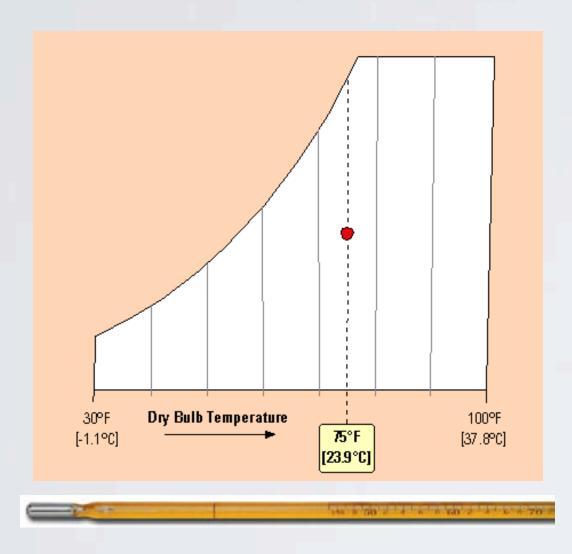
1989-2019 ASHRAE Handbook



2012 - 2018 US EPA Guidance

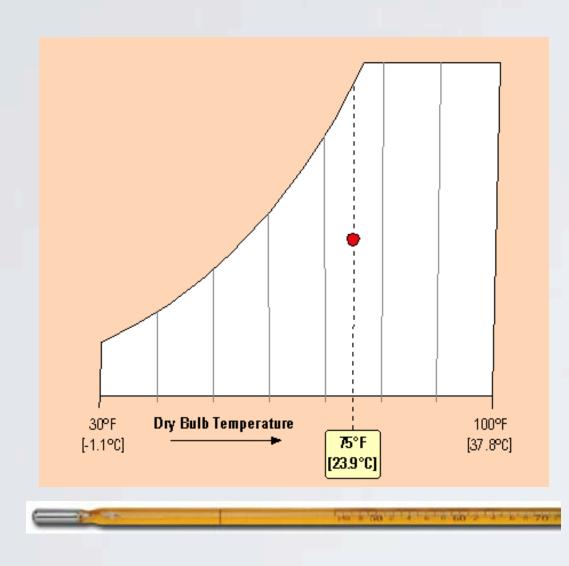
Dry Bulb Temperature (°F)

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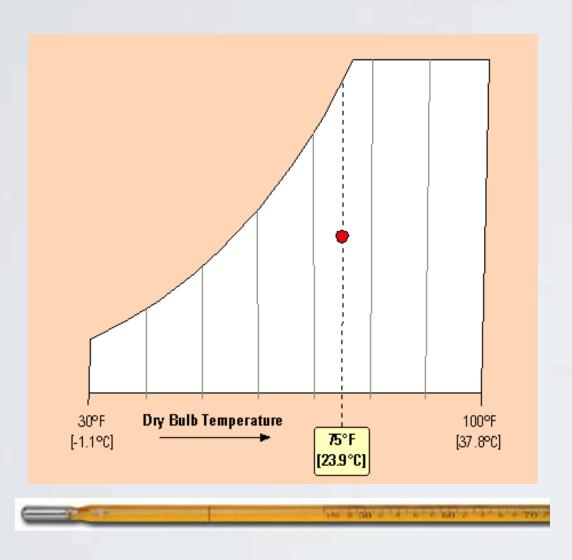


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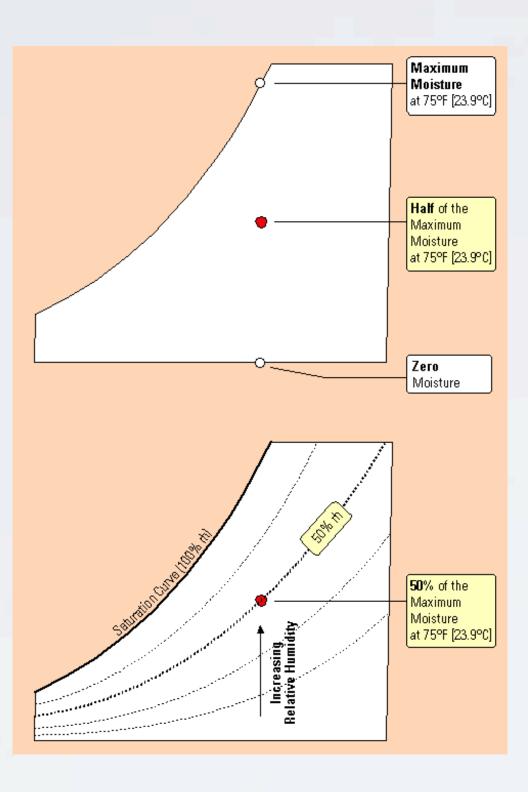




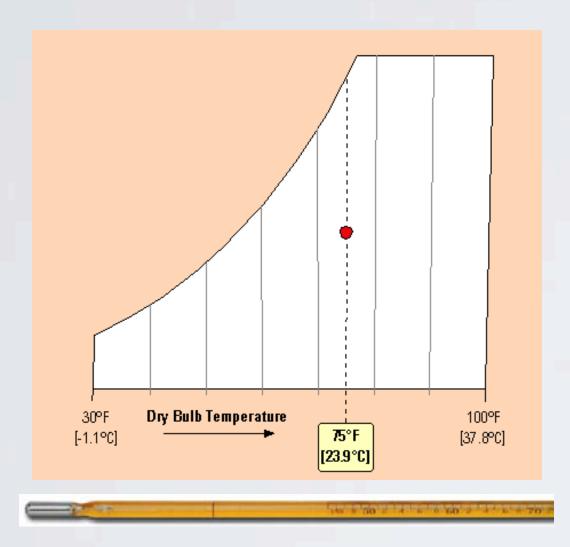
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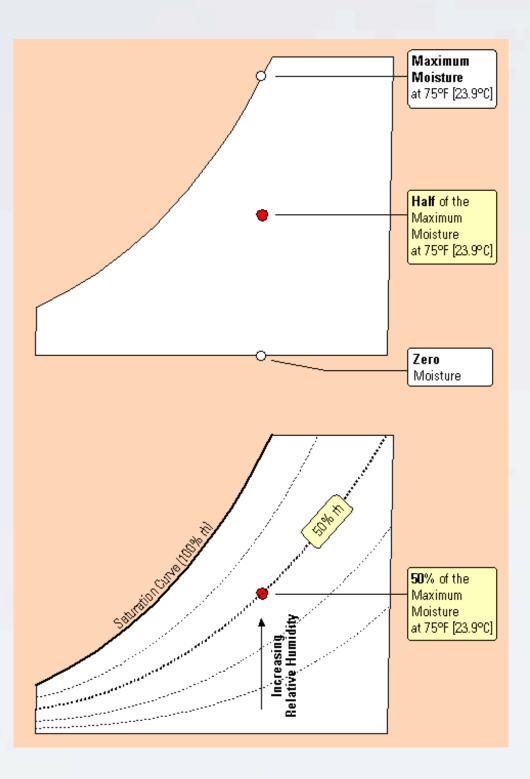
Relative Humidity (% of max)



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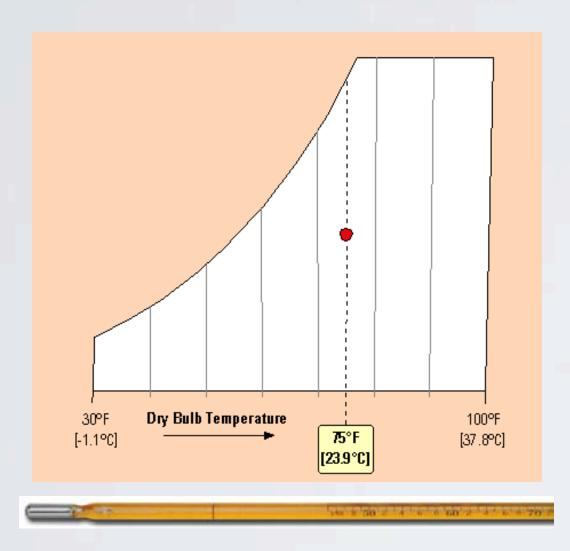


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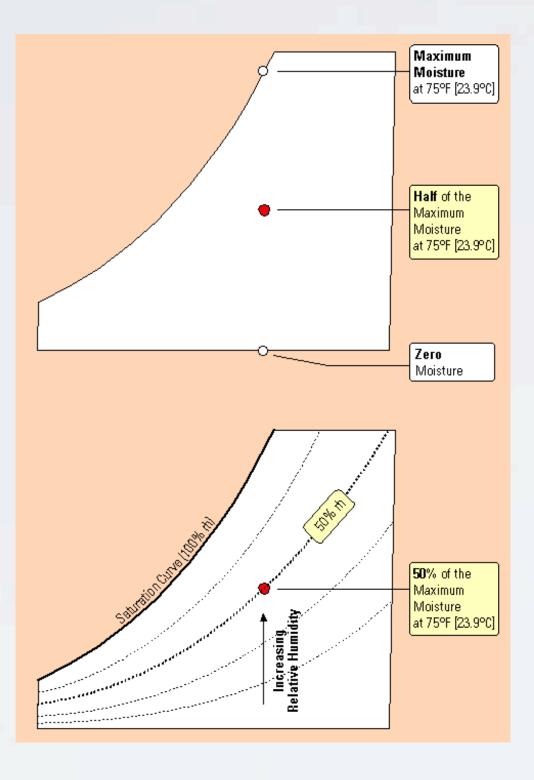


Dew Point Temperature (°F)

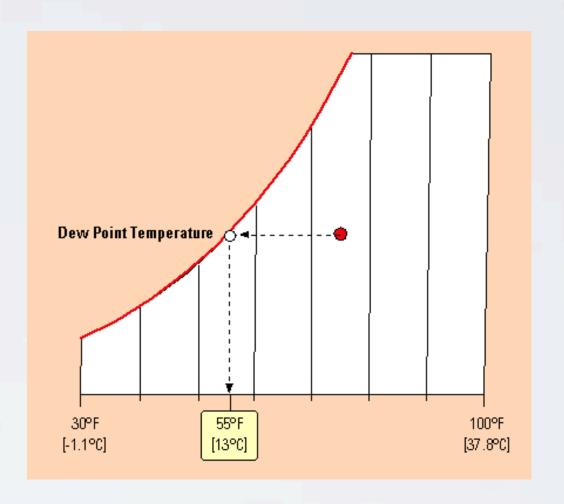
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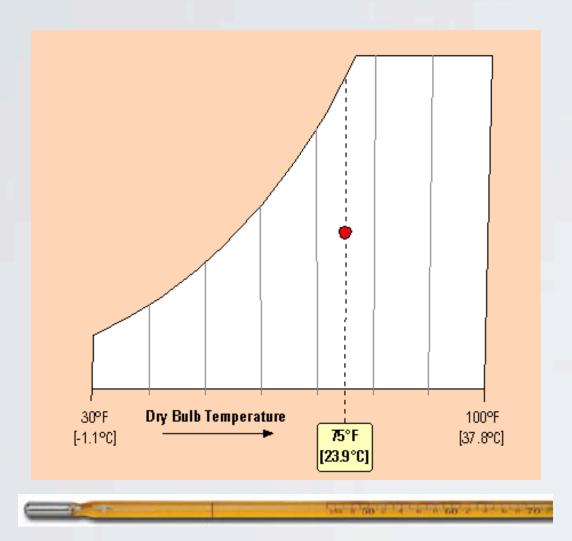


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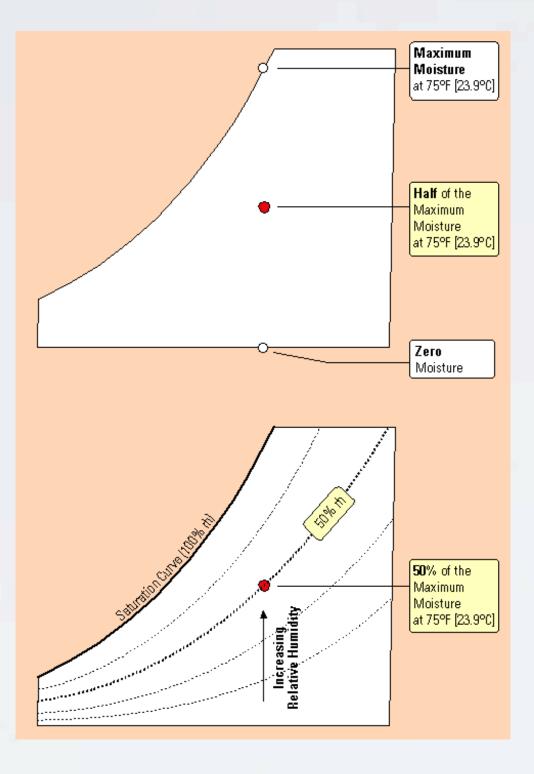




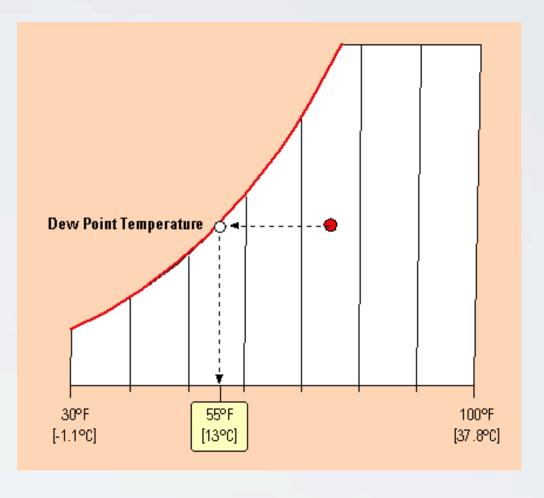
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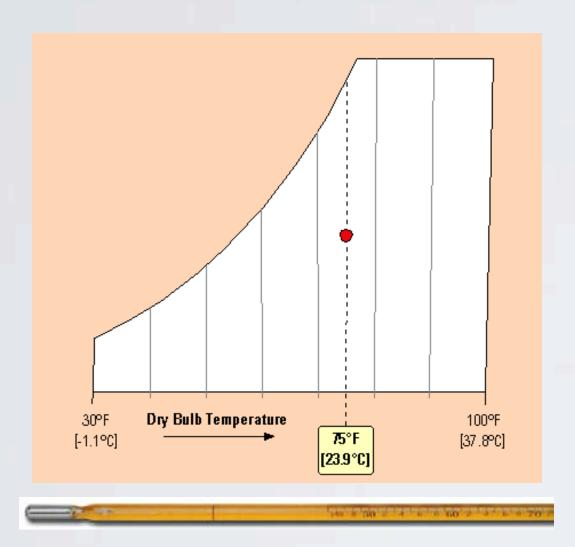
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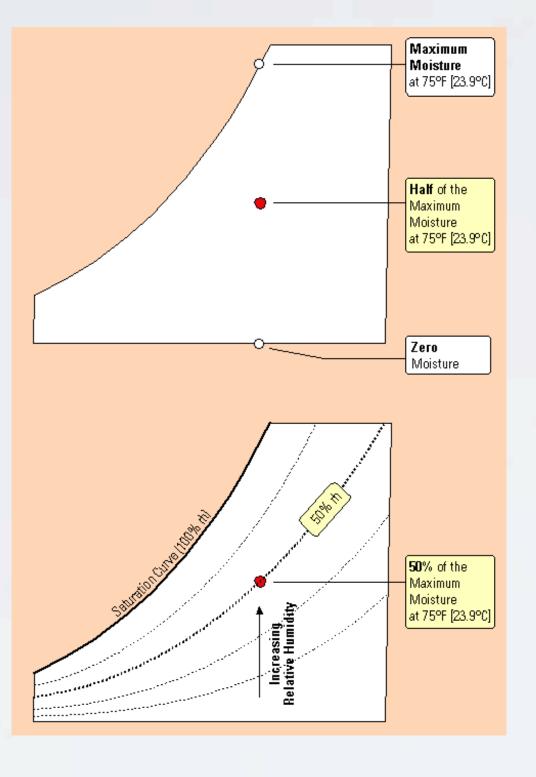


Humidity Ratio (grains/lb)

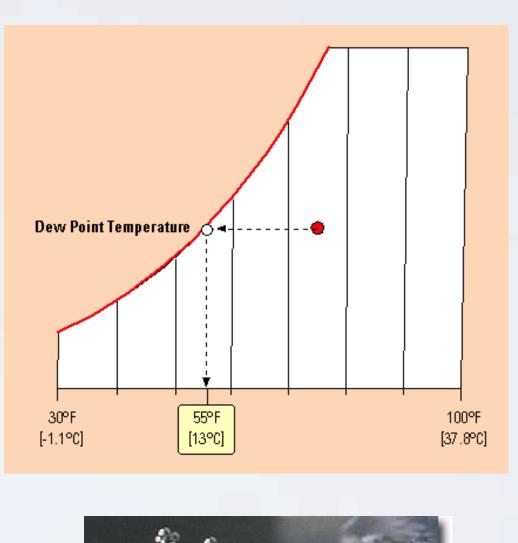
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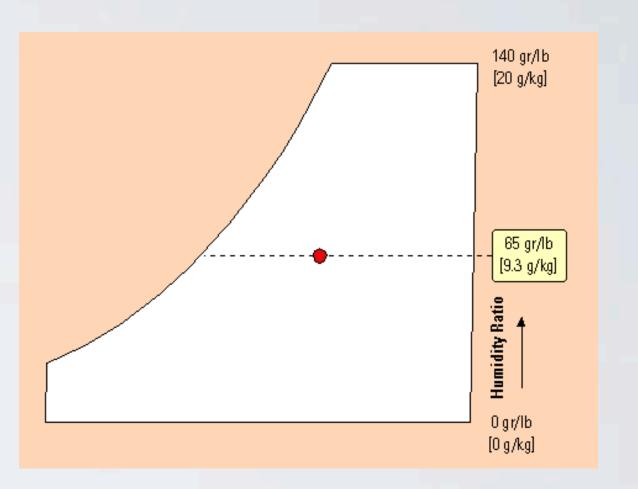


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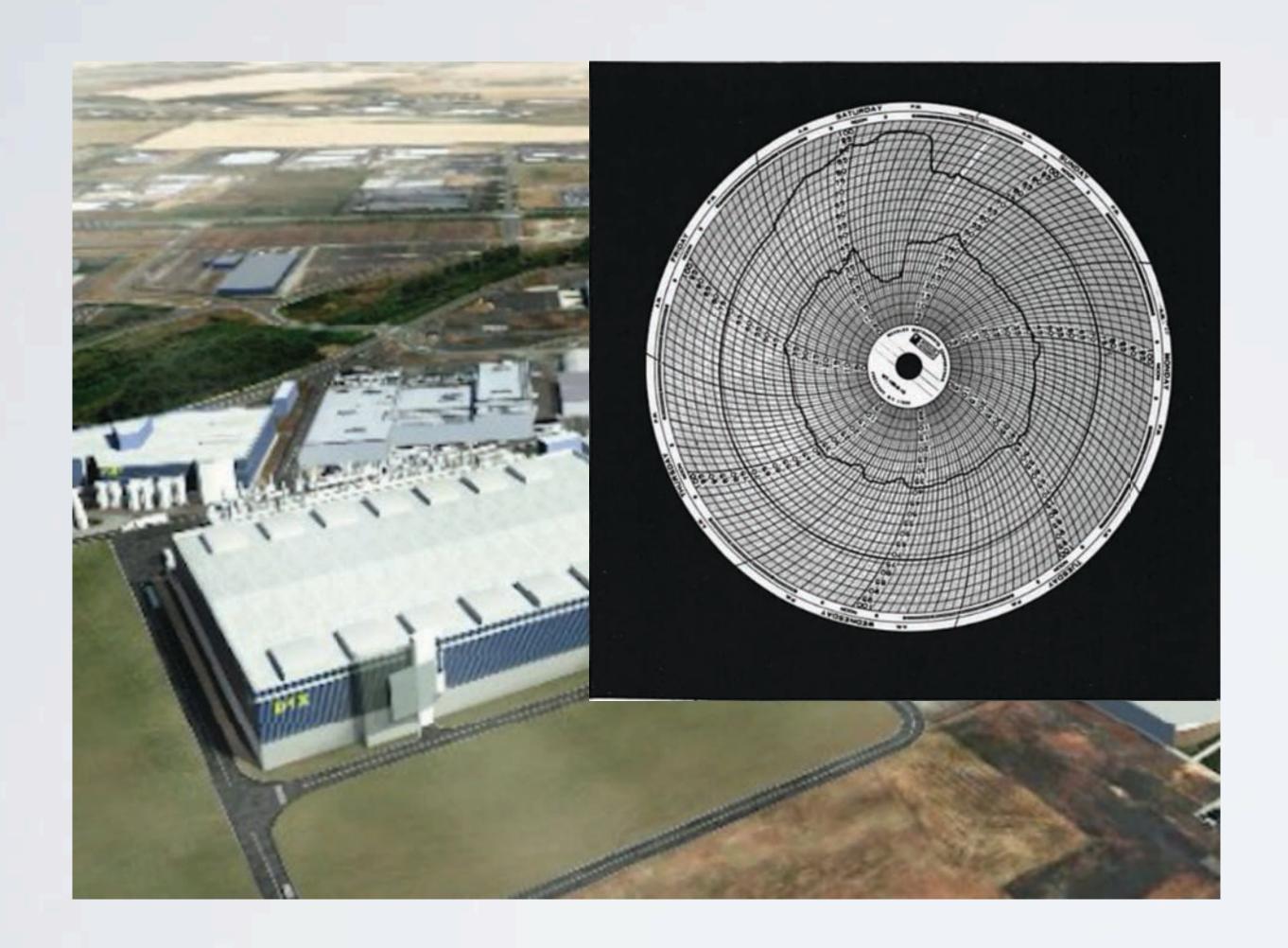


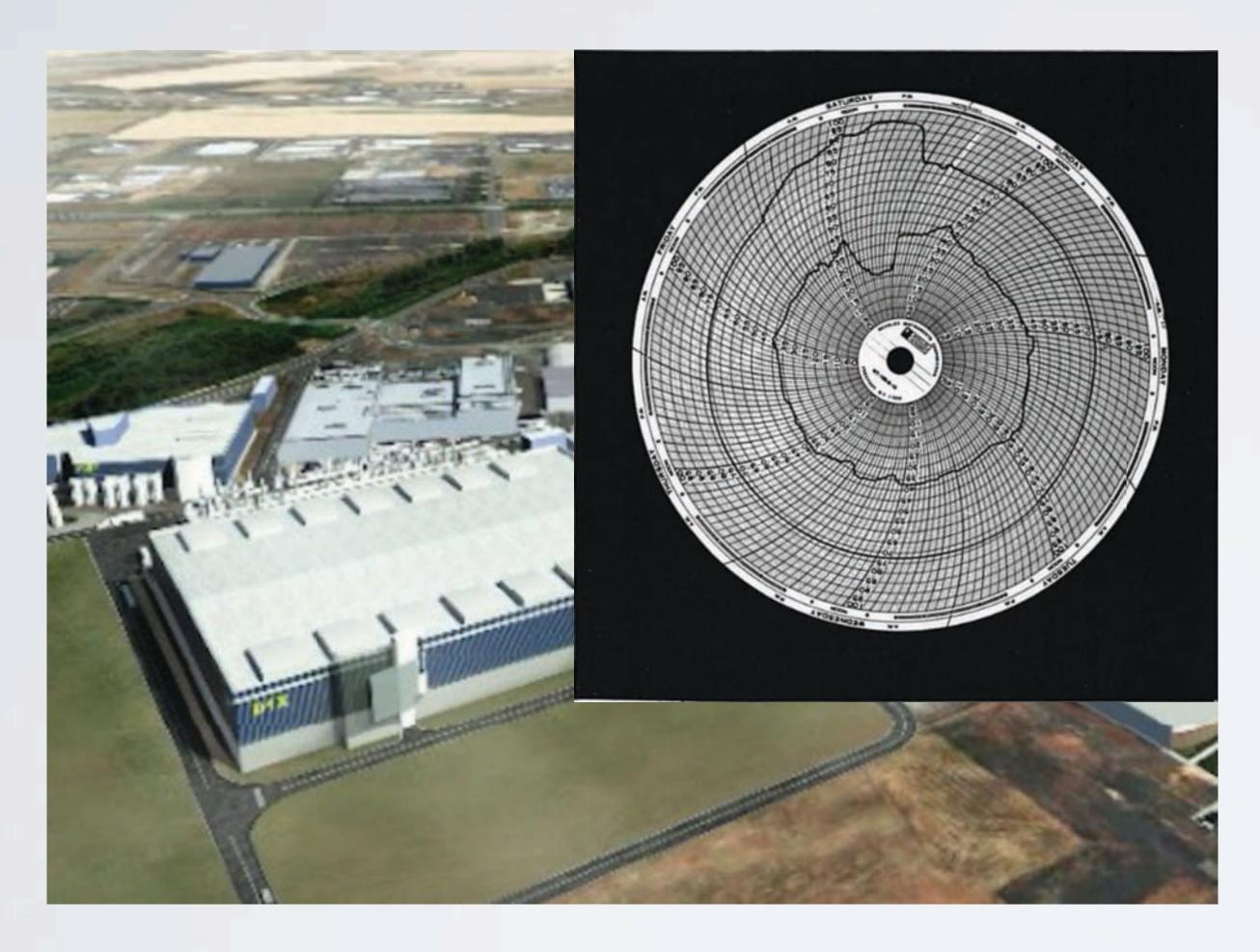


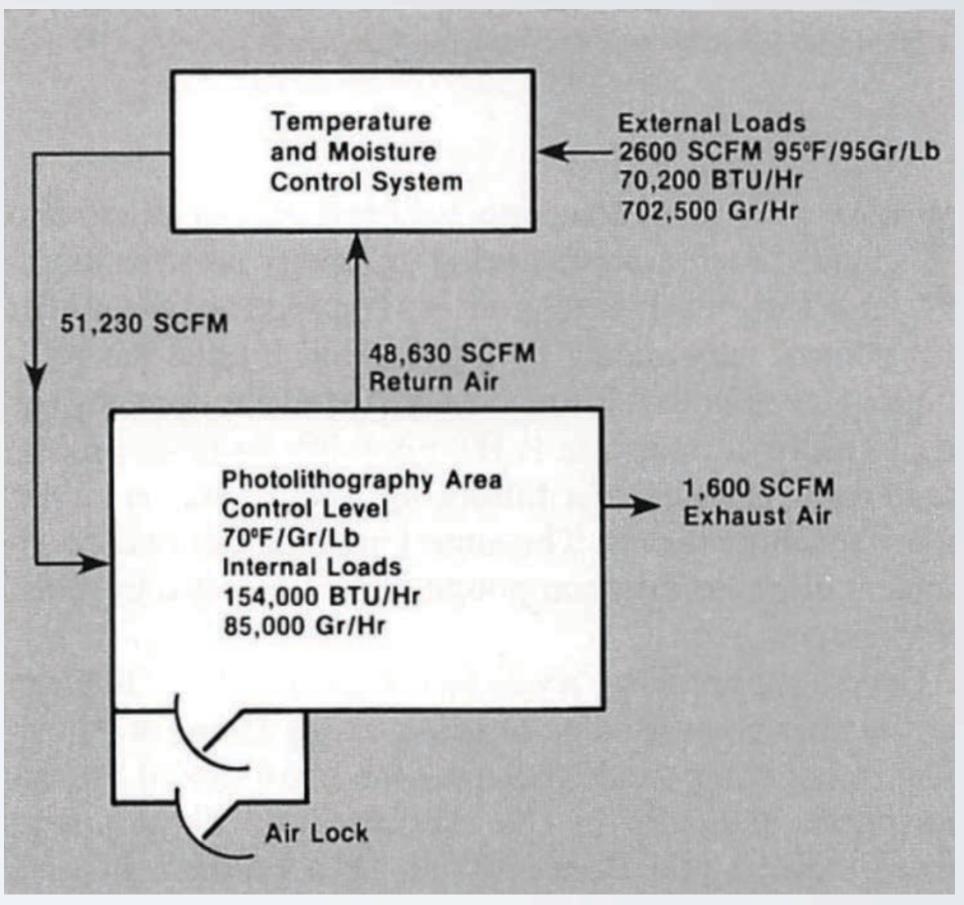
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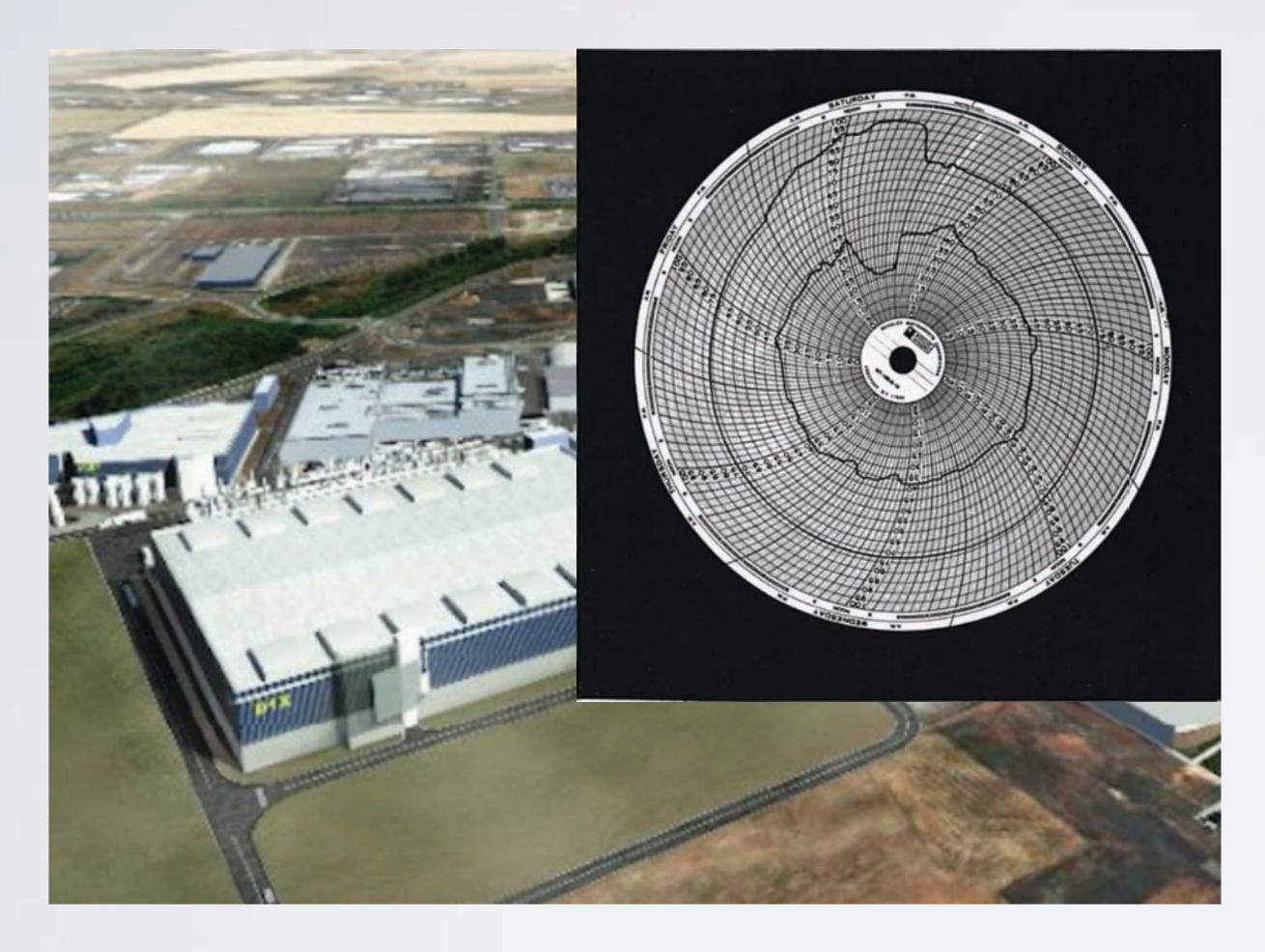


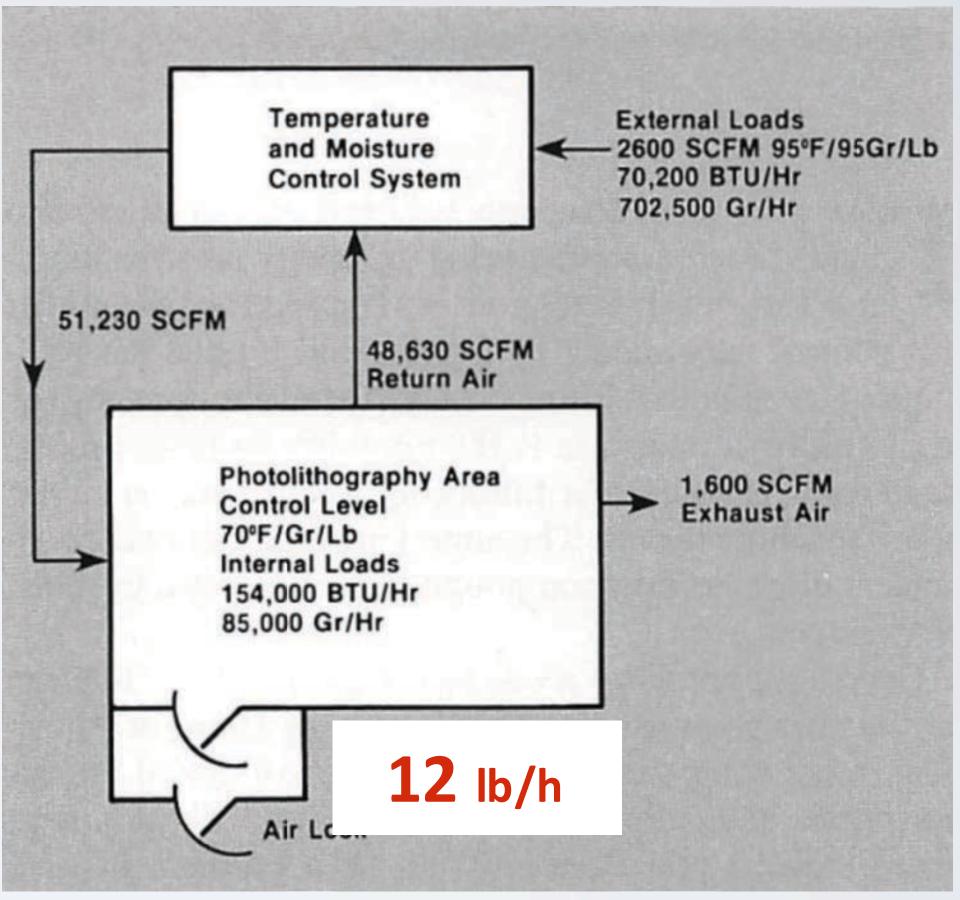




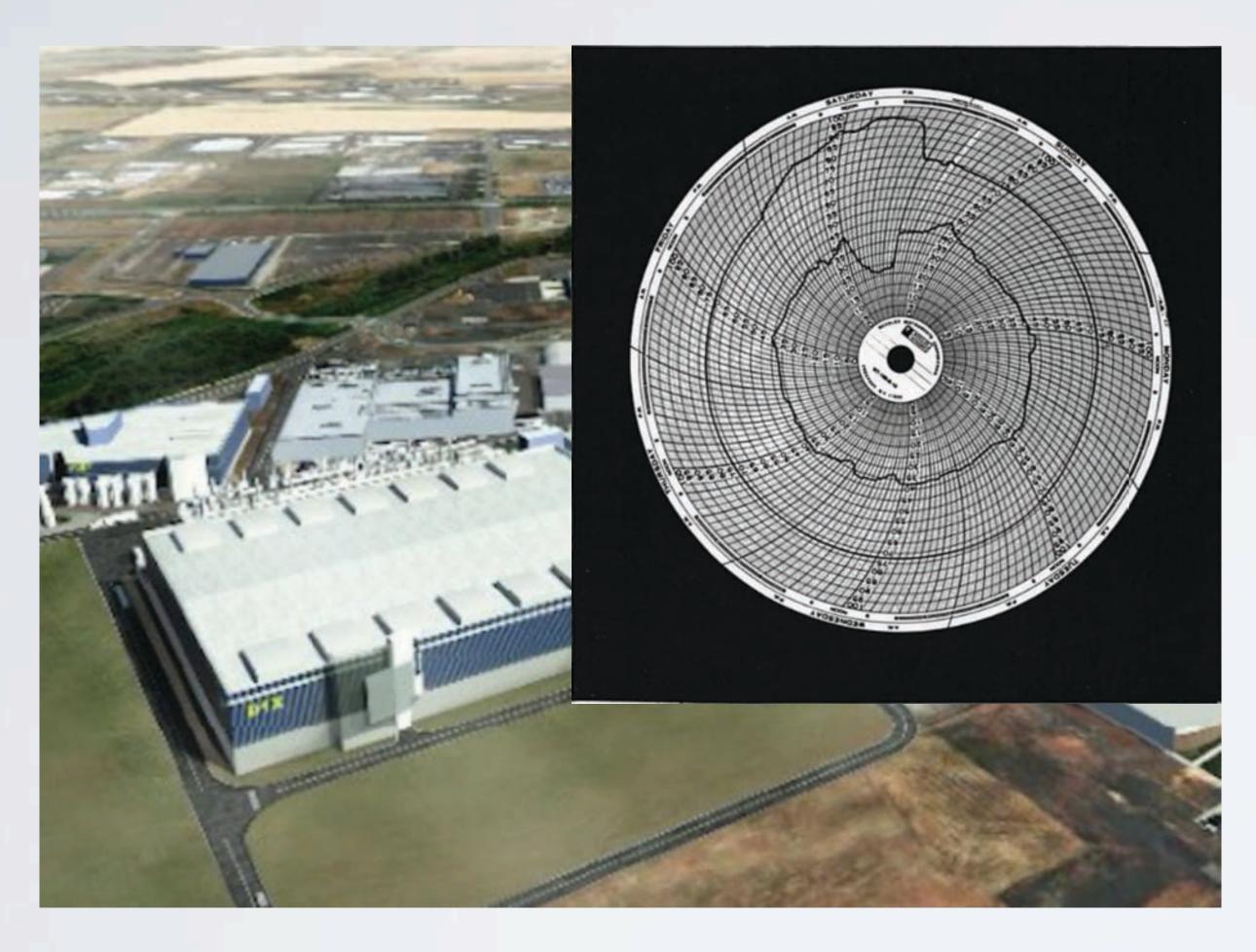


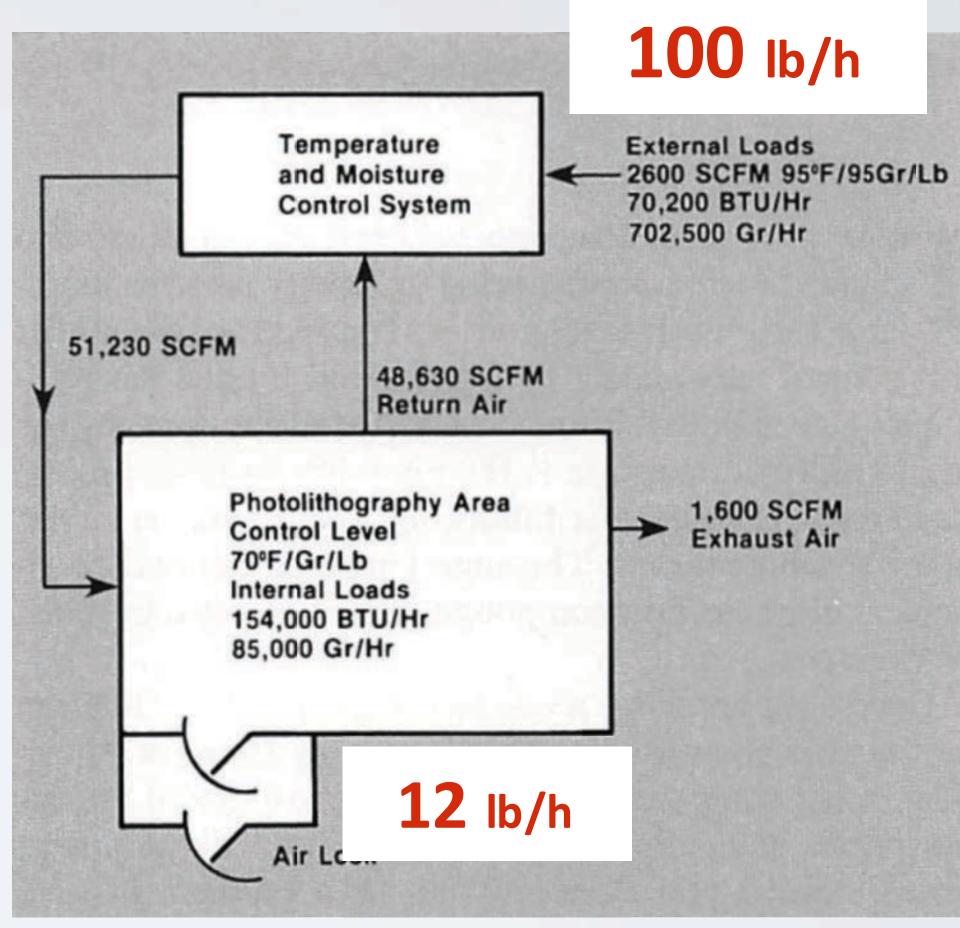
Industrial Case - Intel VERY tight (Clean room must exclude particles)





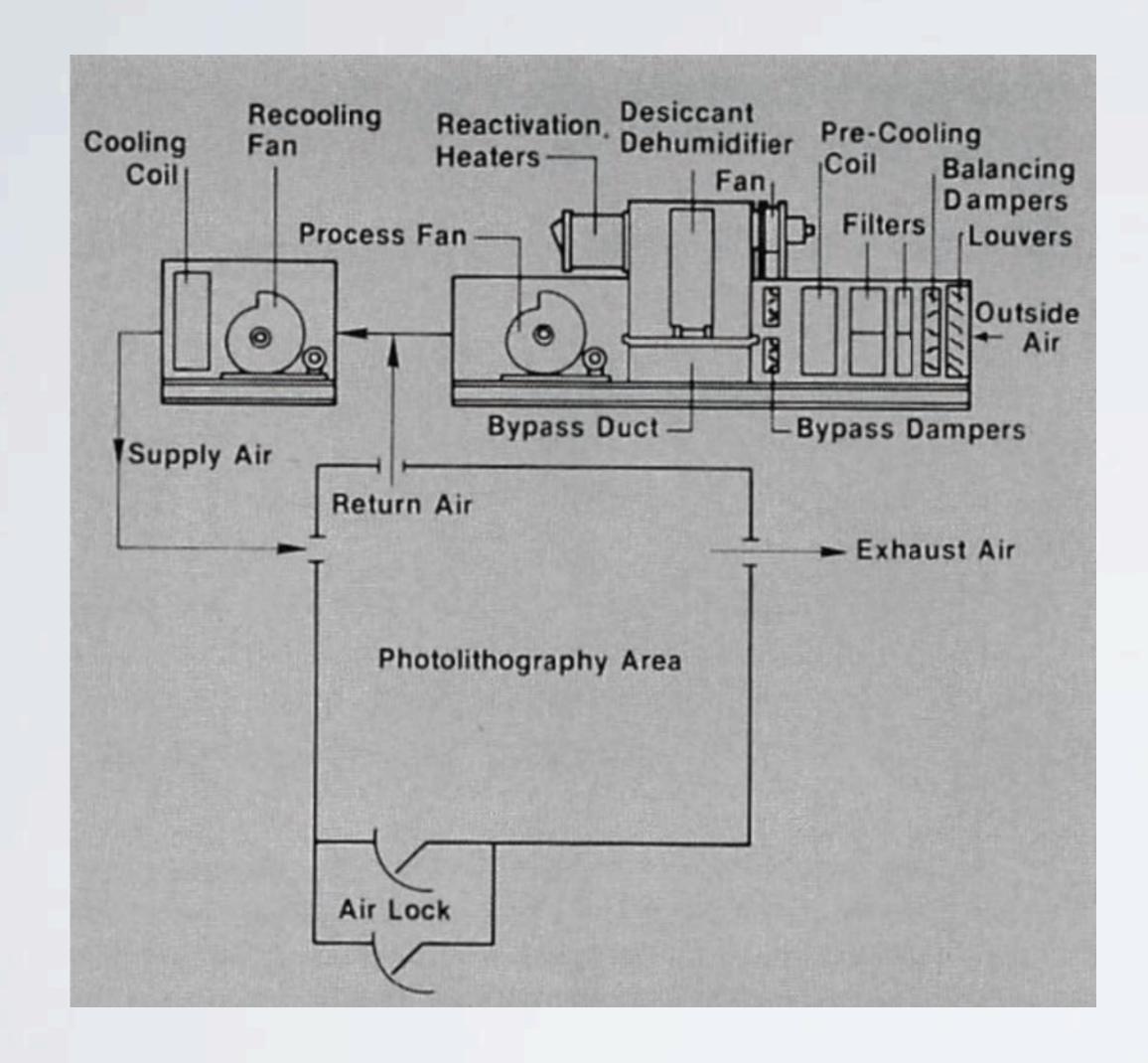
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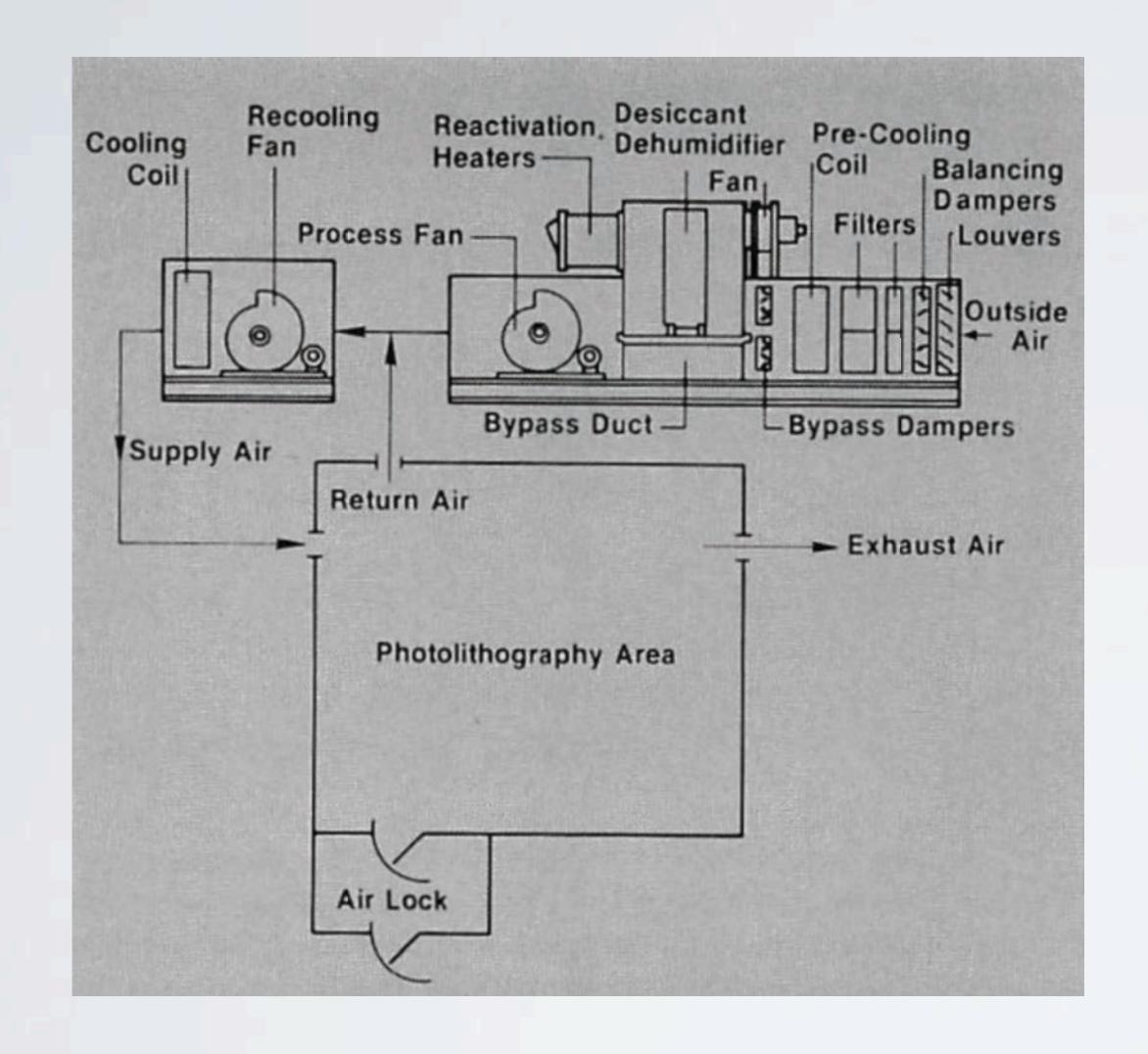


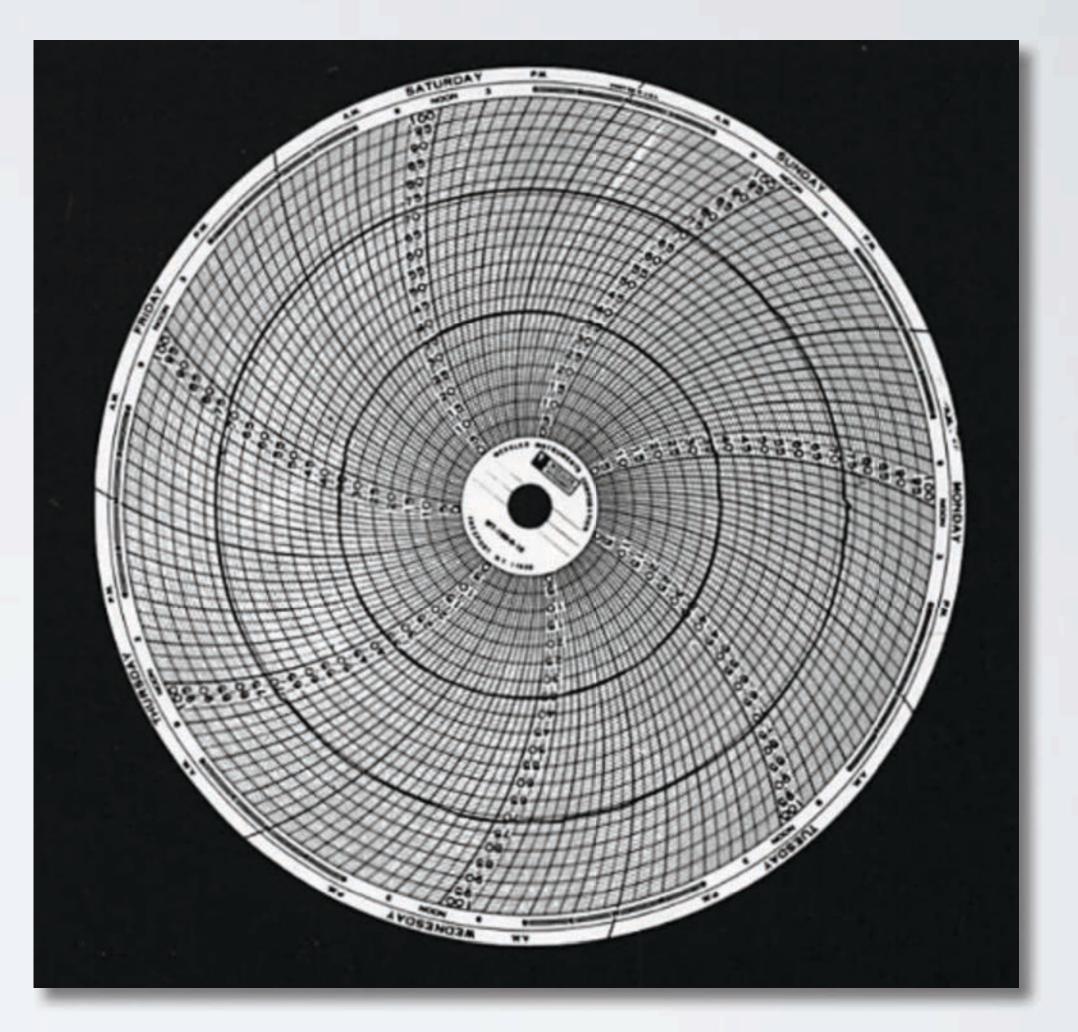
Solution.. Dry the "make up" air

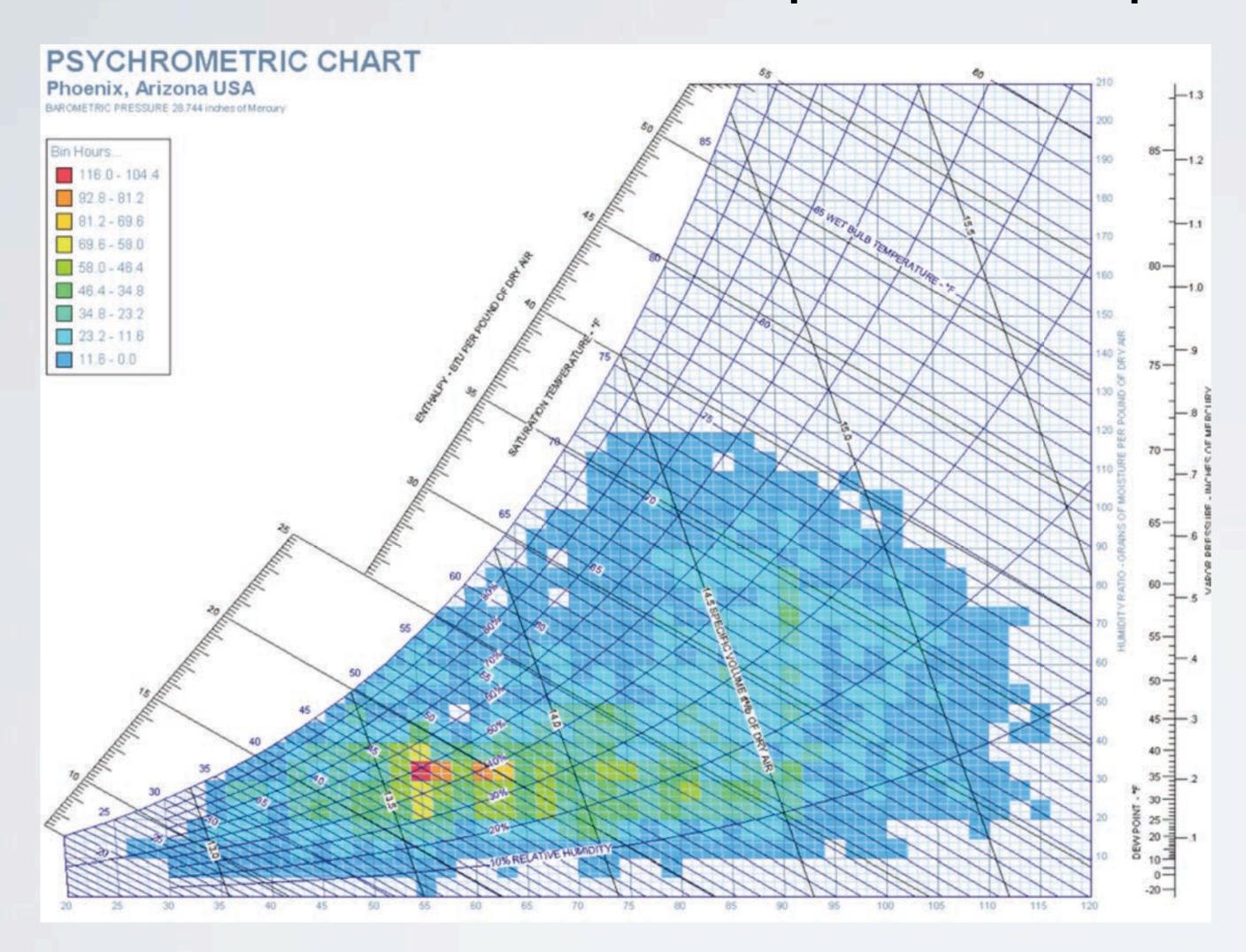
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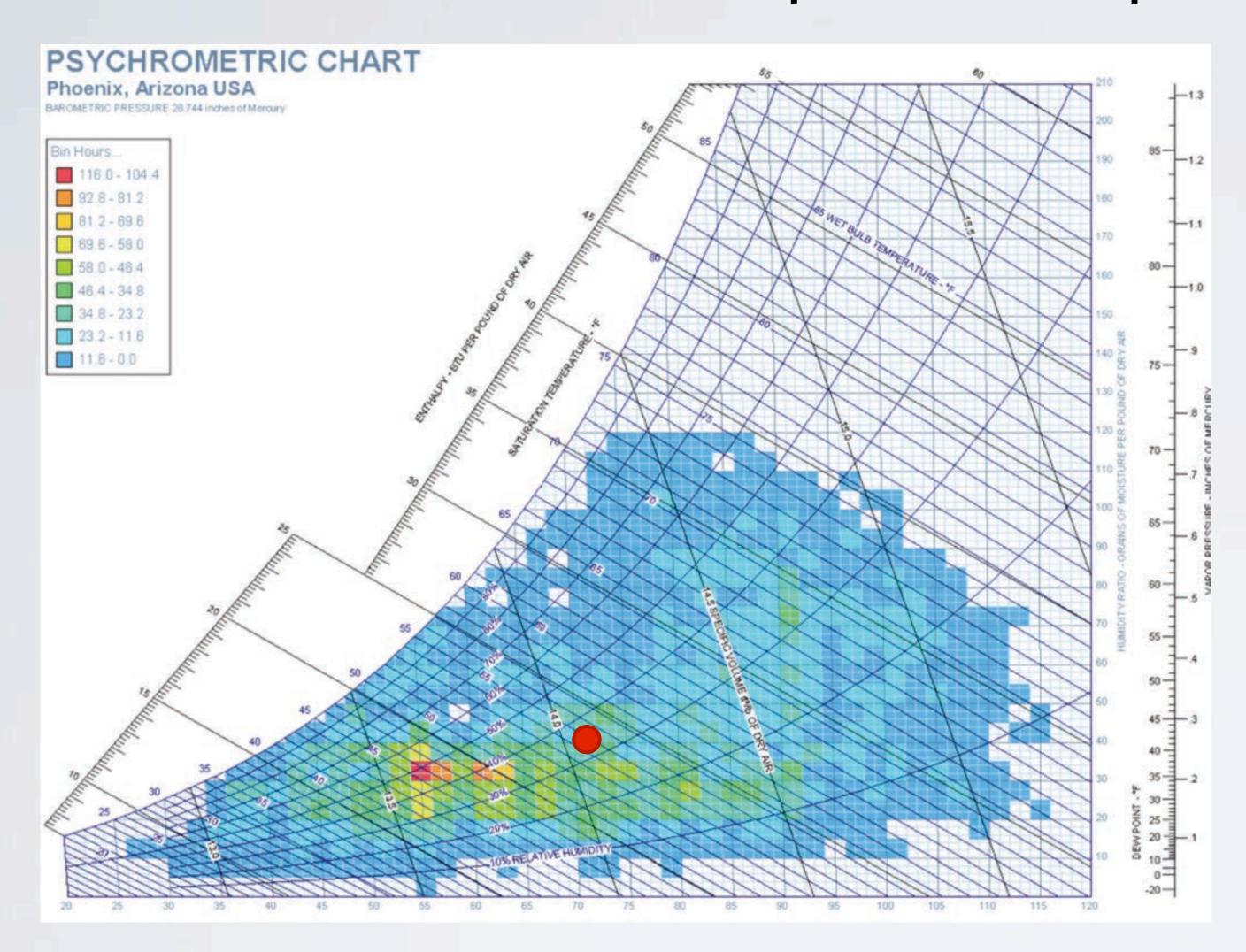


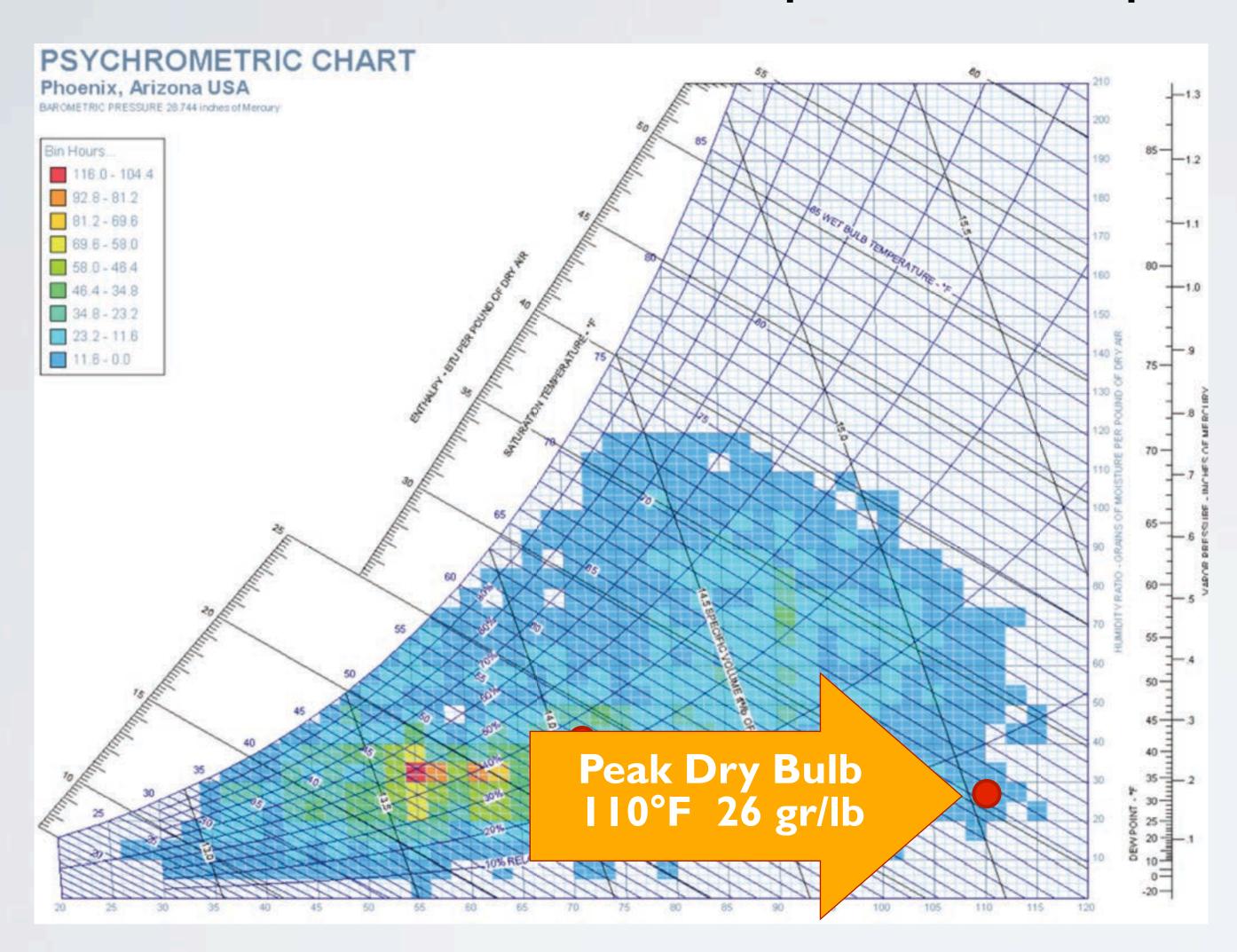
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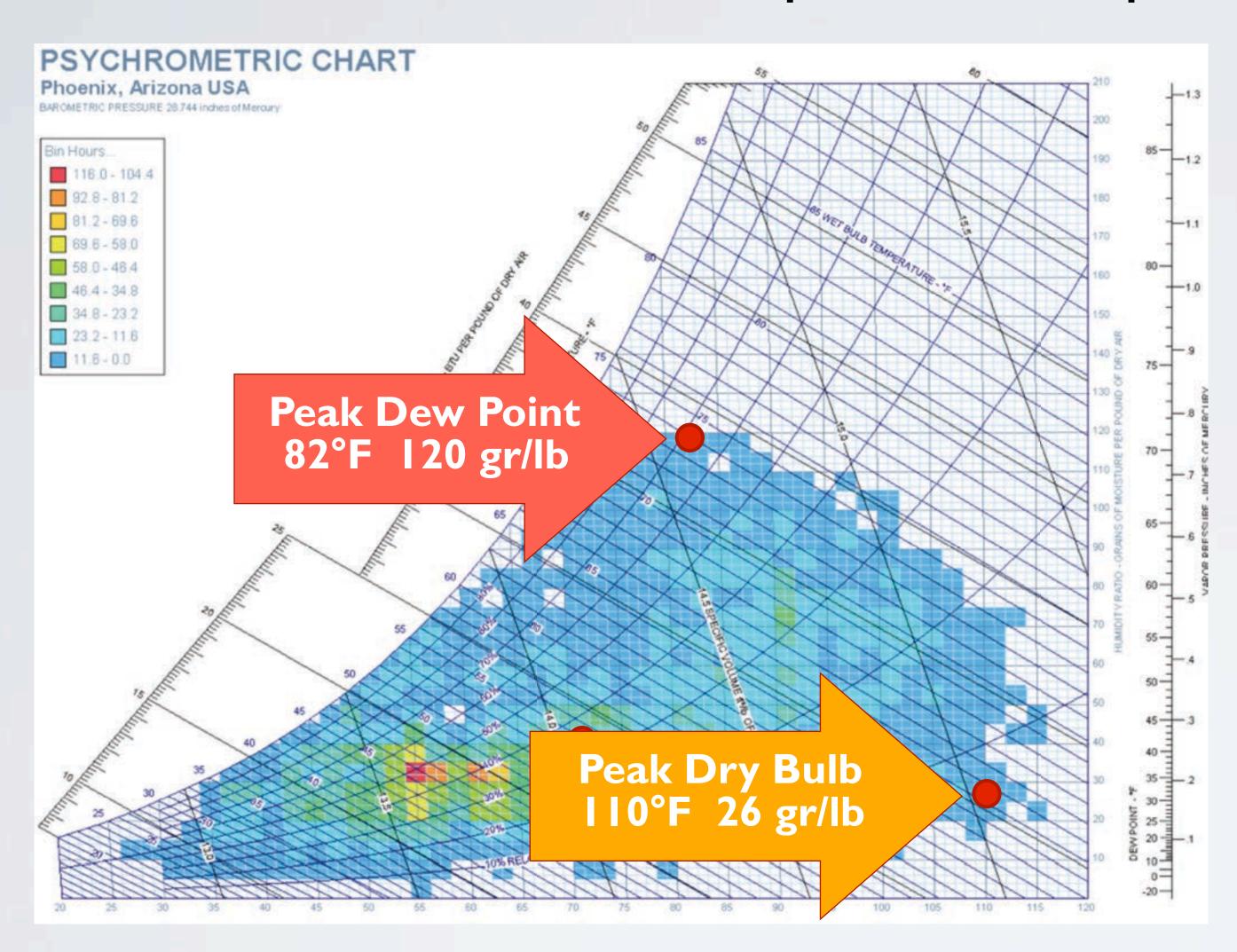


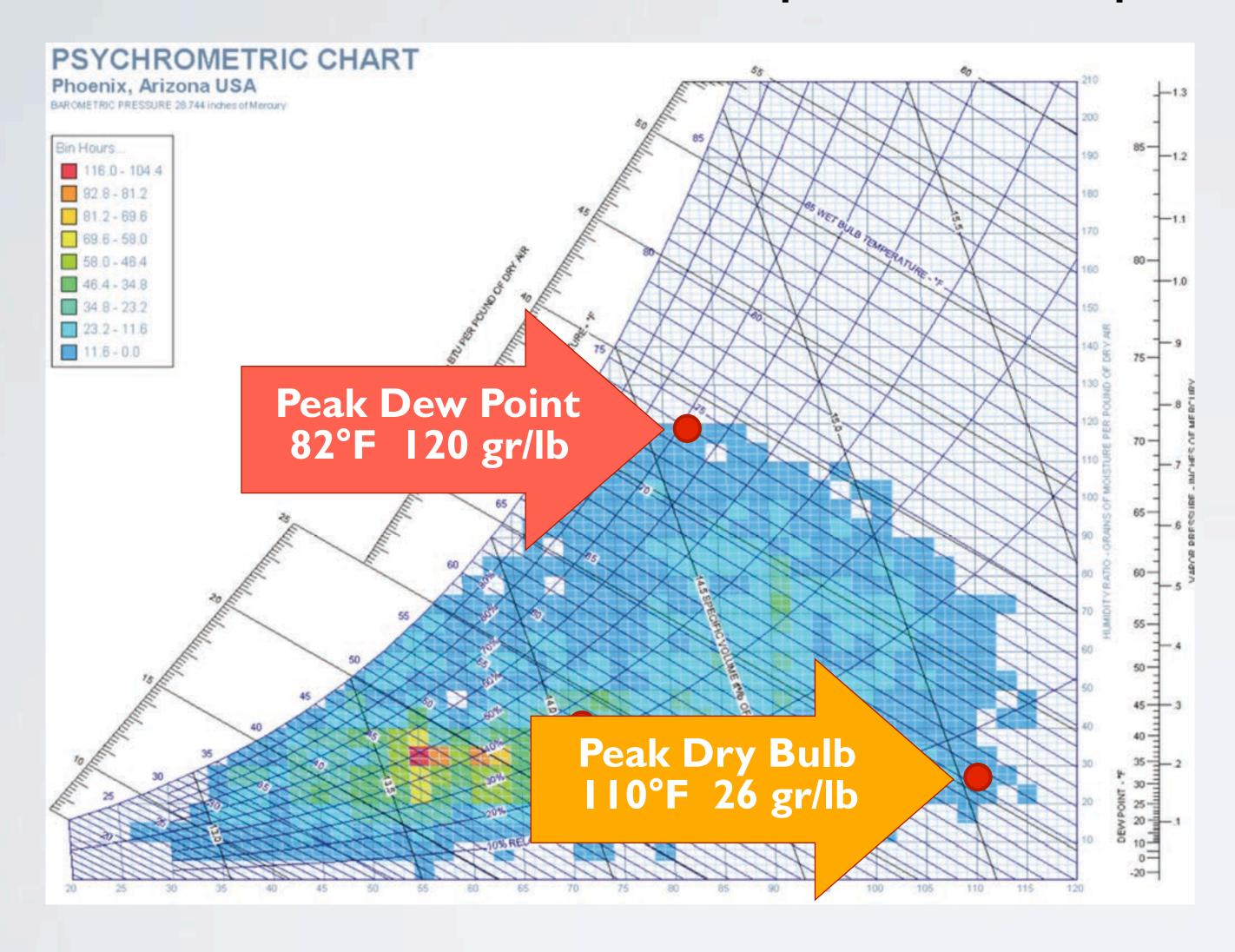


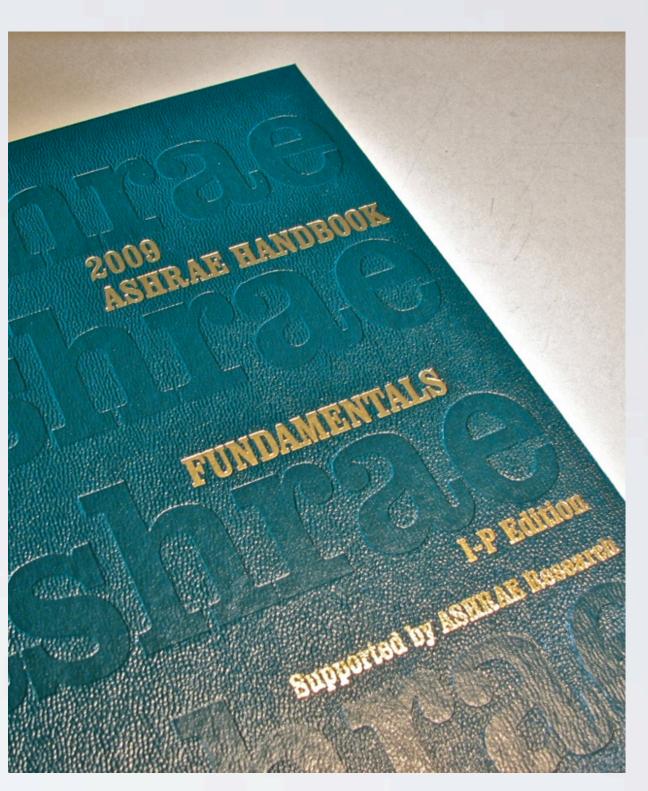


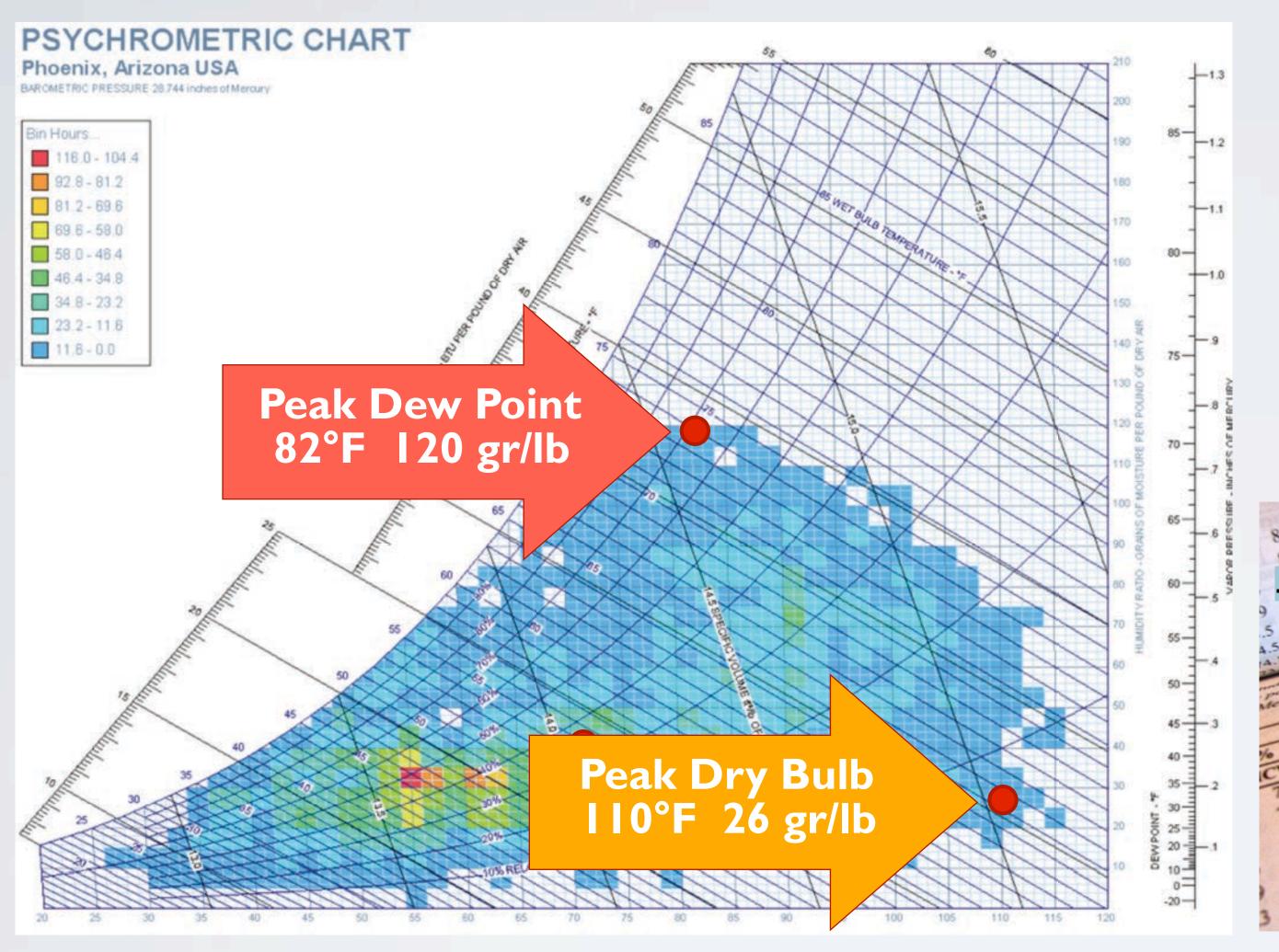


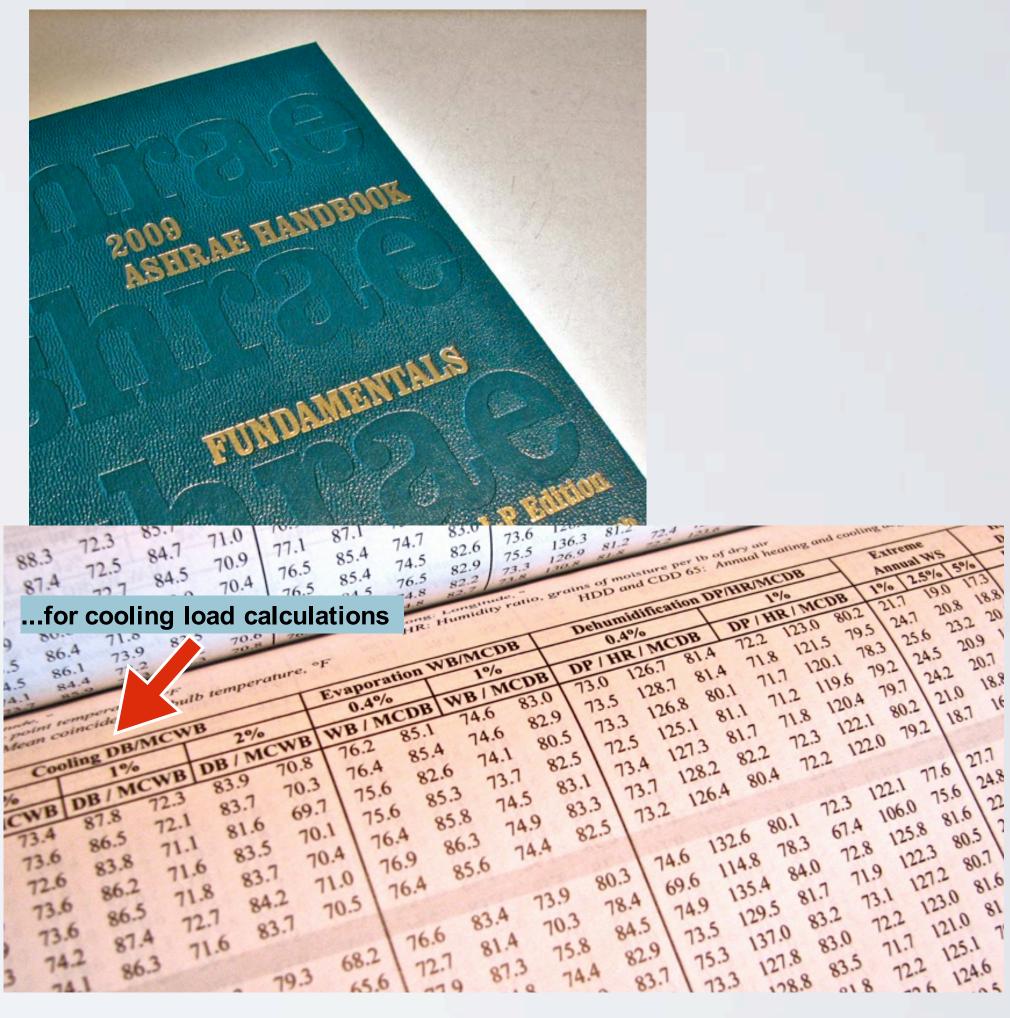


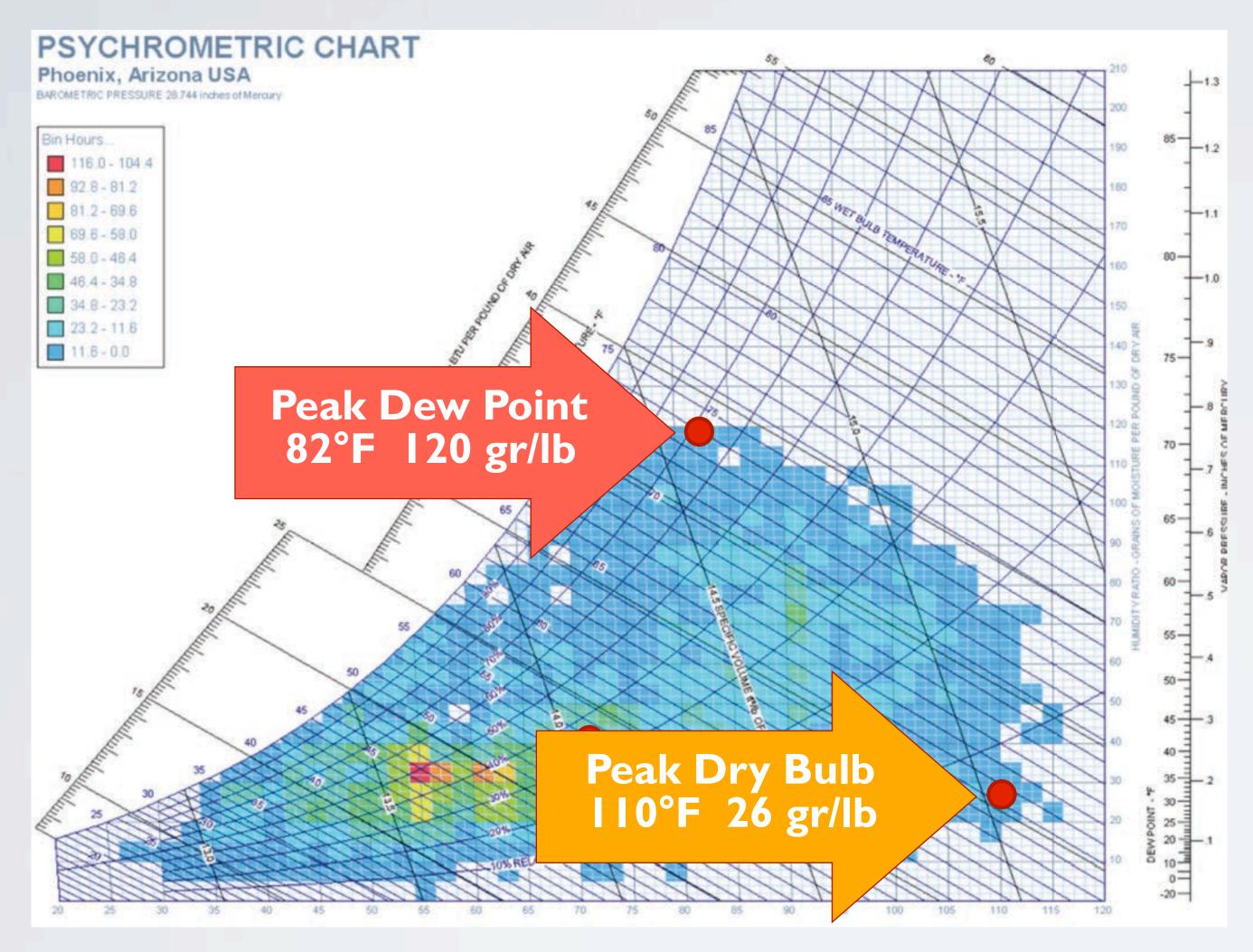








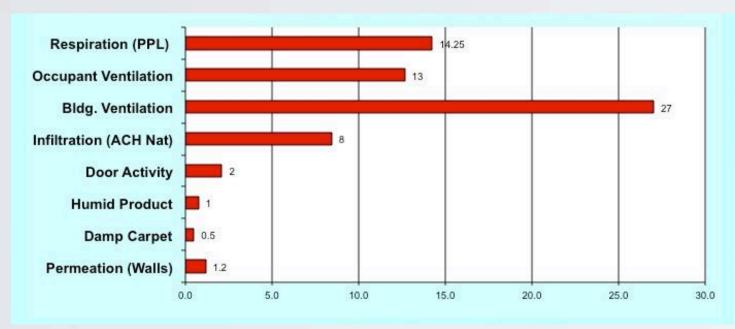






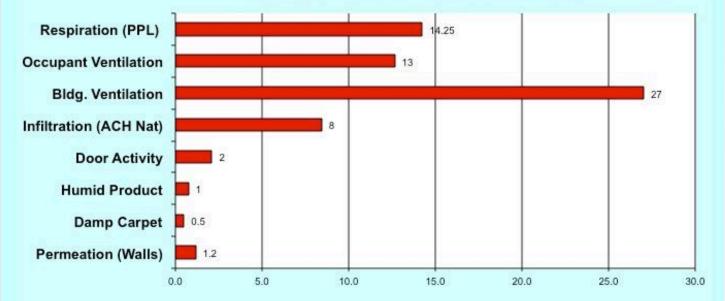
Small commercial - Retail Store - Cincinnati, OH and Covington, KY

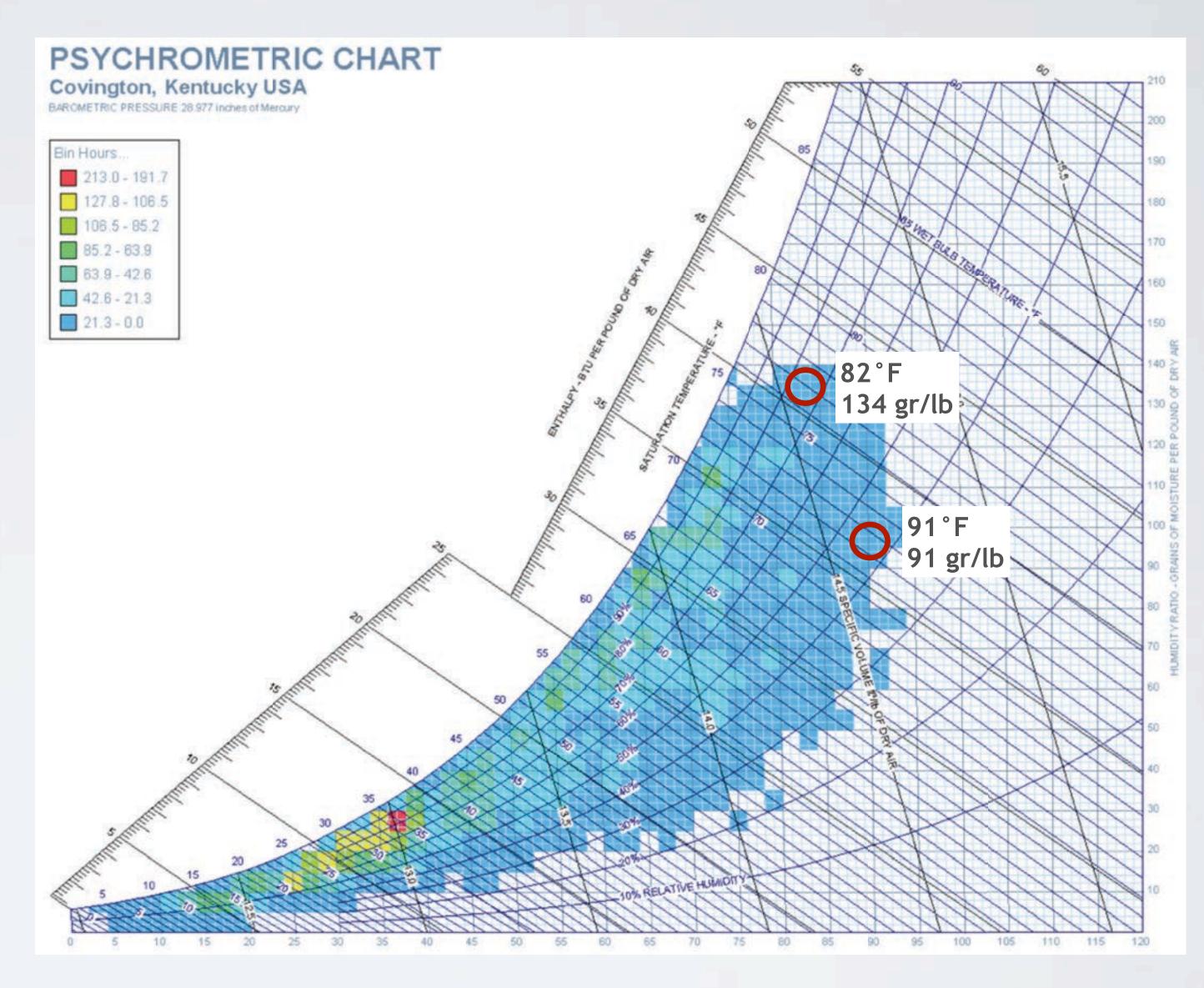




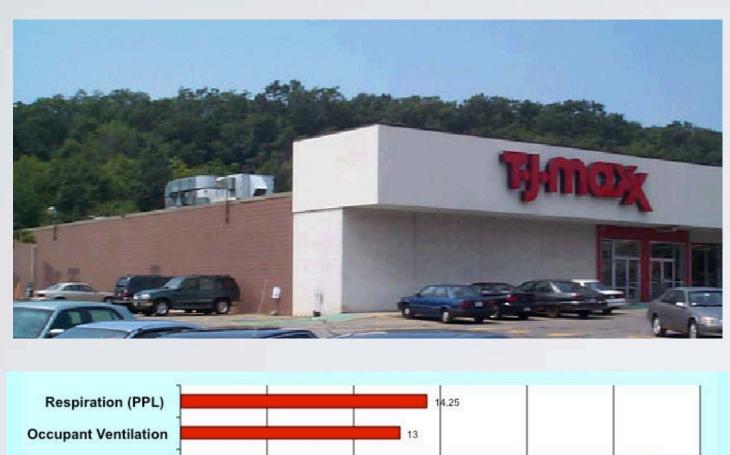
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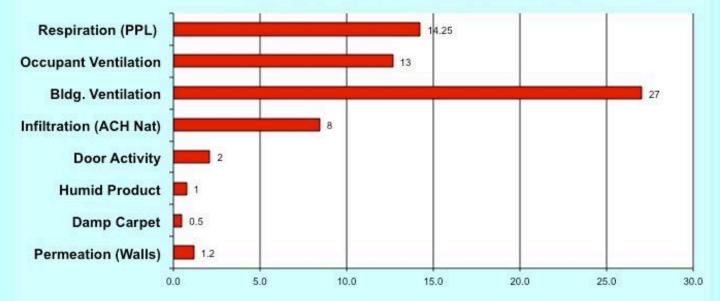


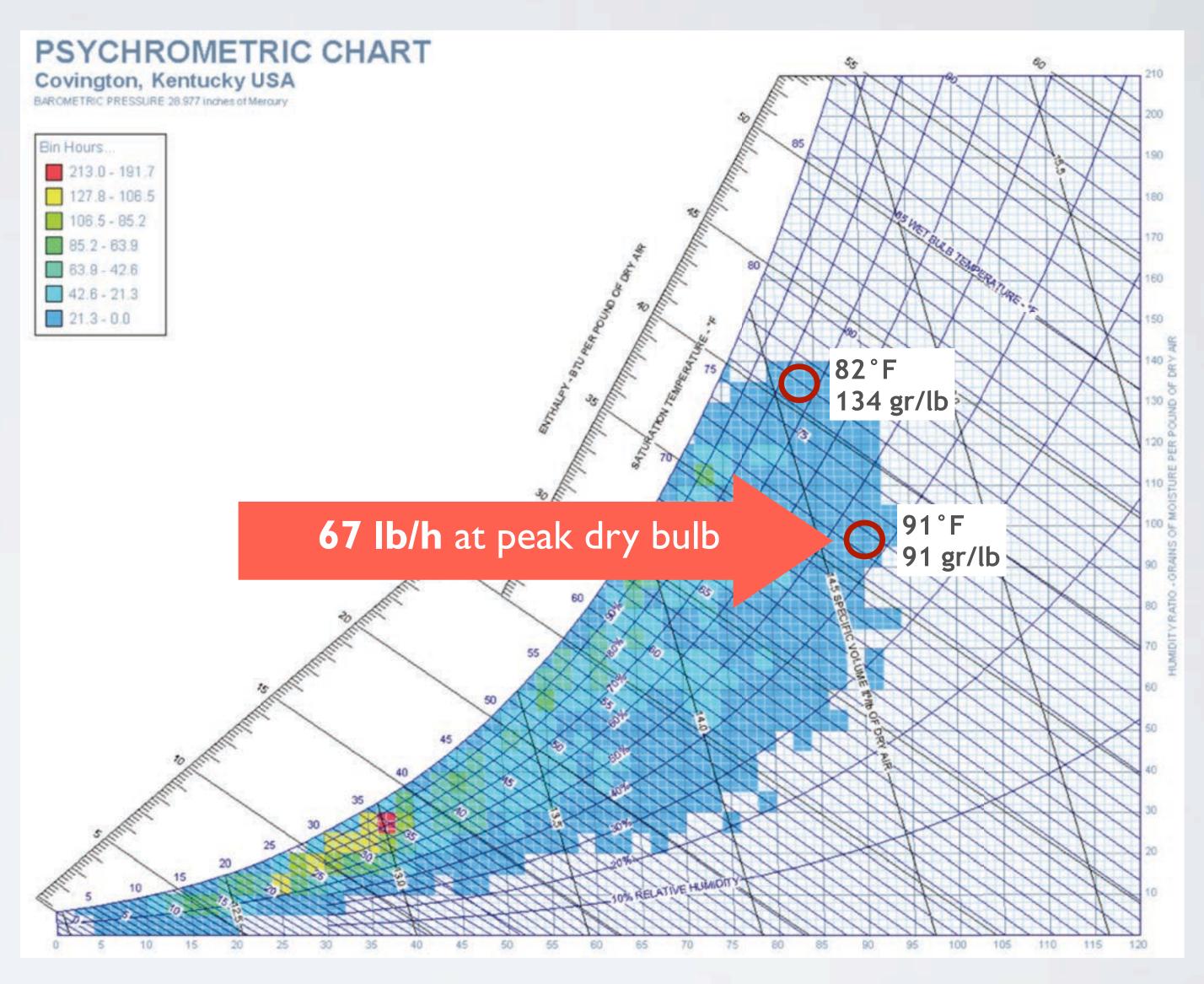




Small commercial - Retail Store - Cincinnati, OH and Covington, KY

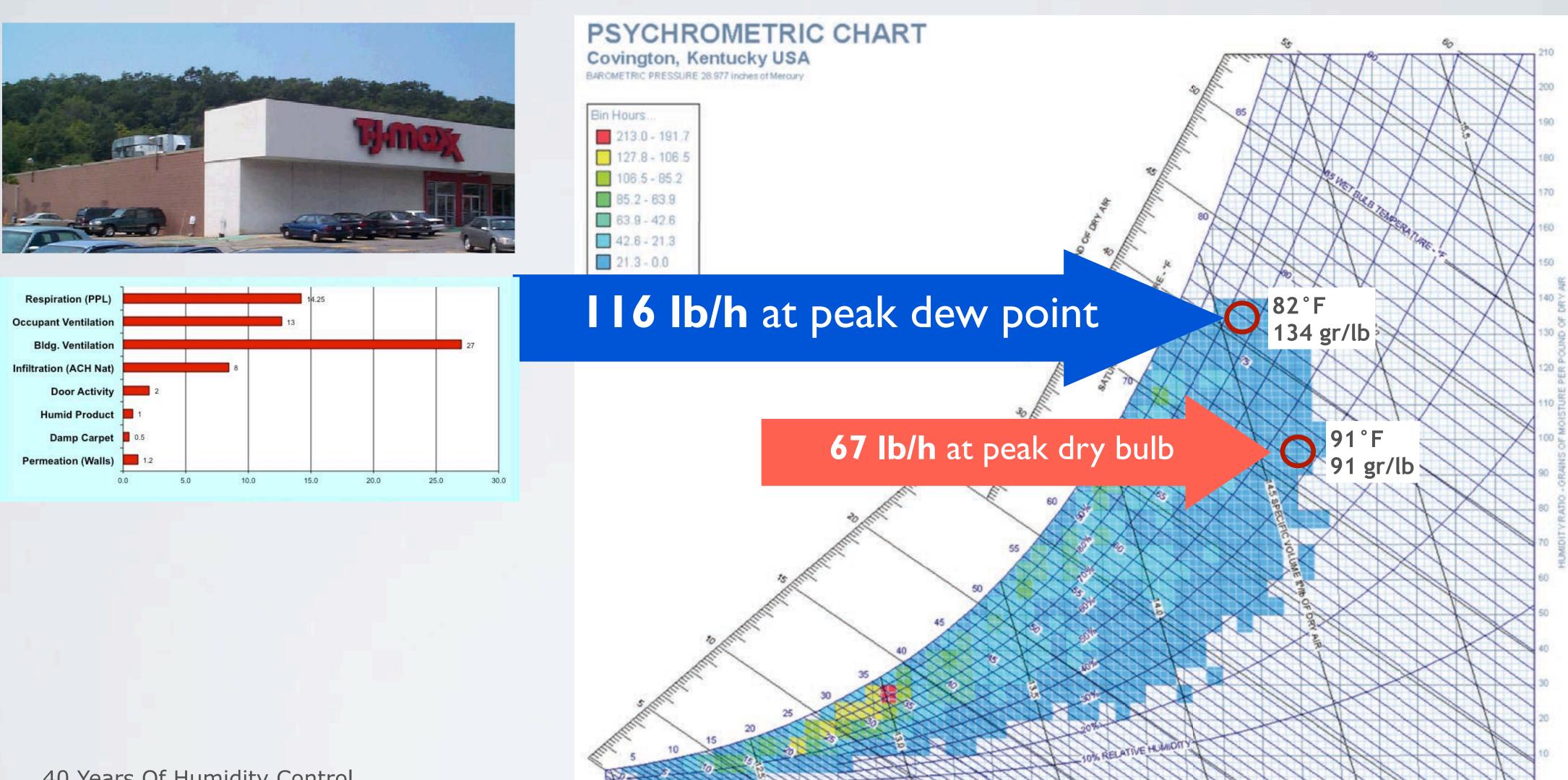




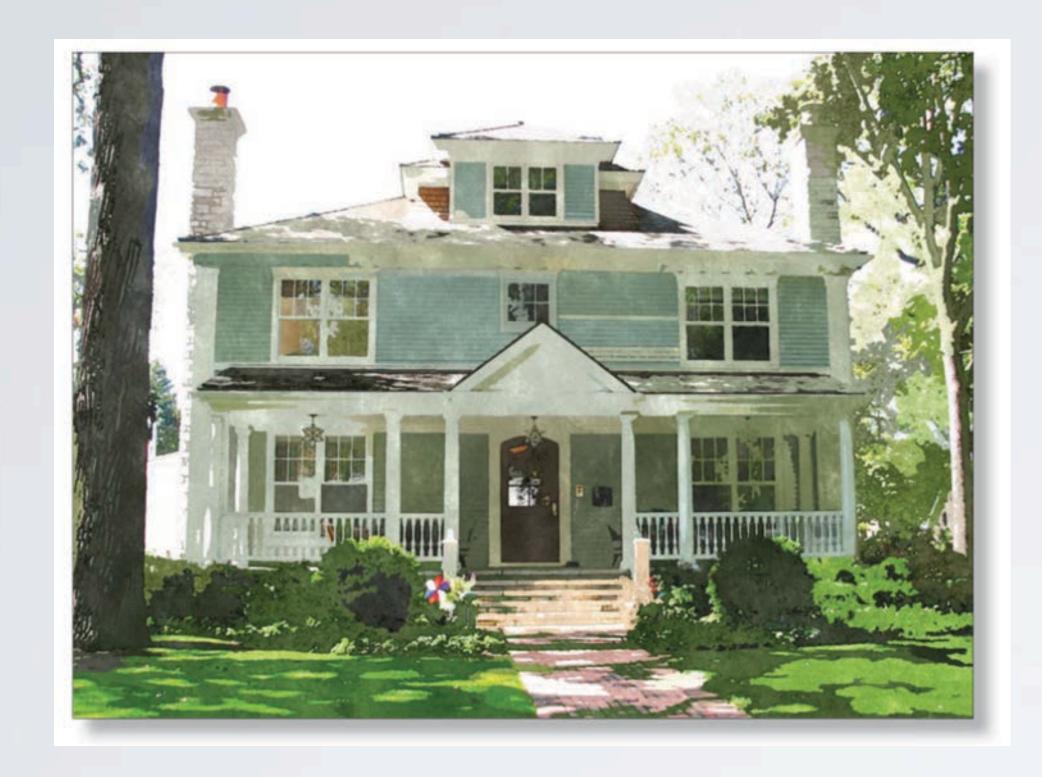


40 Years Of Humidity Control Summer Camp - Westford 2019

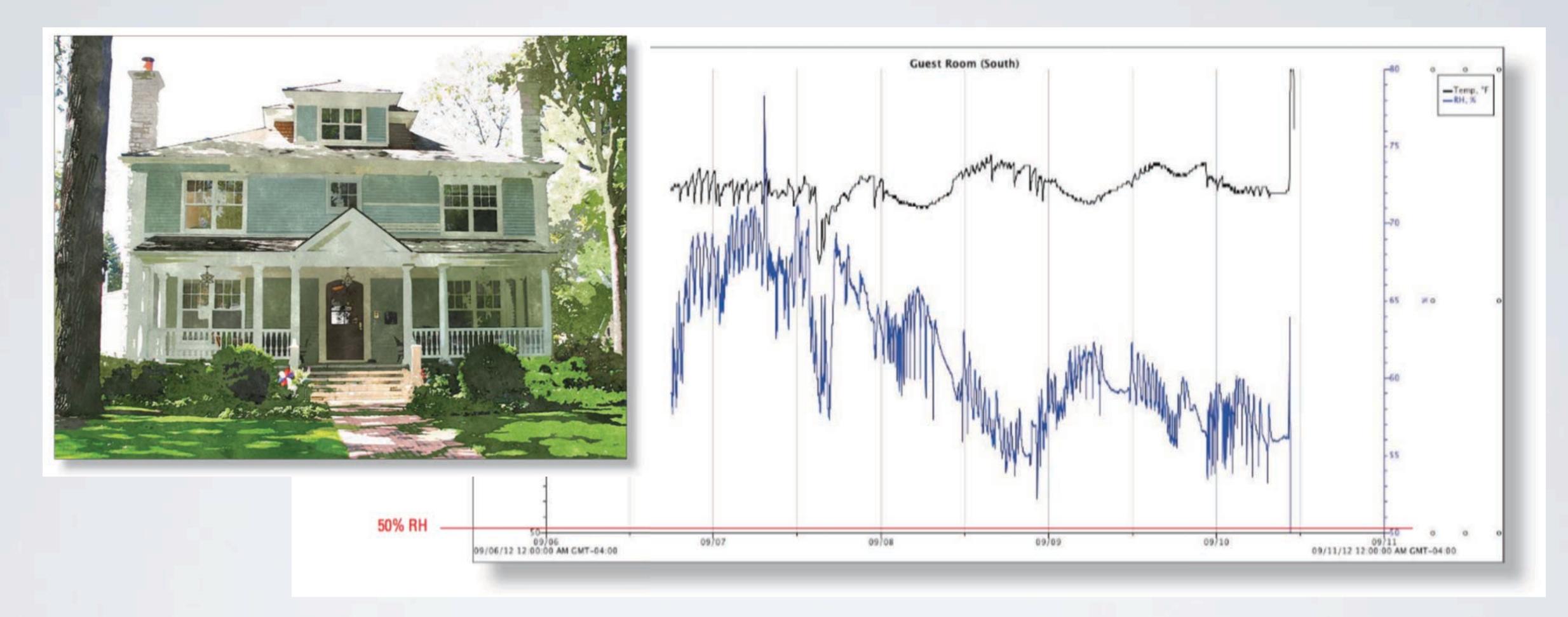
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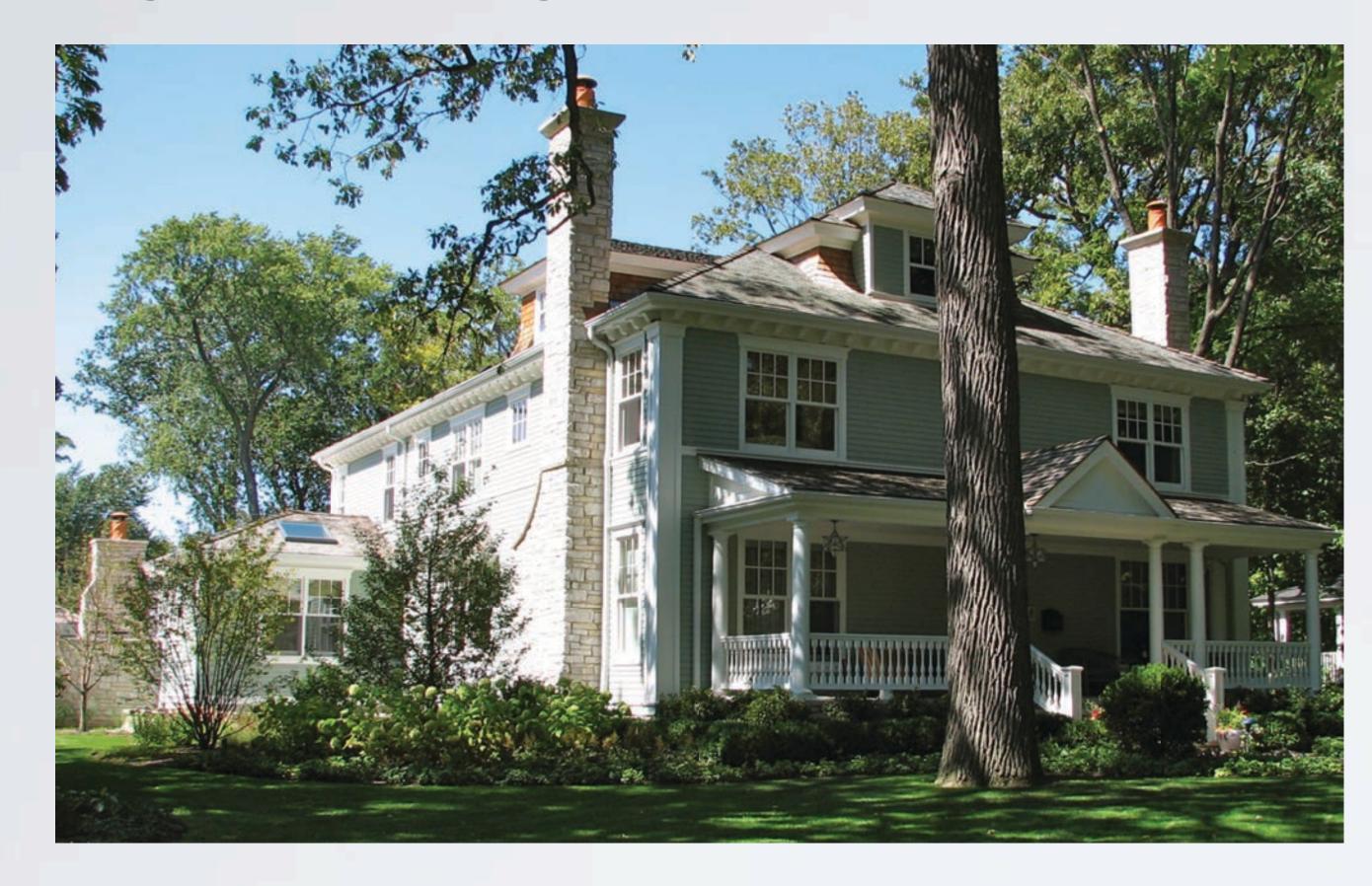
Residential Case - Chicago



Residential Case - Chicago



Tight building! - Nearly zero humid air leaks



Size: 9700 ft²

Tight building! - Nearly zero humid air leaks

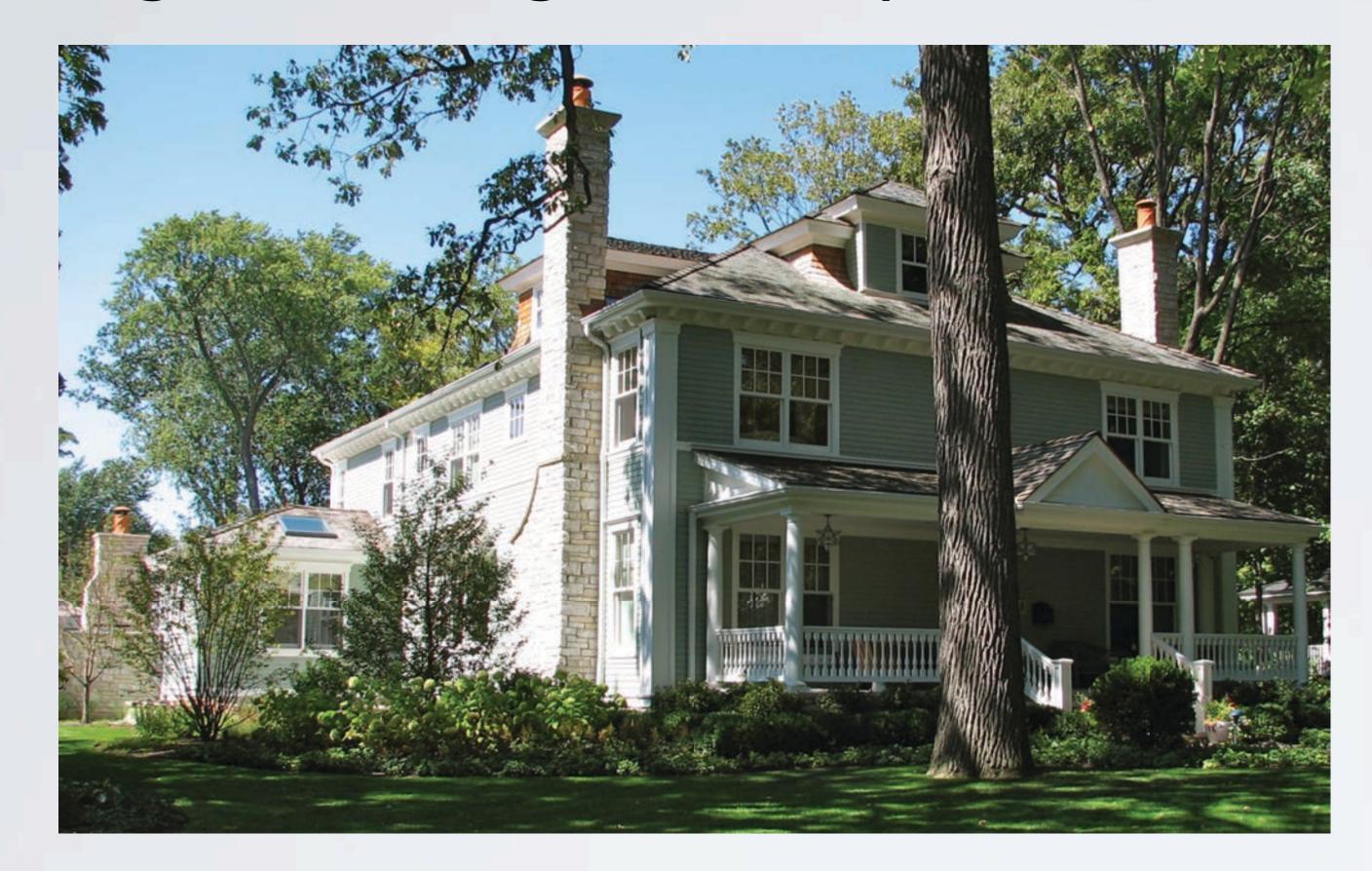


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Corbett + Grace Lunsford
BuildingPerformanceWorkshop.com

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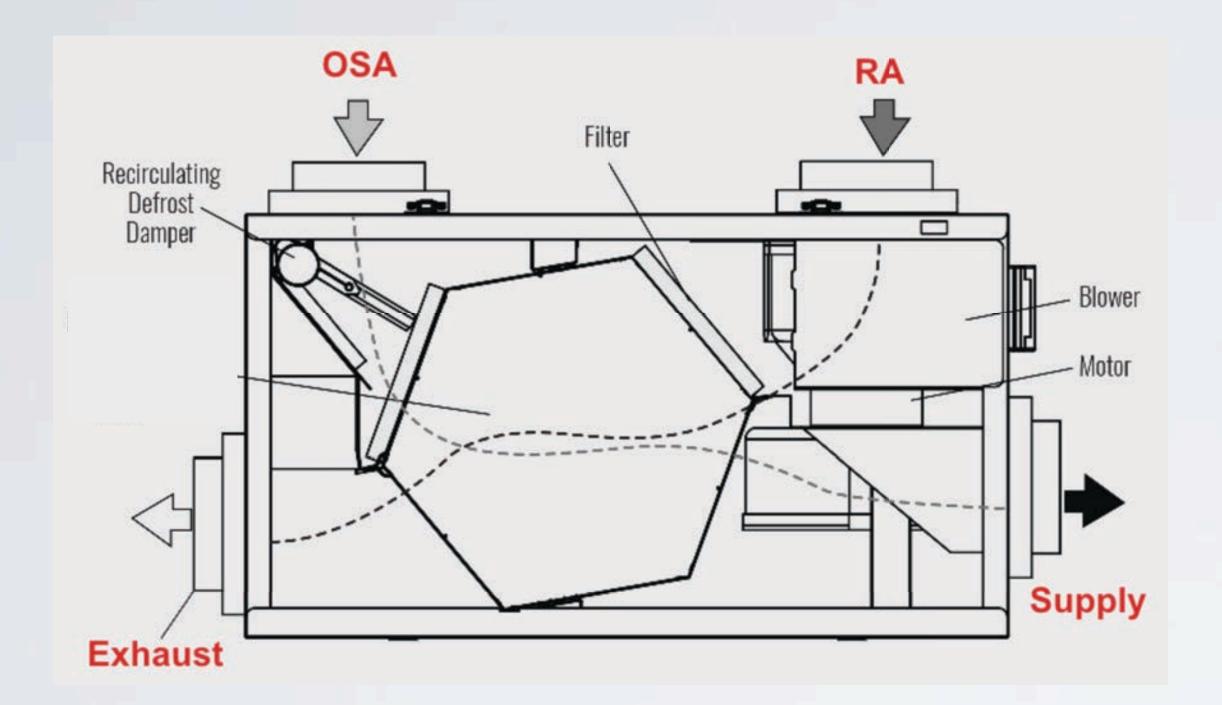


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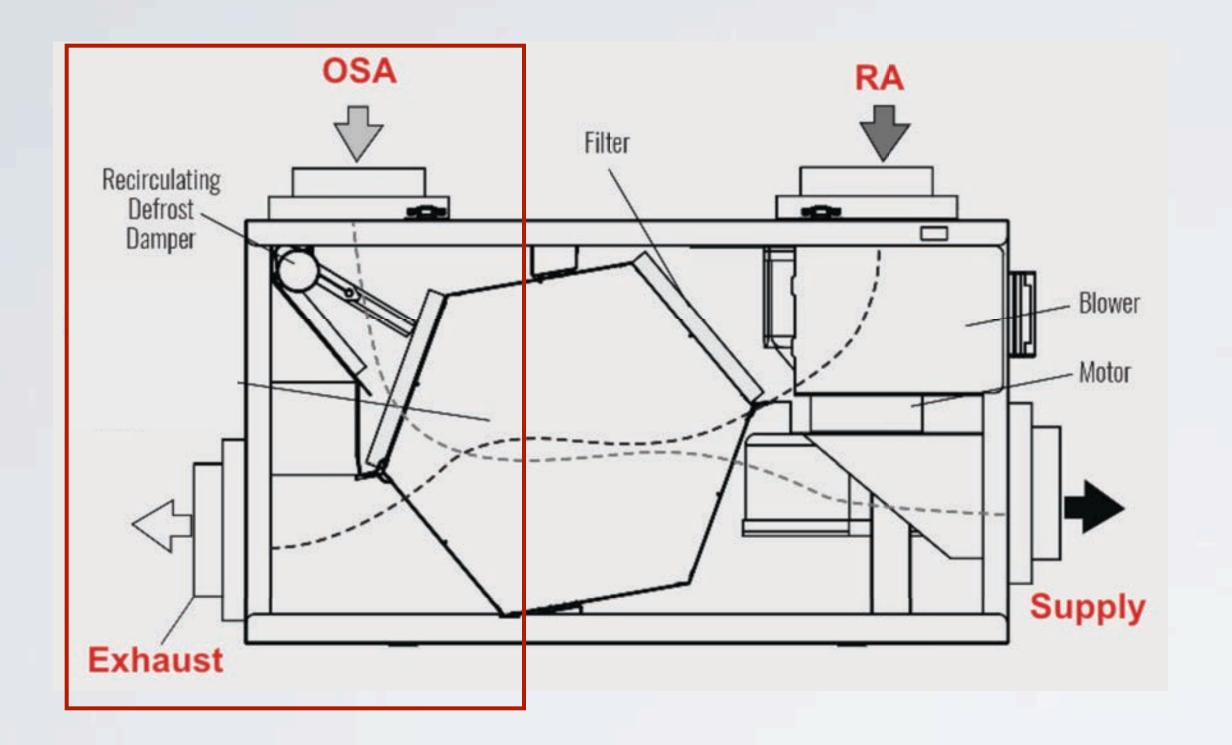
Blower door: 2856 cfm₅₀

ACH (Natural): 0.15

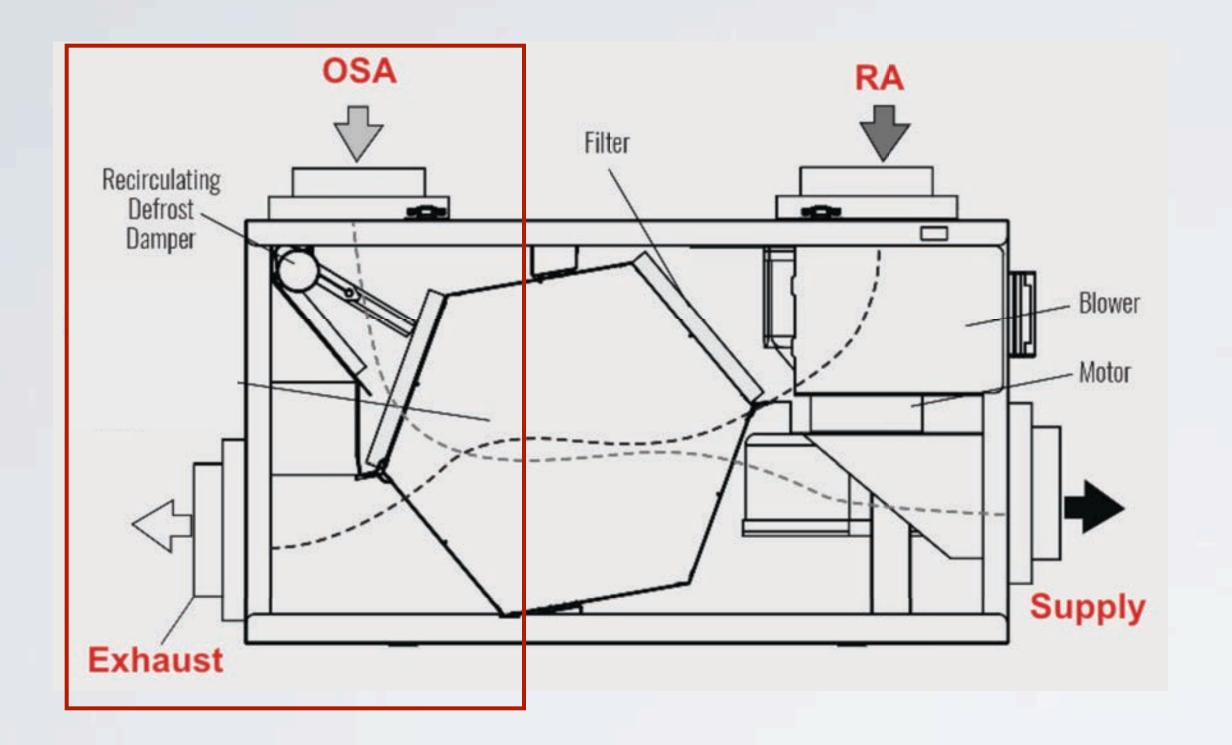
ELA: 1.8 ft2



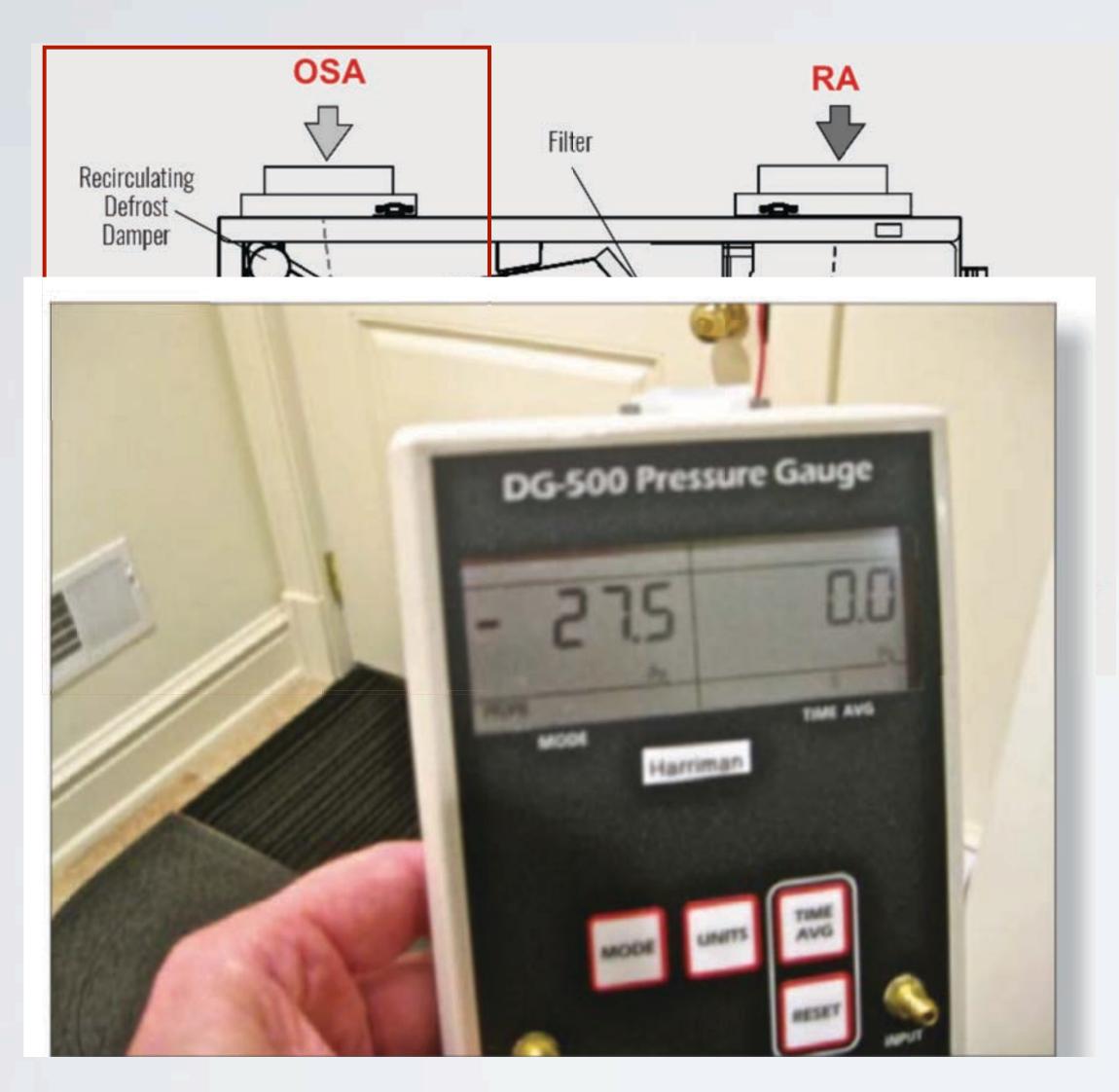












40 Years Of Humidity Control Summer Camp - Westford 2019



Why is this tight building so negative?



Why is this tight building so negative?



Kitchen exhaust 11am – 4:00pm 948cfm (High) 626 (Medium)



Size: 9700 ft²

Peak ac load: 7 tons



Size: 9700 ft²

Peak ac load: 7 tons

Installed: 11 tons



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In practice:

• Little or no cooling load



Size: 9700 ft²

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- Little or no cooling load
- Very little run-time



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- Little or no cooling load
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- Very high exhaust = very high humid air infiltration load



Size: 9700 ft²

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- Little or no cooling load
- Very little run-time
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- No dedicated dehumidification

In theory - Extra AC capacity should remove the load...



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In practice:

- Little or no cooling load
- Very little run-time
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In theory - Extra AC capacity should remove the load...



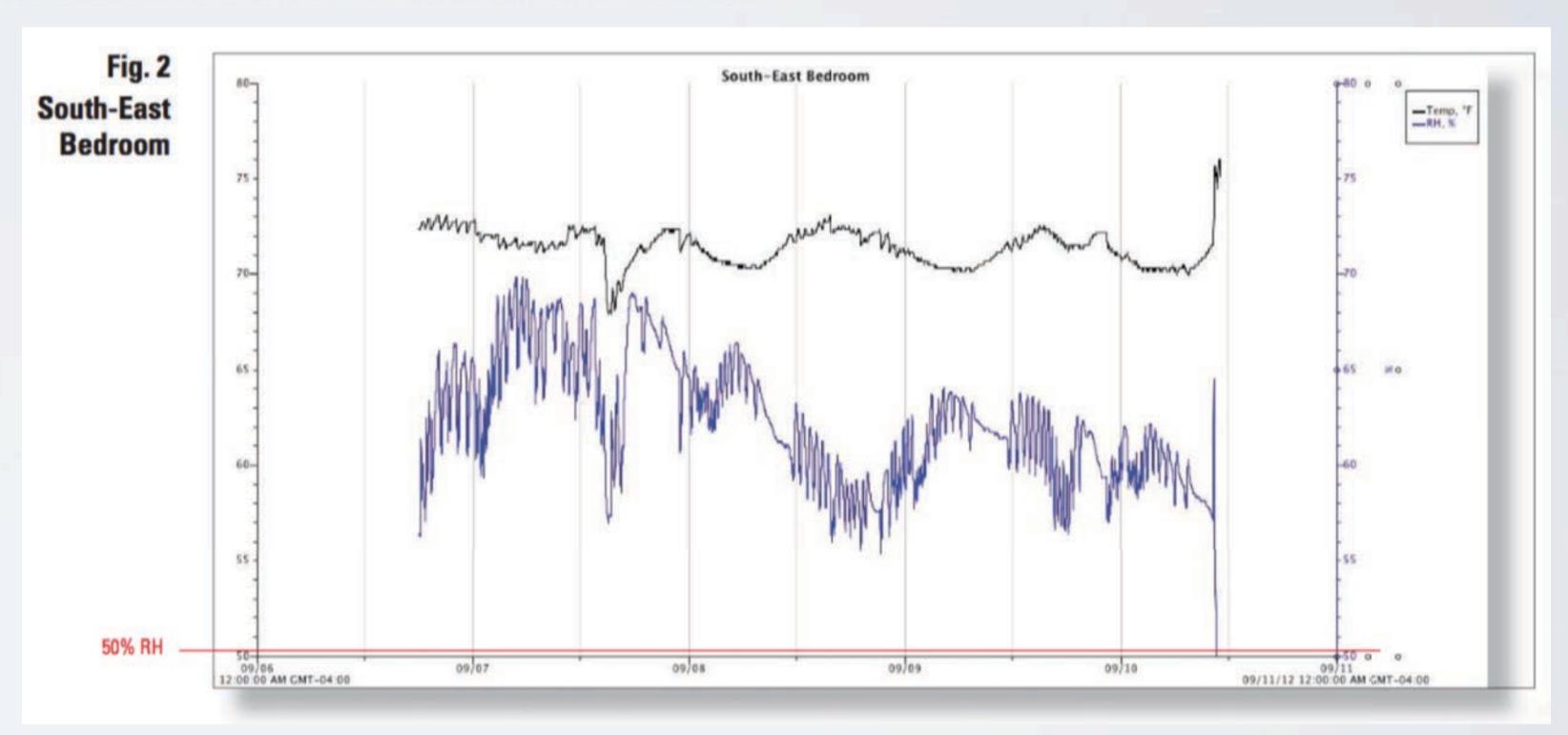
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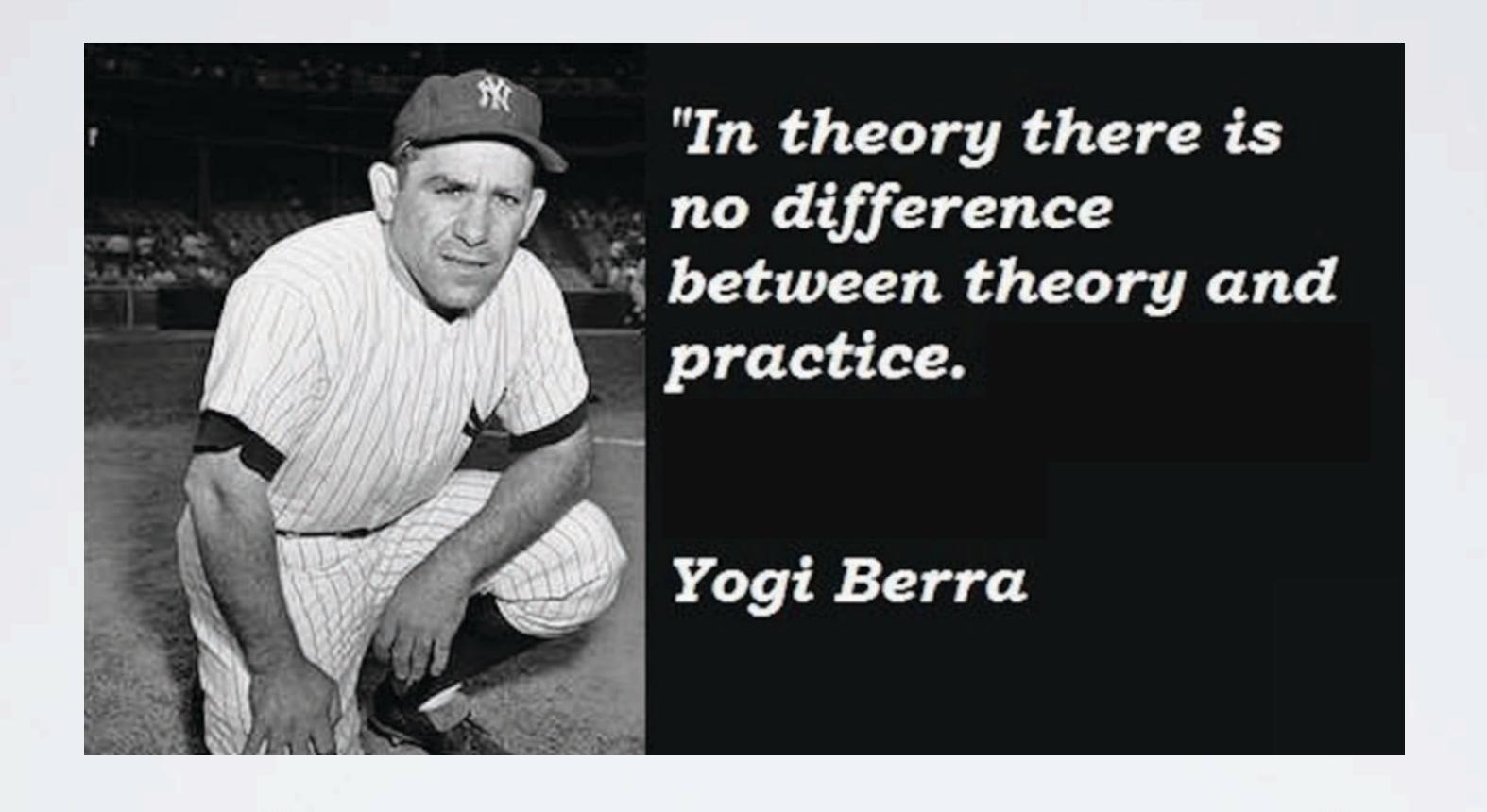
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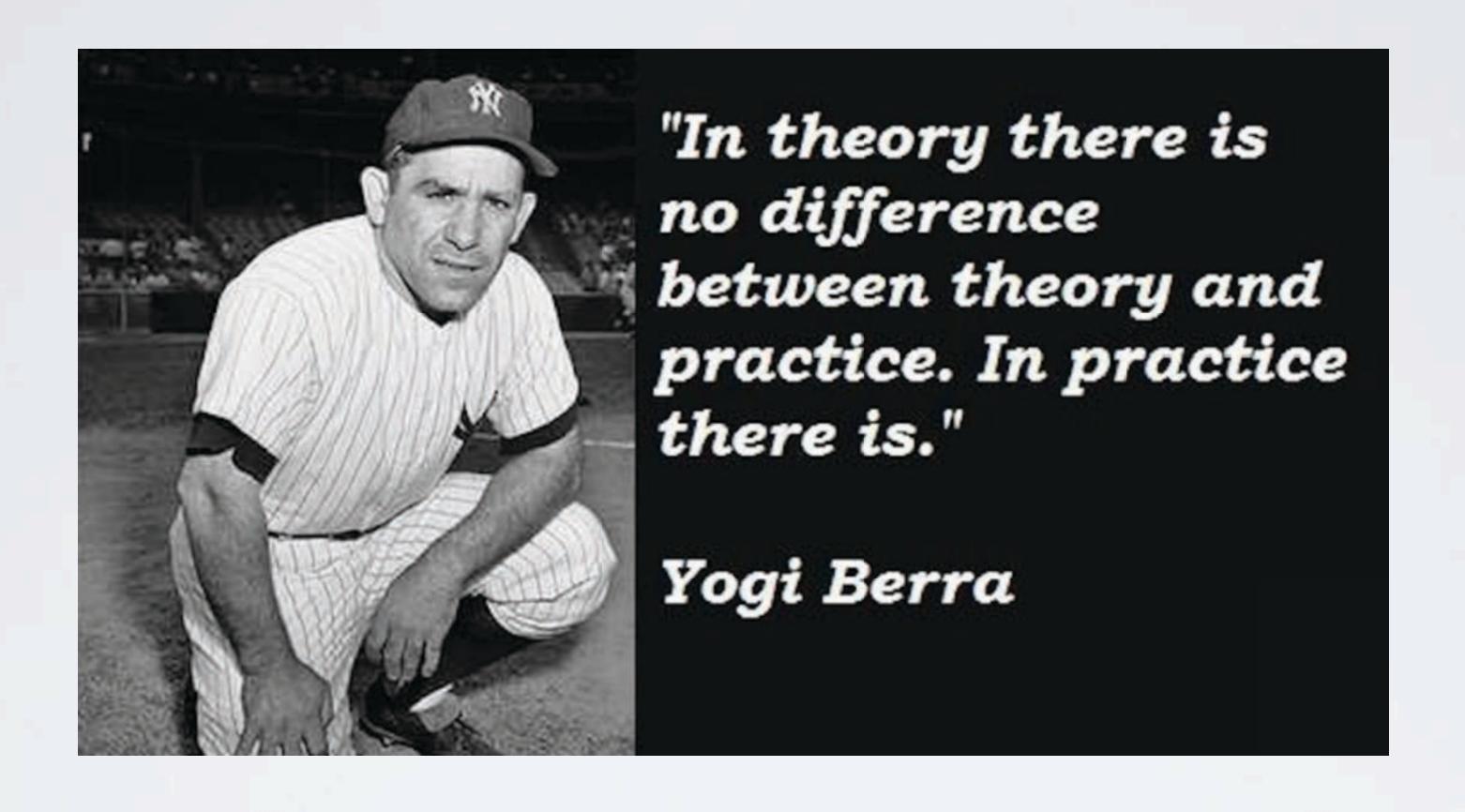
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As the late, great Yogi Berra observed...

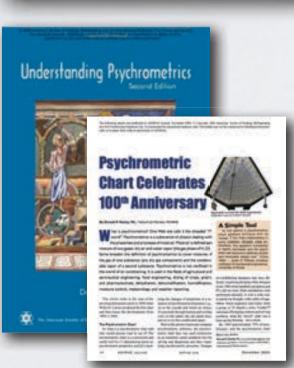


As the late, great Yogi Berra observed...



Don's Advice: Keep it Simple





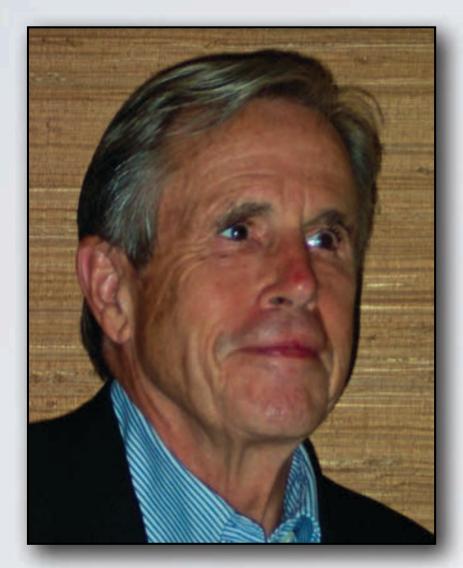
79 moisture investigations in 25 years

40% hotel and nursing homes 40% apartments, condos, and houses 20% other

All except four were caused by building suction and/or excess humidity in ventilation and makeup air:

- Too much exhaust (not enough dry makeup air)
- Not enough drying of the makeup/ventilation air

Don's Advice: Keep it Simple

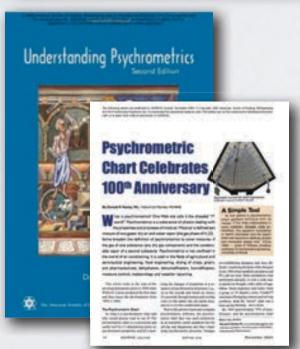


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Don told me: Don't overcomplicate humidity control! Just make sure that:

Don's Advice: Keep it Simple

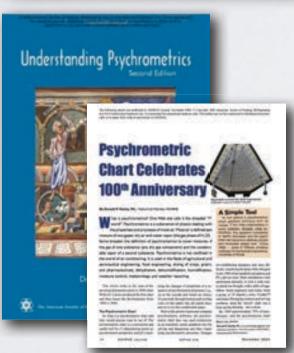


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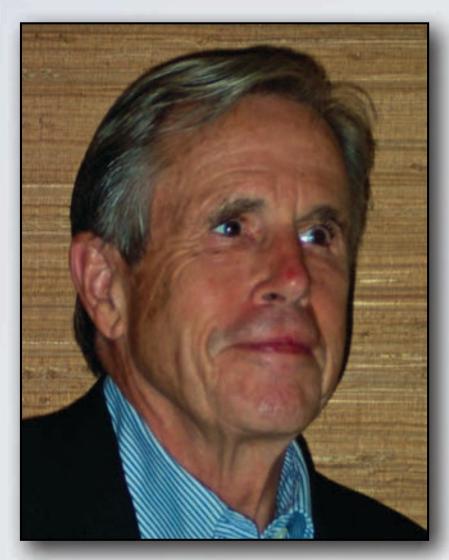
- Too much exhaust (not enough dry makeup air)
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Don told me: Don't overcomplicate humidity control! Just make sure that:

I. The building does not suck, and that...

Don's Advice: Keep it Simple

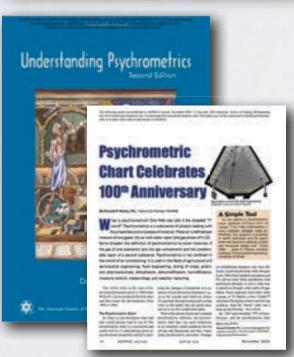


79 moisture investigations in 25 years

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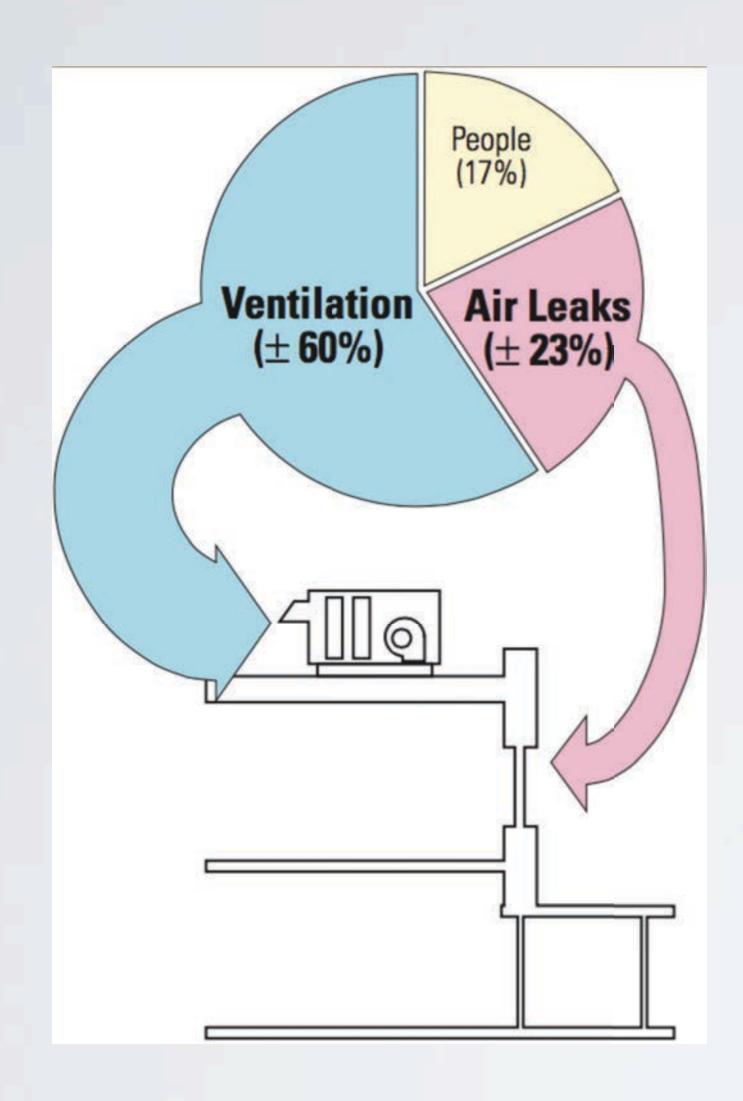
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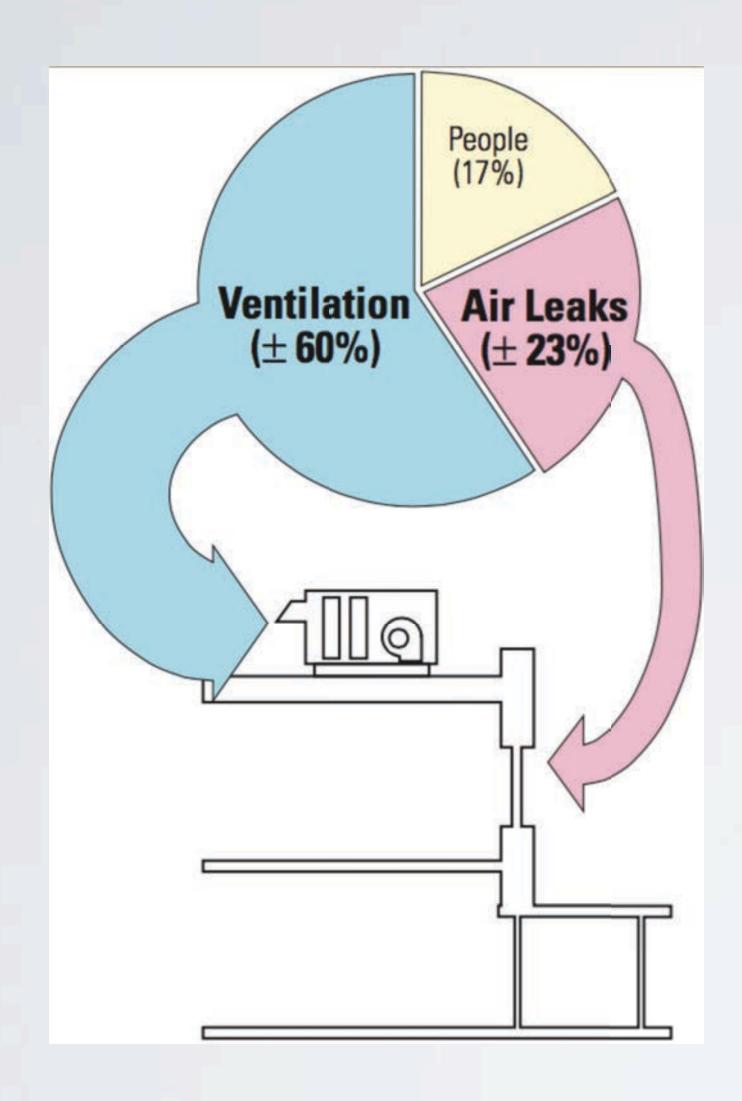
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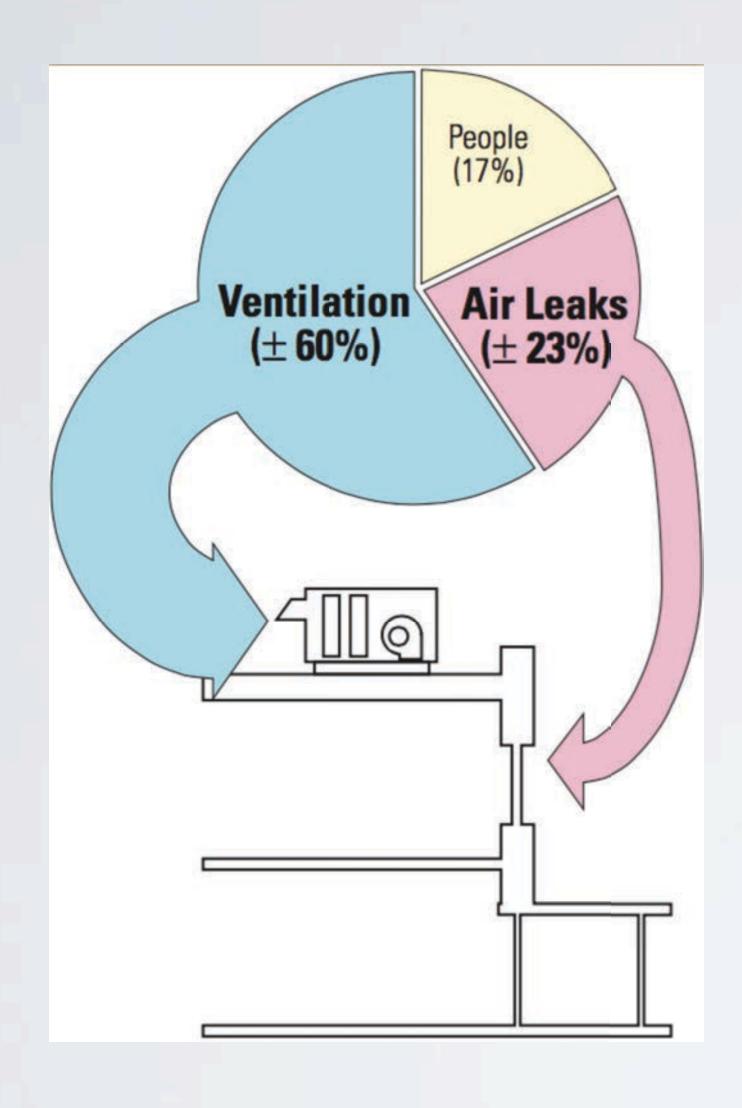
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- 2. Ventilation and makeup air are DRY. (Drier than indoor air)



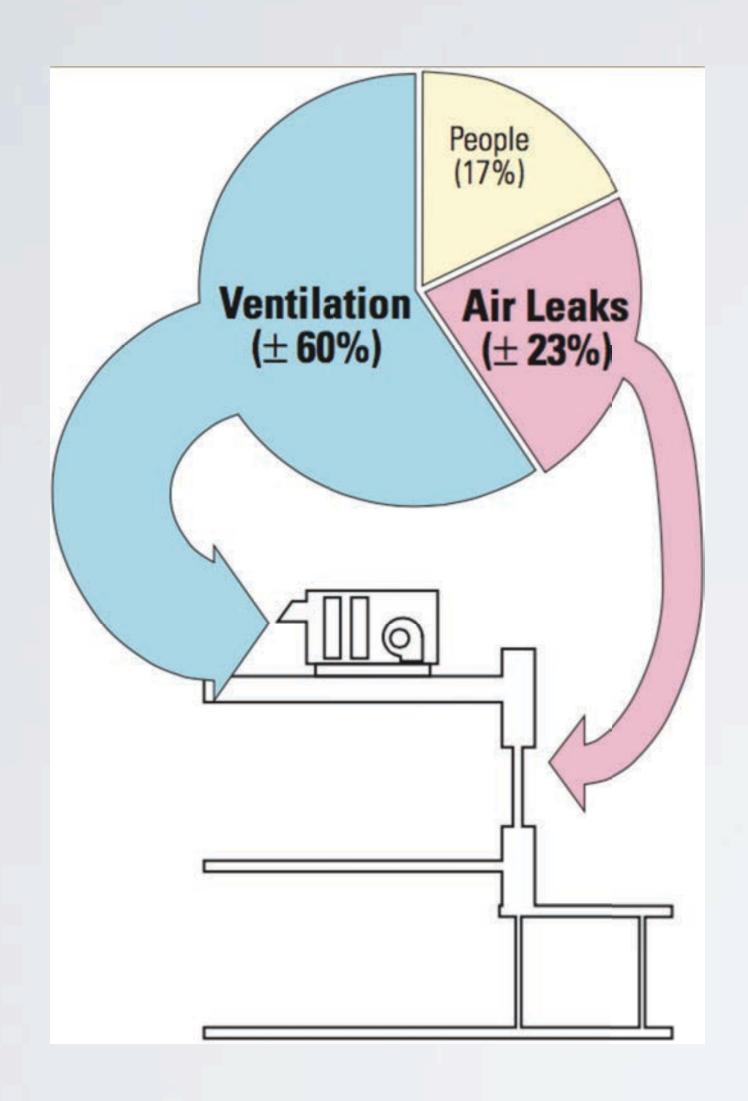


In large, tight, well-insulated houses:



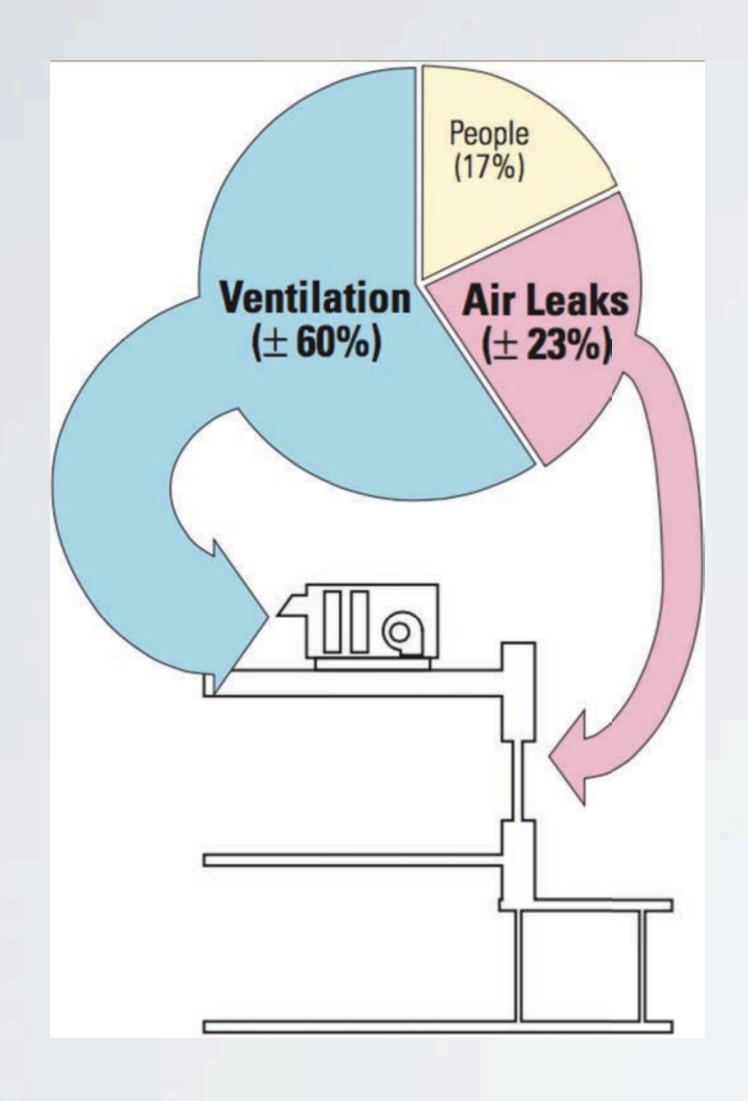
In large, tight, well-insulated houses:

Little or no cooling load



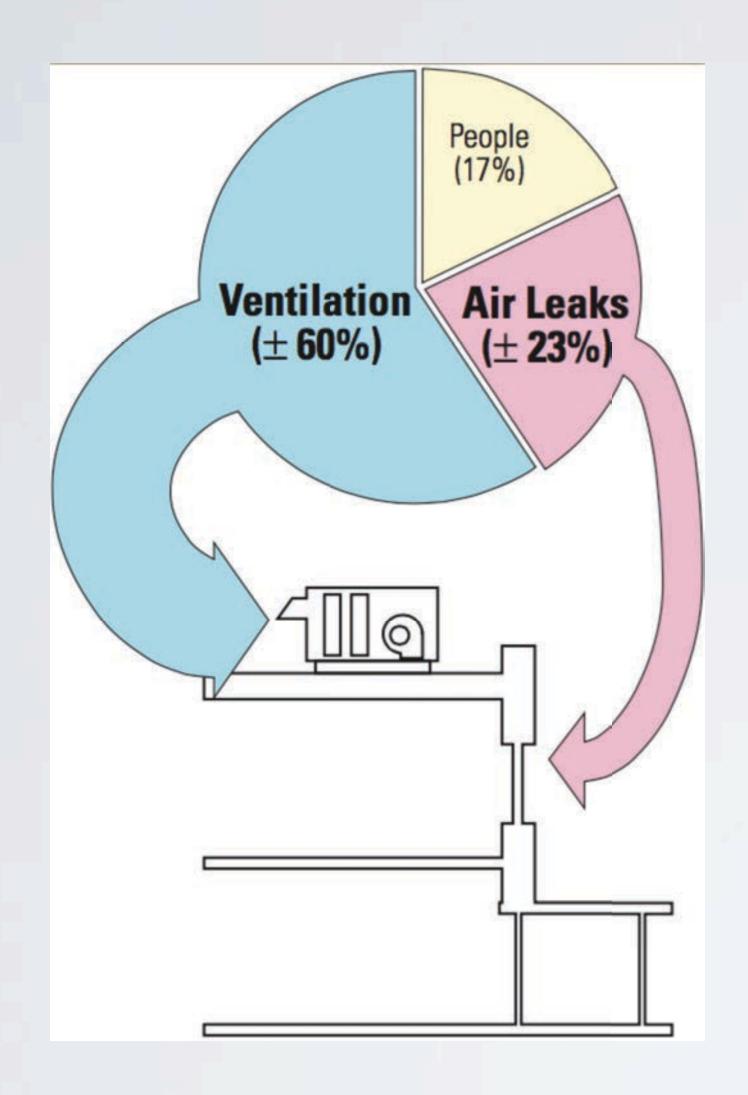
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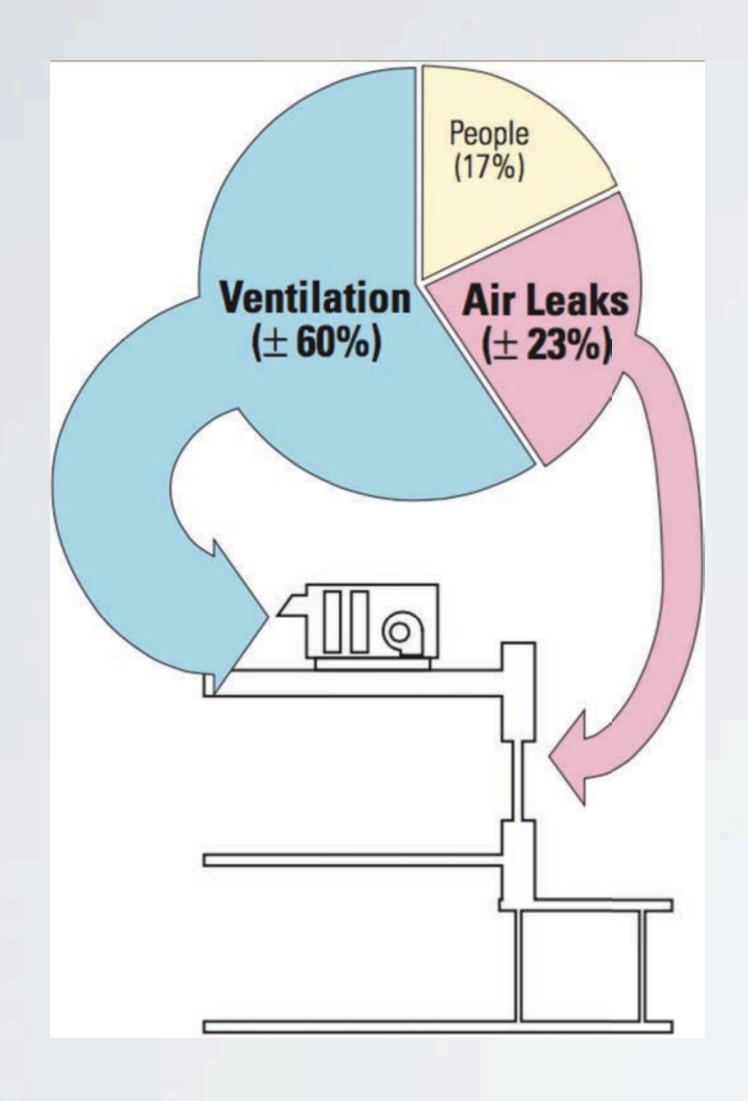
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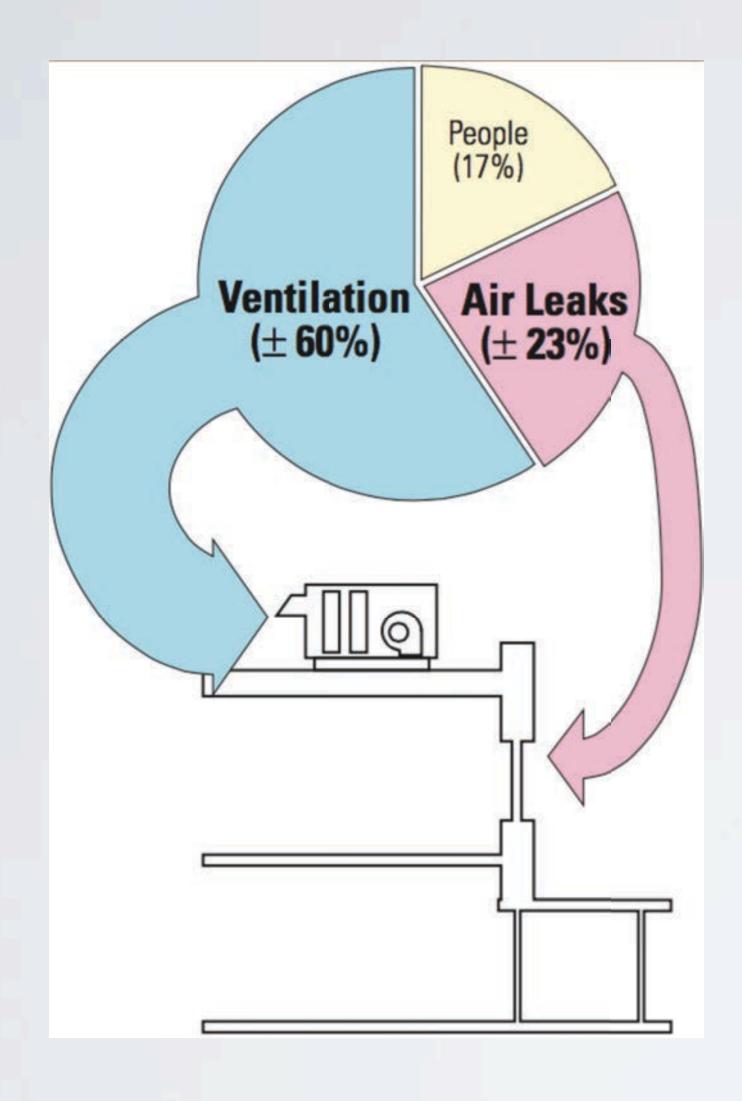


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S000....

Ventilation is a really big humidity load



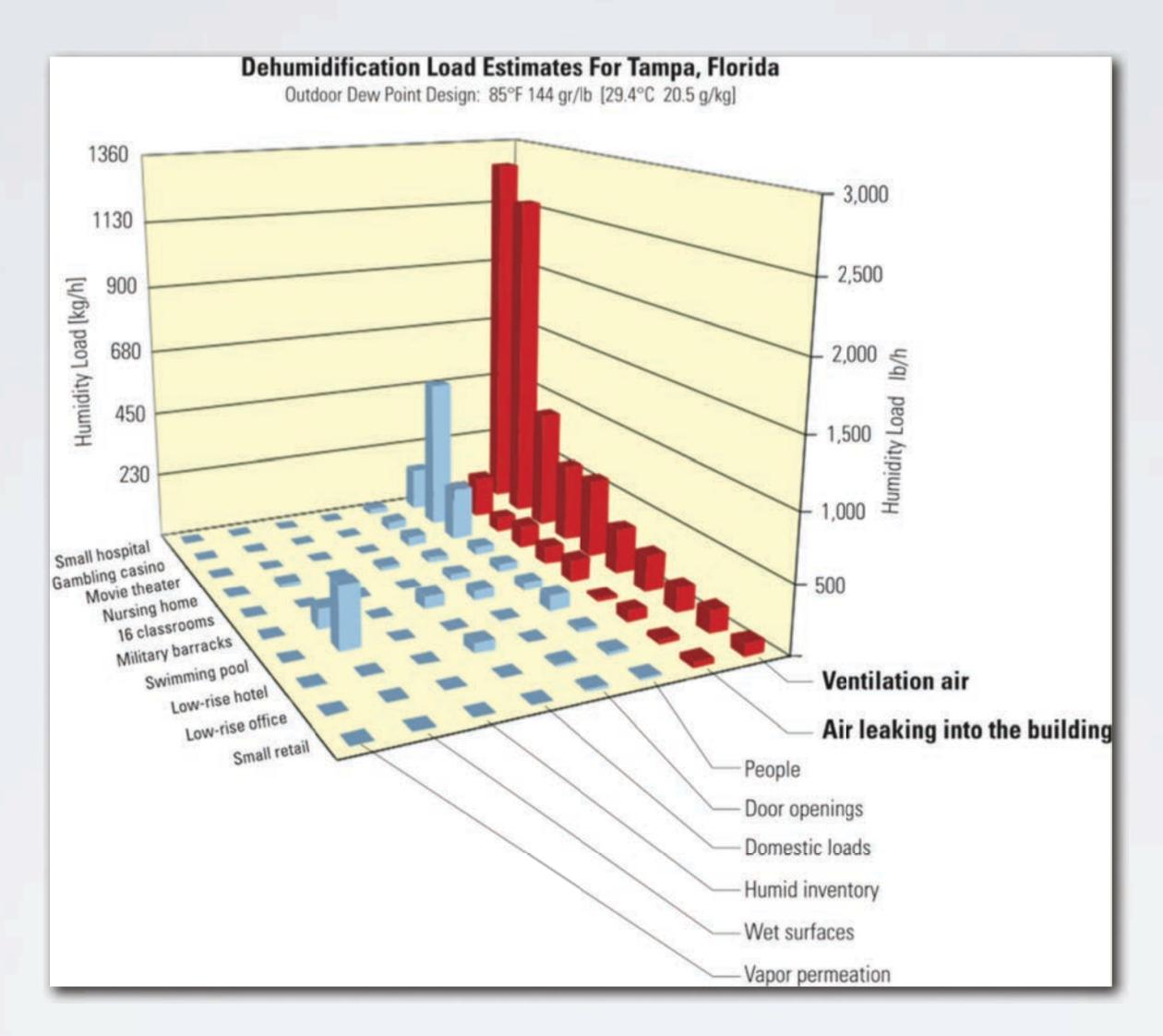
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S000....

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- Therefore, we're going to need dedicated dehumidification to remove the load

Peak DH loads - Commercial and institutional buildings





Dehumidification and Cooling Loads From Ventilation Air

By Lewis G. Harriman III
Member ASHRAE

Dean Plager

and Douglas Kosar

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Regardless of what mix of technologies is best for a particular application, there is a need for a more effective way of thinking about the cooling loads created by ventilation air. It is clear from the literature that all-too-frequently, HVAC systems do not perform well unless the ventilation air loads have been effectively addressed at the original design stage.^{3,4} This article proposes an engineering shorthand, an annual load index for ventilation air. This index will aid in the complex process of improving the ability of HVAC systems to deal efficiently

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ASHRAE Journal



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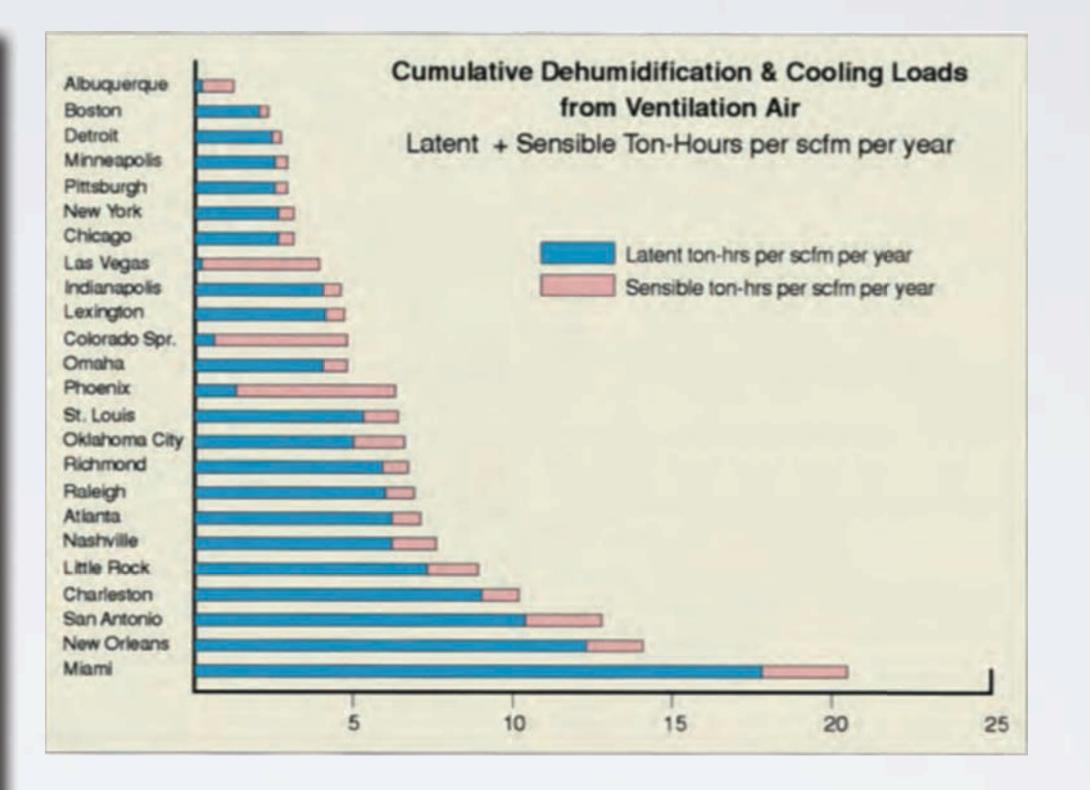
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ASHRAE Journal



Albuquerque

Little Rock

Charleston

San Antonio

New Orleans

Miami



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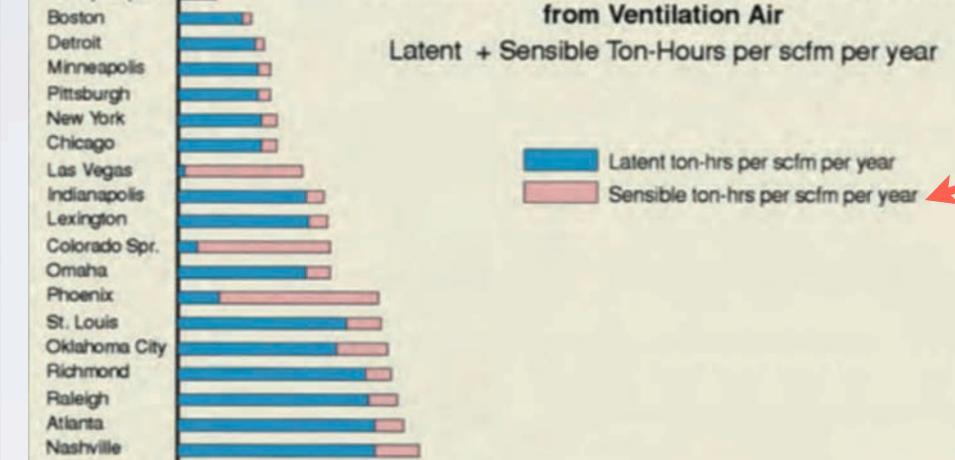
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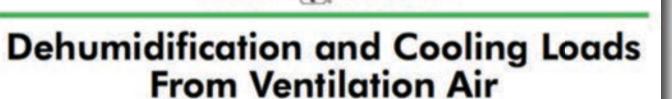
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ASHRAE Journal 37



Cumulative Dehumidification & Cooling Loads

Cooling



ASHRAE (JOURNAL

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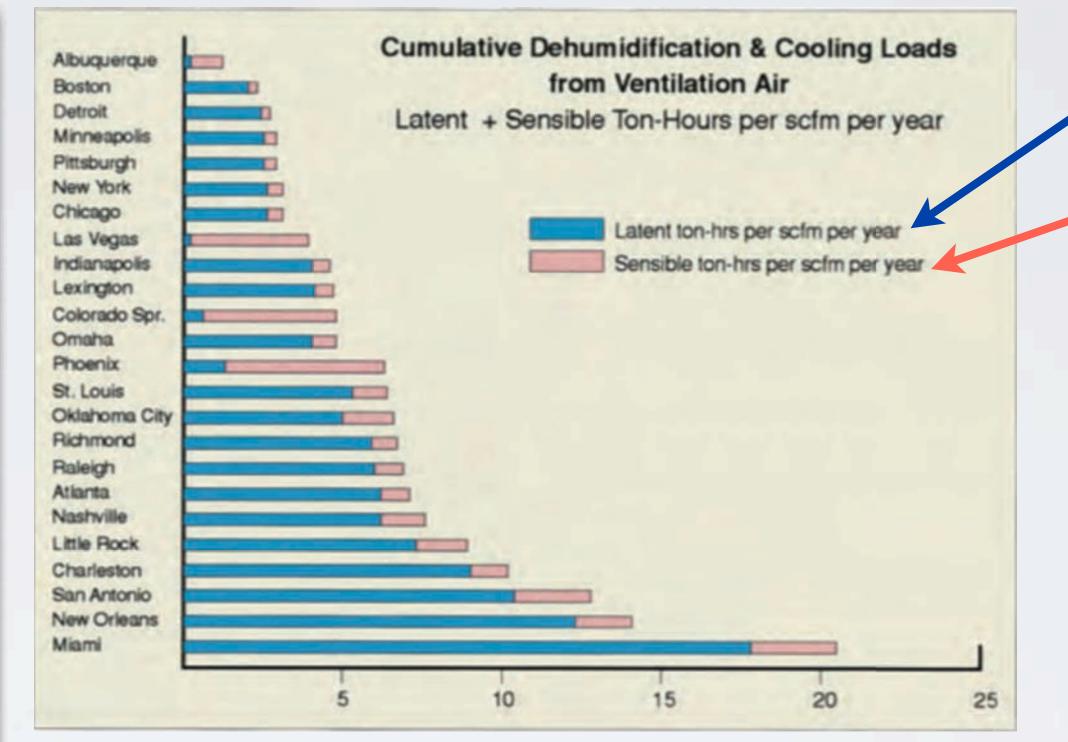
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ASHRAE Journal 37



40 Years Of Humidity Control Summer Camp - Westford 2019 Dehumidification

Cooling



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ASHRAE Journal

Cumulative Dehumidification & Cooling Loads Albuquerque from Ventilation Air Boston Dehumidification Latent + Sensible Ton-Hours per scfm per year Cooling Latent ton-hrs per scfm per year Sensible ton-hrs per scfm per year Ventilation Cumulative Load Index Load Ratio (Ton-hrs/scfm/yr) Total Latent: Sensible State City Latent + Sensible 1.2 0.2:1 0.2 + 1.0Albuquerque Raleigh 2.3 6.4:1 2.0 + 0.3Boston Atlanta. 2.4 + 0.32.7 7.4:1 Detroit Nashville 2.4 + 0.46.2:1 2.8 Minneapolis Little Rock 5.8:1 2.5 + 0.42.9 Pittsburgh Charleston 2.6 + 0.53.1 5.1:1 New York San Antonio 2.6 + 0.53.1 5.0:1 Chicago New Orleans NV 0.2 + 3.73.9 0.04:1 Las Vegas Miami 4.0 + 0.64.6 6.6:1 IN Indianapolis 7.4:1 4.1 + 0.64.7 Lexington 15 4.8 0.1:1 CO 0.6 + 4.2Colorado Spr. 4.8 5.3:1 NE 4.0 + 0.8Omaha 0.3:1 AZ 1.3 + 5.06.2 Phoenix MO 5.3 + 1.14.7:1 St. Louis 3.2:1 5.0 + 1.6Oklahoma City OK 7.2:1 5.9 + 0.86.7 Richmond 6.8:1 NC 6.0 + 0.96.9 Raleigh 6.7:1 6.2 + 0.9Atlanta 6.2 + 1.47.6 4.6:1 Nashville 4.7:1 7.3 + 1.68.8 Little Rock 9.0 + 1.210.3 7.3:1 Charleston 4.4:1 10.4 + 2.412.8 San Antonio 6.8:1 New Orleans 12.3 + 1.8

40 Years Of Humidity Control Summer Camp - Westford 2019

6.7:1

20.5

17.8 + 2.7

Cumulative Dehumidification & Cooling Loads

from Ventilation Air

15

Latent ton-hrs per scfm per year

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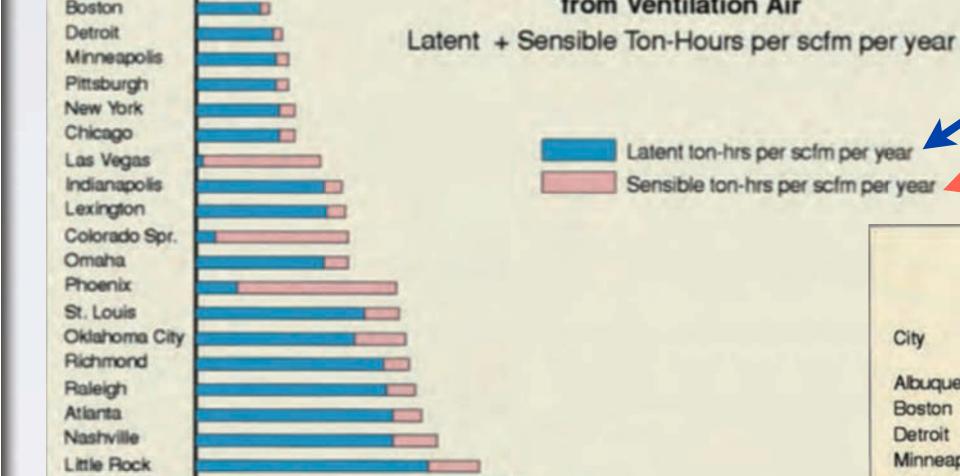
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ASHRAE Journal



Albuquerque

Charleston

San Antonio

New Orleans

Miami

Dehumidification

Cumulative

Load Ratio

0.2:1

6.4:1

7.4:1

6.2:1

5.8:1

5.1:1

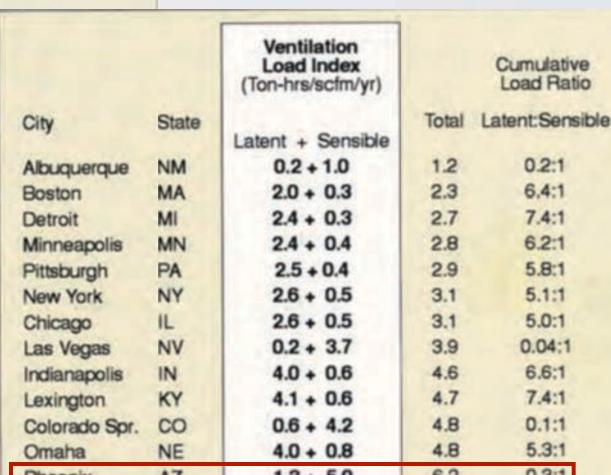
5.0:1

0.04:1

6.6:1

7.4:1

Cooling



0.1:1 5.3:1 0.3:1 6.2 Phoenix AZ 1.3 + 5.0MO 4.7:1 St. Louis 5.3 + 1.16.4 3.2:1 5.0 + 1.66.6 Oklahoma City OK 7.2:1 5.9 + 0.86.7 Richmond 6.9 6.8:1 NC 6.0 + 0.9Raleigh 6.7:1 6.2 + 0.9Atlanta 6.2 + 1.47.6 4.6:1 Nashville 4.7:1 7.3 + 1.6Little Rock

9.0 + 1.2

17.8 + 2.7

Charleston

San Antonio

New Orleans

8.8 10.3 7.3:1 4.4:1 10.4 + 2.412.8 6.8:1 12.3 + 1.86.7:1

20.5

November 1997



Dehumidification and Cooling Loads From Ventilation Air

By Lewis G. Harriman III

Dean Plager

and Douglas Kosar

inety-five years since Willis Carrier began the modern era of air conditioning by dehumidifying a printing plant, our industry is becoming more concerned with the importance of controlling humidity in buildings. In part, this concern stems from indoor air quality problems associated with excess moisture in air-conditioning systems. But more universally, the need for ventilation air has forced HVAC equipment (originally optimized for high efficiency in removing sensible heat loads) to remove high moisture

To assist cooling equipment and meet the challenge of larger ventilation loads, several technologies have succeeded in commercial buildings. Newer technologies such as subcool/ reheat and heat pipe reheat show promise. These increase latent capacity of cooling-based systems by reducing their sensible capacity. Also, desiccant wheels have traditionally provided deeper-drying capacity by using thermal energy in place of electrical power to remove the latent load.2

Regardless of what mix of technologies is best for a particular application, there is a need for a more effective way of thinking about the cooling loads created by ventilation air. It is clear from the literature that all-too-frequently, HVAC systems do not perform well unless the ventilation air loads have been effectively addressed at the original design stage.3,4 This article proposes an engineering shorthand, an annual load index for ventilation air. This index will aid in the complex process of improving the ability of HVAC systems to deal efficiently

About the Authors

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Fig. 1: Map of Ventilation Load Indexes (VLI) for selected

with the amount of fresh air the industry has deemed useful for maintaining comfort in buildings.5

The proposed "ventilation load index" (VLI) is the total load generated by one cubic foot per minute of fresh air brought from the weather to space-neutral conditions over the course of one year. It consists of two numbers, separating the load into its dehumidification and cooling components: latent ton-hours per cfm per year and sensible ton-hours per cfm per year. For example, a ventilation air load index of 6.7 + 1.1 means that the total annual latent load is 6.7 ton-hours per cfm, and the annual sensible load is 1.1 ton-hours per cfm.

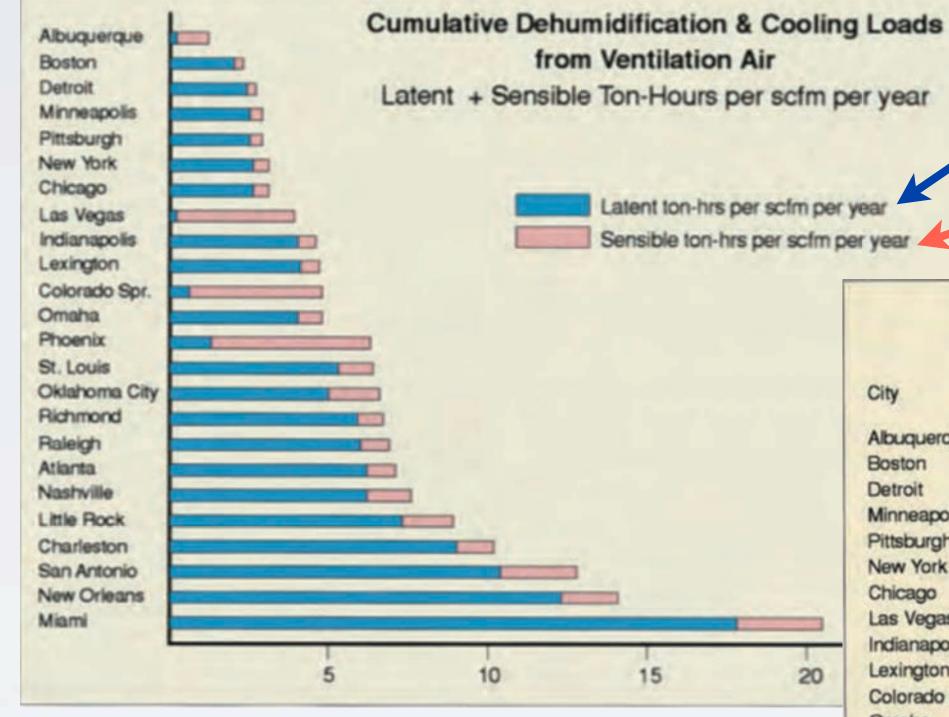
The "VLI" is proposed in the same spirit that led to the use of the "degree-day" as shorthand for expressing heating and cooling loads on the envelope of a building, or the SEER as a means of expressing the relative efficiency of cooling equipment over time. Those engineering shorthand values reduce great complexity to simple terms. Although they cannot replace detailed examination of the phenomena they represent, they allow rapid comparisons between similar items. In the same way, the ventilation load index allows for quick comparisons between loads in different geographic locations.

Latent vs. Sensible Ton-hours per SCFM per Year

To calculate the index for a given location, one must compare the temperature and humidity levels in the weather to the temperature and humidity in the conditioned space. Then a calculation is made for every hour of the year. One must also decide what values to use for "space-neutral" temperature and humidity set points to compare with the weather conditions.

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ASHRAE Journal



Dehumidification

Cooling

140				
		Ventilation Load Index (Ton-hrs/scfm/yr)		Cumulative Load Ratio
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Albuquerque	NM	0.2 + 1.0	1.2	0.2:1
Boston	MA	2.0 + 0.3	2.3	6.4:1
Detroit	MI	2.4 + 0.3	2.7	7.4:1
Minneapolis	MN	2.4 + 0.4	2.8	6.2:1
Pittsburgh	PA	2.5 + 0.4	2.9	5.8:1
New York	NY	2.6 + 0.5	3.1	5.1:1
Chicago	IL	2.6 + 0.5	3.1	5.0:1
Las Vegas	NV	0.2 + 3.7	3.9	0.04:1
Indianapolis	IN	4.0 + 0.6	4.6	6.6:1
Lexington	KY	4.1 + 0.6	4.7	7.4:1
Colorado Spr.	CO	0.6 + 4.2	4.8	0.1:1
Omaha	NE	4.0 + 0.8	4.8	5.3:1
Phoenix	AZ	1.3 + 5.0	6.2	0.3:1
St. Louis	MO	5.3 + 1.1	6.4	4.7:1
Oklahoma City	OK	5.0 + 1.6	6.6	3.2:1
Richmond	VA	5.9 + 0.8	6.7	7.2:1
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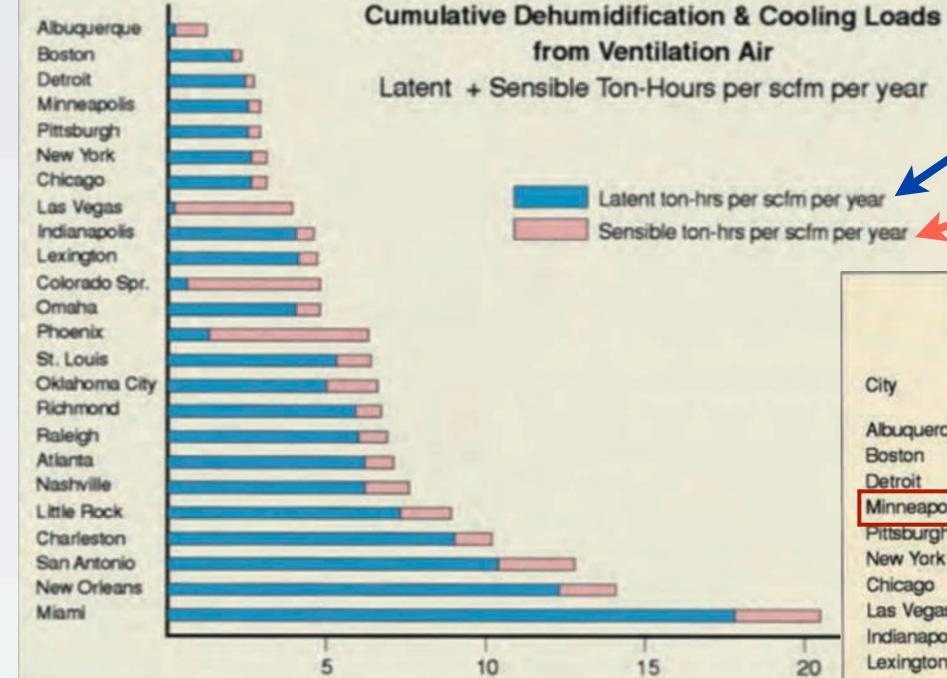
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4,240 ft² 5 Bedrooms + 5 Bathrooms

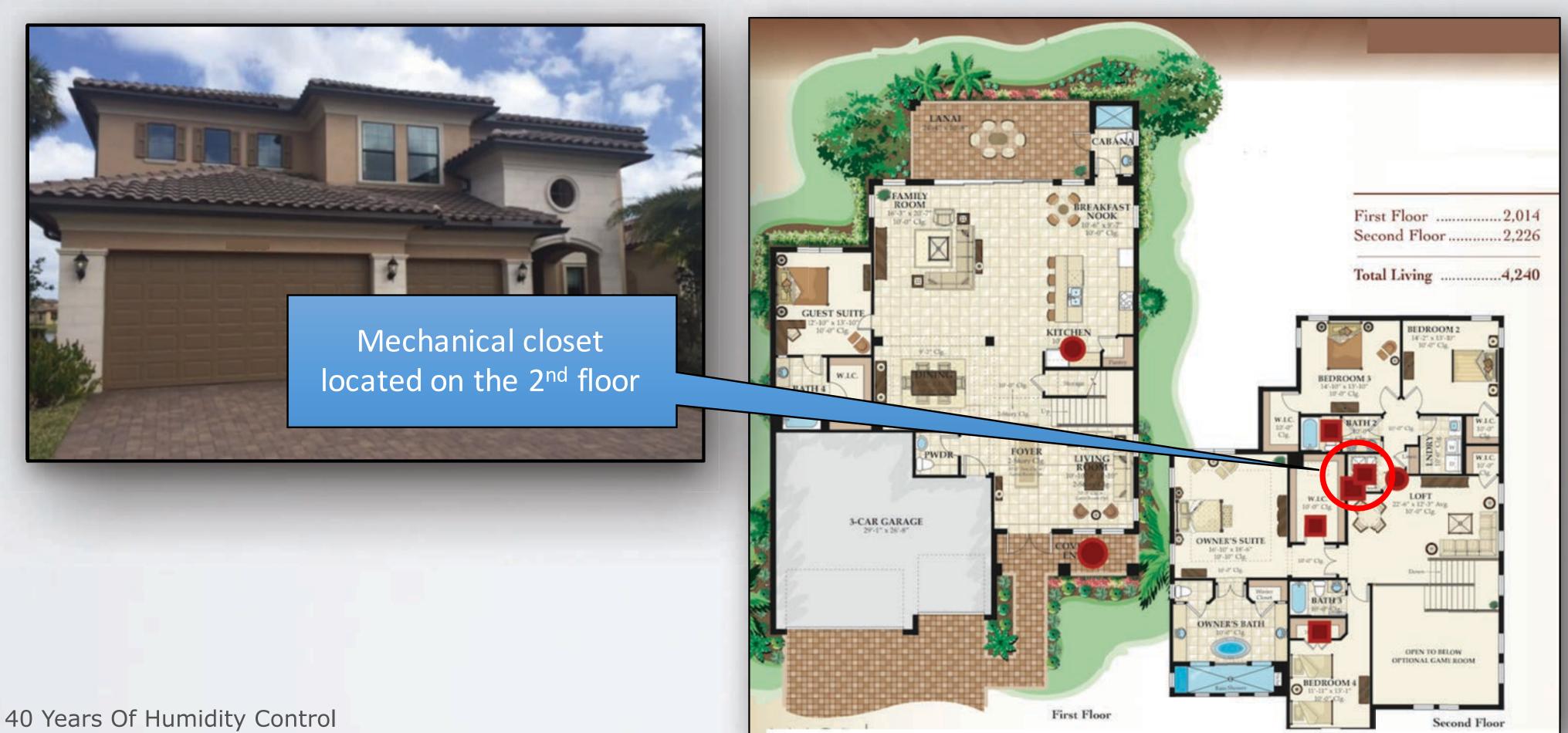


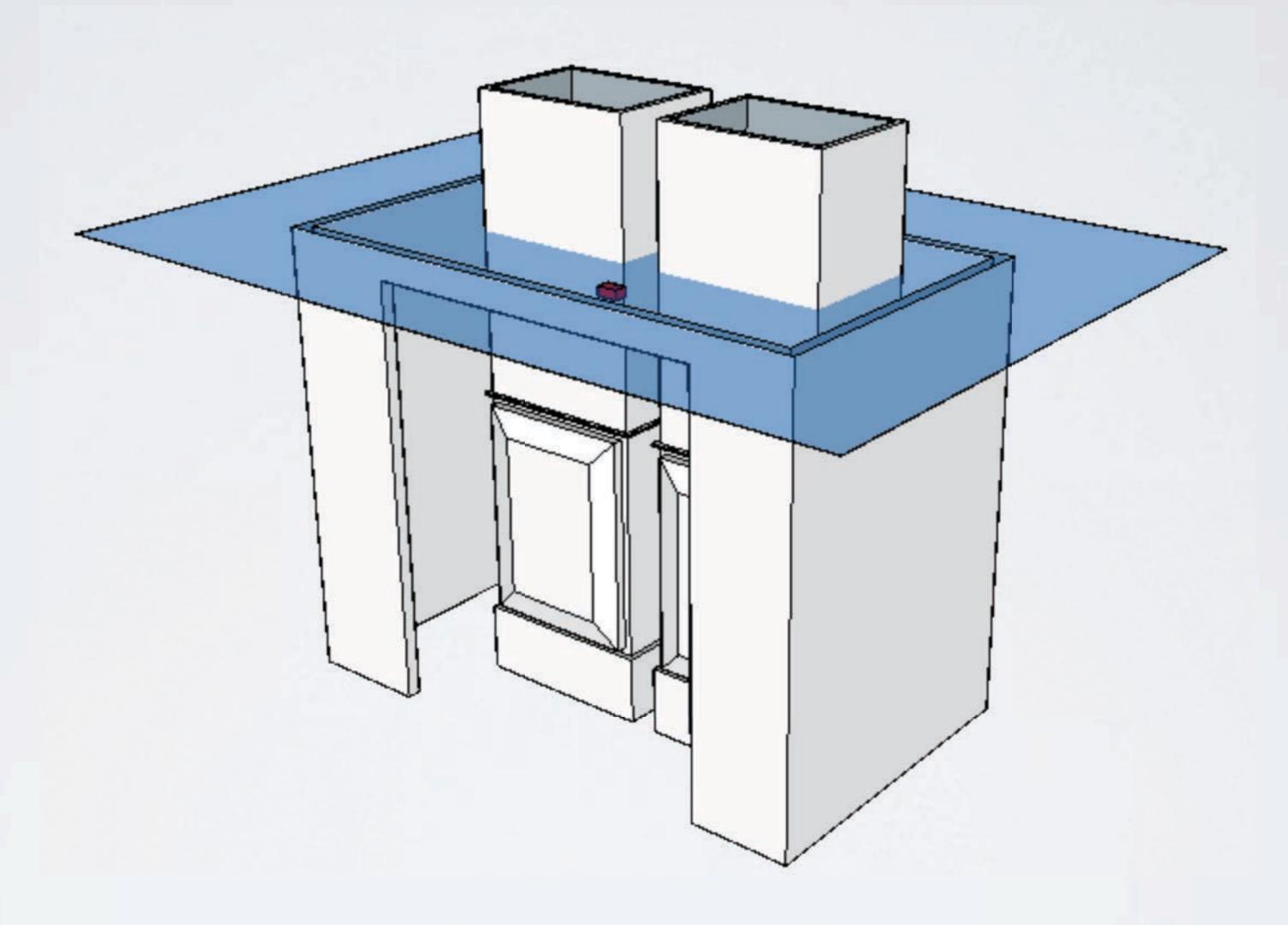
4,240 ft² 5 Bedrooms + 5 Bathrooms

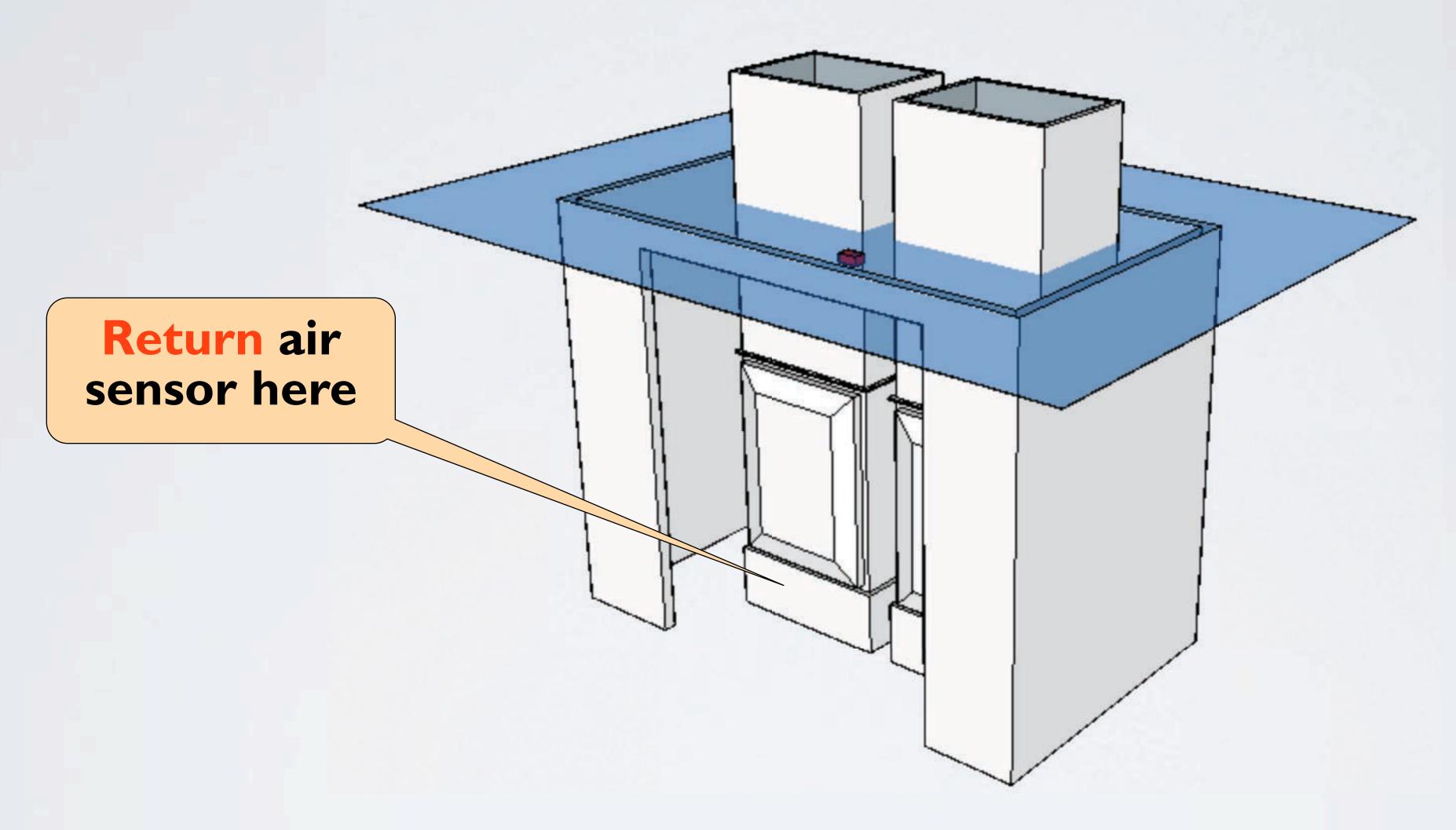


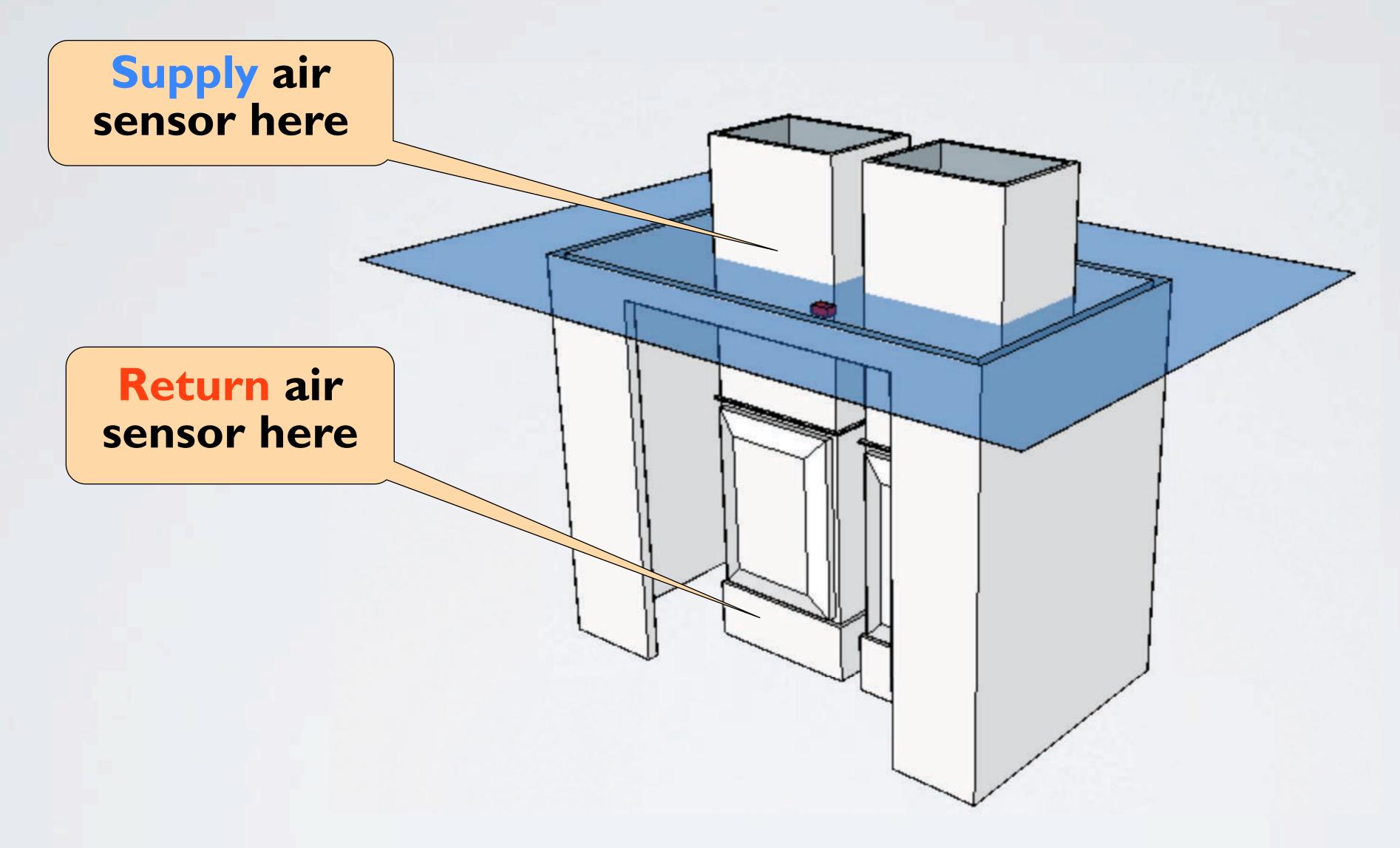


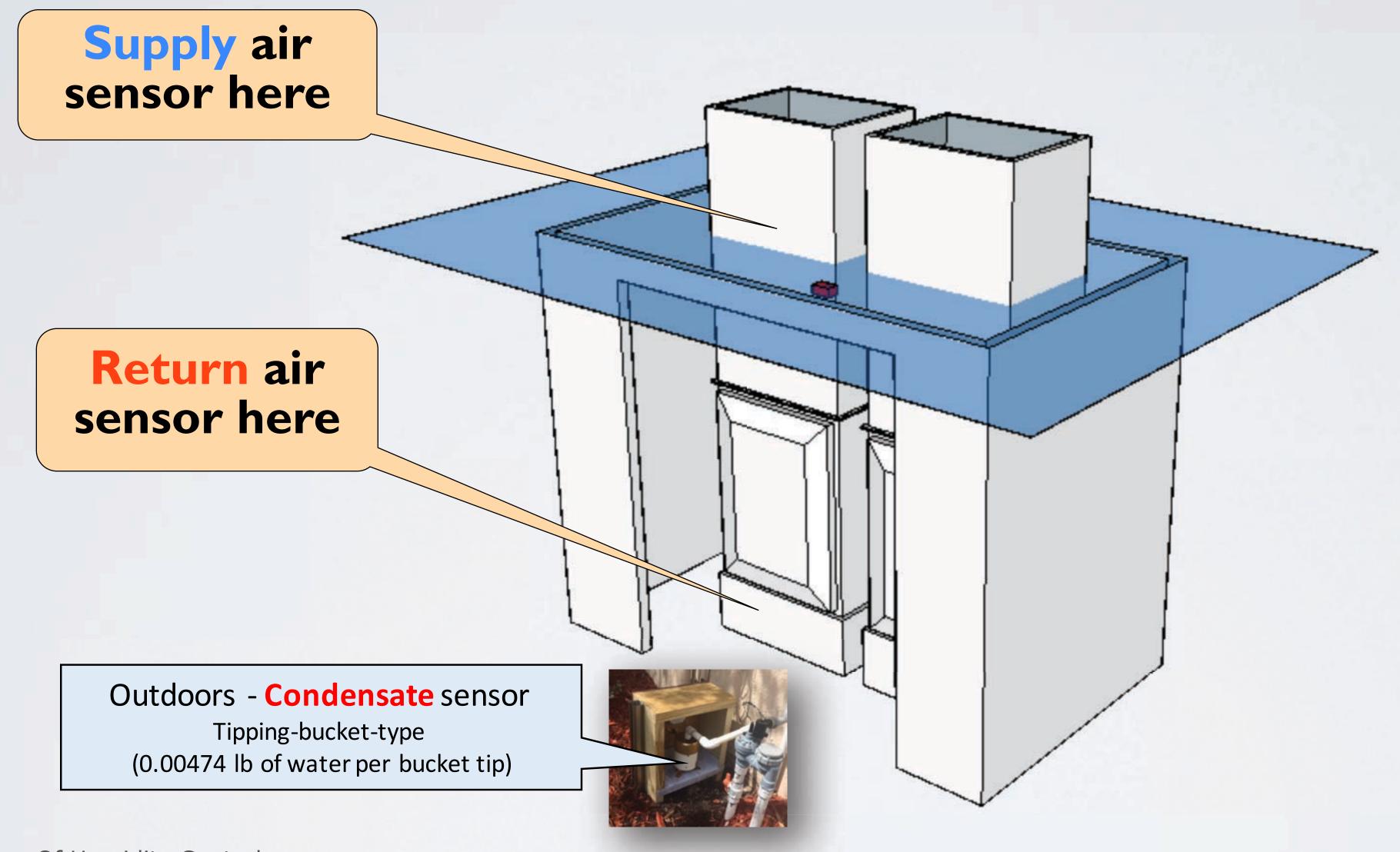
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Wireless sensor-transmitter Air Temperature + Dew Point



Wireless sensor-transmitter Air Temperature + Dew Point



Wireless sensor (8-yr lithium battery)

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Wireless sensor (8-yr lithium battery)

Sensor on the circuit board is exposed to air on the underside Air Temp + RH

Wireless sensor-transmitter Air Temperature + Dew Point



Wireless sensor (8-yr lithium battery)

Sensor on the circuit board is exposed to air on the underside Air Temp + RH

Sensor hangs from a wire hook on the inside of the air ducts

Measuring real-time dehumidification Tipping-bucket rain gauge and wireless pulse-counter

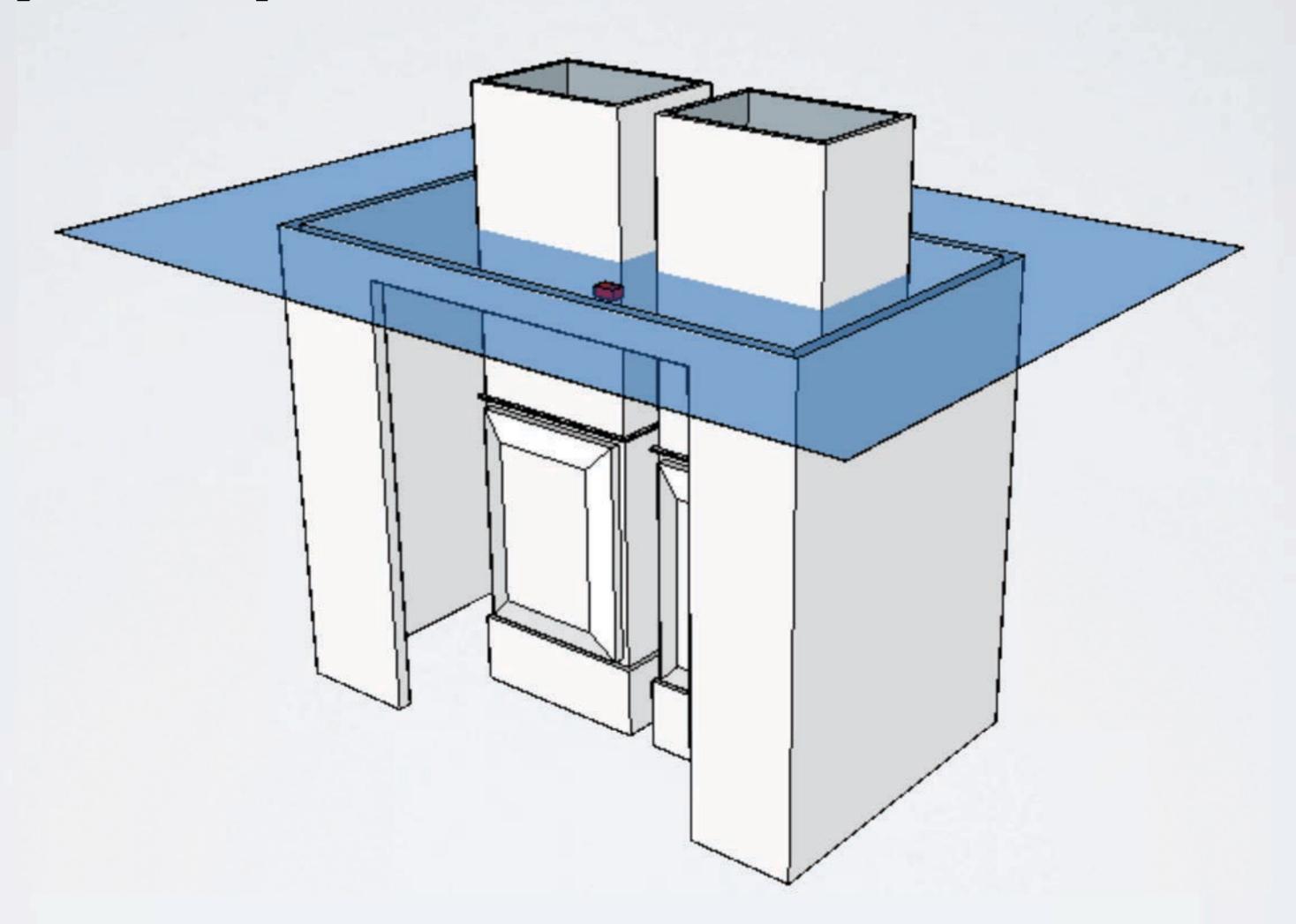


40 Years Of Humidity Control Summer Camp - Westford 2019

Measuring real-time dehumidification Tipping-bucket rain gauge and wireless pulse-counter



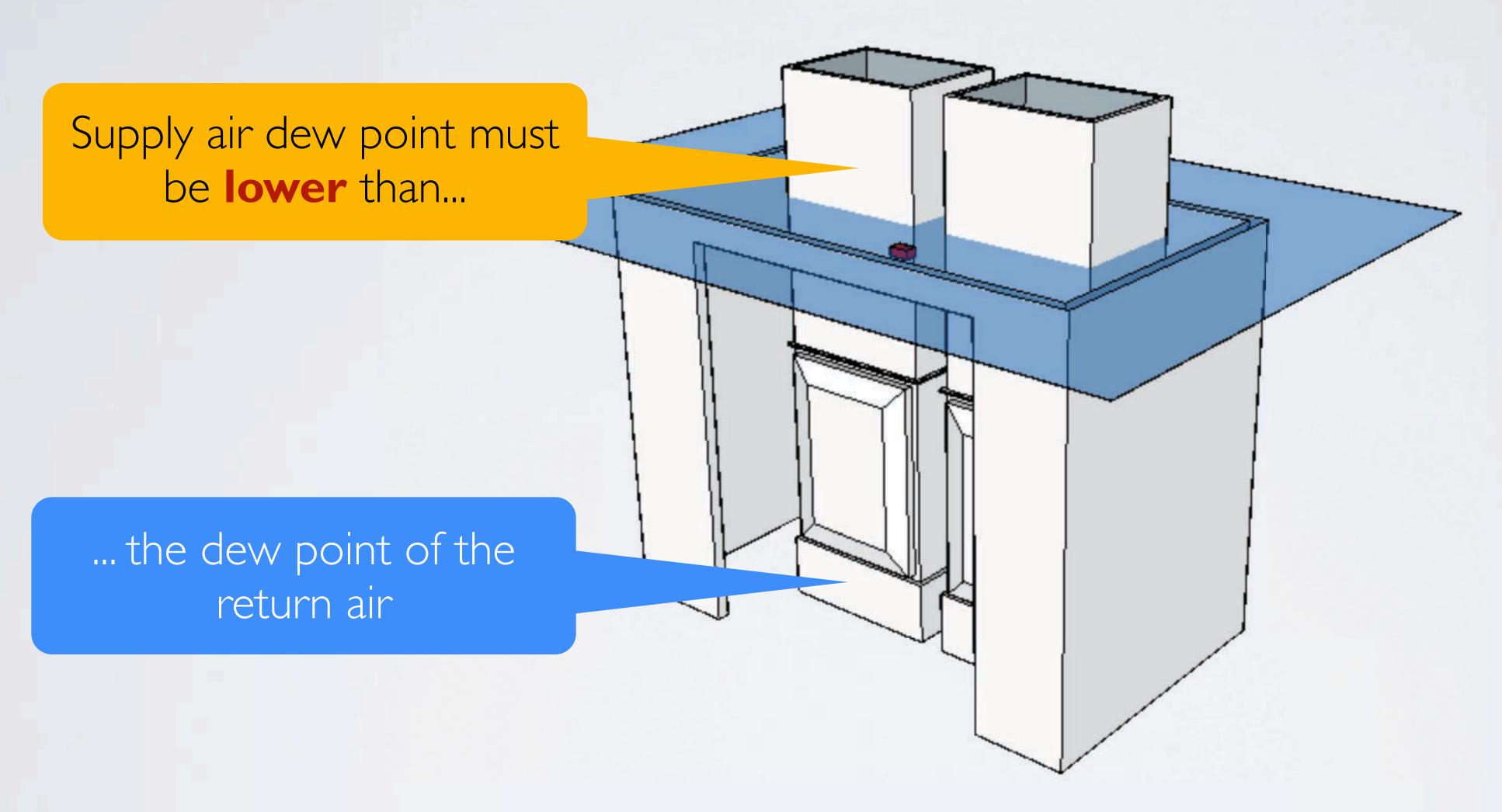
Important fact! To make air **DRY**... ..the **supply dew point must be lower** than the return.



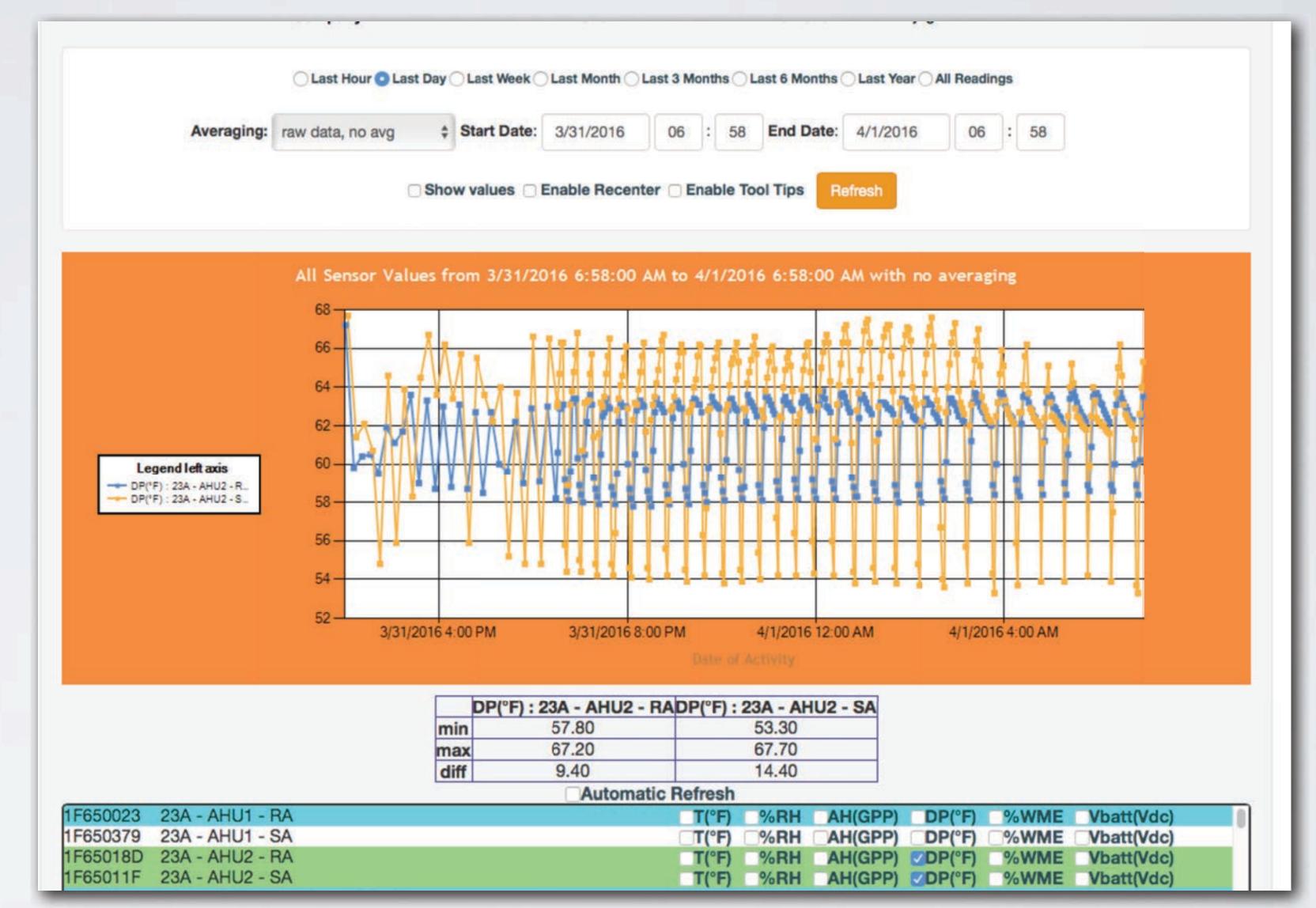
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Supply air dew point must be lower than...

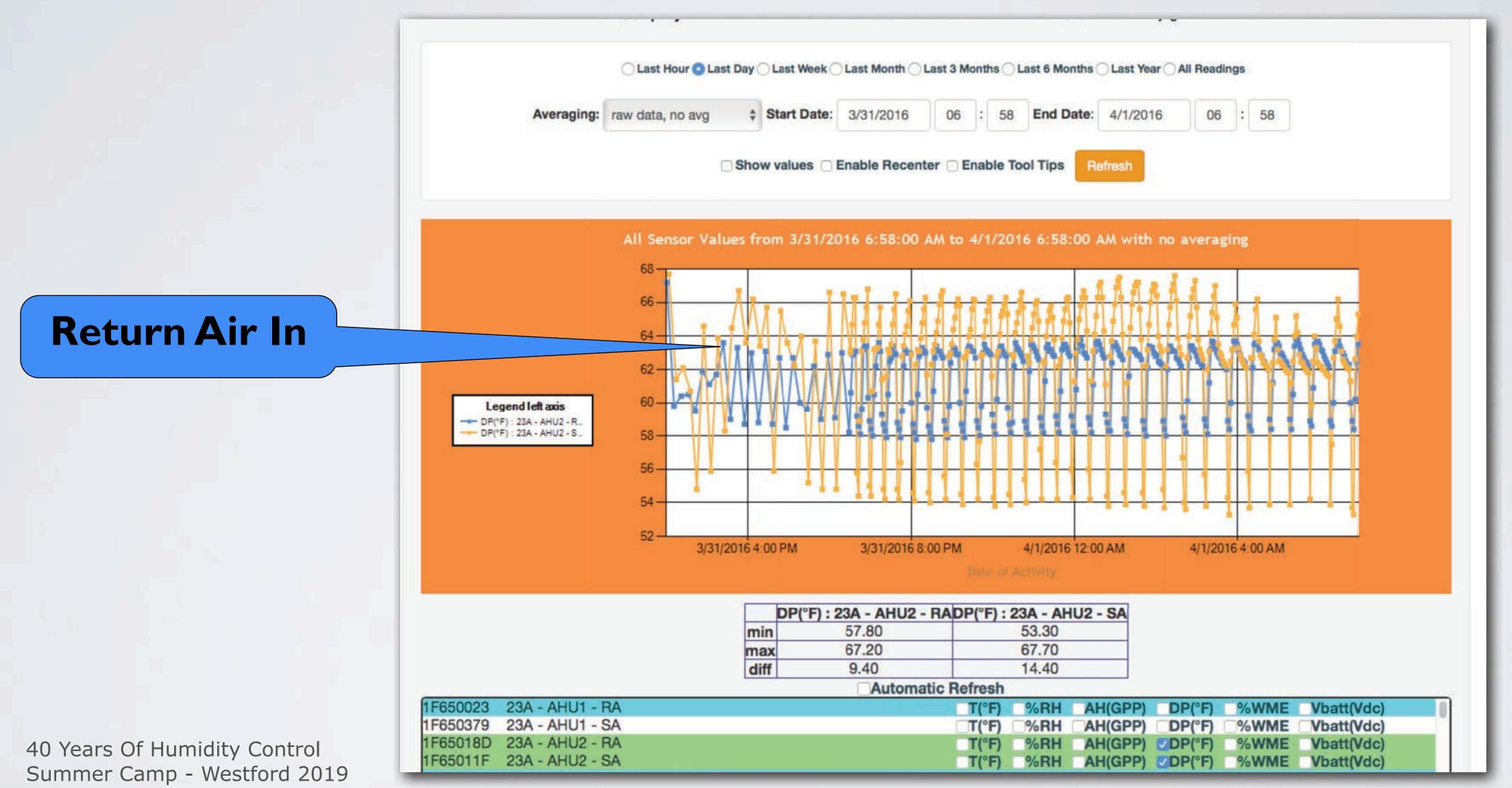
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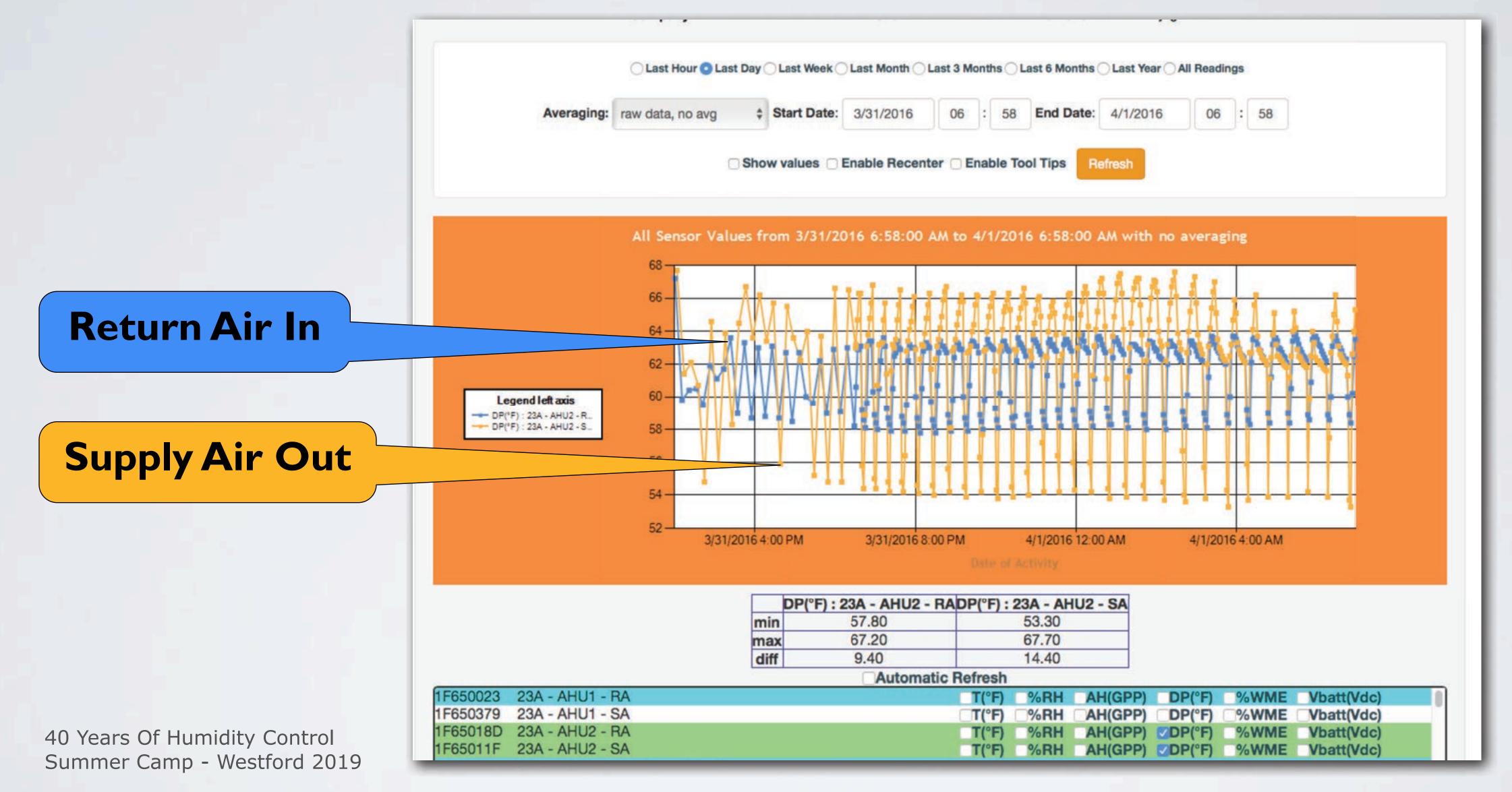
Real-time dew points Return (Blue) v. Supply (Yellow)



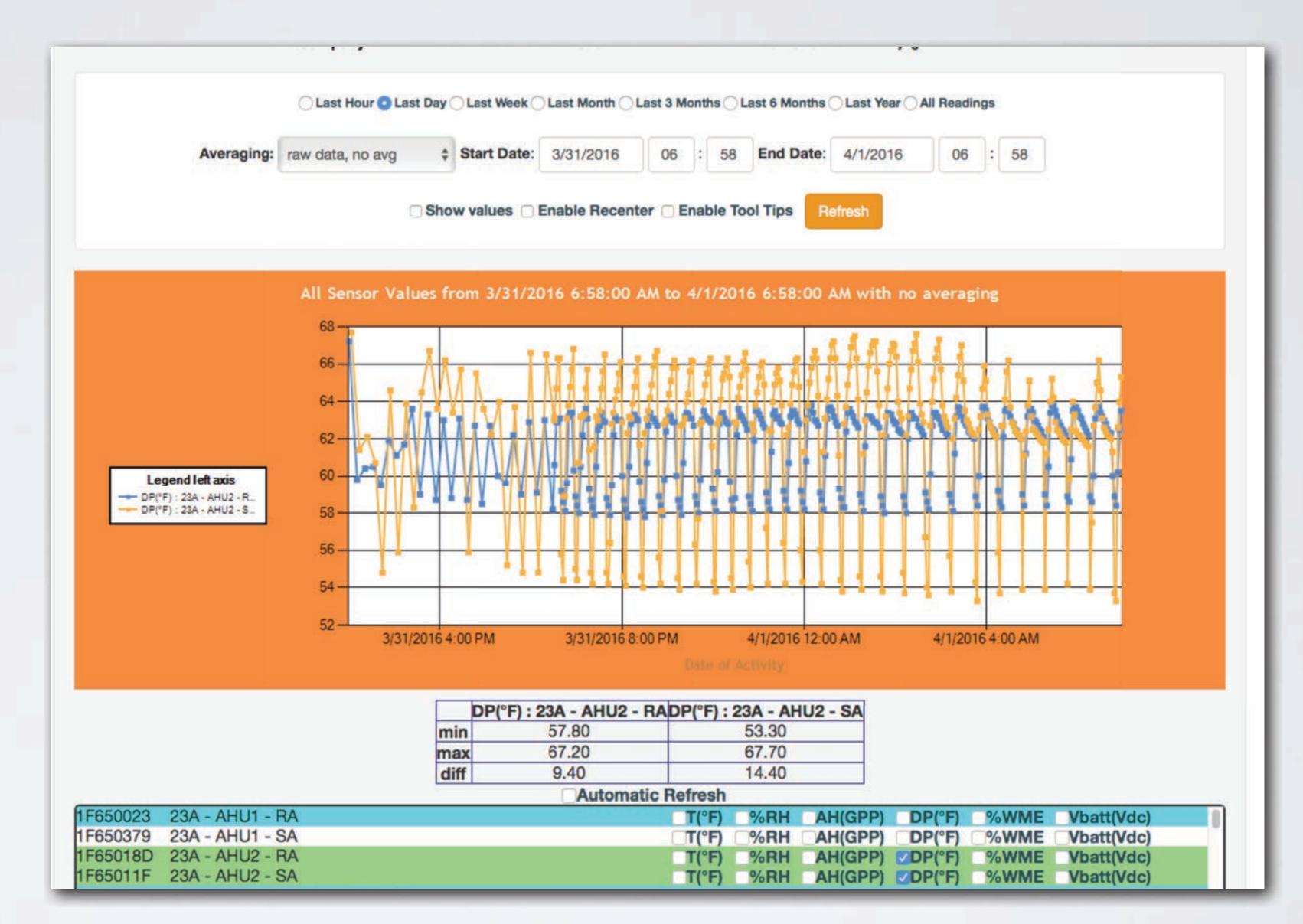
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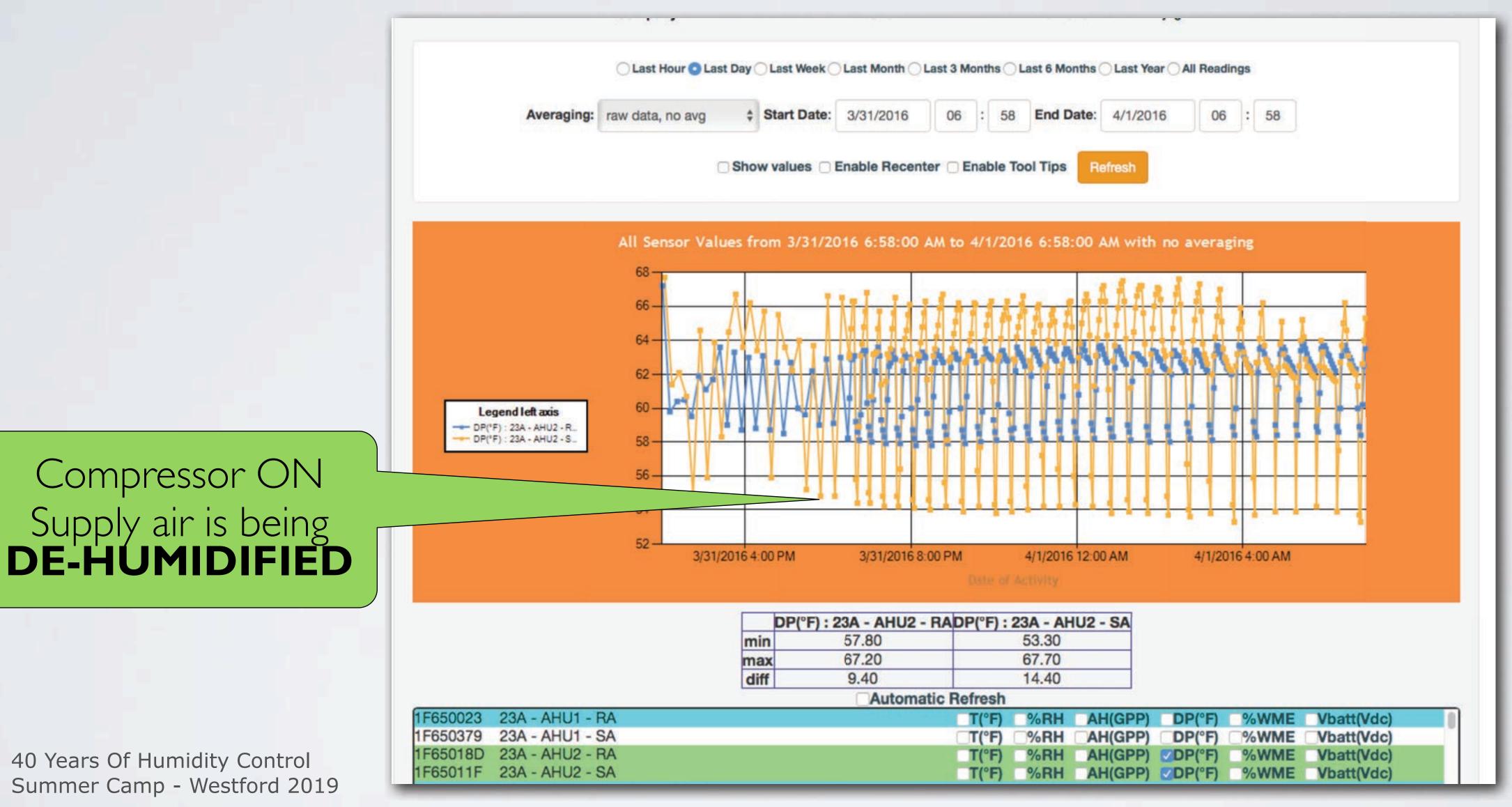
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Cooling systems do NOT always dry the air!



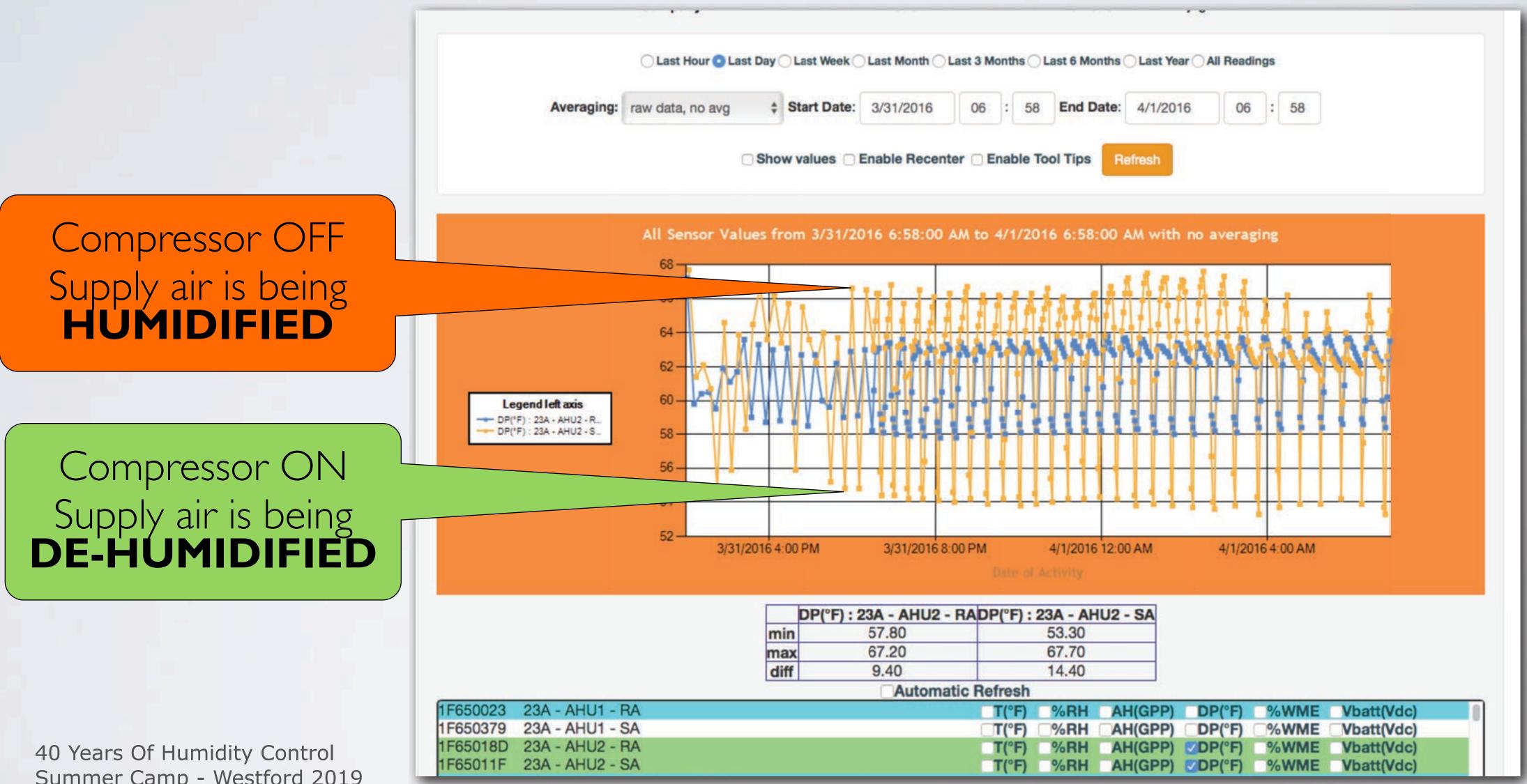
Cooling systems do NOT always dry the air!

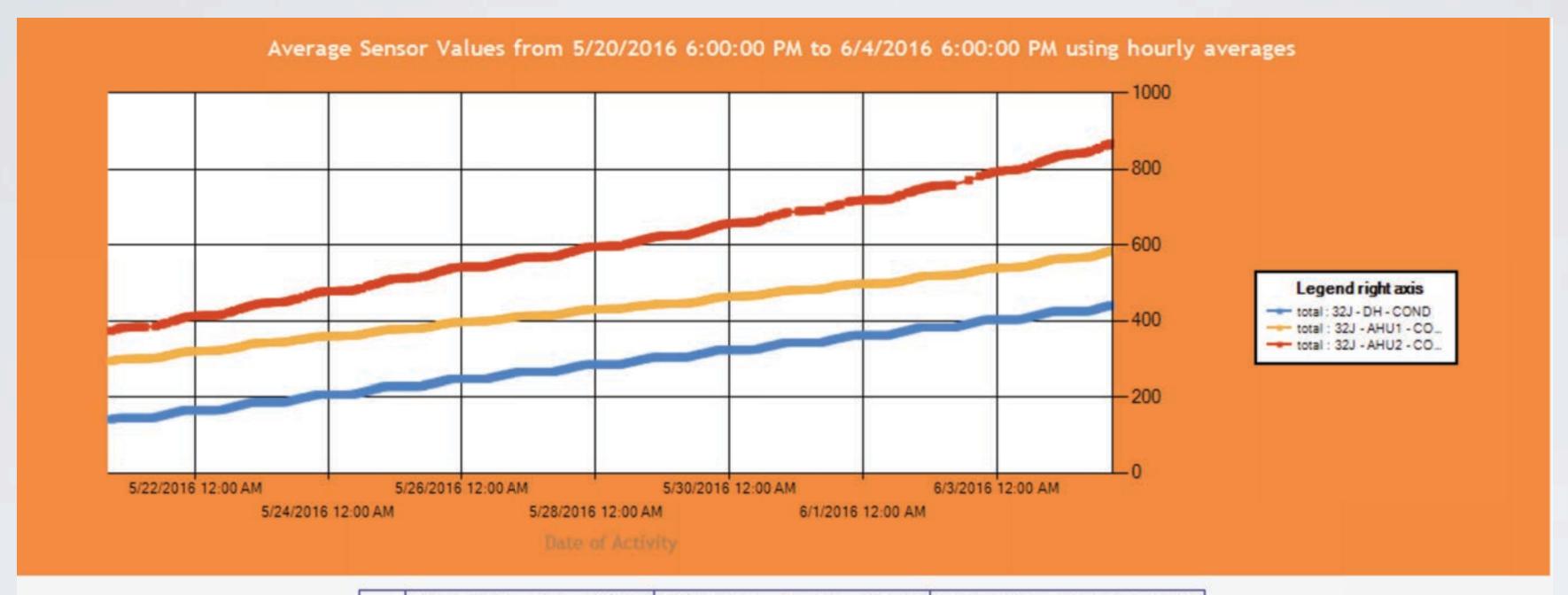


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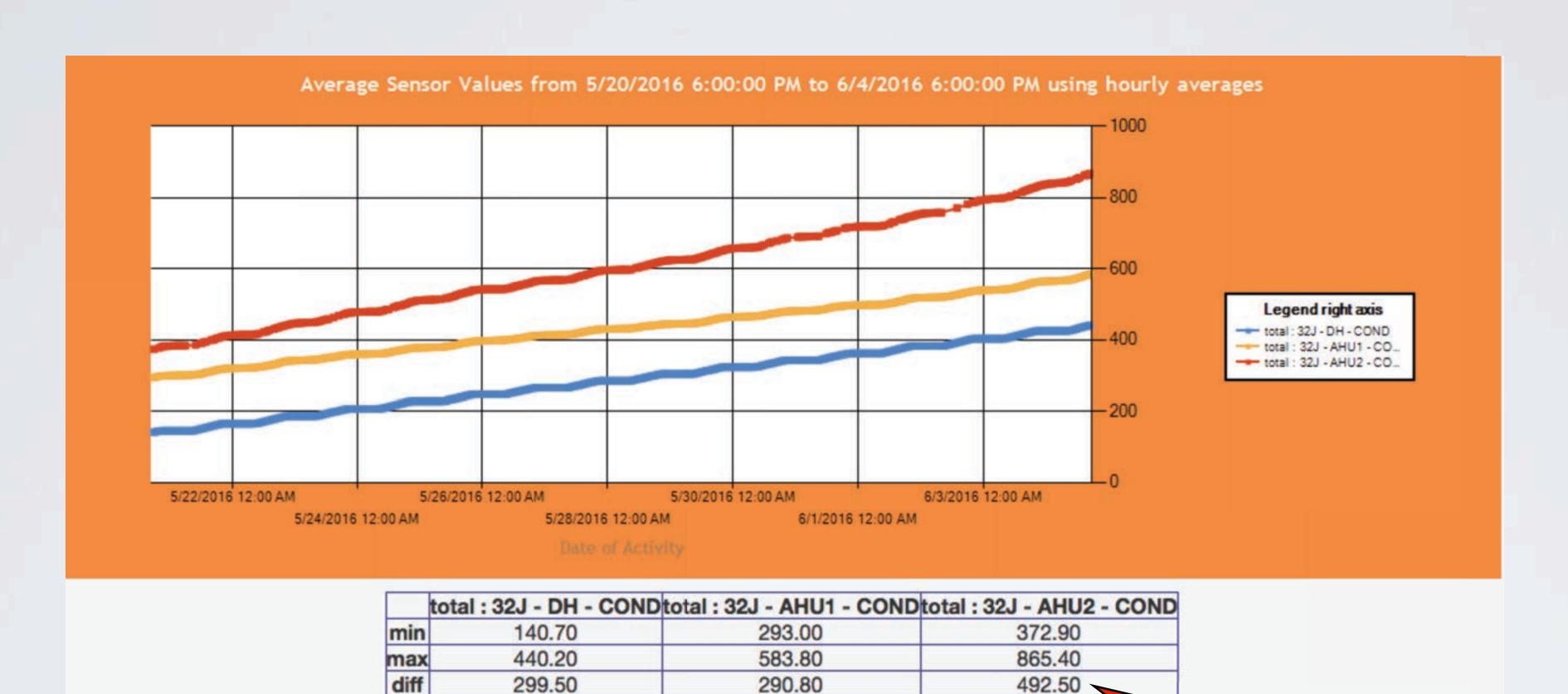
Compressor ON

Cooling systems do NOT always dry the air!





	total: 32J - DH - COND	total: 32J - AHU1 - COND	total: 32J - AHU2 - COND
min	140.70	293.00	372.90
max	440.20	583.80	865.40
diff	299.50	290.80	492.50

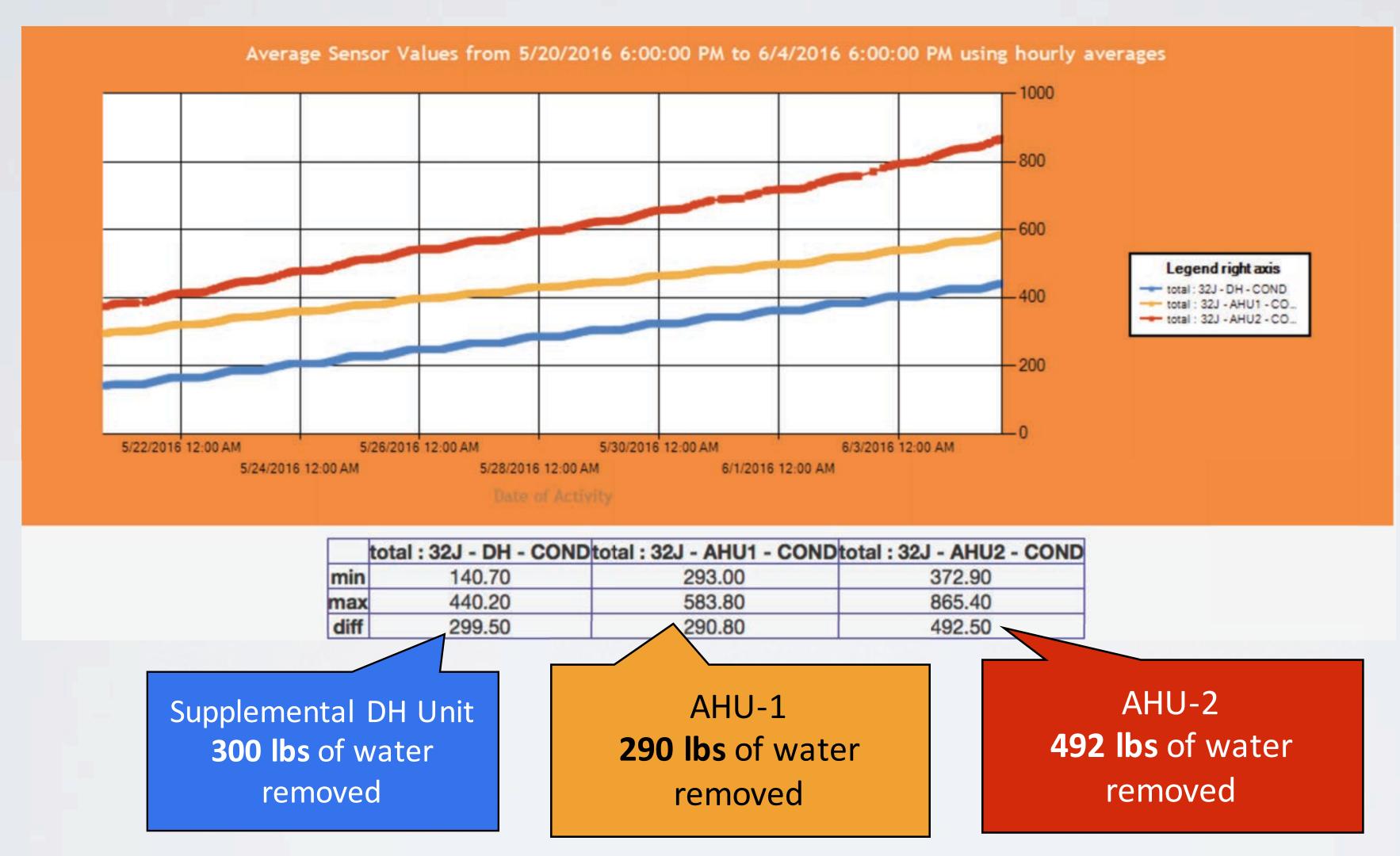


290.80

AHU-2 492 lbs of water removed

492.50













Over 12 days:





Over 12 days: AHU1 = 290 lbs



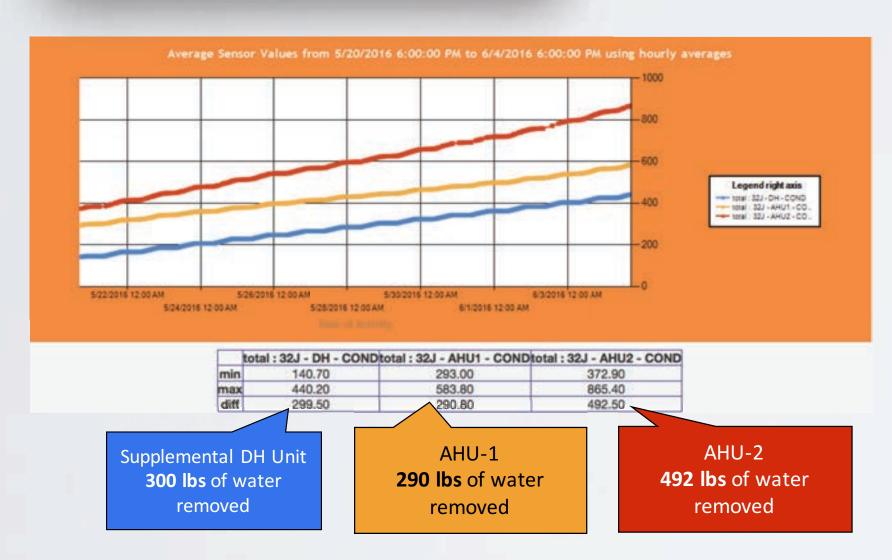


Over 12 days:

AHU1 = 290 lbs

AHU2 = 492 lbs





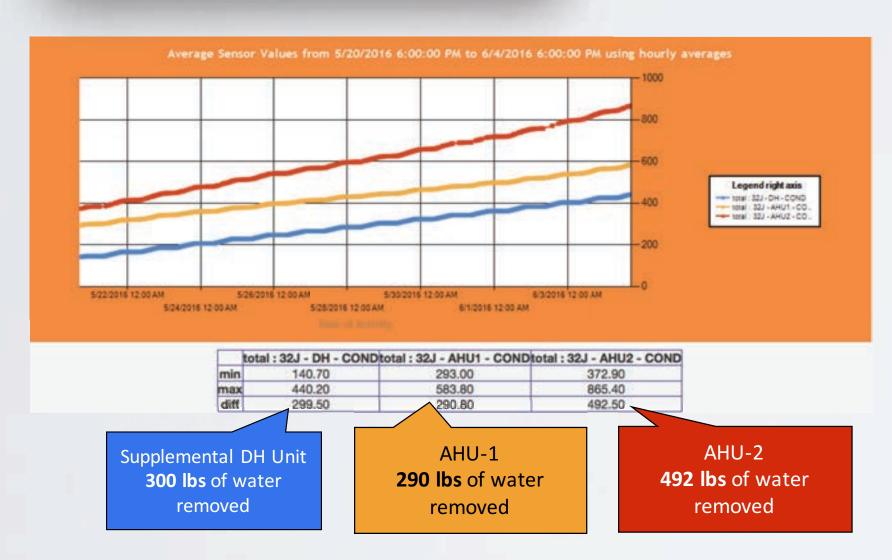
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Total = 1082 lbs





Over 12 days:

AHU1 = 290 lbs

AHU2 = 492 lbs

DH = 300 lbs

Total = 1082 lbs
Daily DH Load = 90 lbs

How about houses that are not that large?....

Summer DH Loads During Three 3-day periods			
Lot and Model	Whole-house Daily DH Load b H ₂ O / 24 hours	Normalized Daily DH Load Lb H ₂ O • ft ² of living space	Hourly DH Load <u>Ib</u> /h
Lot 21H - 2-Story	55.1	0.021	2.3
Lot 8J - 1-Story	54.9	0.020	2.3
Lot 1T - 2-Story	64.0	0.015	2.7
Lot 32J - 2-Story	78.9	0.019	3.3
Lot 35G - 2-Story	84.3	0.020	3.5
Lot 43G - 2-Story	94.7	0.022	3.9
Lot 3H - 1-Story	53.0	0.016	2.2

Values are based on average condensate during nine days, measured over three sets of three 24-hour periods. Dates of these three periods vary by house, because houses did not have condensate data available at all times.

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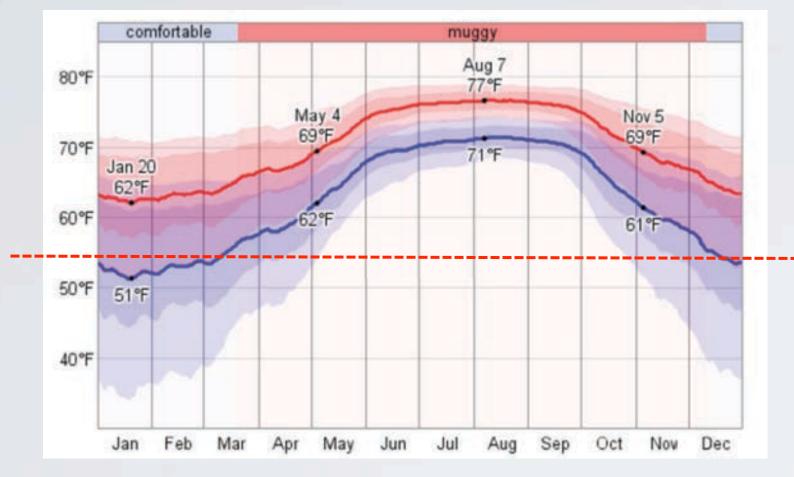
Now add ventilation in South Florida (ASHRAE Std 62.1-2017)

leasured DH Loads PLUS ASHRAE Std 62.2 Ventilation (Florida)			
Lot, living space and bedrooms	Current Measured DH Load Ib H ₂ O / 24 hours	New 62.2 Ventilation DH Load Lb H ₂ O /24 hrs 75° dpt Outdoors vs. 55°F dpt Indoors	Total current + new ventilation DH Loads Lb H ₂ O /24 hrs
Lot 21H - 1-Story 2677 ft ² , 3 bedrooms	55.1	113.7	168.8
Lot 8J - 1-Story 2677 ft ² , 3 bedrooms	54.9	113.7	168.6
Lot 1T - 2-Story 4240 ft ² , 5 bedrooms	64.0	177.8	241.8
Lot 32J - 2-Story 4240 ft ² , 5 bedrooms	78.9	177.8	256.7
Lot 35G - 2-Story 4240 ft ² , 5 bedrooms	84.3	177.8	262.1
Lot 43G - 2-Story 4240 ft ² , 5 bedrooms	94.7	177.8	272.5
Lot 3H - 1-Story 3318 ft ² , 4 bedrooms	53.0	141.6	194.6

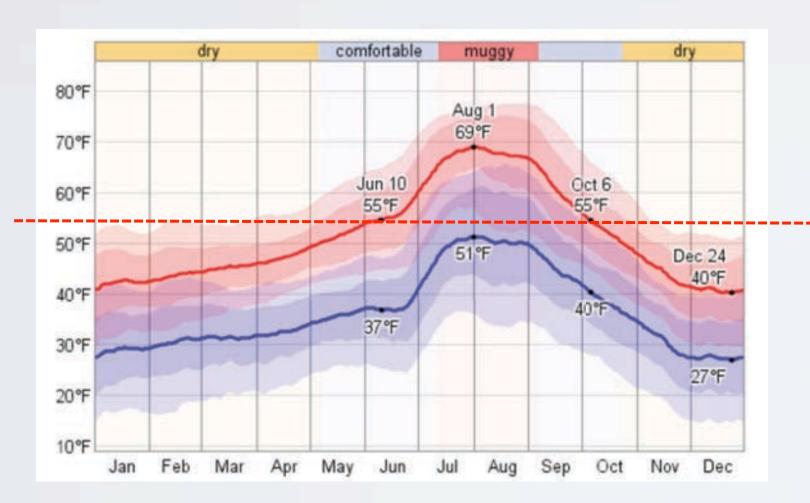
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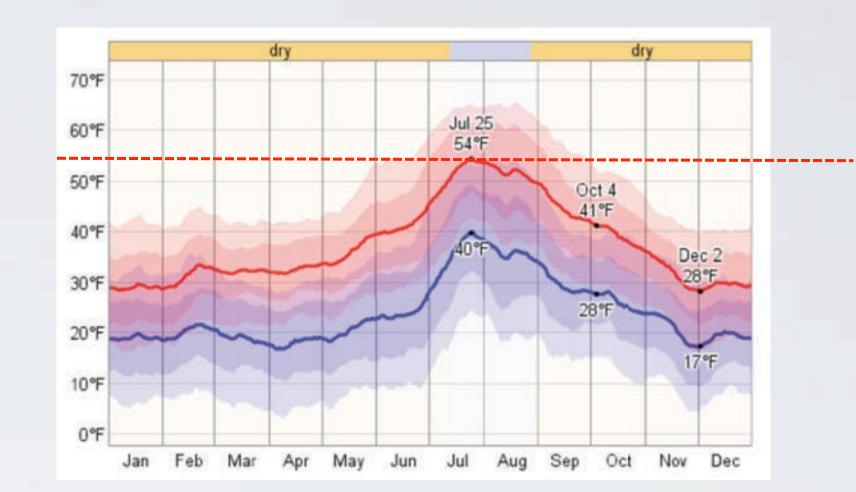
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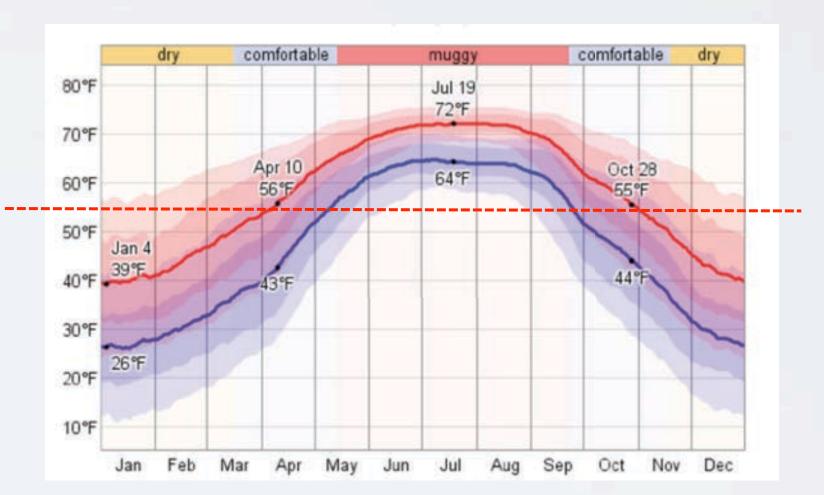
South Florida



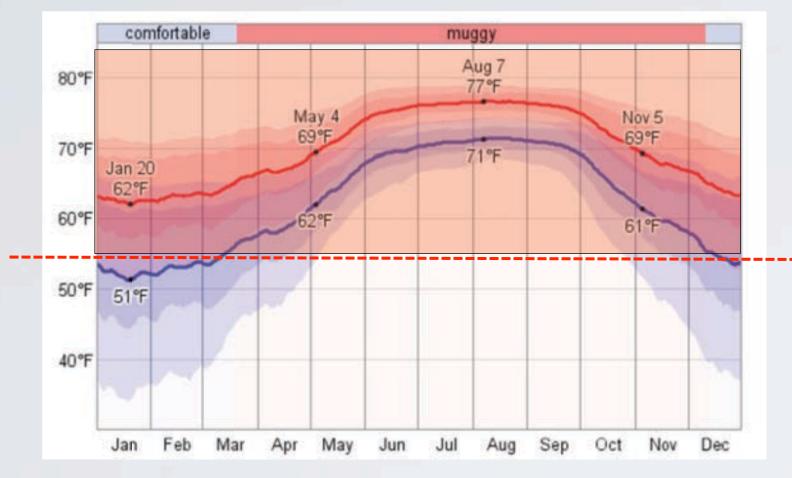
Imperial, CA



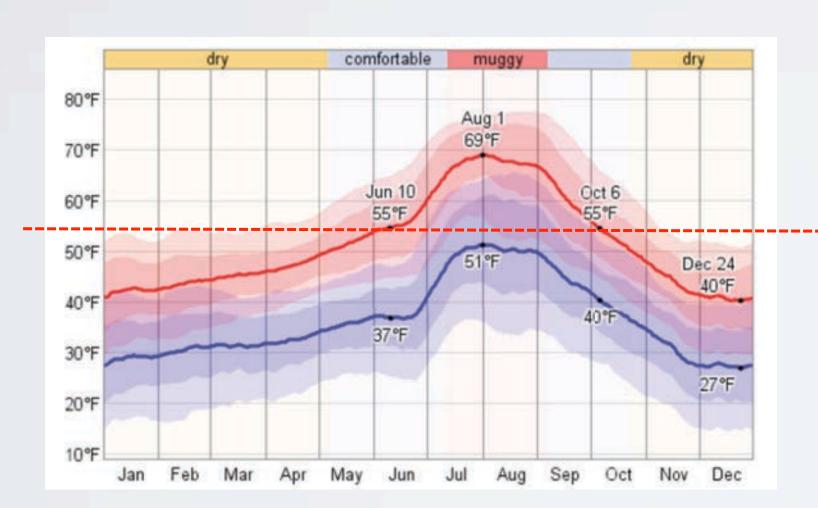
Las Vegas



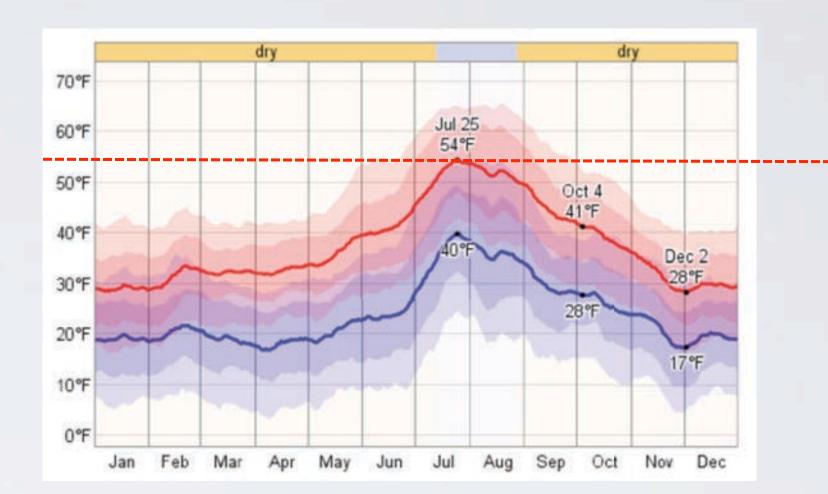
Dallas, TX



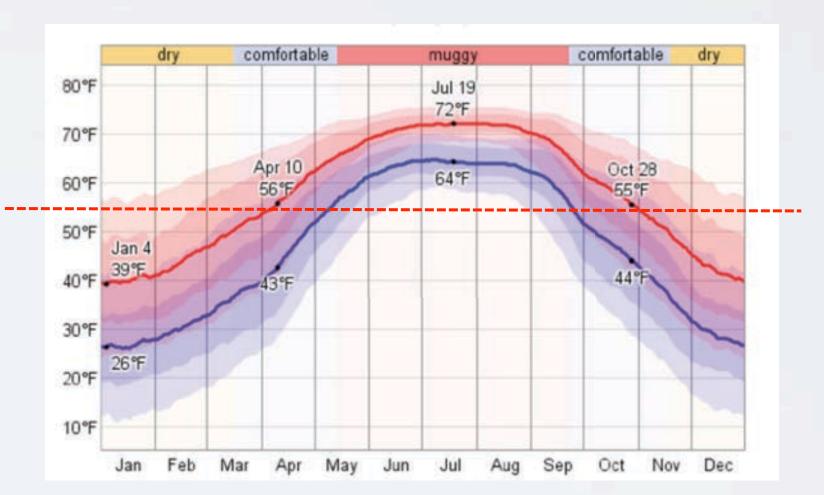
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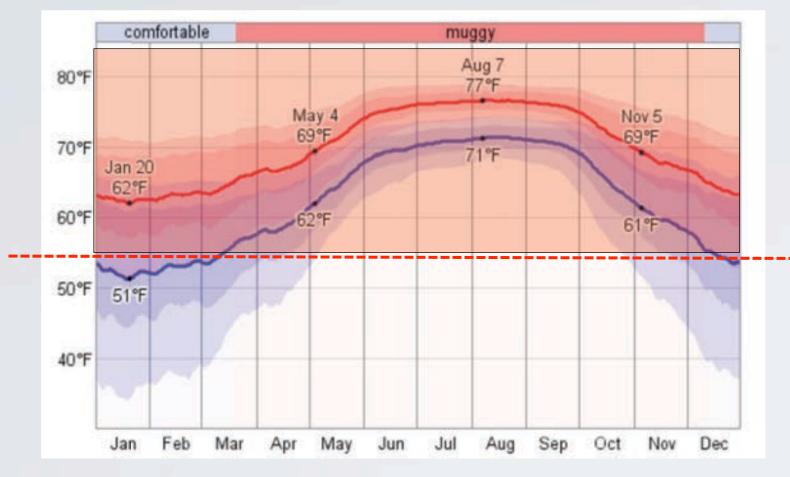
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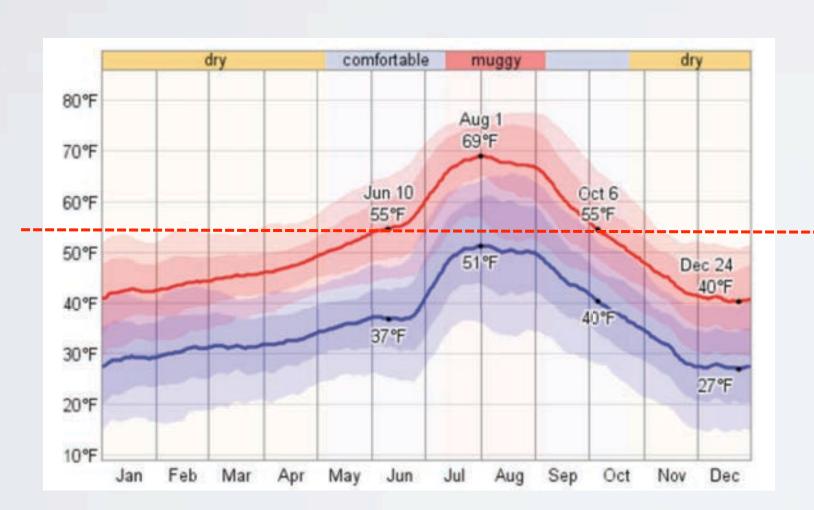
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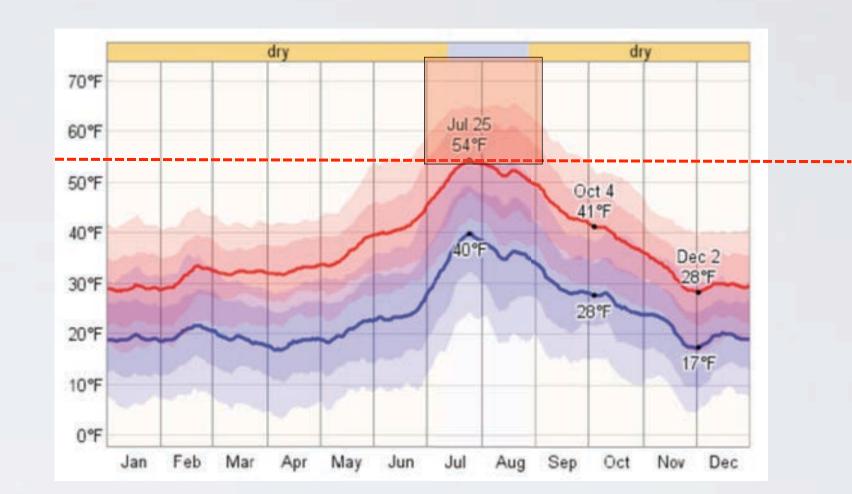
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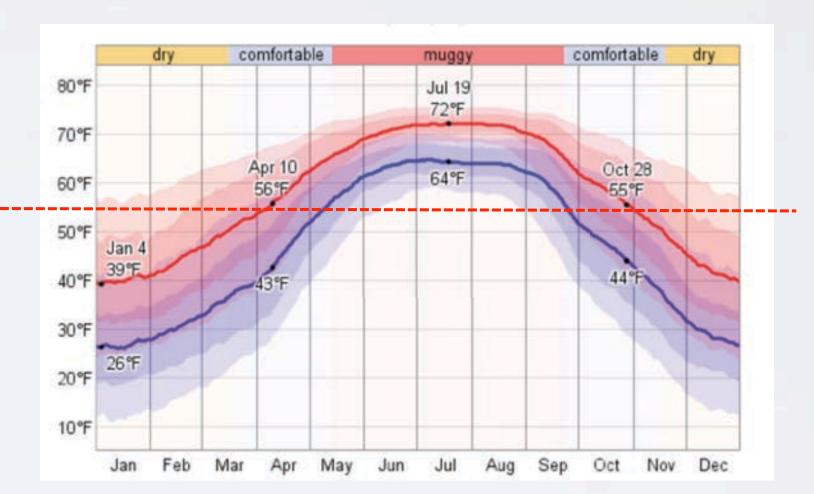
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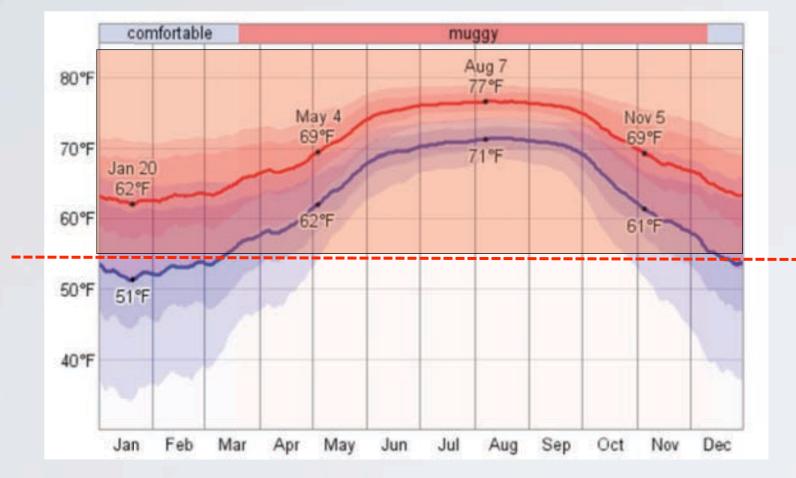
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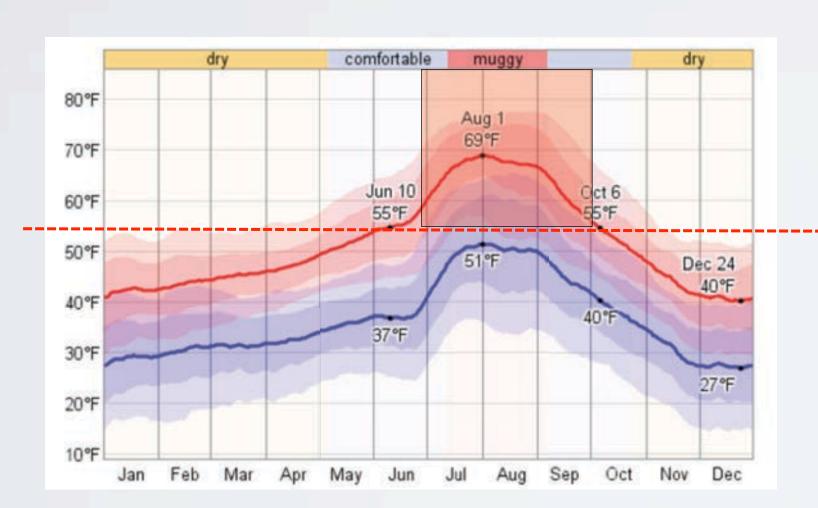
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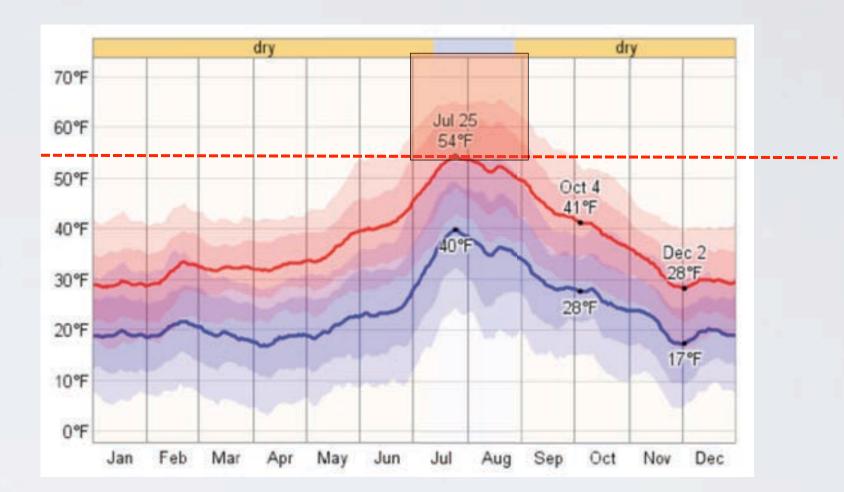
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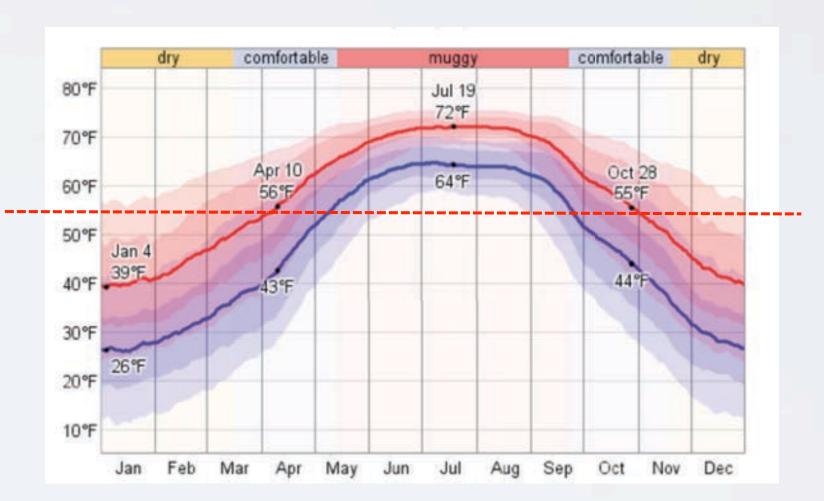
South Florida



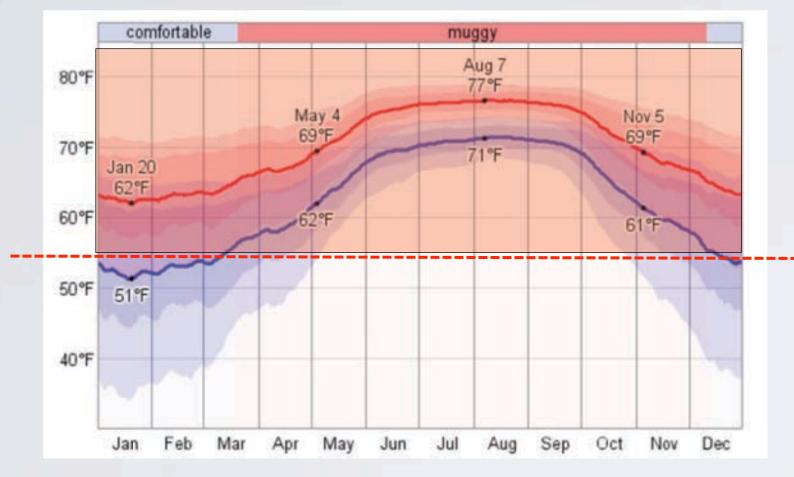
Imperial, CA



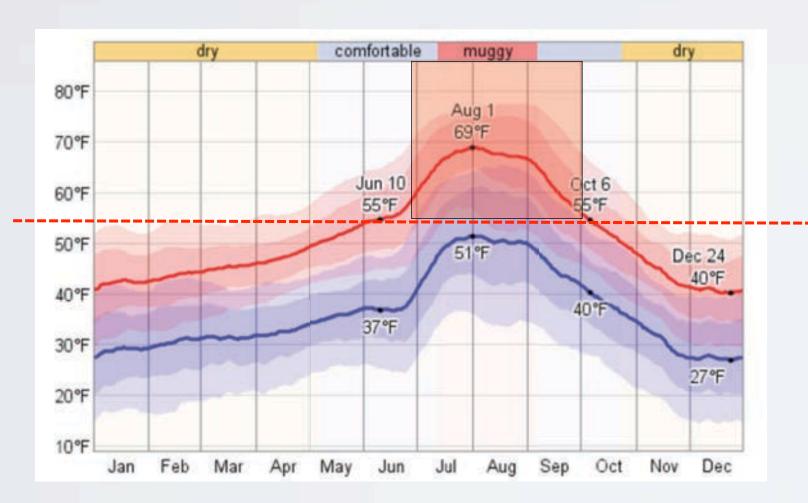
Las Vegas



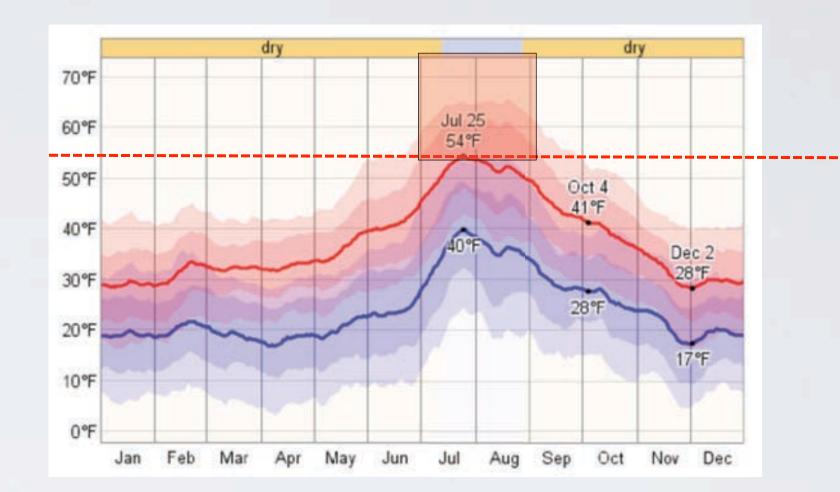
Dallas, TX



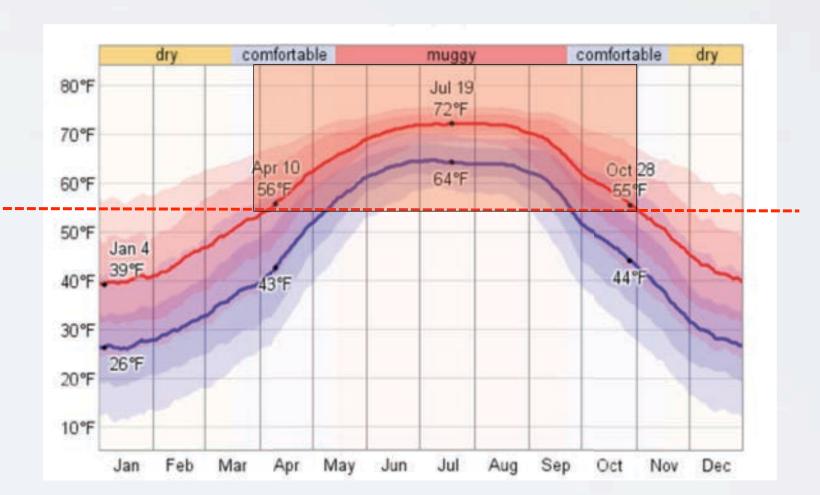
South Florida



Imperial, CA



Las Vegas



Dallas, TX

Finally... the importance of keeping UN-OCCUPIED buildings DRY

Henryville - Southern Indiana Indoor Condensation

Finally... the importance of keeping UN-OCCUPIED buildings DRY

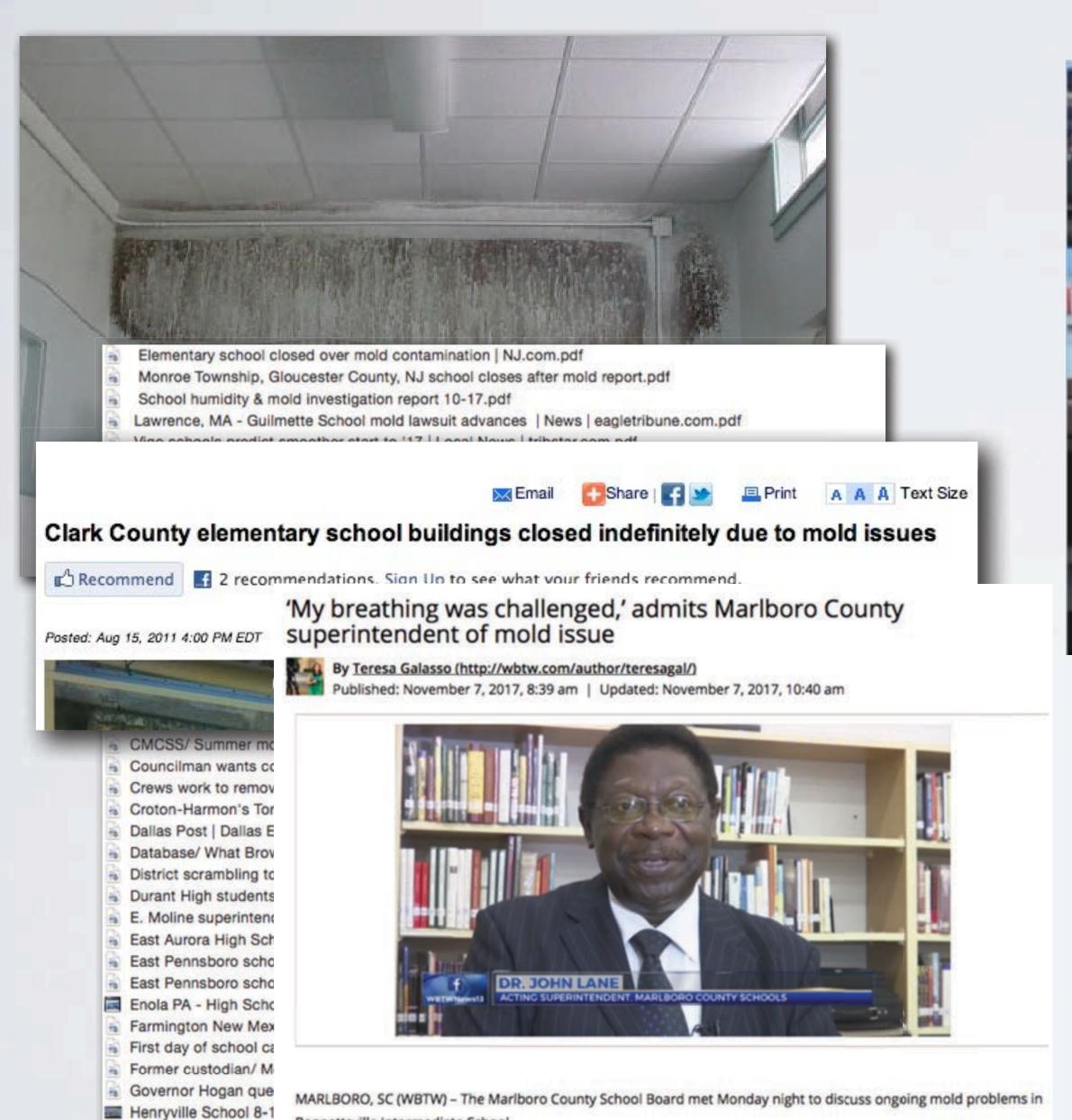


School in Houston (After Summer Vacation)



Henryville - Southern Indiana Indoor Condensation

Finally... the importance of keeping UN-OCCUPIED buildings DRY

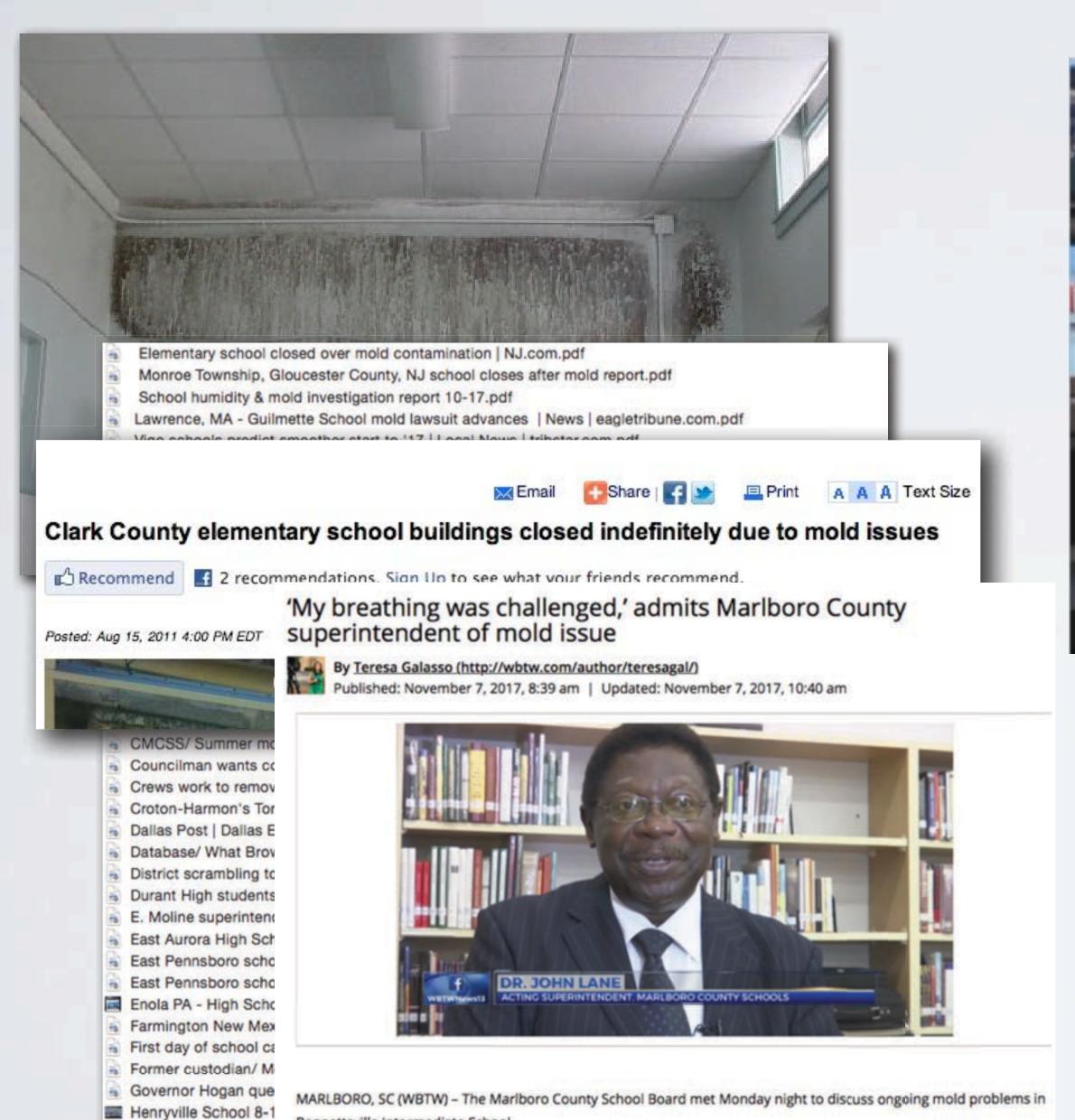


Rennettsville Intermediate School



Henryville - Southern Indiana Indoor Condensation

Finally... the importance of keeping UN-OCCUPIED buildings DRY



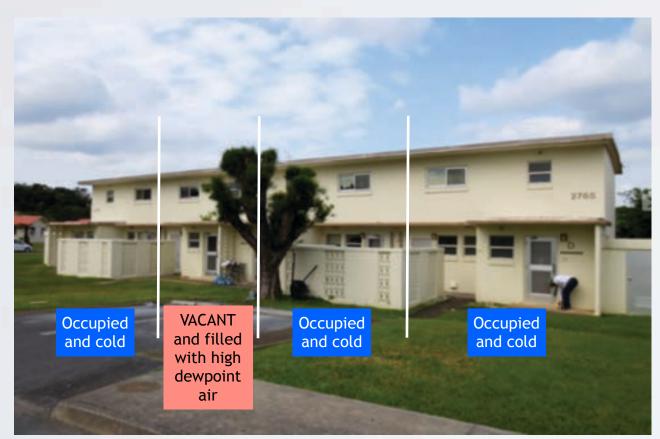
Rennettsville Intermediate School



Henryville - Southern Indiana Indoor Condensation













40 Years Of Humidity Control Summer Camp - Westford 2019







40 Years Of Humidity Control Summer Camp - Westford 2019

The importance of keeping UNOCCUPIED buildings dry

More examples....







40 Years Of Humidity Control Summer Camp - Westford 2019

RH (of the air) is not a reliable indicator of risk Control the dew point



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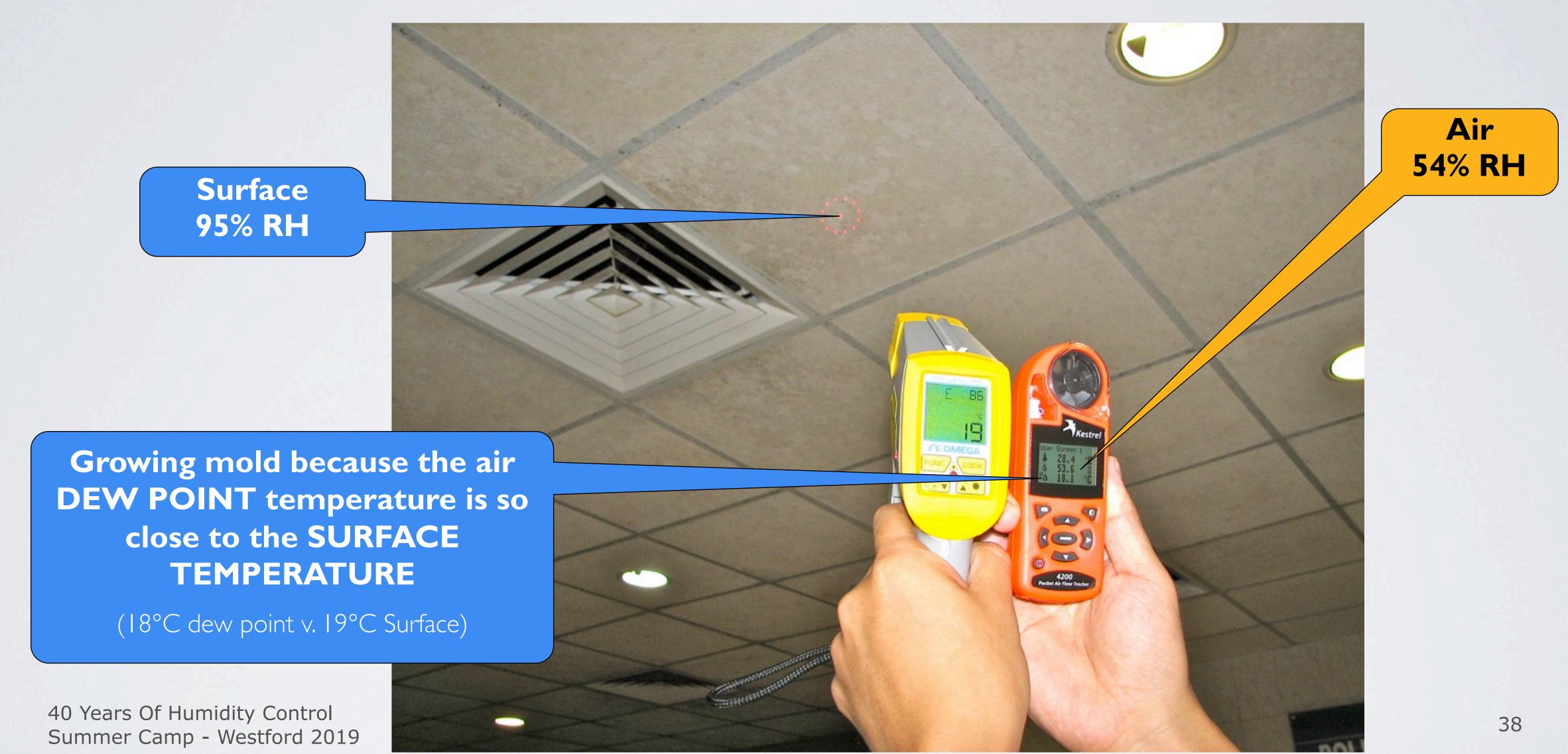
Summer Camp - Westford 2019

RH (of the air) is not a reliable indicator of risk Control the dew point



Summer Camp - Westford 2019

RH (of the air) is not a reliable indicator of risk Control the dew point

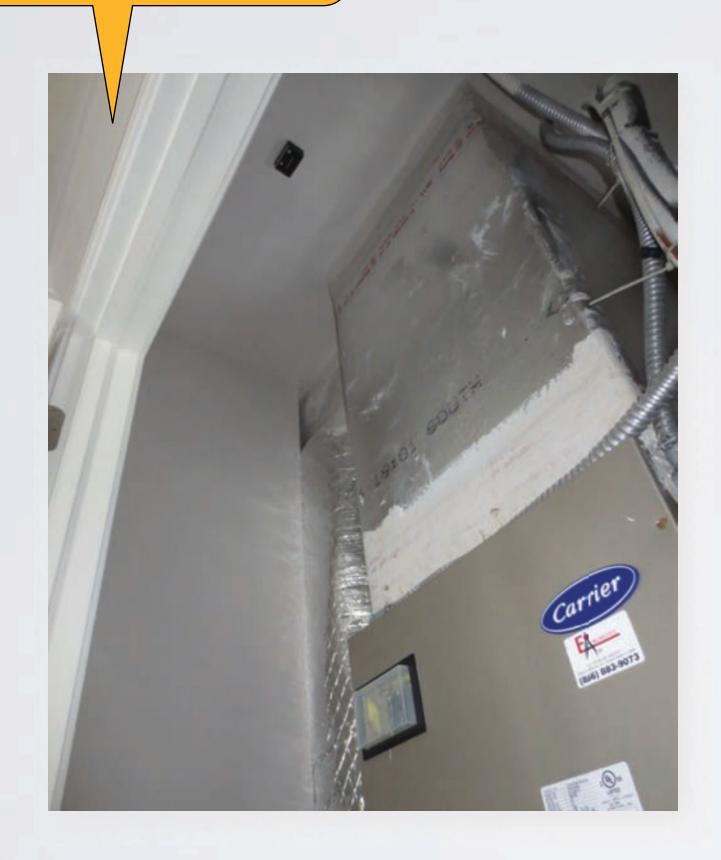




40 Years Of Humidity Control Summer Camp - Westford 2019

Sensor I.

RH in the air



40 Years Of Humidity Control Summer Camp - Westford 2019

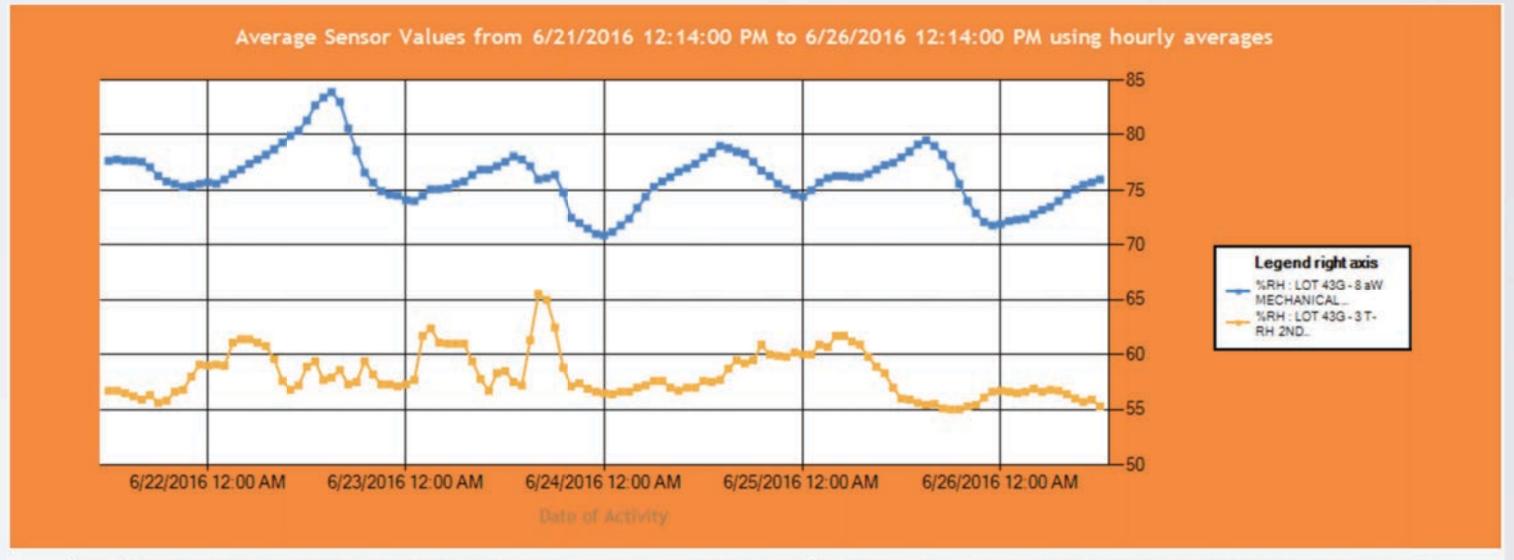


40 Years Of Humidity Control Summer Camp - Westford 2019

RH in the air

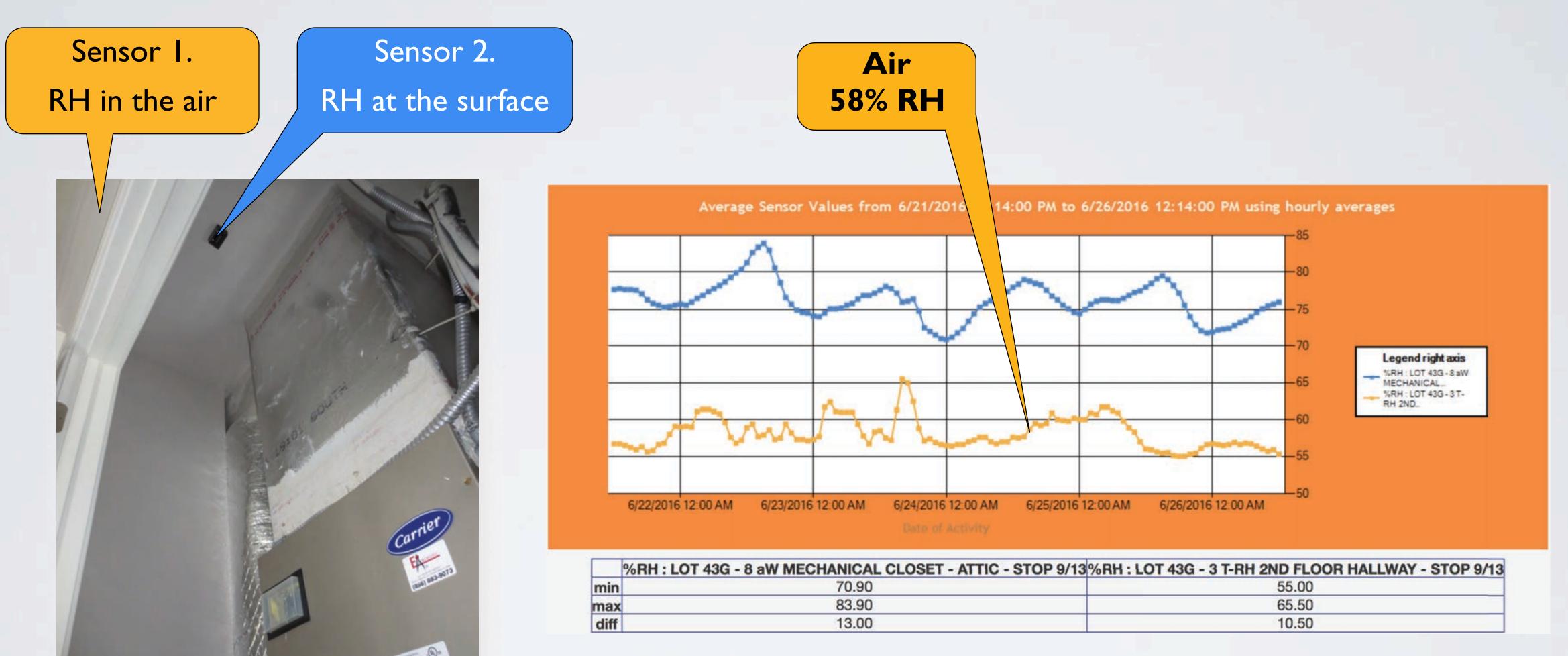
Sensor I.

Sensor 2.
RH at the surface

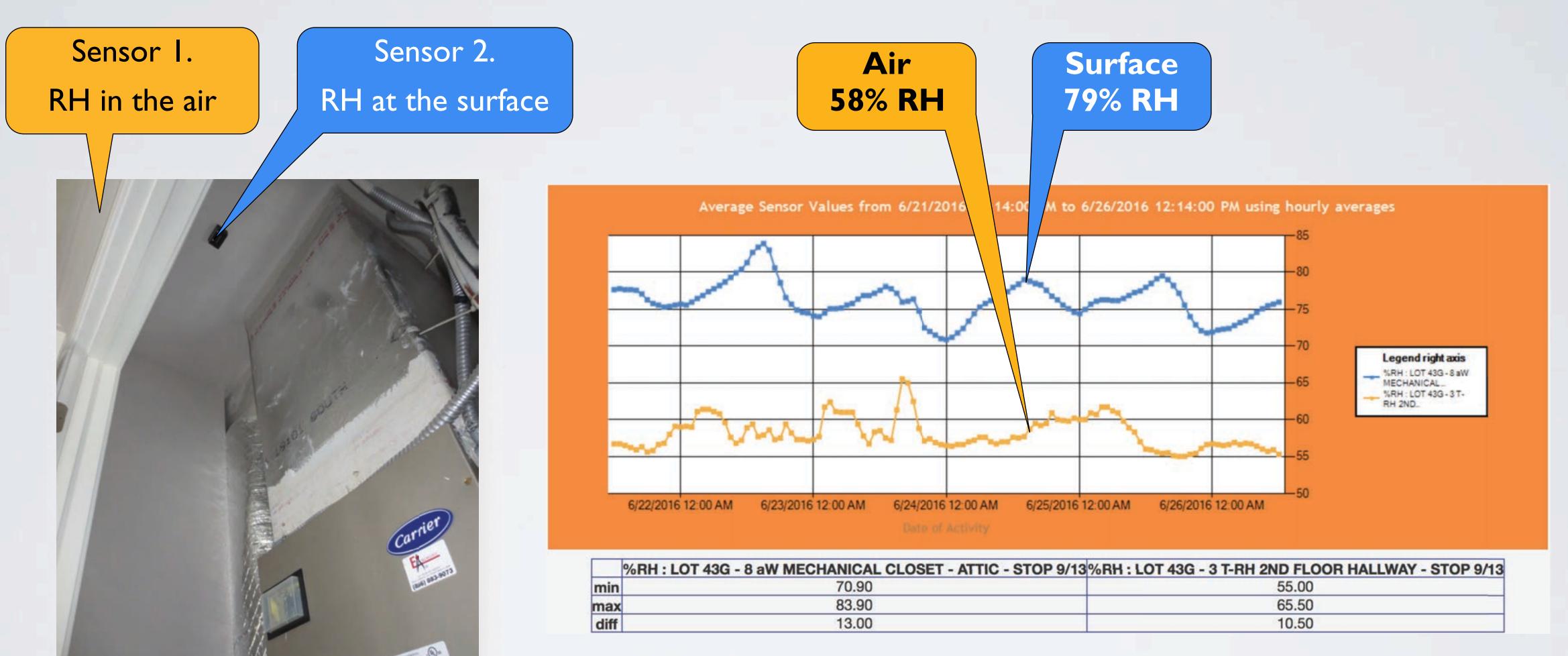


	%RH: LOT 43G - 8 aW MECHANICAL CLOSET - ATTIC - STOP 9/13	%RH: LOT 43G - 3 T-RH 2ND FLOOR HALLWAY - STOP 9/13
min	70.90	55.00
max	83.90	65.50
diff	13.00	10.50

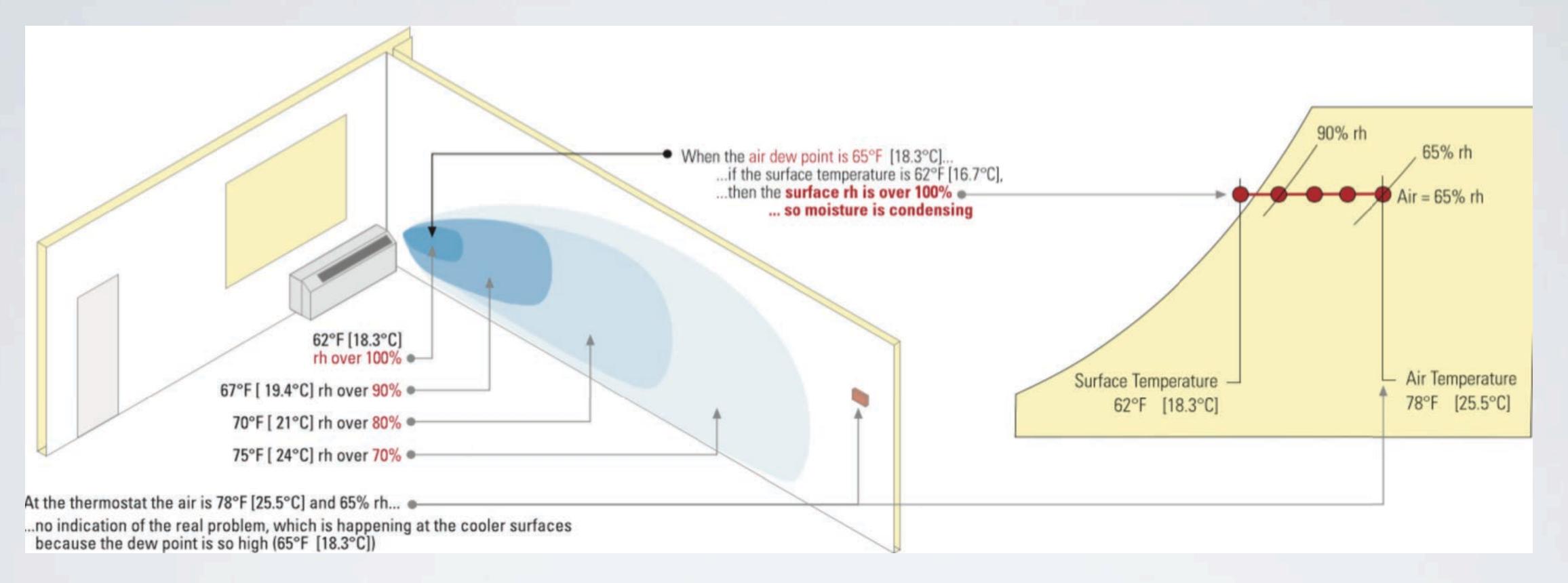
40 Years Of Humidity Control Summer Camp - Westford 2019



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40 Years Of Humidity Control Summer Camp - Westford 2019



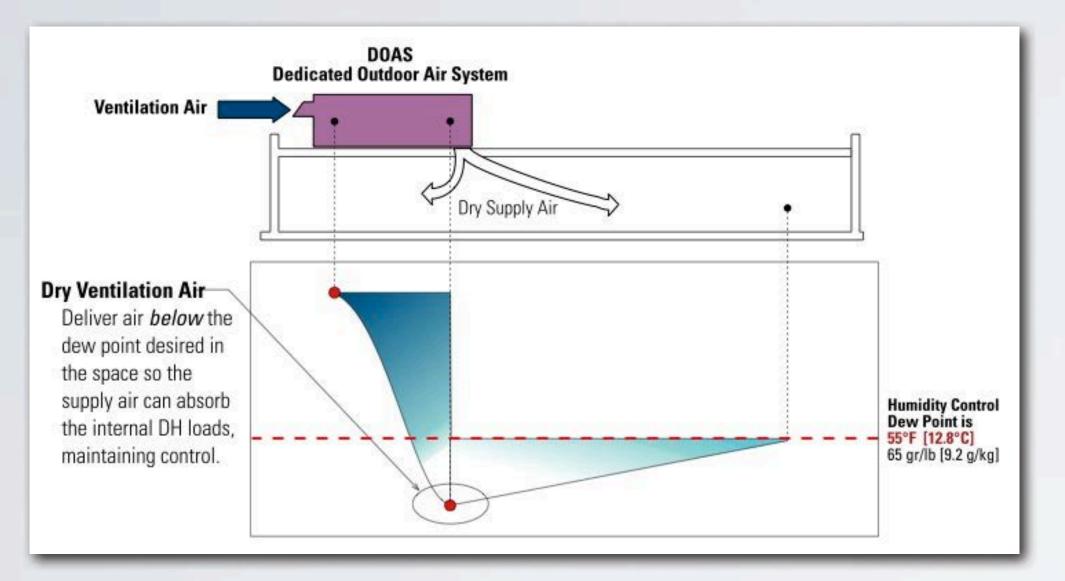


Institutional/Commercial Buildings
DOAS can keep them DRY
during UN-occupied hours

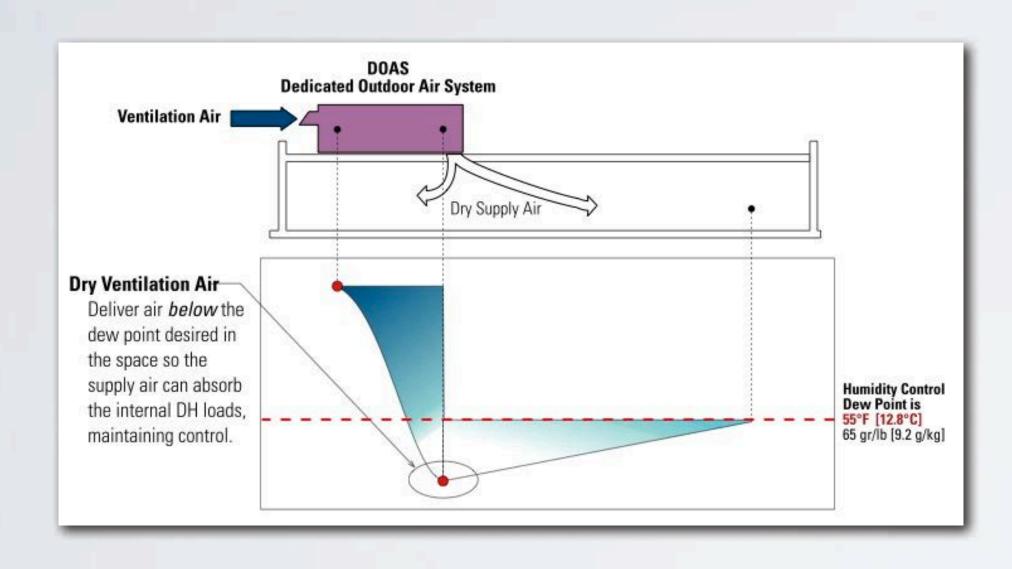
Institutional/Commercial Buildings DOAS can keep them DRY during UN-occupied hours

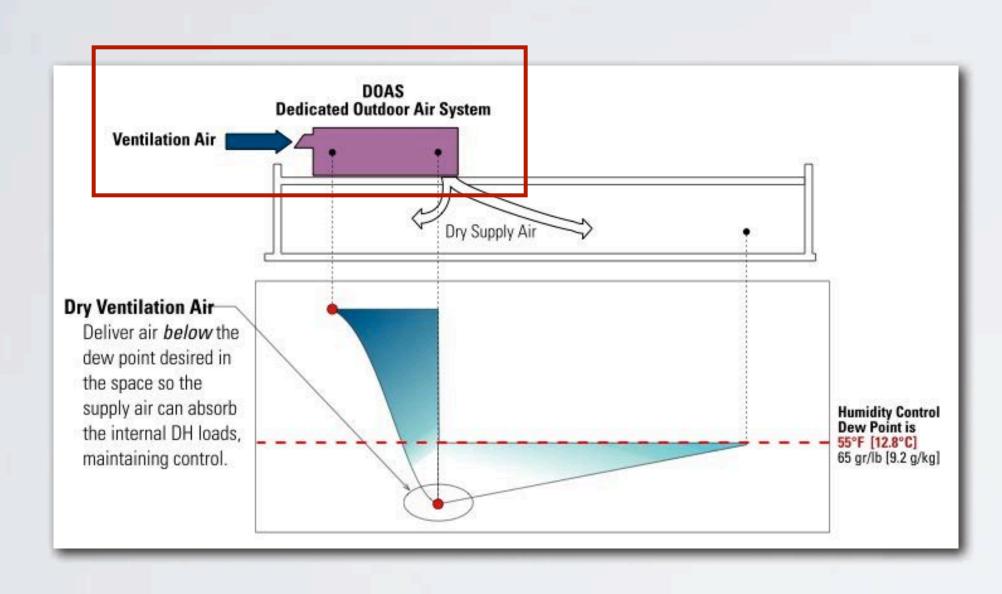


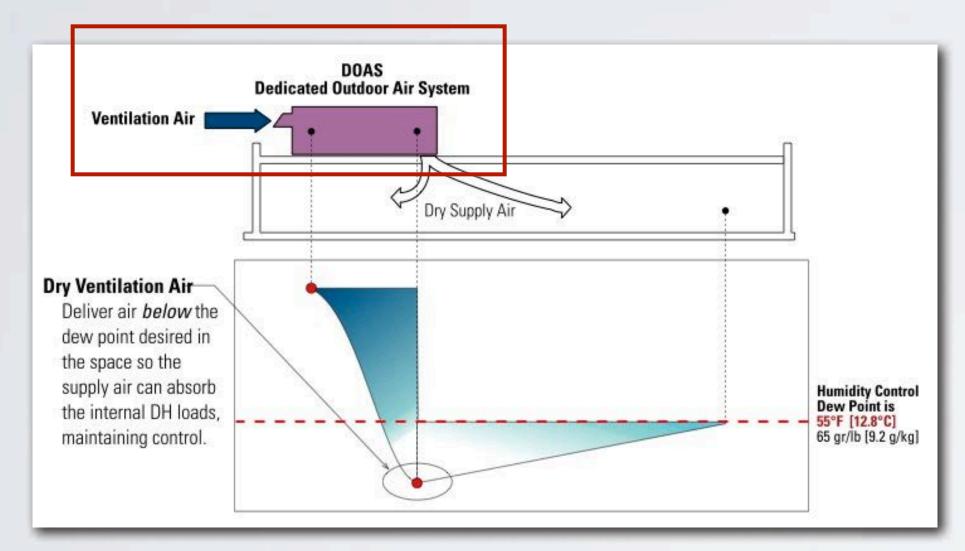
Institutional/Commercial Buildings DOAS can keep them DRY during UN-occupied hours

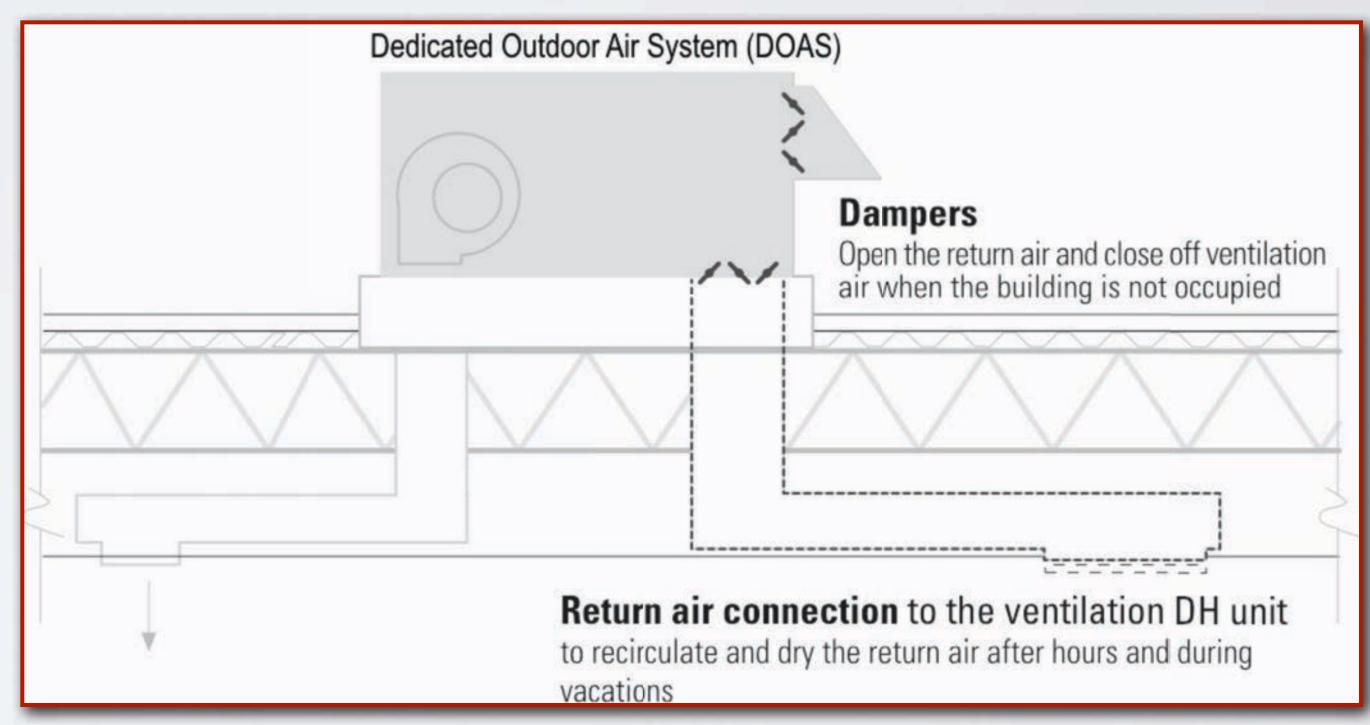


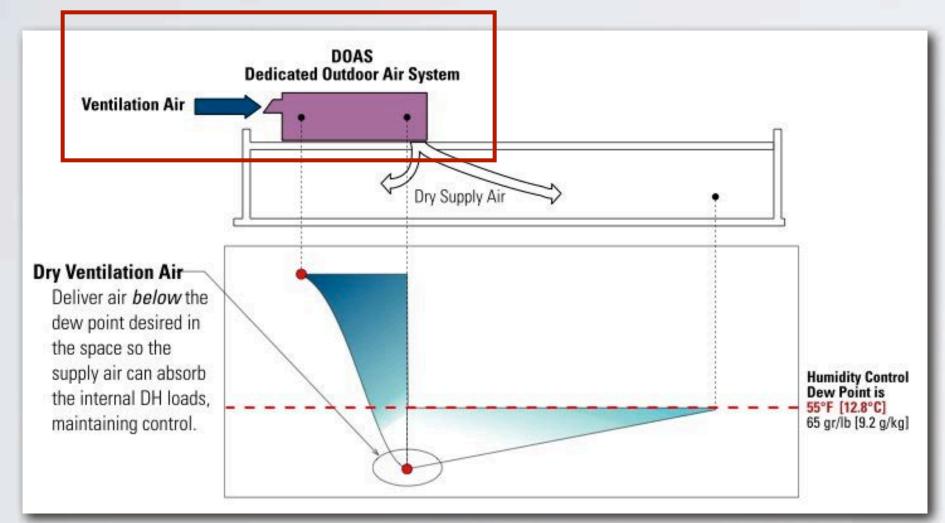


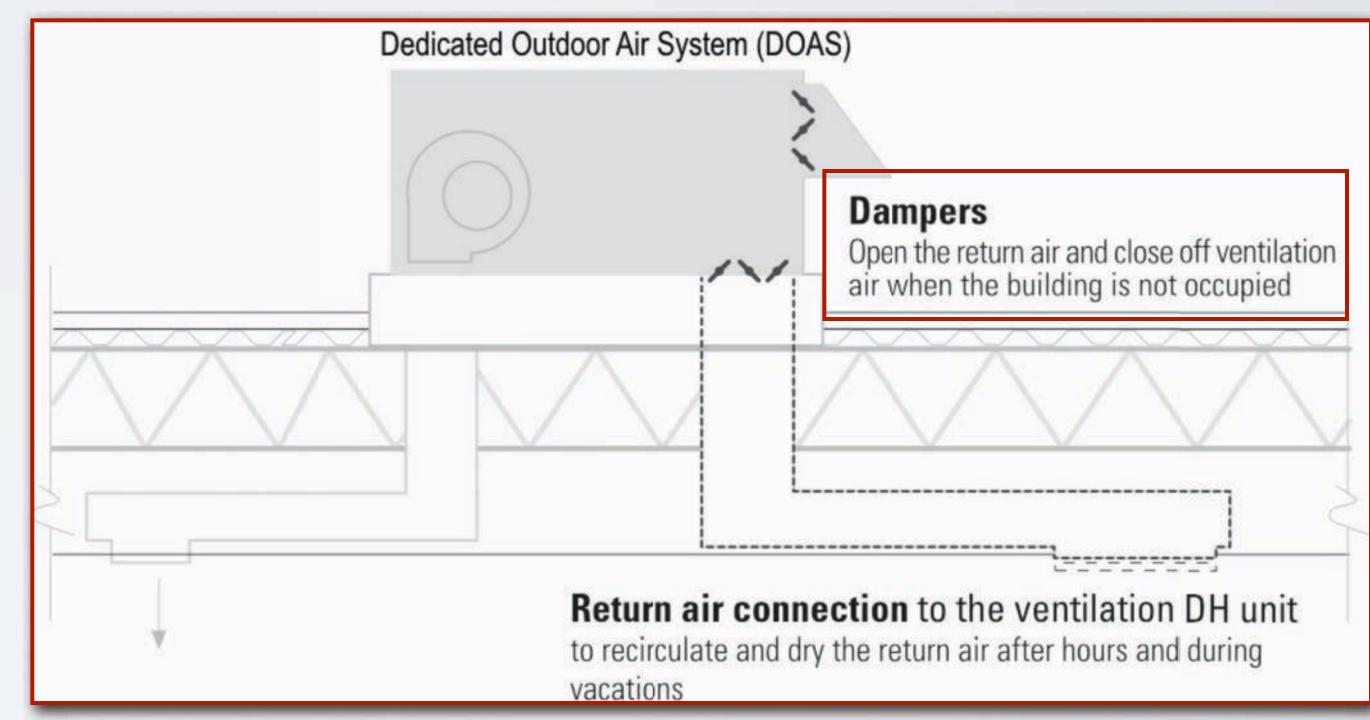






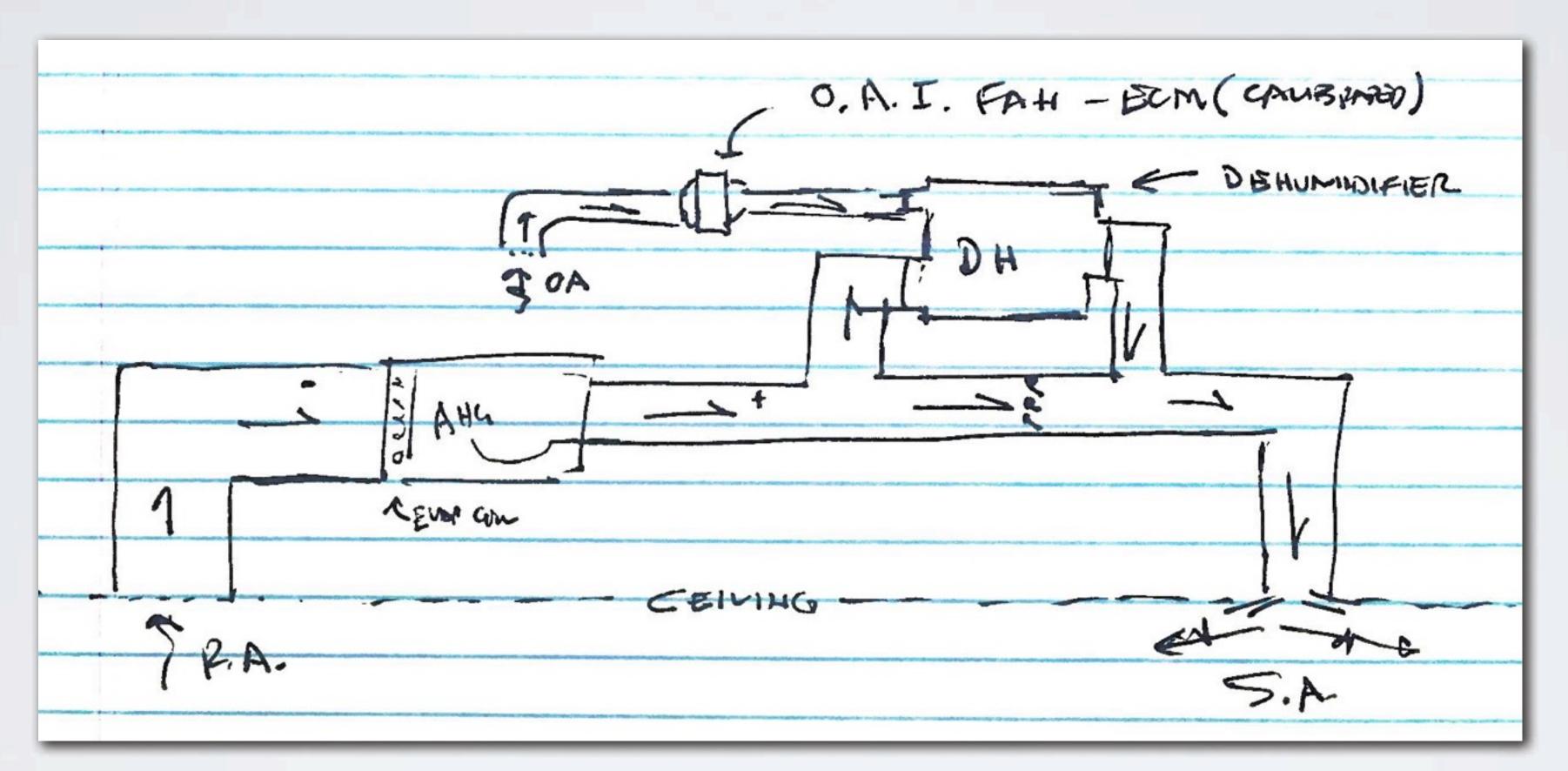






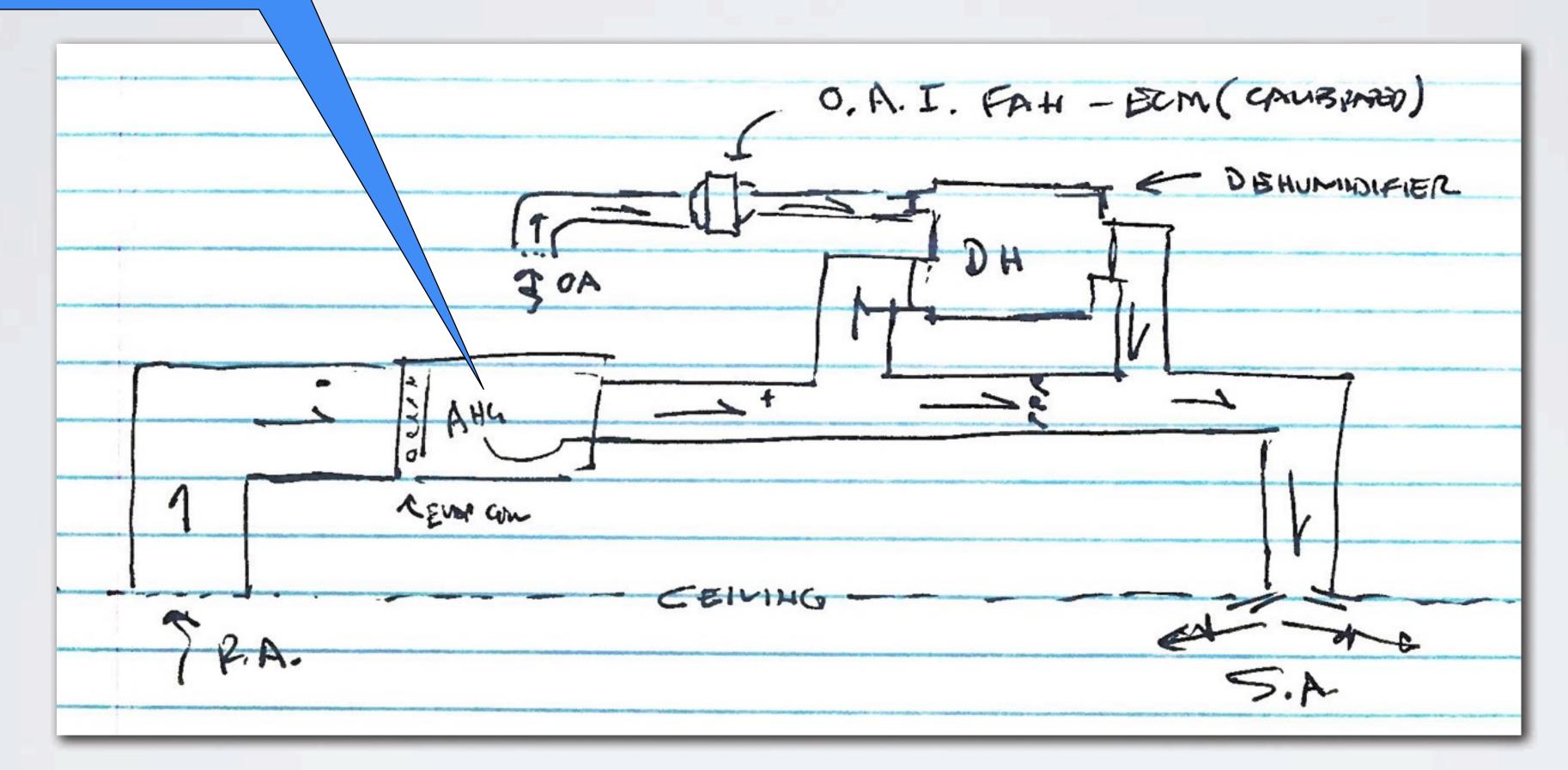
Separate equipment and controls for Cooling, Ventilation and Dehumidification

Separate equipment and controls for Cooling, Ventilation and Dehumidification

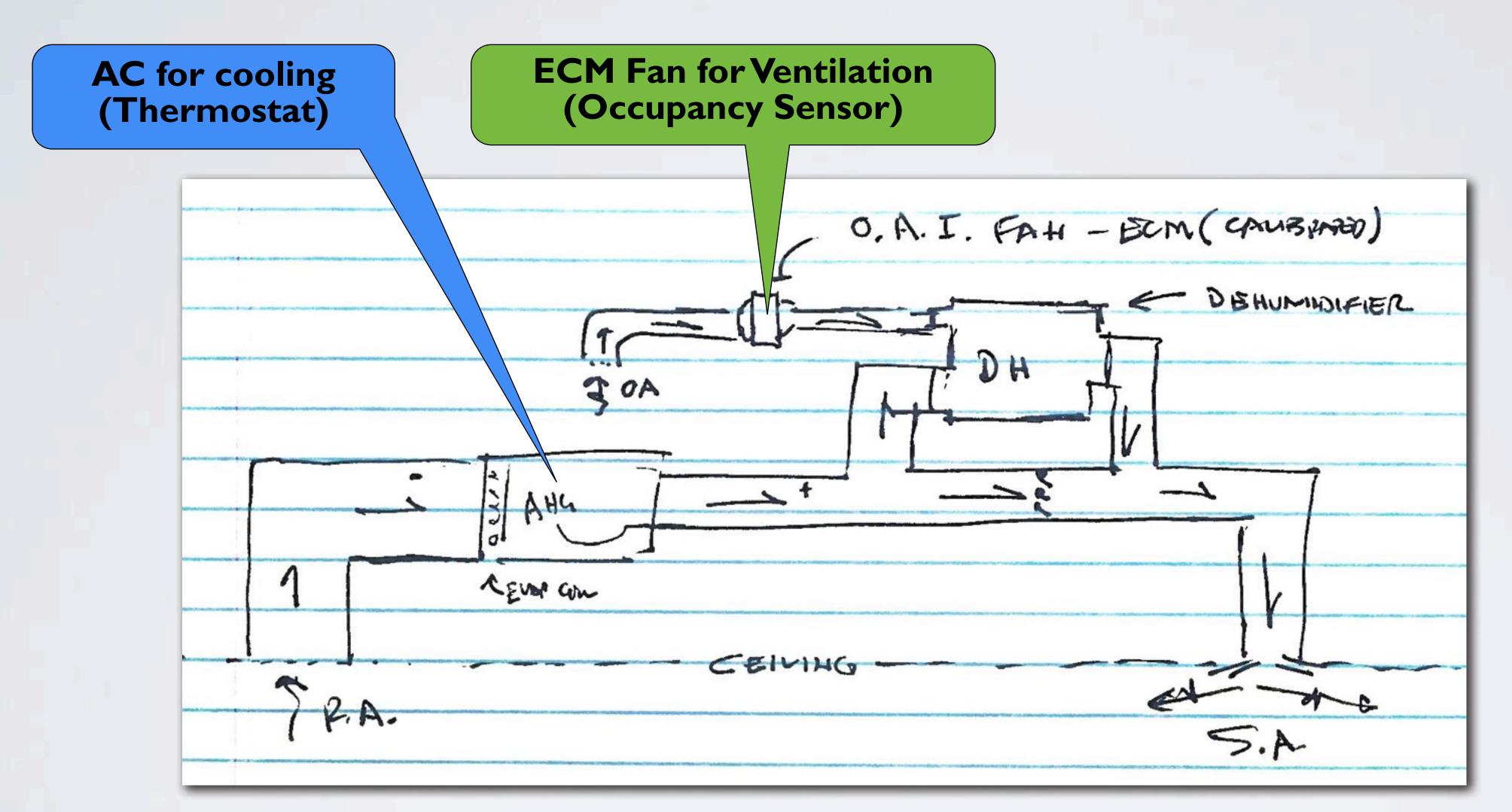


Separate equipment and controls for Cooling, Ventilation and Dehumidification

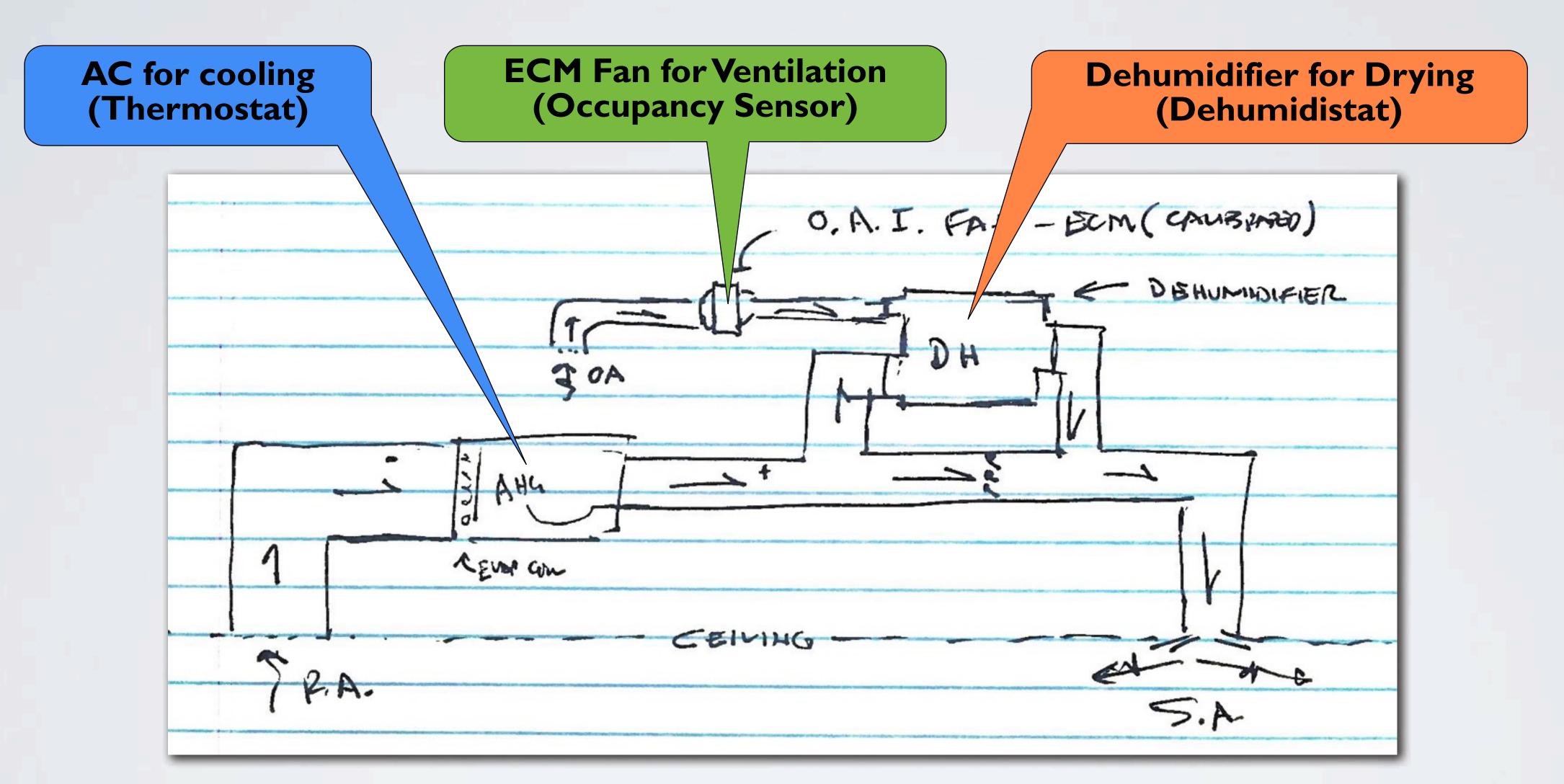
AC for cooling (Thermostat)



Separate equipment and controls for Cooling, Ventilation and Dehumidification



Separate equipment and controls for Cooling, Ventilation and Dehumidification



SUMMARY...

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"Secret Guide to Humidity Control and Mold Avoidance"

1. Build air-tight insulated enclosures with great windows.

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- 2. Dry the ventilation air, using ASHRAE peak dew point design data to size the ventilation dehumidifier.
- 3. STOP ventilation + exhausts when nobody's in the building.
- 4. Keep unoccupied buildings DRY (not cool) by recirculating and operating the ventilation dehumidifier.